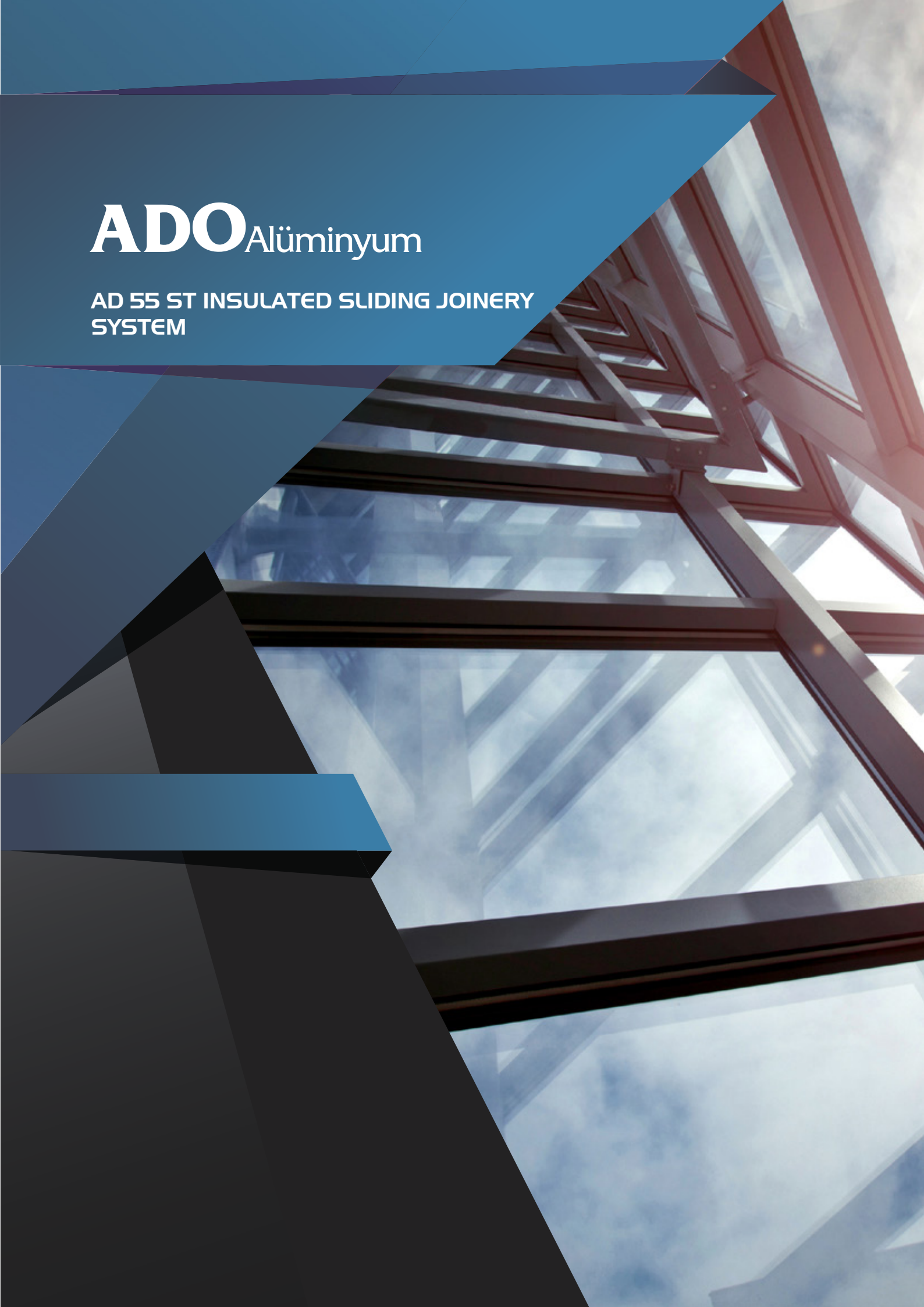
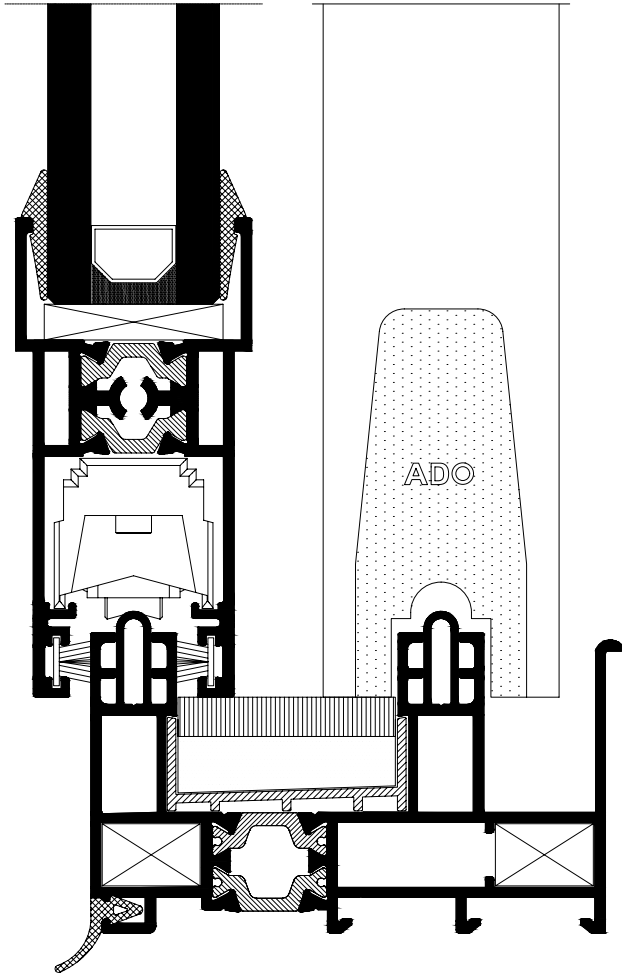




ADOAlüminyum

**AD 55 ST INSULATED SLIDING JOINERY
SYSTEM**



AD 55 ST INSULATED SLIDING JOINERY SYSTEM


Aluminum profiles are produced from AlMgSi 0,5 - F22 alloy and as per 12020 Standards.

Physical Properties:

1- Density	: 2,71 gr /cm ³
2- Modulus of Elasticity	: 70 kN /mm ²
3- Resistance	: 20° 33 n Ω .m
4- Melting Point	: 600 - 655 °
5 - Coefficient of Expansion	: 20 - 100° C μ °C ⁺¹

Mechanical Properties:

1- Limit of Elasticity	: 190 MPa
2 -Tensile stress	: 220 MPa
3- Hardness	: 67 Brinell
4- Elongation	: % 10

SYSTEM DETAILS:

Thermal Barrier Measure: Frame 16 mm, Sill 14,8 mm, Wing 16 mm (PVC accessory compatible wing 14,8 mm)

Thermal Transmittance value (Uf) : W/m²K

Weatherstrip (Seal): All weatherstrips are EPDM.

Feasible Sliding Types: 2-wing Sliding – 3-wing Sliding – 4-wing Sliding – 6-wing Sliding.

Usable Glass Thickness: It provides the opportunity of using any double glazing and single-glazing by adjusting with glazing bead in consistence with the EPDM weatherstrip thicknesses and measures from the thickness of 4m single-glazing to the thickness of 24mm double-glazing.

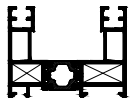
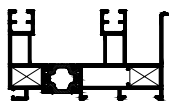
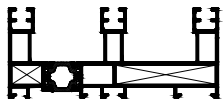
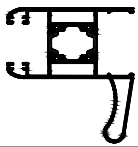
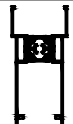
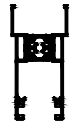
Water discharge: All profiles have water discharge system.

Rail: Rail is designed alternatively as aluminum and stainless.

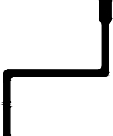
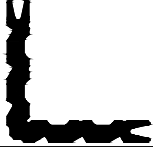
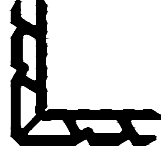
Accessories: Key-keyless built-in or espagnolette handle can be used.

Fittings: Profiles are pressed by using Press Angle block fittings in order to ensure the corner joints.

AD 55 ST INSULATED SLIDING JOINERY SYSTEM PROFILES

No:	Profile Shape	Profile Code	Profile Name	Profile Weight (Kg/m)	Static (Ix cm4)	Static (Iy cm4)
1		AD 30 - 001	FRAME PROFILE	1,275 Kg/m	Jx : 7,15 cm4	Jy : 17,43 cm4
2		AD 30 - 002	DOUBLE SASH FRAME PROFILE	1,532 Kg/m	Jx : 8,47 cm4	Jy : 31,78 cm4
3		AD 30 - 003	TRIPLE FRAME PROFILE	1,963 Kg/m	Jx : 10,80 cm4	Jy : 76,85 cm4
4		AD 30 - 004	REINFORCED WING PROFILE	1,353 Kg/m	Jx : 8,57 cm4	Jy : 19,36 cm4
5		AD 30 - 005	PVC ESPAGNOLETTE CHANNEL WING PROFILE	1,364 Kg/m	Jx : 7,63 cm4	Jy : 16,35 cm4
6		AD 30 - 006	WING PROFILE	1,123 Kg/m	Jx : 6,33 cm4	Jy : 9,29 cm4
7		AD 30 - 007	CLUTCH PROFILE	0,583 Kg/m	Jx : 3,64 cm4	Jy : 2,30 cm4
8		AD 30 - 008	REINFORCED CLUTCH PROFILE	0,867 Kg/m	Jx : 13,33 cm4	Jy : 3,59 cm4
9		AD 30 - 009	REINFORCED CLUTCH PROFILE	1,019 Kg/m	Jx : 26,59 cm4	Jy : 4,56 cm4
10		AD 30 - 010	SILL PROFILE	1,206 Kg/m	Jx : 16,52 cm4	Jy : 5,79 cm4
11		AD 30 - 011	SILL PROFILE	1,196 Kg/m	Jx : 13,22 cm4	Jy : 5,62 cm4
12		AD 30 - 012	DECORATIVE SILL PROFILE	1,580 Kg/m	Jx : 32,49 cm4	Jy : 8,36 cm4

AD 55 ST INSULATED SLIDING JOINERY SYSTEM PROFILES

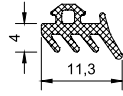
No:	Profile Shape	Profile Code	Profile Name	Profile Weight (Kg/m)	Static (Ix cm4)	Static (Iy cm4)
13		AD 26 - 014	DROPPER PROFILE	0,195 Kg/m		
14		AD 26 - 015	DROPPER PROFILE	0,267 Kg/m		
15		AD 26 - 016	RAIL PROFİLİ	0,125 Kg/m		
16		AD 26 - 018	SINGLE-GLAZING GLAZING BEAD	0,270 Kg/m		
17		AD 05 - 001	U PROFILE	0,146 Kg/m		
18		AD 08 - 014	GLAZING BEAD	0,059 Kg/m		
19		AD 16 - 005	SCREEN WING PROFILE	0,419 Kg/m		
20		AD 16 - 010	SCREEN RAIL PROFILE	0,261 Kg/m		
21		AD 22 - 065	FRAME ANGLE BLOCK	1,958 Kg/m		
22		AD 21 - 047	SCREEN ANGLE BLOCK	3,220 Kg/m		
23		AD 21 - 031	135i CORNER PROFILE	0,900 Kg/m	Jx : 08,97 cm4	Jy : 04,14 cm4
24		AD 21 - 032	90i CORNER PROFILE	1,302 Kg/m	Jx : 18,26 cm4	Jy : 18,24 cm4

Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

AD 55 ST INSULATED SLIDING JOINERY SYSTEM PROFILES

No:	Profile Shape	Profile Code	Profile Name	Profile Weight (Kg/m)	Static (Ix cm4)	Static (Iy cm4)
25		AD 21 - 039	CORNER PROFILE	1,132 Kg/m	Jx : 11,19 cm4	Jy : 09,99 cm4
26		AD 21 - 040	GLAZING BEAD	0,179 Kg/m		
27		AD 21 - 041	GLAZING BEAD	0,140 Kg/m		
28						
29						
30						
31						
32						
33						
34						
35						
36						

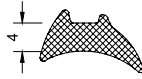
AD 55 ST INSULATED SLIDING JOINERY SYSTEM ACCESSORIES



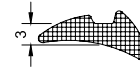
Code	ADO-A-03 020.001.001.03
Description	Outer Glazing Gasket
Unit Weight	0,041 Kg/M
Amount Of Packet	267 M
Amount Of Packet	12 Kg
Type	EPDM



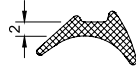
Code	ADO-A-05 020.002.001.03
Description	Bead Gasket
Unit Weight	0,061 Kg/M
Amount Of Packet	197 M
Amount Of Packet	12 Kg
Type	EPDM



Code	ADO-A-06 020.002.002.03
Description	Bead Gasket
Unit Weight	0,073 Kg/M
Amount Of Packet	164 M
Amount Of Packet	12 Kg
Type	EPDM



Code	ADO-A-07 020.002.003.03
Description	Inner Glazing Gasket
Unit Weight	0,061 Kg/M
Amount Of Packet	197 M
Amount Of Packet	12 Kg
Type	EPDM



Code	ADO-A-08 020.002.004.03
Description	Inner Glazing Gasket
Unit Weight	0,047 Kg/M
Amount Of Packet	255 M
Amount Of Packet	12 Kg
Type	EPDM



Code	ADO-A-22 020.011.001.03
Description	Frame Gasket
Unit Weight	0,027 Kg/M
Amount Of Packet	444 M
Amount Of Packet	12 Kg
Type	EPDM



Code	ADO-A-26 020.011.002.03
Description	Frame Gasket
Unit Weight	0,038 Kg/M
Amount Of Packet	316 M
Amount Of Packet	12 Kg
Type	EPDM

AD 55 ST INSULATED SLIDING JOINERY SYSTEM ACCESSORIES



Code	A-55S-23 019.001.001.14
Description	Flyscreen Sash Brush Seal / In
Dimension	69x700
Amount Of Packet	1000 M



Code	A-55S-02 019.001.002.14
Description	Flyscreen Sash Brush Seal / Out
Dimension	67x1200
Amount Of Packet	700 M



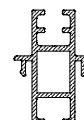
Code	A-55S-01 019.001.003.14
Description	Sash Brush Seal
Dimension	69x700
Amount Of Packet	1000 M



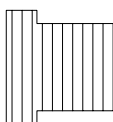
Code	A-55S-12
Description	Stainless Rail
Thickness	0,7 MM
Length	6 MT



Code	A-55S-24 P.J.096.6602.600
Description	Middle Clamp Plastic
Type	POLYEMID
Length	6 MT



Code	A-55S-25
Description	Four Wing Adapter
Thickness	POLYEMID
Length	6 MT



Code	A-55S-22
Description	SPACER
Type	PVC
Length	6 MT

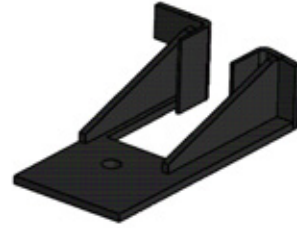


Code	A-55S-26 P.J.096.6603.600
Description	Frame Middle Plastic
Thickness	POLYEMID
Length	6 MT

AD 55 ST INSULATED SLIDING JOINERY SYSTEM ACCESSORIES



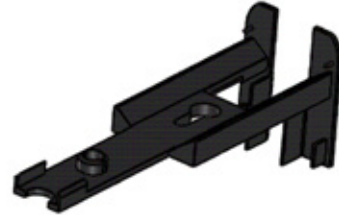
Code	A-55S-03 017.006.001.xx
Description	Middle Sash Outer Cover
Color	Black
Amount Of Packet	



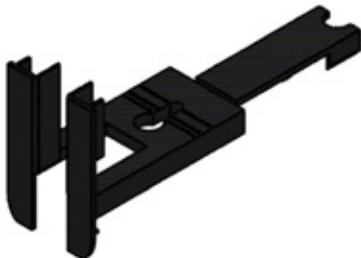
Code	A-55S-04 017.006.002.xx
Description	Middle Sash Inner Cover
Color	Black
Amount Of Packet	



Code	A-55S-05 017.006.003.xx
Description	AD30-008 Sash Top Cover
Color	Black
Amount Of Packet	



Code	A-55S-07 017.006.005.xx
Description	AD30-004/AD30-006 Sash Cover
Color	Black
Amount Of Packet	

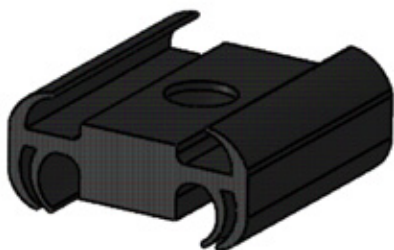


Code	A-55S-08 017.006.006.xx
Description	AD30-005 Sash Cover
Color	Black
Amount Of Packet	

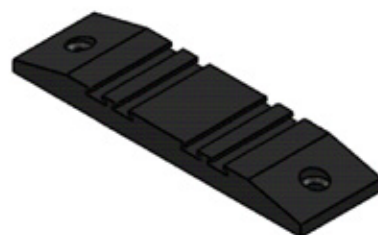


Code	A-55S-09 017.006.004.xx
Description	AD30-009 Sash Cover
Color	Black
Amount Of Packet	

AD 55 ST INSULATED SLIDING JOINERY SYSTEM ACCESSORIES



Code	A-55S-10 020.016.002.03
Description	VIBRATION RECEPTOR EPDM WEATHERSTRIP
Color	Black
Amount Of Packet	



Code	A-55S-11 017.007.002.xx
Description	Striker
Color	Black
Amount Of Packet	



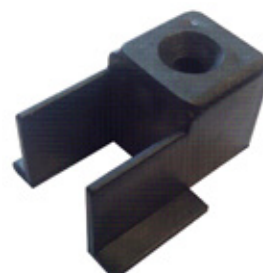
Code	018.001.001.03
Description	Giesse Roller 22,12 x 21
Origin	Italy
Amount Of Packet	4 Pieces



Code	018.002.002.00
Description	Aluminium Roller 23 x 29,5
Origin	Local
Amount Of Packet	4 Pieces



Code	018.002.001.00
Description	Aluminium Roller 22,12 x 21
Origin	Local
Amount Of Packet	5 Pieces



Code	017.005.002.xx
Description	FOUR-WING SLIDING ADAPTOR COVER
Color	Black
Amount Of Packet	

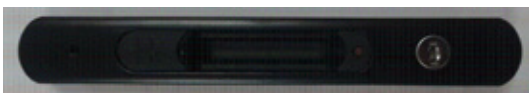
AD 55 ST INSULATED SLIDING JOINERY SYSTEM ACCESSORIES



Code	Description	Color	Amount Of Packet
002.006.002.01	ROTO Secuctic Handle	White	120 Pieces
002.006.002.04	ROTO Secuctic Handle	Silver Gray	120 Pieces
002.006.002.08	ROTO Secuctic Handle	Dark Brown	120 Pieces
002.006.002.09	ROTO Secuctic Handle	Bronze Anodized	120 Pieces
002.006.002.12	ROTO Secuctic Handle	Champagne	120 Pieces
002.006.002.16	ROTO Secuctic Handle	Matt Brazen	120 Pieces



Code	Description	Color	Amount Of Packet
002.006.001.01	Local Window Handle	White	50 Pieces
002.006.001.03	Local Window Handle	Black	50 Pieces
002.006.001.08	Local Window Handle	Dark Brown	50 Pieces
002.006.001.11	Local Window Handle	Light Brown	50 Pieces



Code	G-55S-02
Description	Giesse Hidden Handle With Key
Origin	Italy
Amount Of Packet	



Code	G-55S-03
Description	Giesse Hidden Handle Without Key
Origin	Italy
Amount Of Packet	

AD 55 ST INSULATED SLIDING JOINERY SYSTEM ACCESSORIES



Code	G-55S-04
Description	Hidden Handgrip
Origin	Italy
Amount Of Packet	



Code	G-55S-05
Description	Giesse Centre Seal
Origin	Italy
Amount Of Packet	



Code	G-55S-06
Description	Giesse Latch
Origin	Italy
Amount Of Packet	



Code	013.003.001.00
Description	Sliding Espagnolette Centre Seal Sheet
Amount Of Packet	1250 Pieces



Code	Description	Amount Of Packet
010.001.001.00	Sliding Espagnolette 400 mm	50 Pieces
010.001.002.00	Sliding Espagnolette 600 mm	50 Pieces
010.001.003.00	Sliding Espagnolette 800 mm	50 Pieces
010.001.004.00	Sliding Espagnolette 1000 mm	50 Pieces
010.001.005.00	Sliding Espagnolette 1200 mm	50 Pieces
010.001.006.00	Sliding Espagnolette 1400 mm	20 Pieces
010.001.007.00	Sliding Espagnolette 1600 mm	20 Pieces
010.001.008.00	Sliding Espagnolette 1800 mm	20 Pieces
010.001.009.00	Sliding Espagnolette 2000 mm	20 Pieces

AD 55 ST INSULATED SLIDING JOINERY SYSTEM ACCESSORIES


Code	Description	Amount Of Packet
016.002.001.03	Flyscreen Wire Mesh 80 cm	24 M ²
016.002.002.03	Flyscreen Wire Mesh 100 cm	30 M ²
016.002.003.03	Flyscreen Wire Mesh 120 cm	36 M ²
016.002.004.03	Flyscreen Wire Mesh 140 cm	42 M ²
016.002.005.03	Flyscreen Wire Mesh 160 cm	48 M ²
016.002.006.03	Flyscreen Wire Mesh 180 cm	54 M ²



Code	018.003.001.00
Description	Flyscreen Roller
Amount Of Packet	100 Pieces

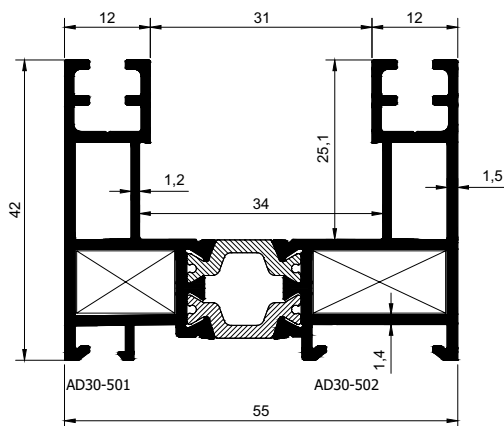


Code	Description	Color	Amount Of Packet
016.001.001.01	Flyscreen Gasket 5 mm PVC	White	100 MT
016.001.001.03	Flyscreen Gasket 5 mm PVC	Black	100 MT



Code	Description	Color	Amount Of Packet
017.004.001.01	Water Discharge Cap	White	2500 Pieces
017.004.001.03	Water Discharge Cap	Black	2500 Pieces
017.004.001.10	Water Discharge Cap	Dark Brown	2500 Pieces
017.004.001.11	Water Discharge Cap	Light Brown	2500 Pieces

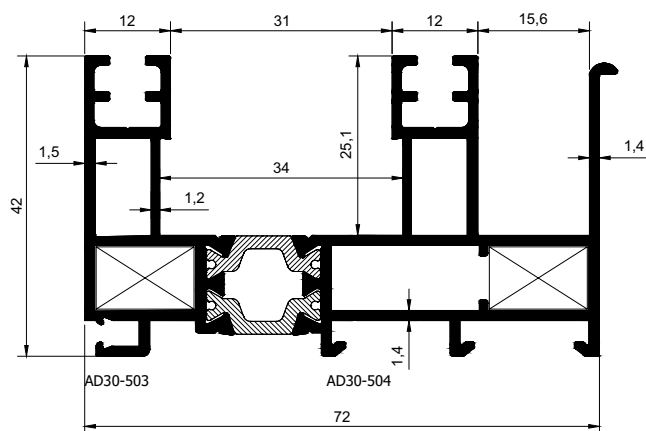
AD 55 ST INSULATED SLIDING JOINERY SYSTEM FRAME PROFILES



FRAME PROFILE

AD 30 - 001 (1,275 Kg/m)

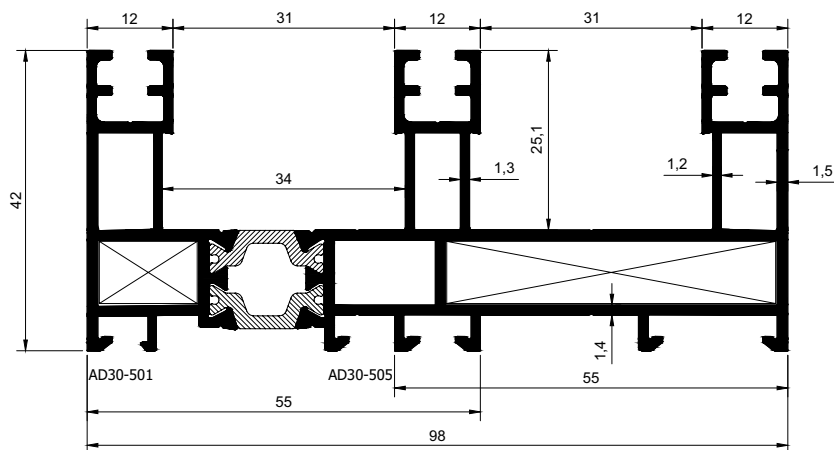
Jx : 7,15 cm⁴ Jy : 17,43 cm⁴



DOUBLE SASH FRAME PROFILE

AD 30 - 002 (1,532 Kg/m)

Jx : 8,47 cm⁴ Jy : 31,78 cm⁴



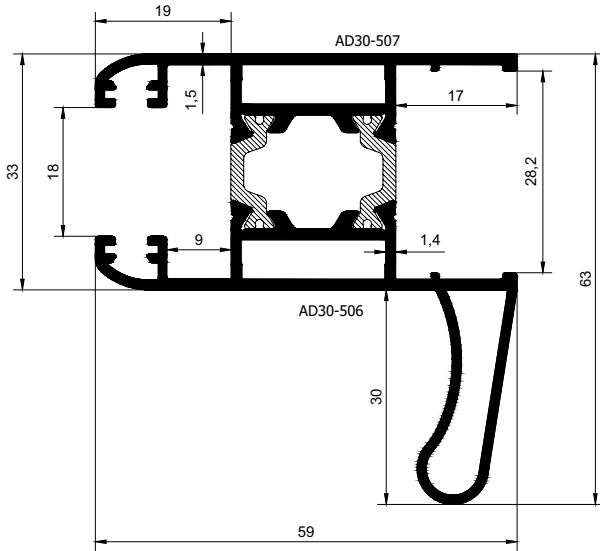
TRIPLE FRAME PROFILE

AD 30 - 003 (1,963 Kg/m)

Jx : 10,80 cm⁴ Jy : 76,85 cm⁴

Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

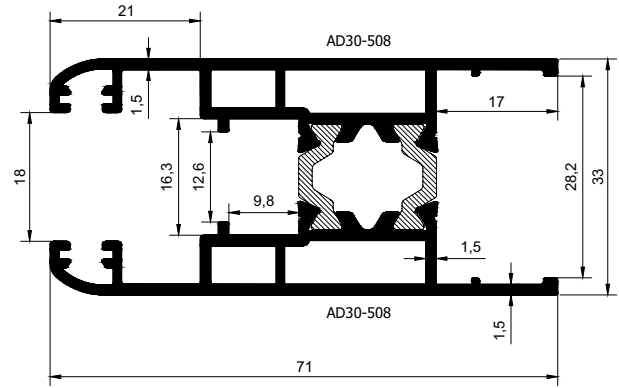
AD 55 ST INSULATED SLIDING JOINERY SYSTEM WING PROFILES



REINFORCED WING PROFILE

AD 30 - 004 (1,353 Kg/m)

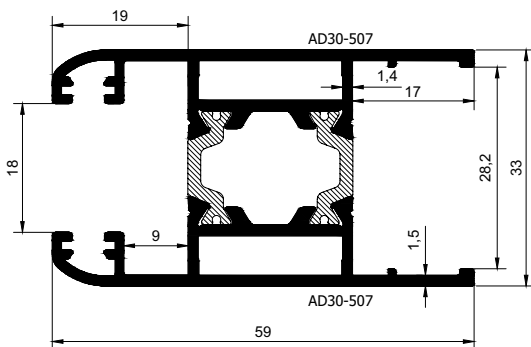
Jx : 8,57 cm⁴ Jy : 19,36 cm⁴



PVC ESPAGNOLETTE CHANNEL WING PROFILE

AD 30 - 005 (1,364 Kg/m)

Jx : 7,63 cm⁴ Jy : 16,35 cm⁴



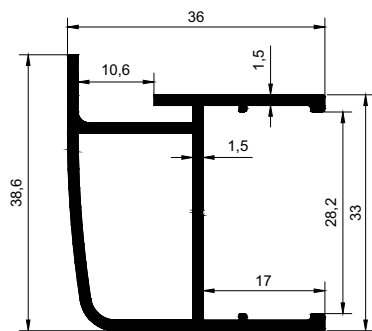
WING PROFILE

AD 30 - 006 (1,123 Kg/m)

Jx : 6,33 cm⁴ Jy : 9,29 cm⁴

Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

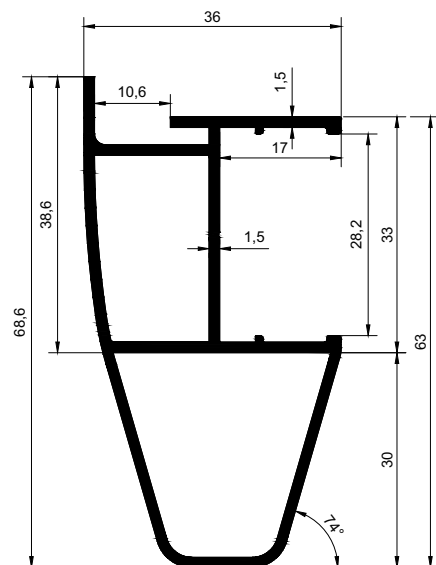
AD 55 ST INSULATED SLIDING JOINERY SYSTEM CLUTCH PROFILES



CLUTCH PROFILE

AD 30 - 007 (0,583 Kg/m)

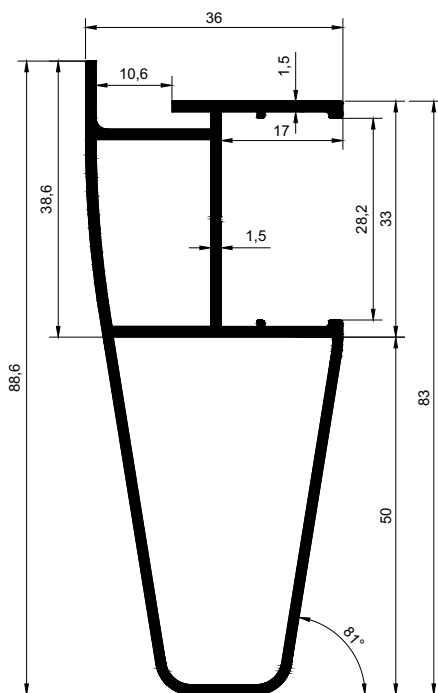
Jx : 3,64 cm⁴ Jy : 2,30 cm⁴



REINFORCED CLUTCH PROFILE

AD 30 - 008 (0,867 Kg/m)

Jx : 13,33 cm⁴ Jy : 3,59 cm⁴



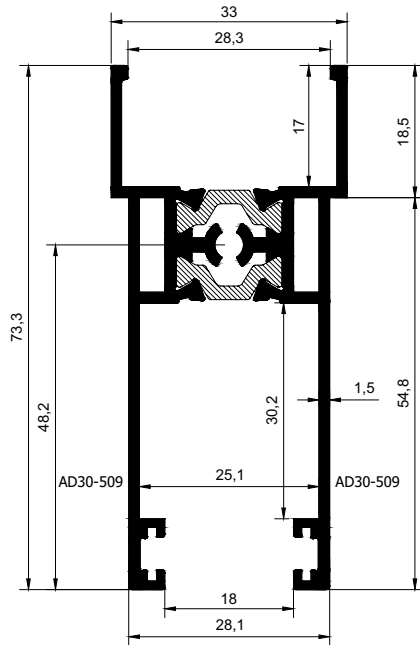
REINFORCEDCLUTCH PROFILE

AD 30 - 009 (1,019 Kg/m)

Jx : 26,59 cm⁴ Jy : 4,56 cm⁴

Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

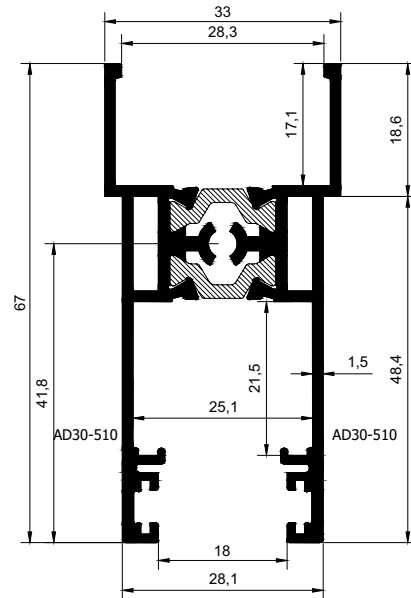
AD 55 ST INSULATED SLIDING JOINERY SYSTEM SILL PROFILES



SILL PROFILE

AD 30 - 010 (1,206 Kg/m)

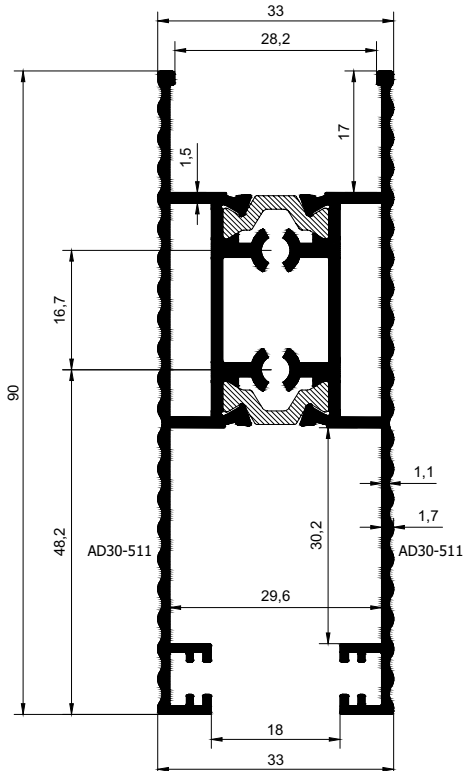
Jx : 16,52 cm⁴ Jy : 5,79 cm⁴



SILL PROFILE

AD 30 - 011 (1,196 Kg/m)

Jx : 13,22 cm⁴ Jy : 5,62 cm⁴



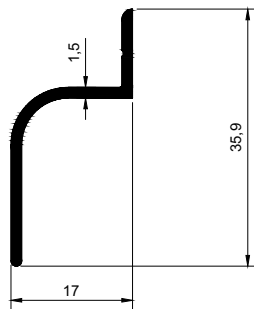
DECORATIVE SILL PROFILE

AD 30 - 012 (1,580 Kg/m)

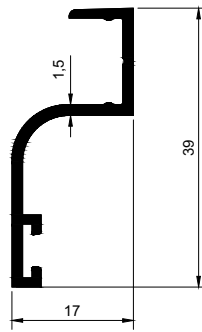
Jx : 32,49 cm⁴ Jy : 8,36 cm⁴

Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

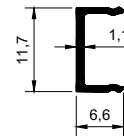
AD 55 ST INSULATED SLIDING JOINERY SYSTEM PROFILES



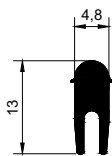
DROPPER PROFILE
AD 26 - 014 (0,195 Kg/m)



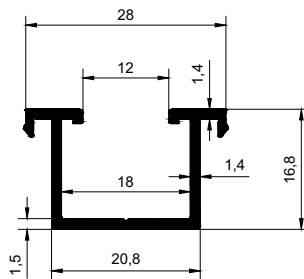
DROPPER PROFILE
AD 26 - 015 (0,267 Kg/m)



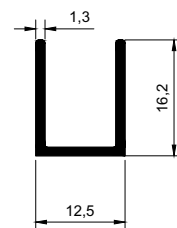
GLAZING BEAD
AD 08 - 014 (0,059 Kg/m)



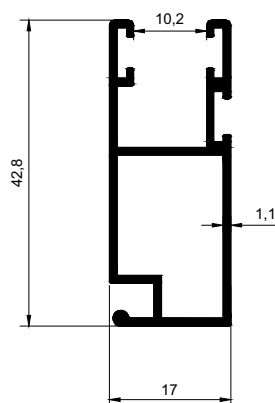
RAIL PROFILE
AD 26 - 016 (0,125 Kg/m)



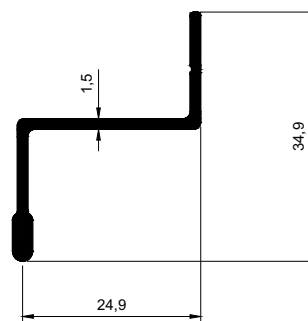
SINGLE-GLAZING GLAZING BEAD
AD 26 - 018 (0,270 Kg/m)



U PROFILE
AD 05 - 001 (0,146 Kg/m)

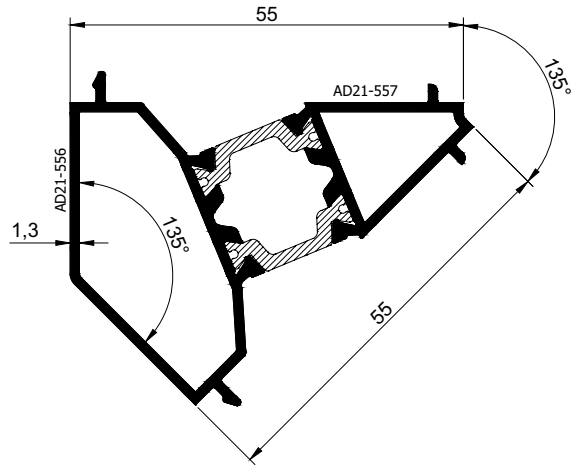


SCREEN WING PROFILE
AD 16 - 005 (0,419 Kg/m)



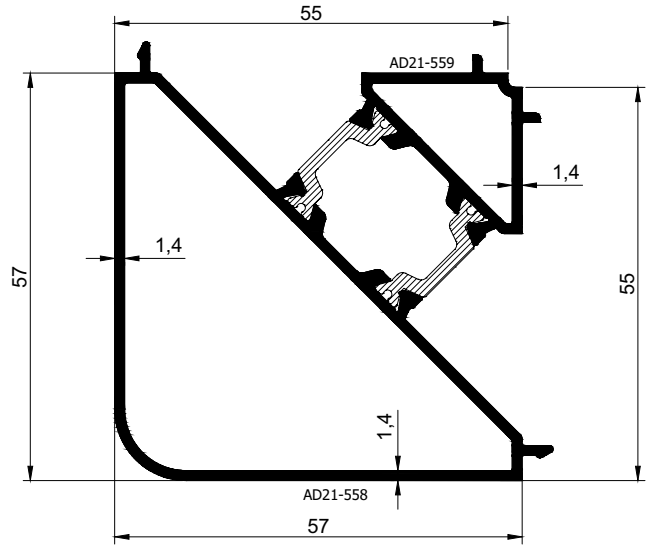
SCREEN RAIL PROFILE
AD 16 - 010 (0,261 Kg/m)

Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

AD 55 ST INSULATED SLIDING JOINERY SYSTEM CORNER PROFILES

135i CORNER PROFILE

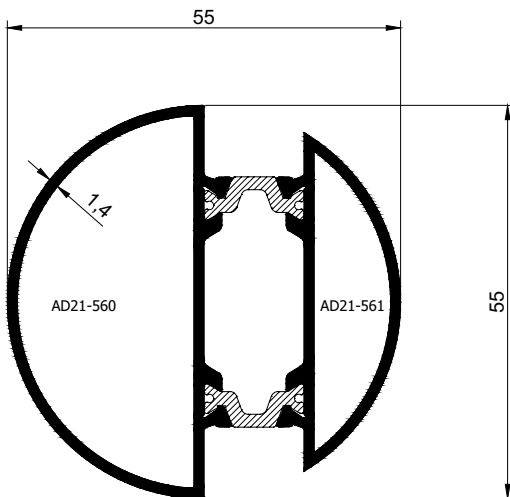
AD 21 - 031 (0,900 Kg/m)

Jx : 8,97 cm⁴ Jy : 4,14 cm⁴


90i CORNER PROFILE

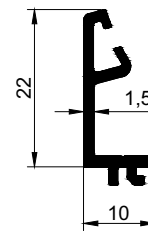
AD 21 - 032 (1,302 Kg/m)

Jx : 18,26 cm⁴ Jy : 18,24 cm⁴

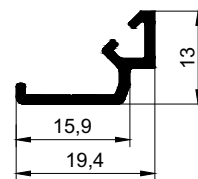

CORNER PROFILE

AD 21 - 039 (1,132 Kg/m)

Jx : 11,19 cm⁴ Jy : 9,99 cm⁴


GLAZING BEAD

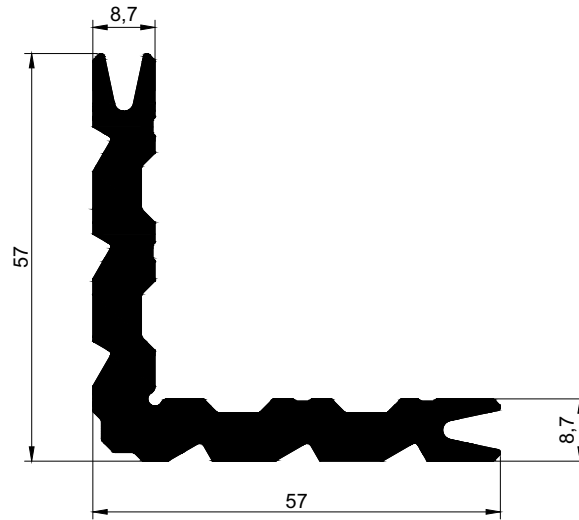
AD 21 - 040 (0,179 Kg/m)


GLAZING BEAD

AD 21 - 041 (0,140 Kg/m)

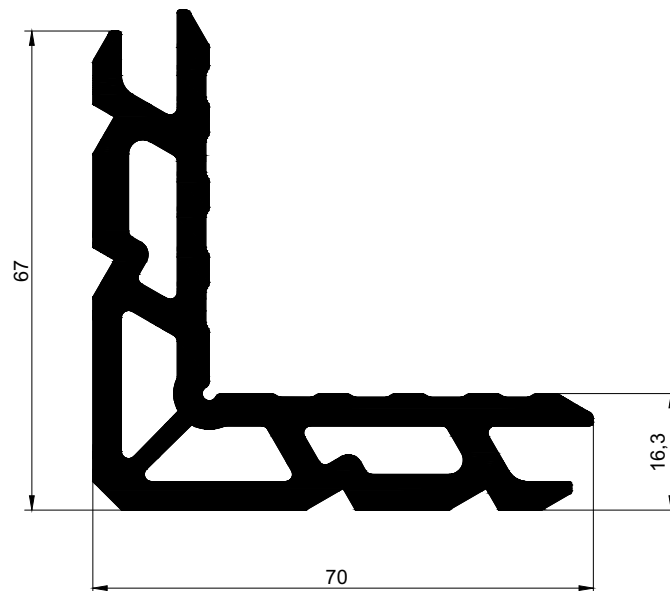
Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

AD 55 ST INSULATED SLIDING JOINERY SYSTEM ANGLE BLOCK PROFILES



ANGLE BLOCK

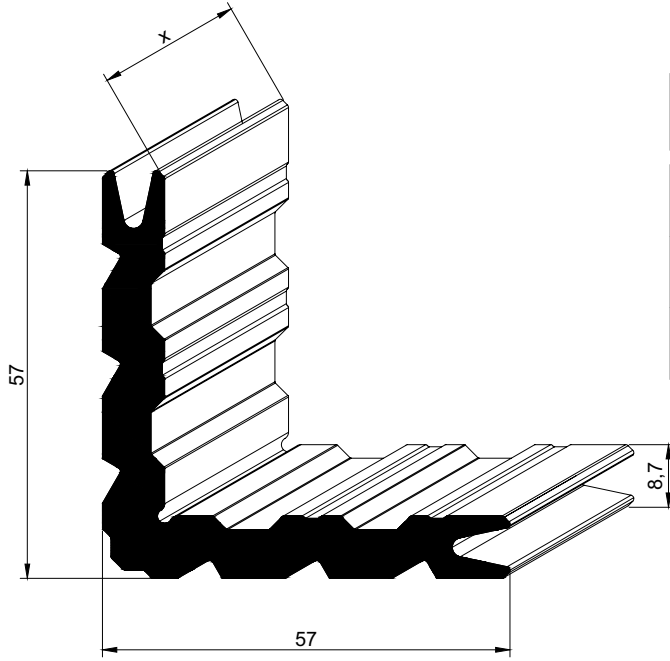
AD 22 - 065 (1,958 Kg/m)



ANGLE BLOCK

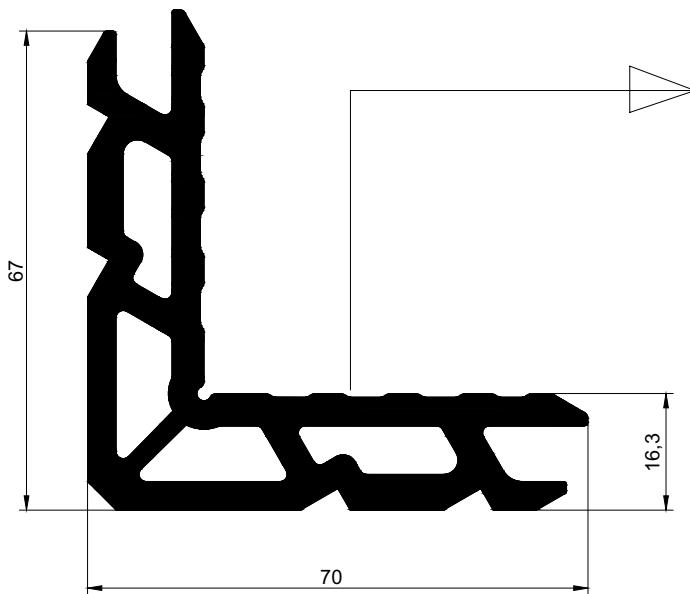
AD 21 - 047 (3,220 Kg/m)

Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

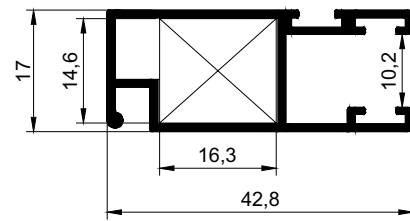
AD 55 ST INSULATED SLIDING JOINERY SYSTEM ANGLE BLOCK CUTTING MEASURES


AD 22 - 065 (1,958 Kg/m)

Profile Used	Interior Cutting Measure (X)	Exterior Cutting Measure (X)
AD 30 - 001	13,7 mm	18,5 mm
AD 30 - 002	13,7 mm	13,7 mm
AD 30 - 003	13,7 mm	46 mm



AD 21 - 047 (3,220 Kg/m)

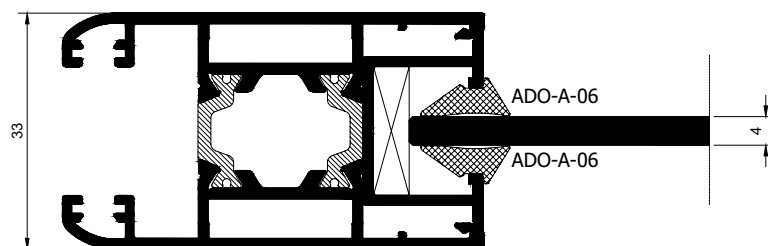
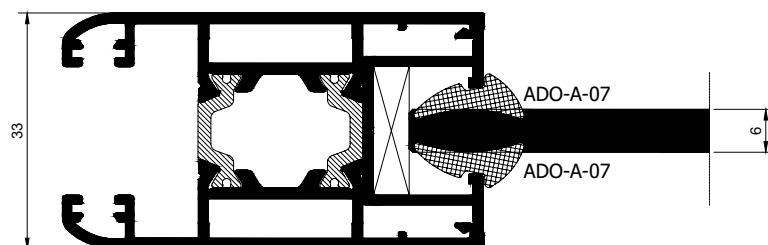
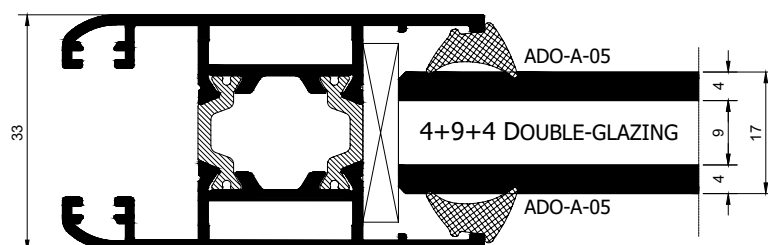
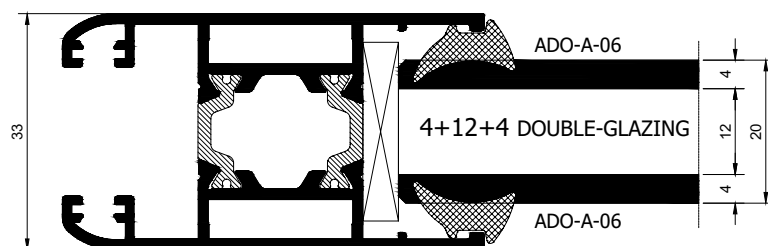
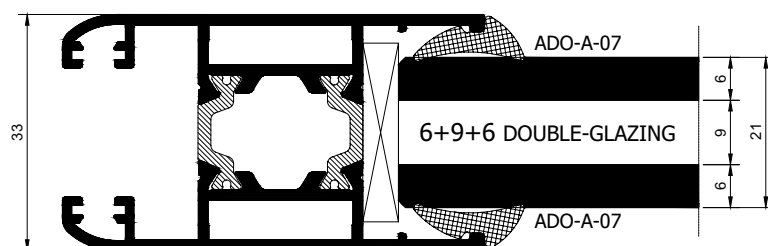
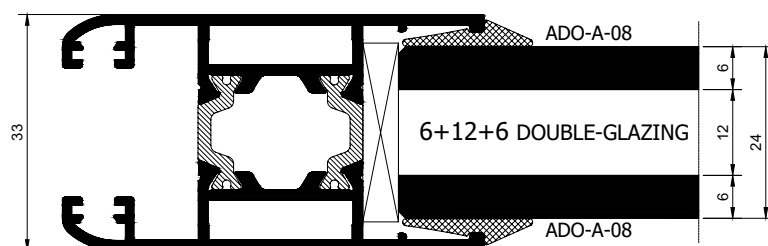


AD 16 - 005 (0,419 Kg/m)

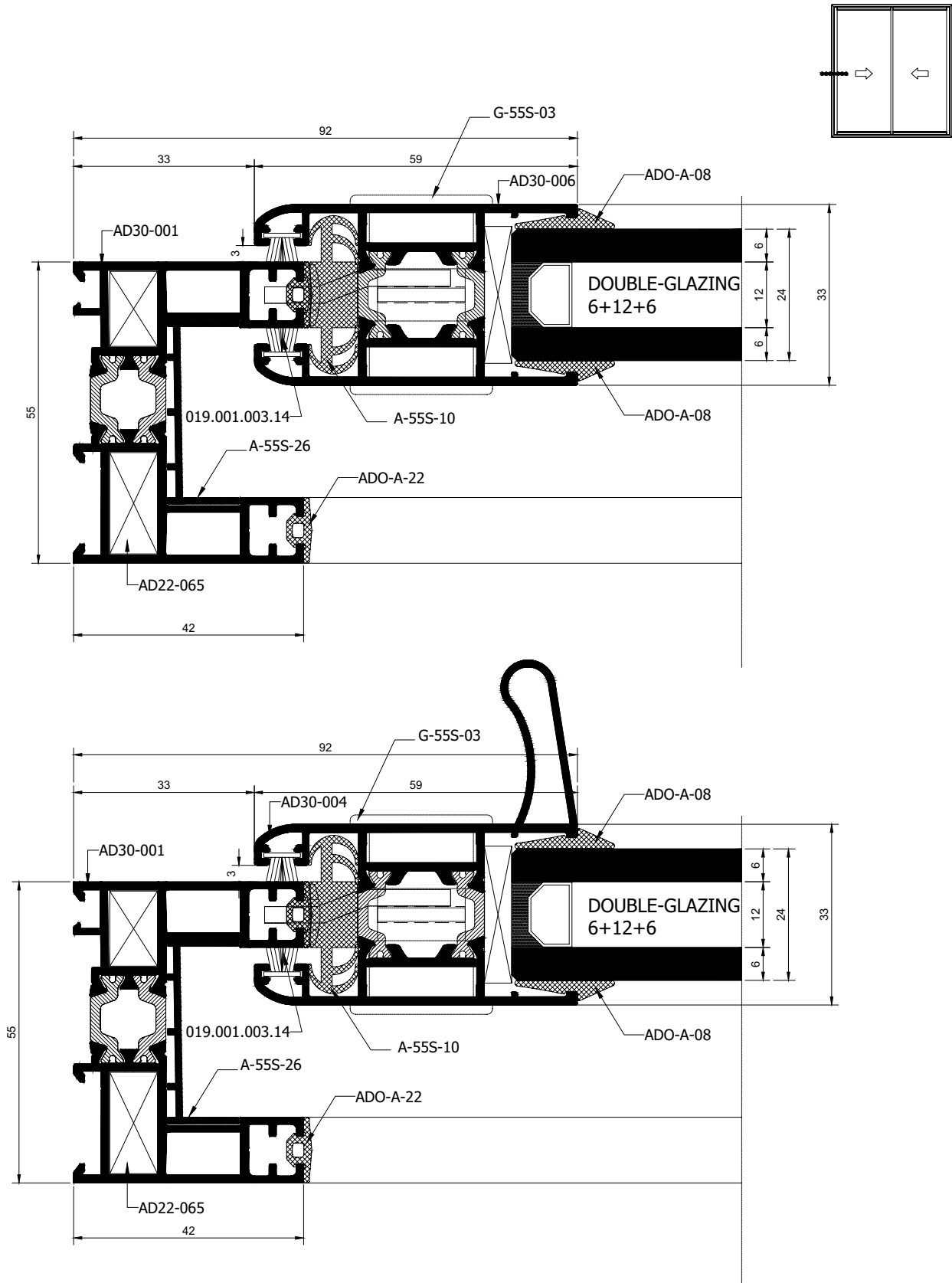
Used Profile	Cutting Measure
AD 16 - 005	14,6 mm

Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

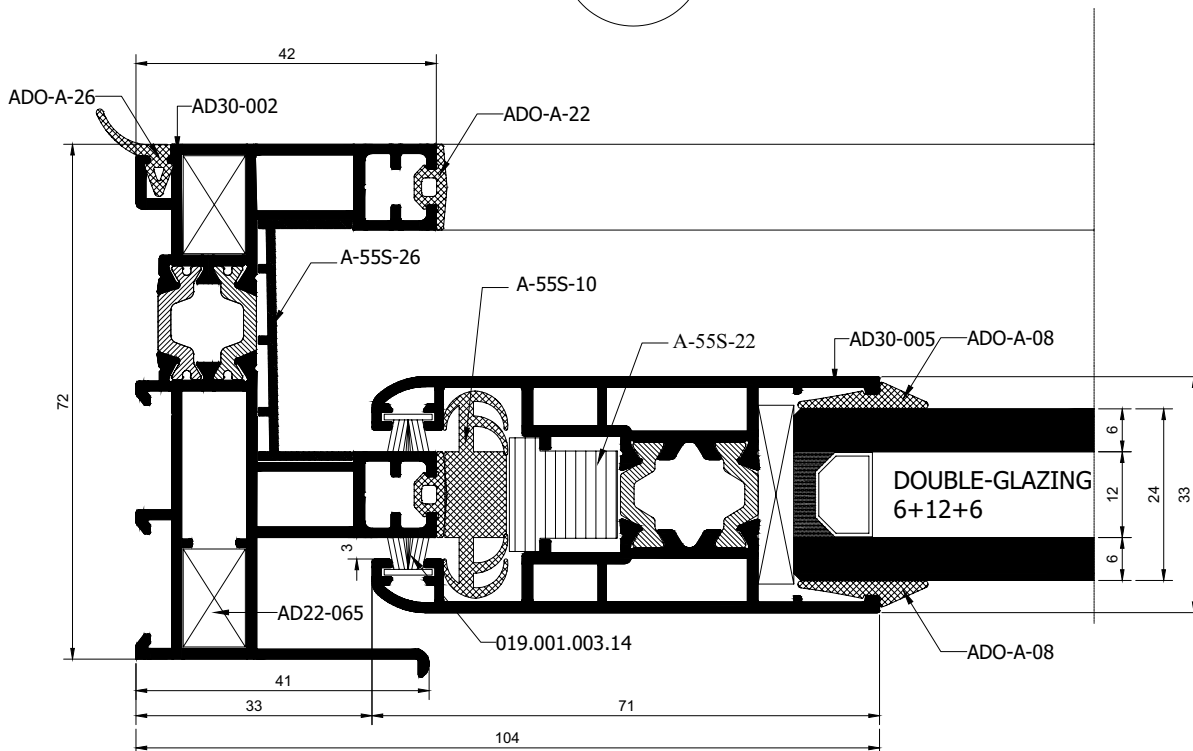
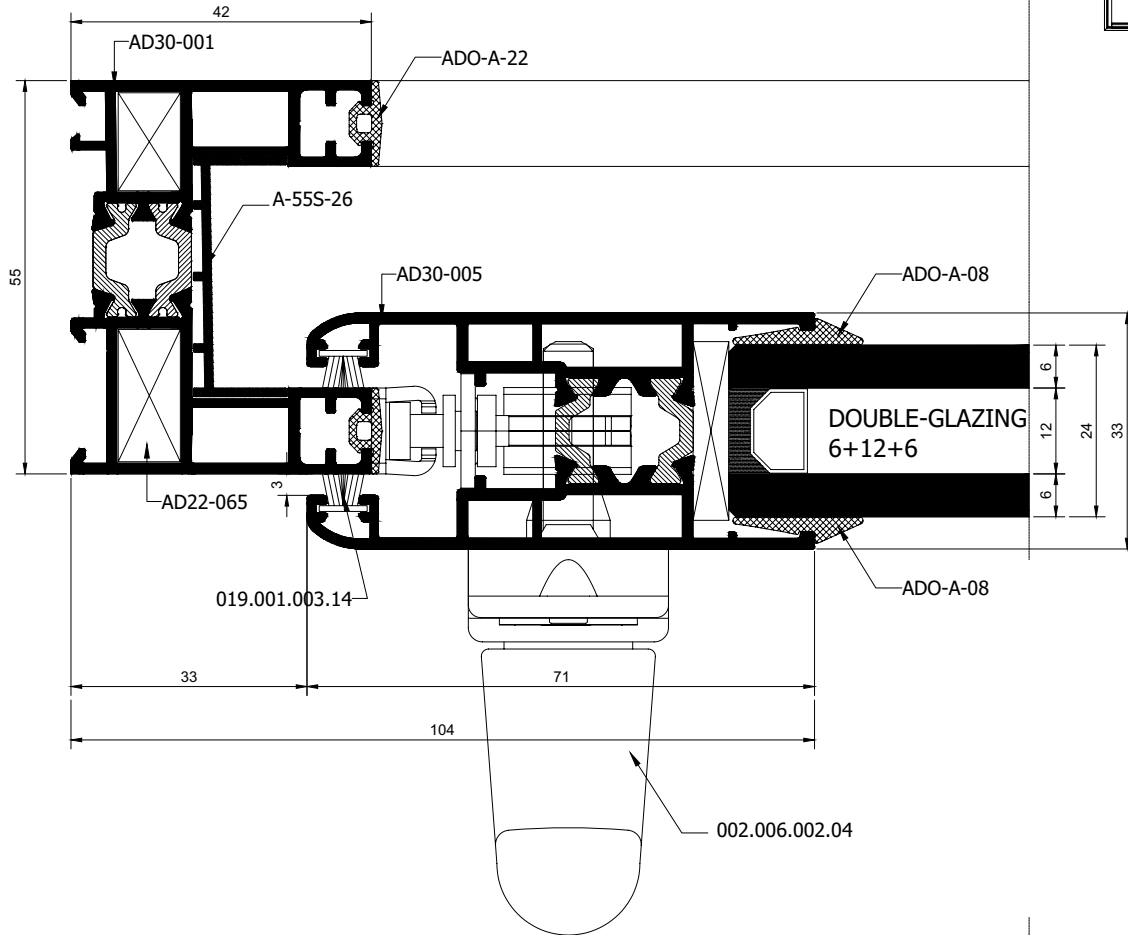
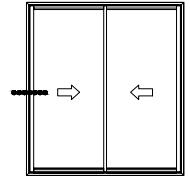
AD 55 ST INSULATED SLIDING JOINERY SYSTEM GLASS COMBINATION



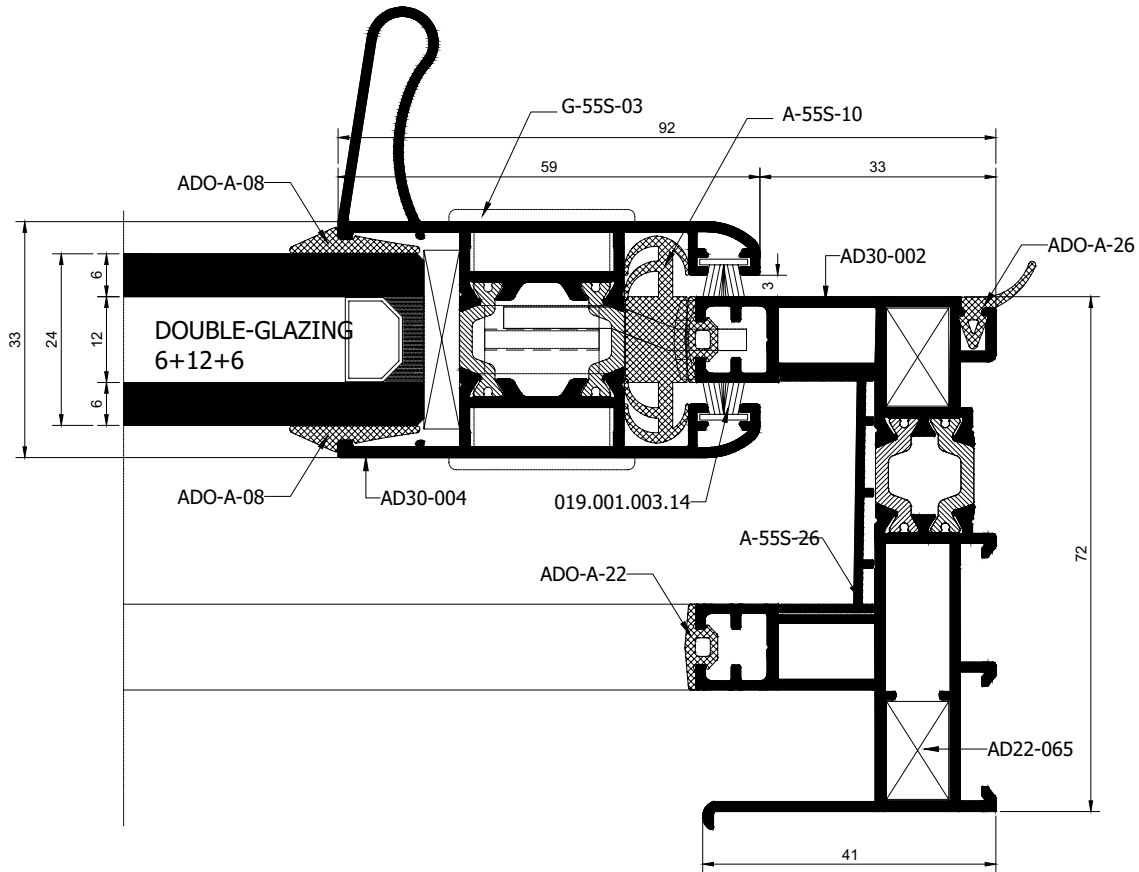
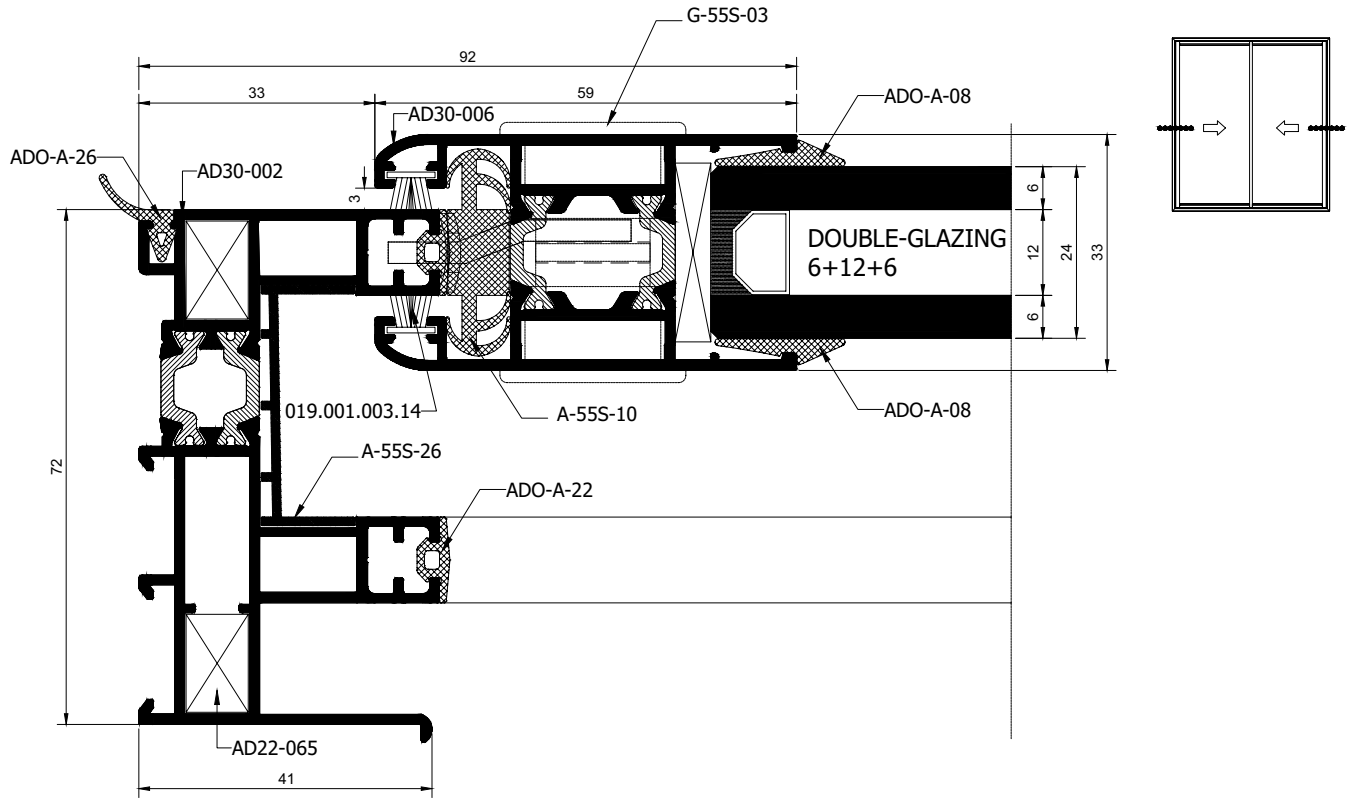
AD 55 ST INSULATED SLIDING JOINERY SYSTEM



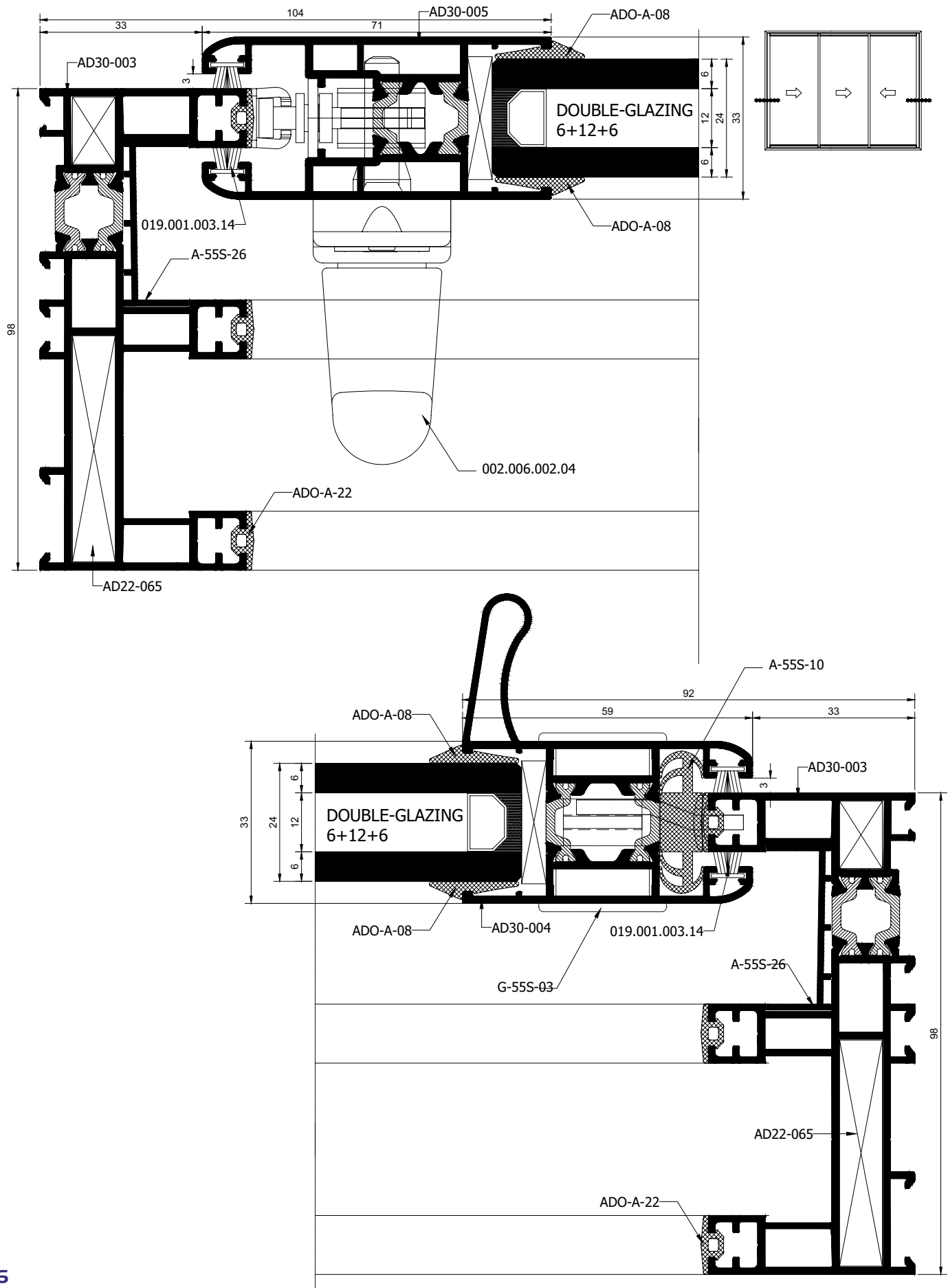
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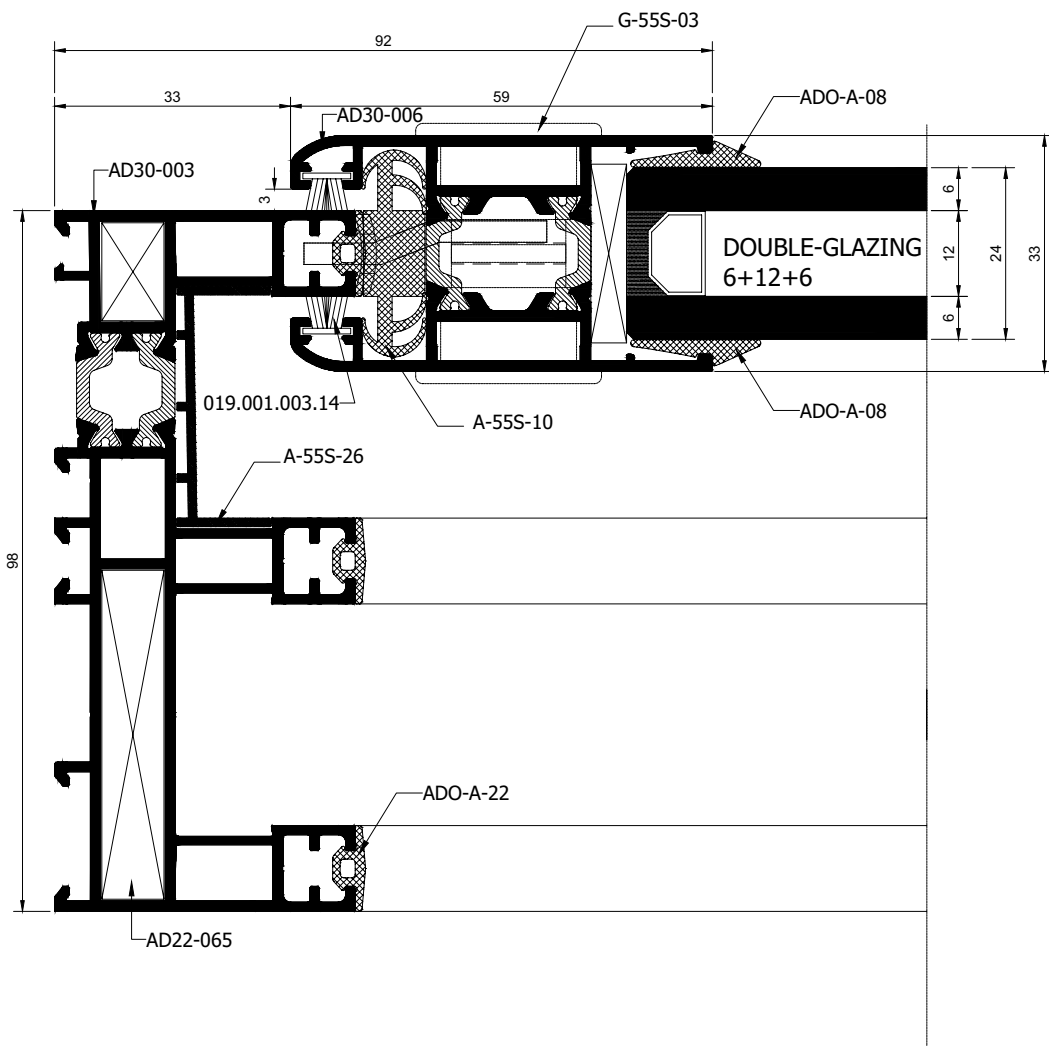
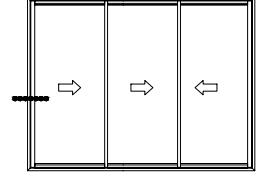
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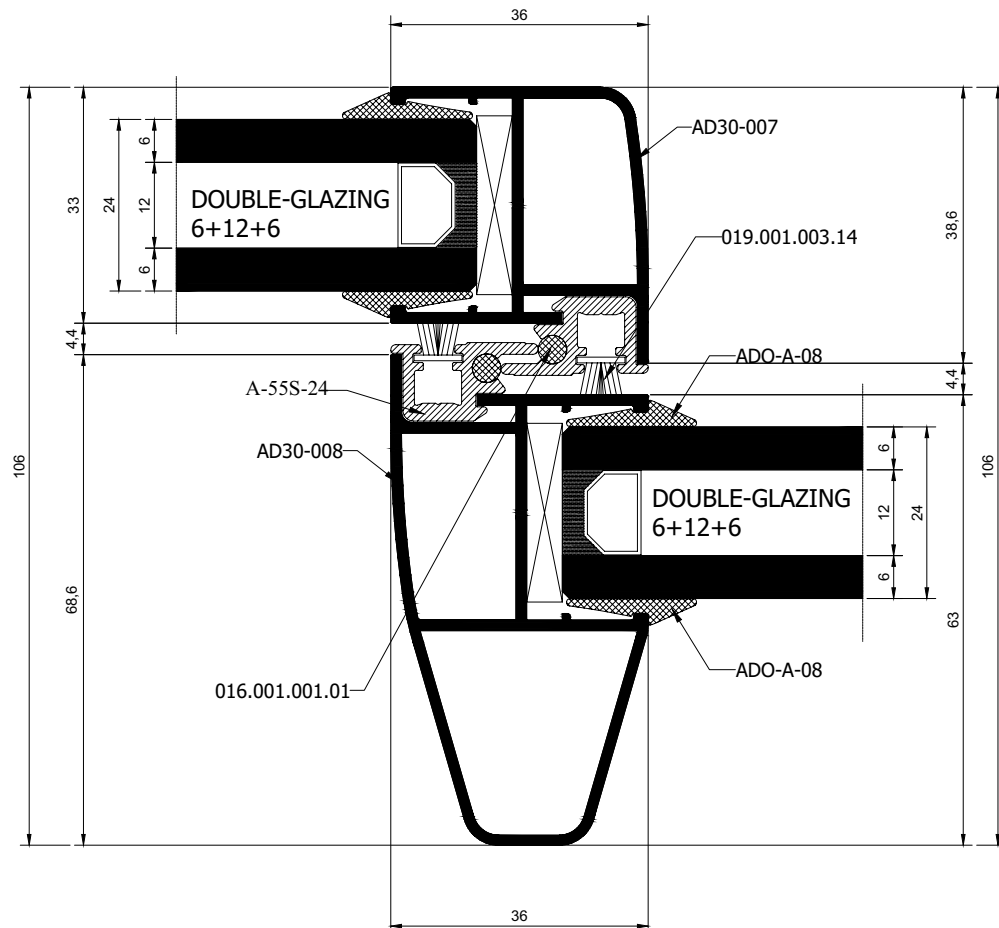
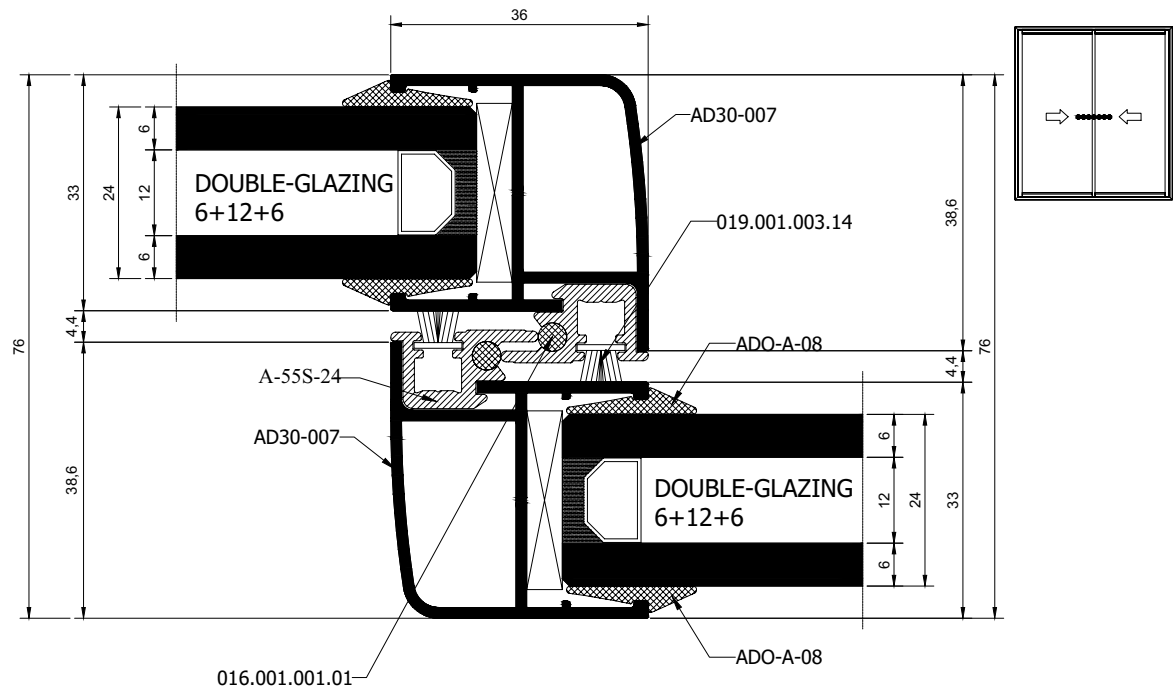
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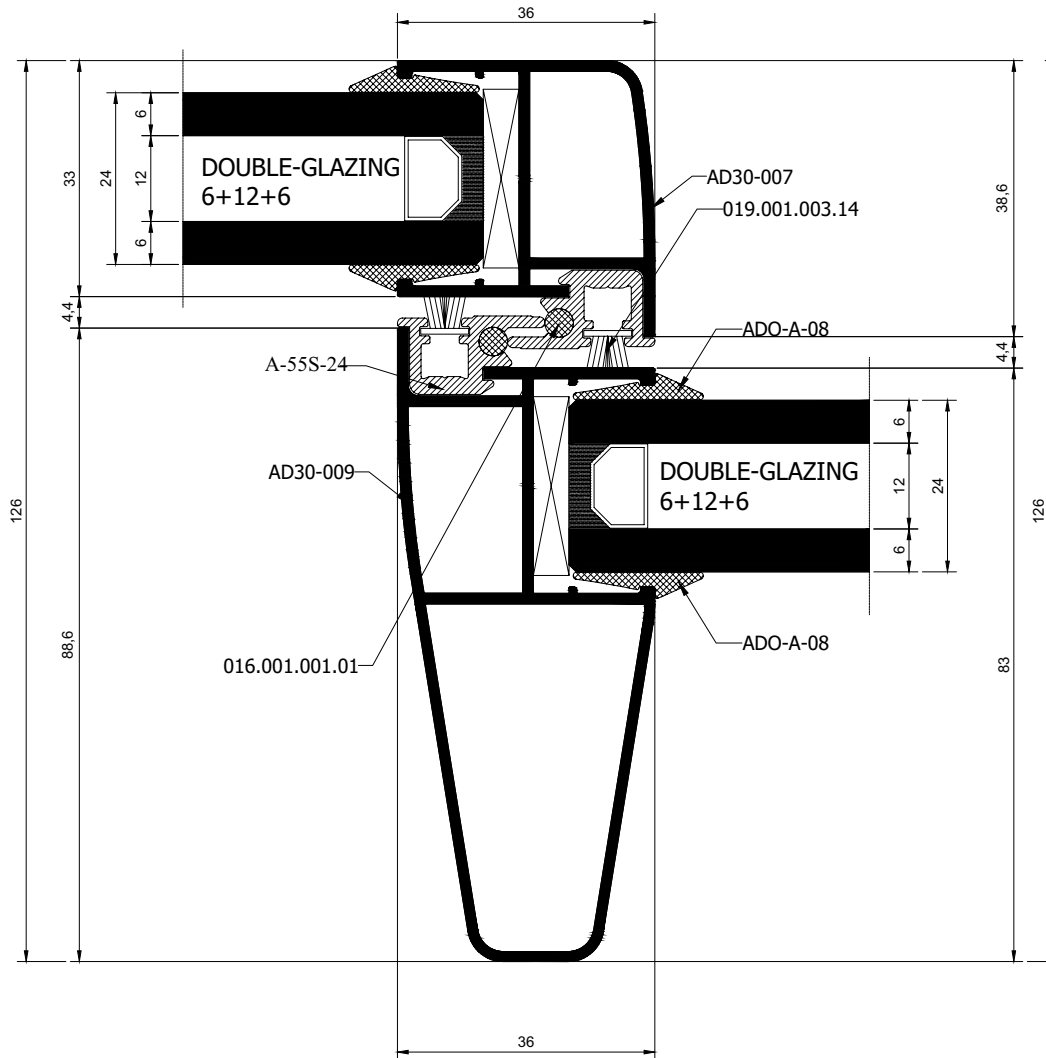
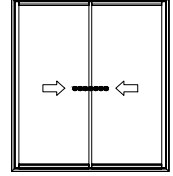
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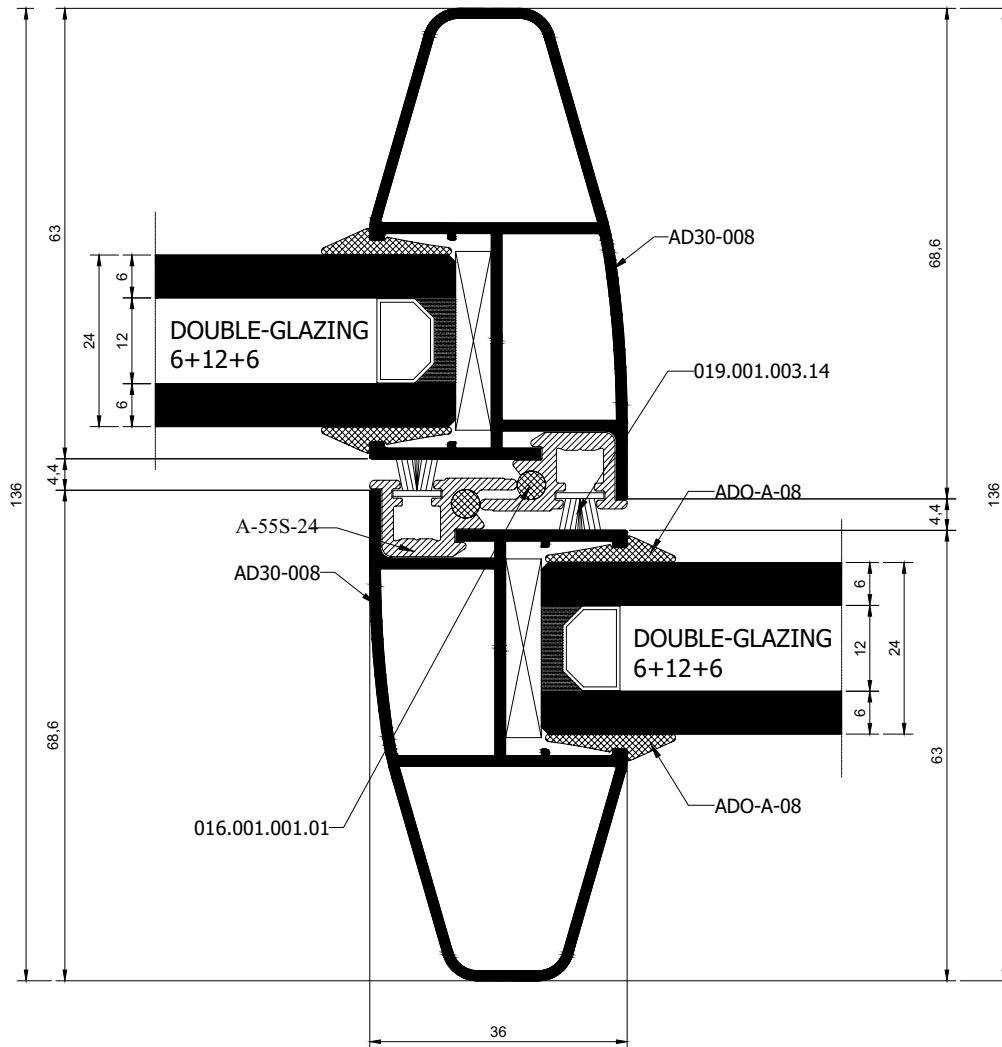
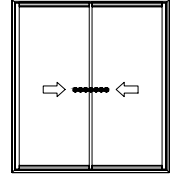
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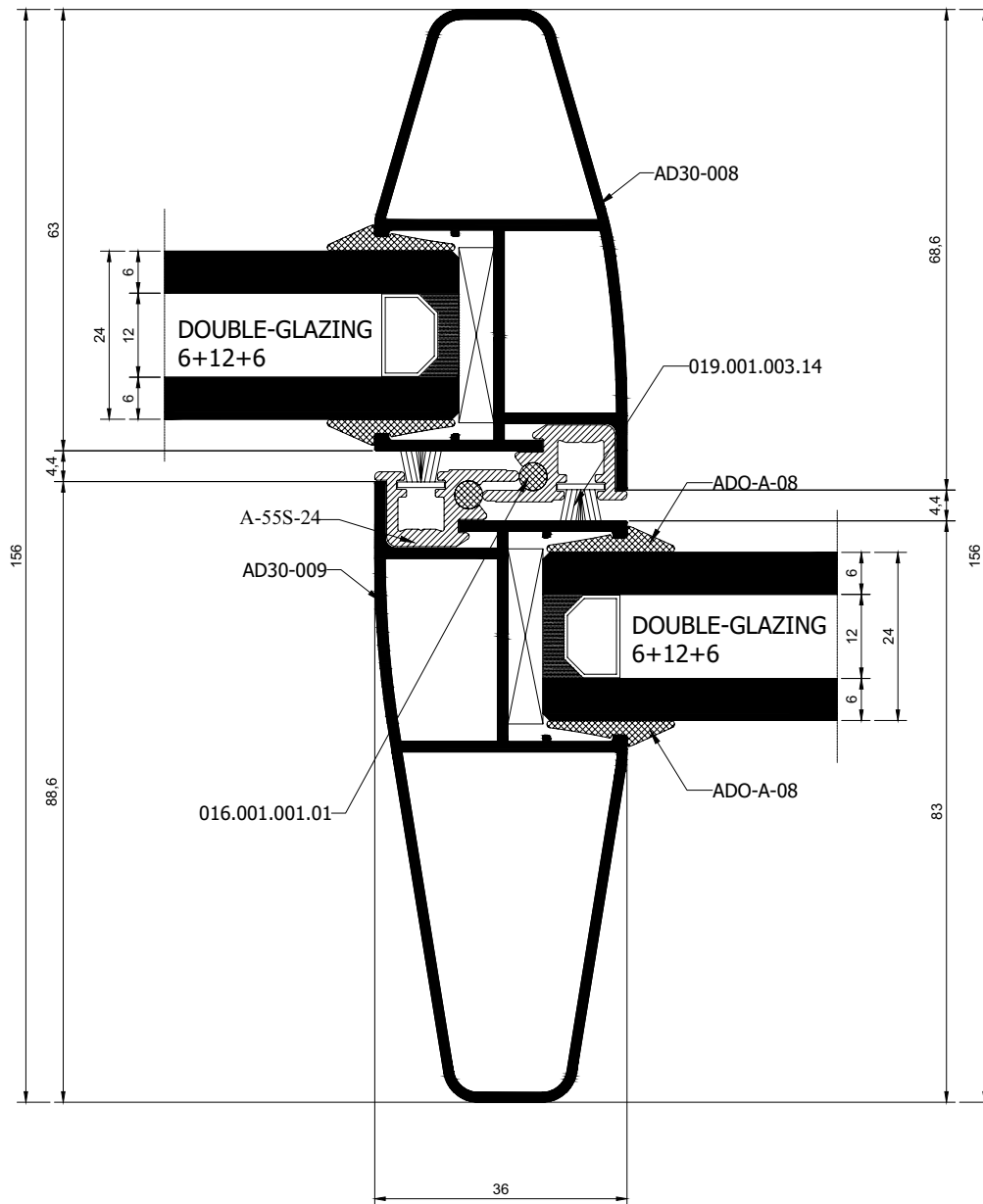
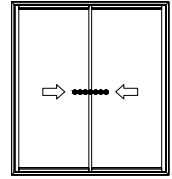
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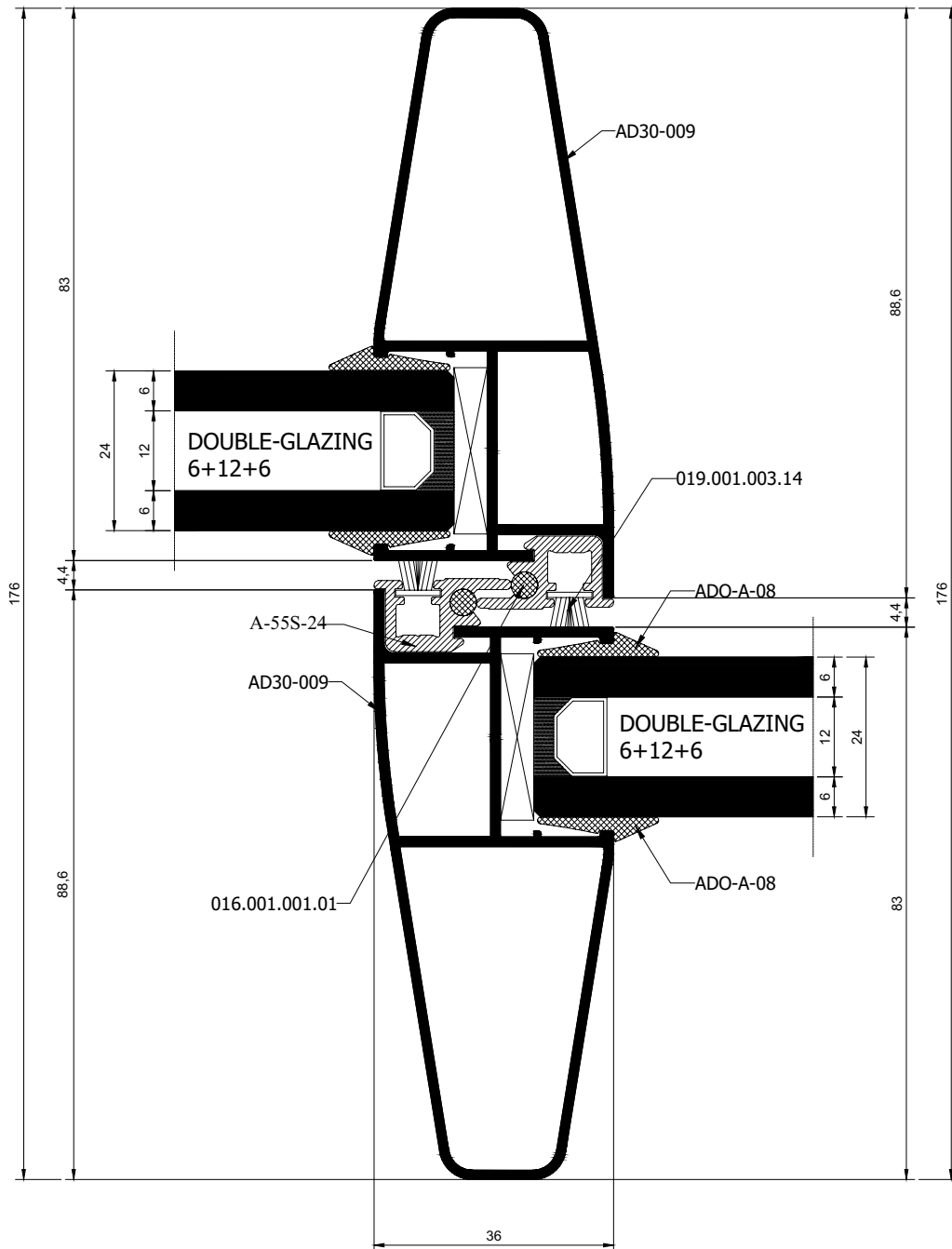
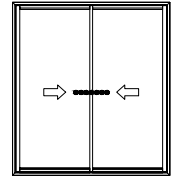
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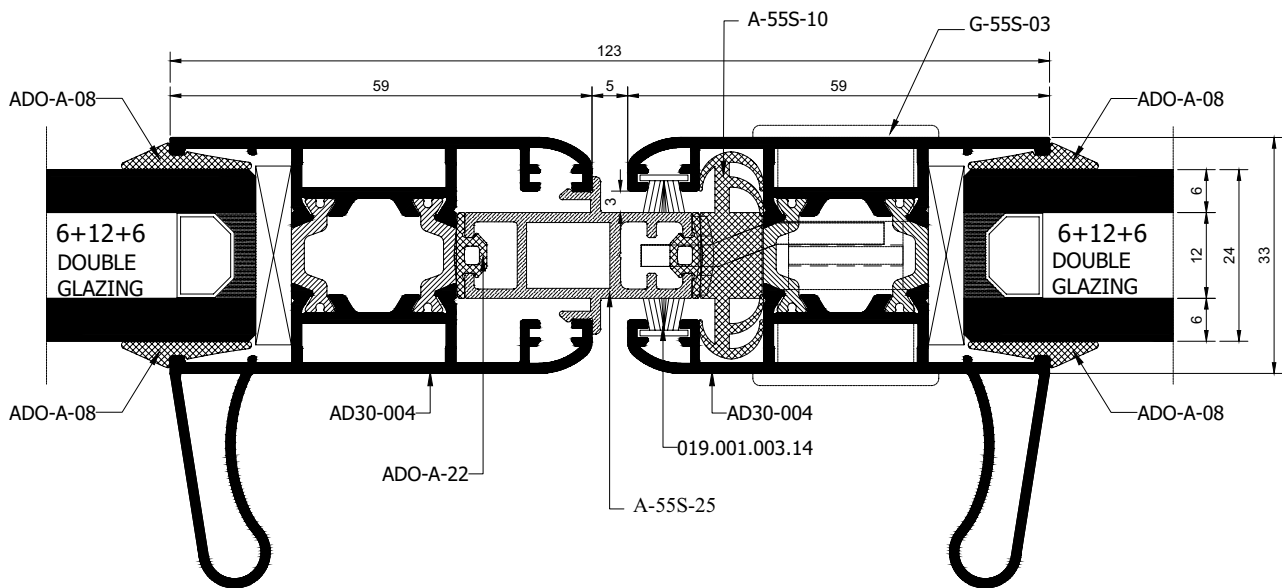
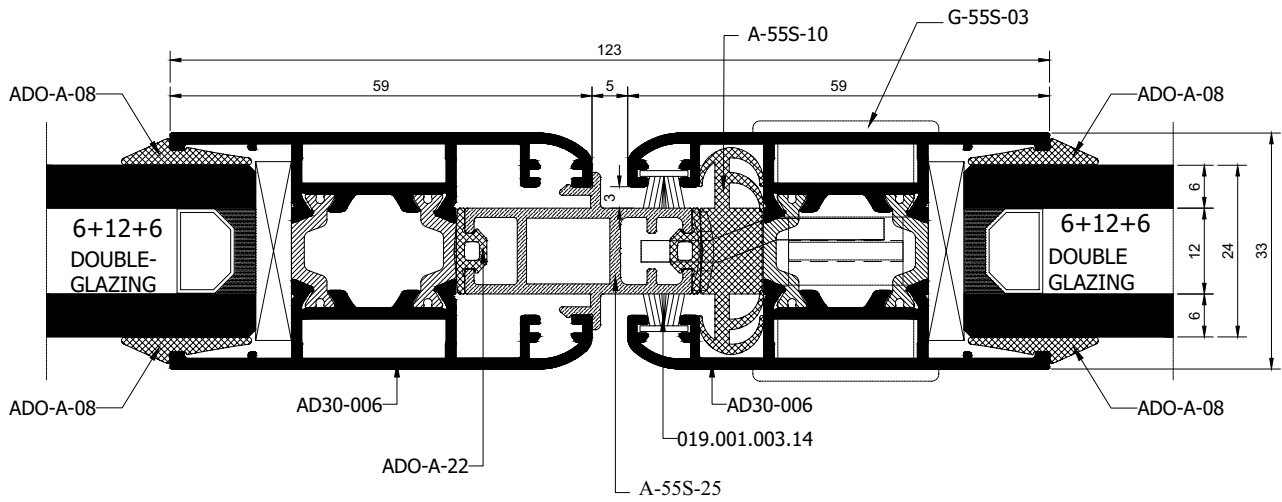
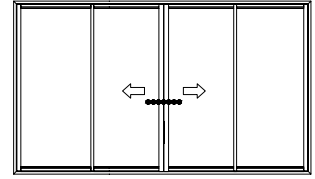
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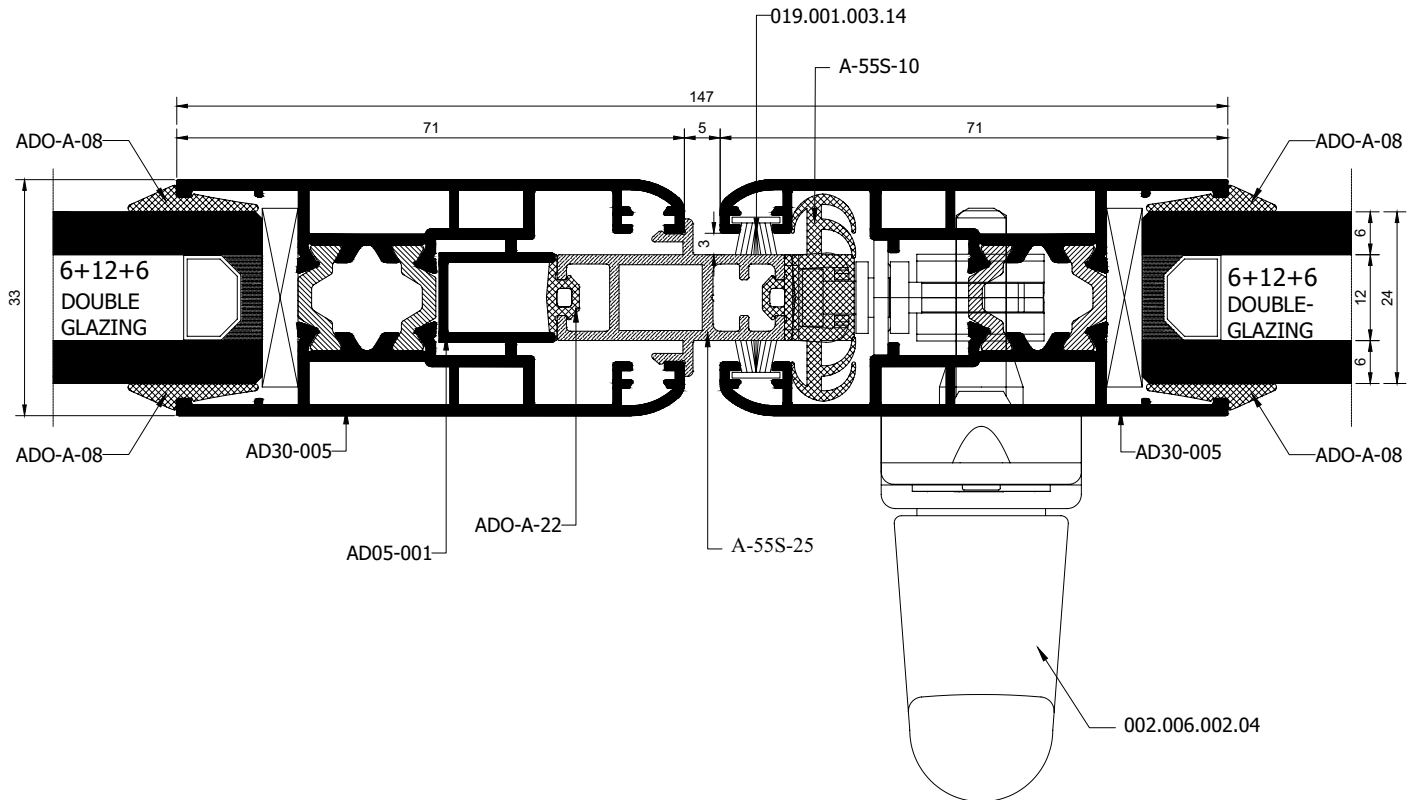
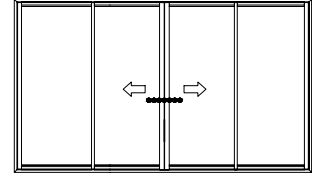
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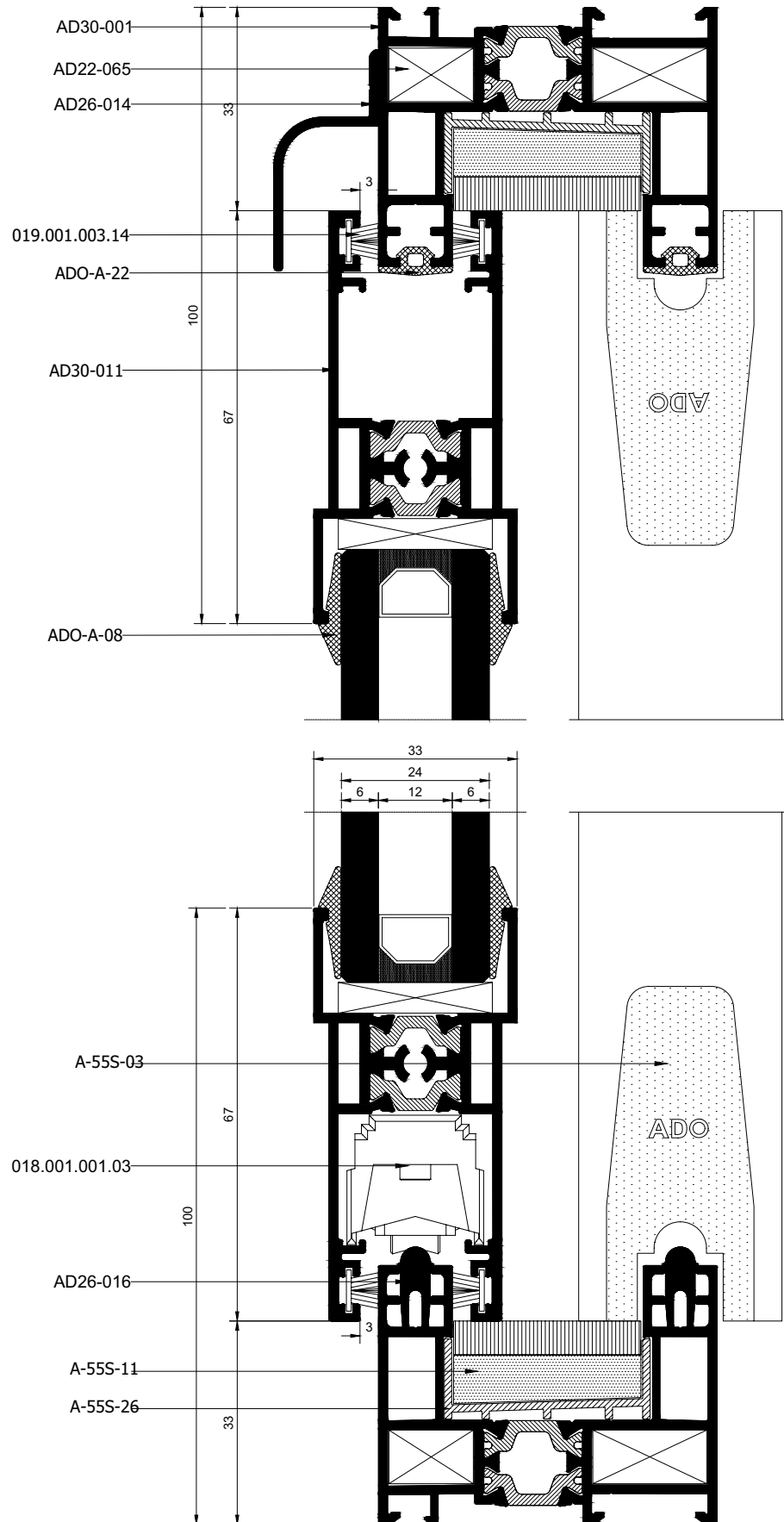
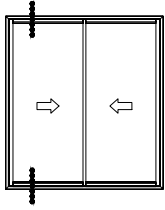
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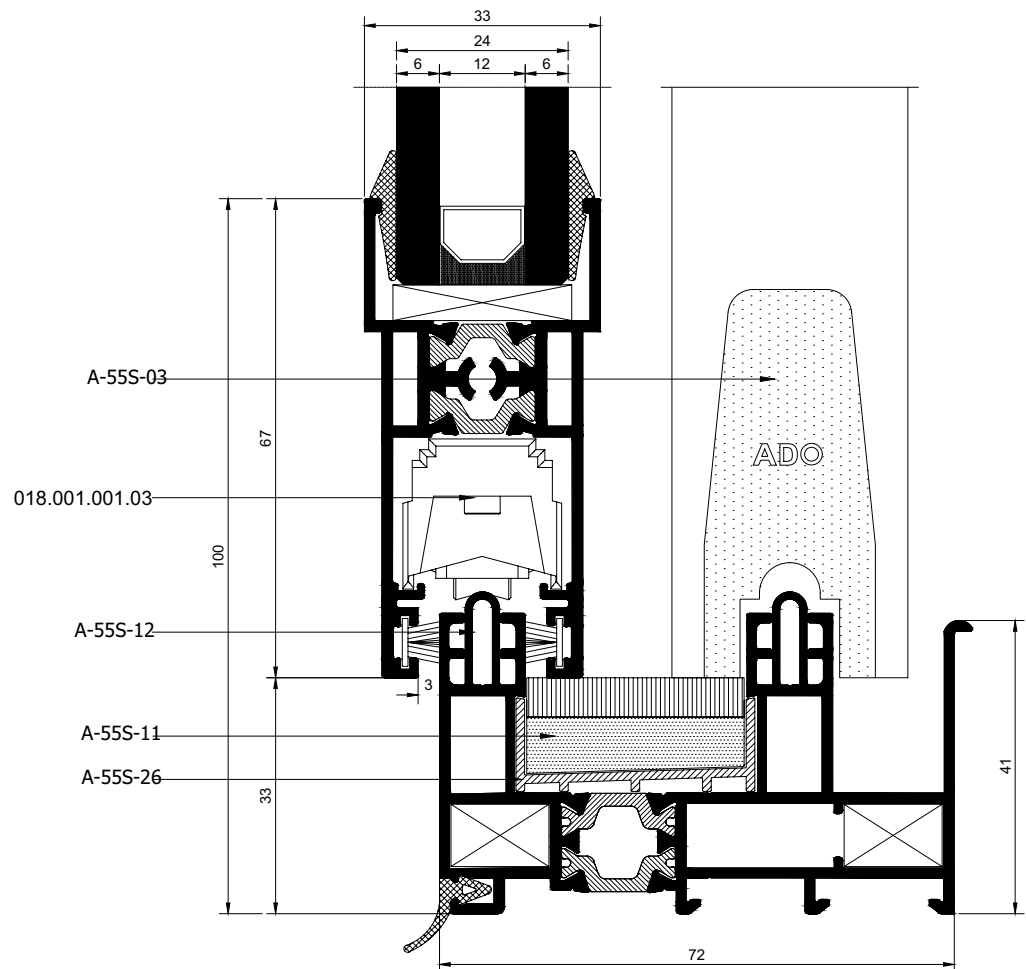
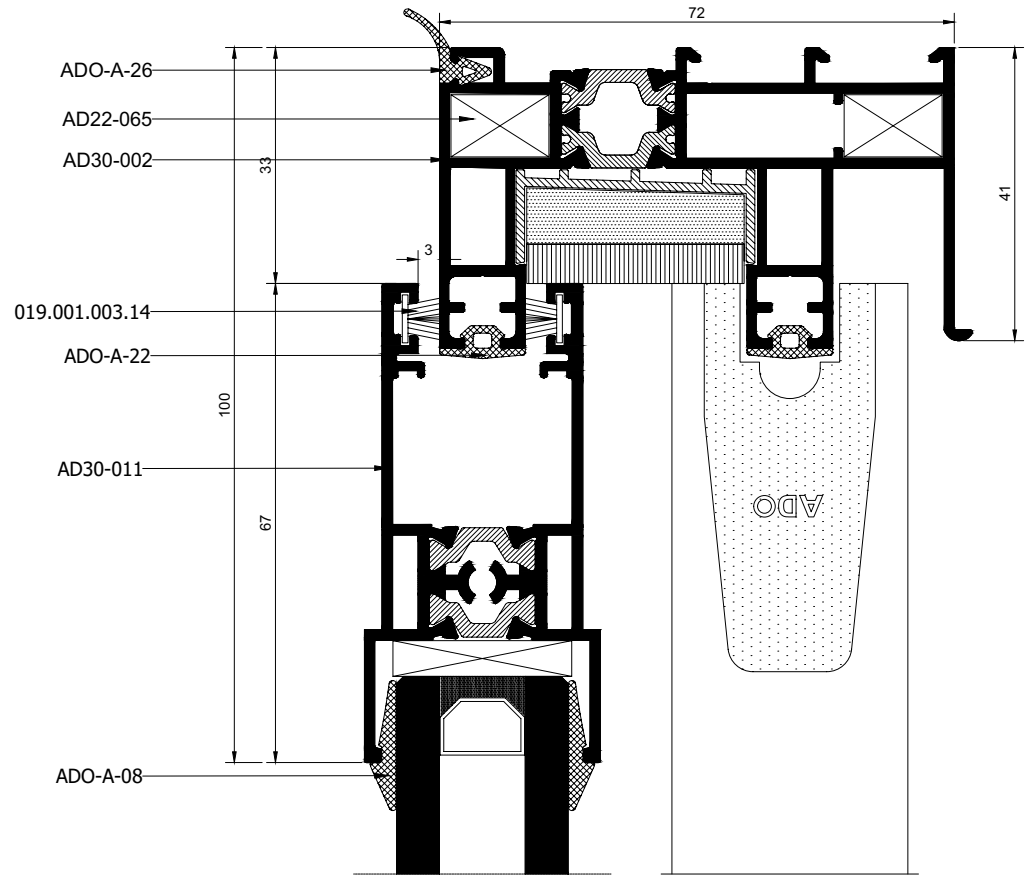
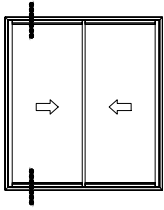
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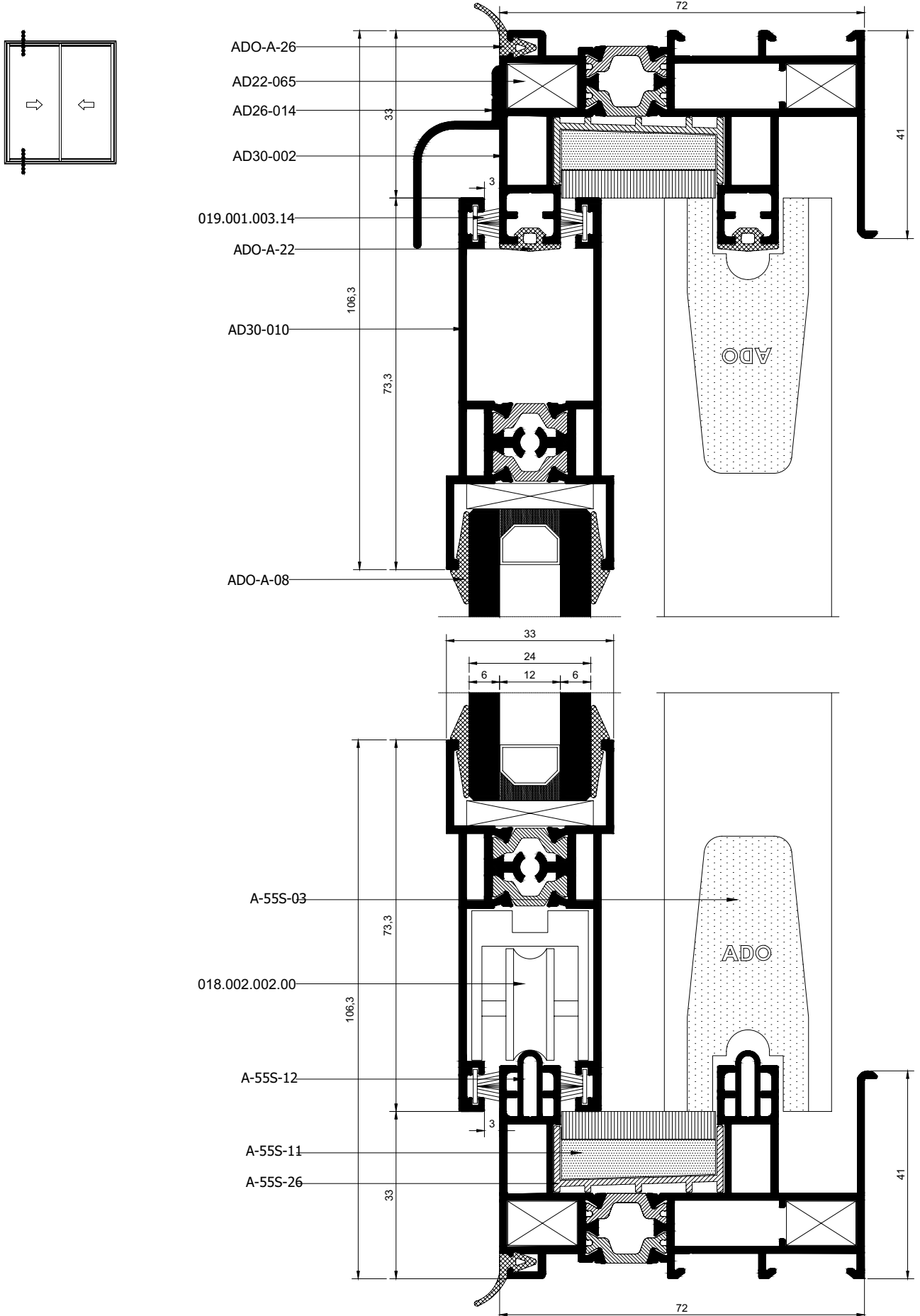
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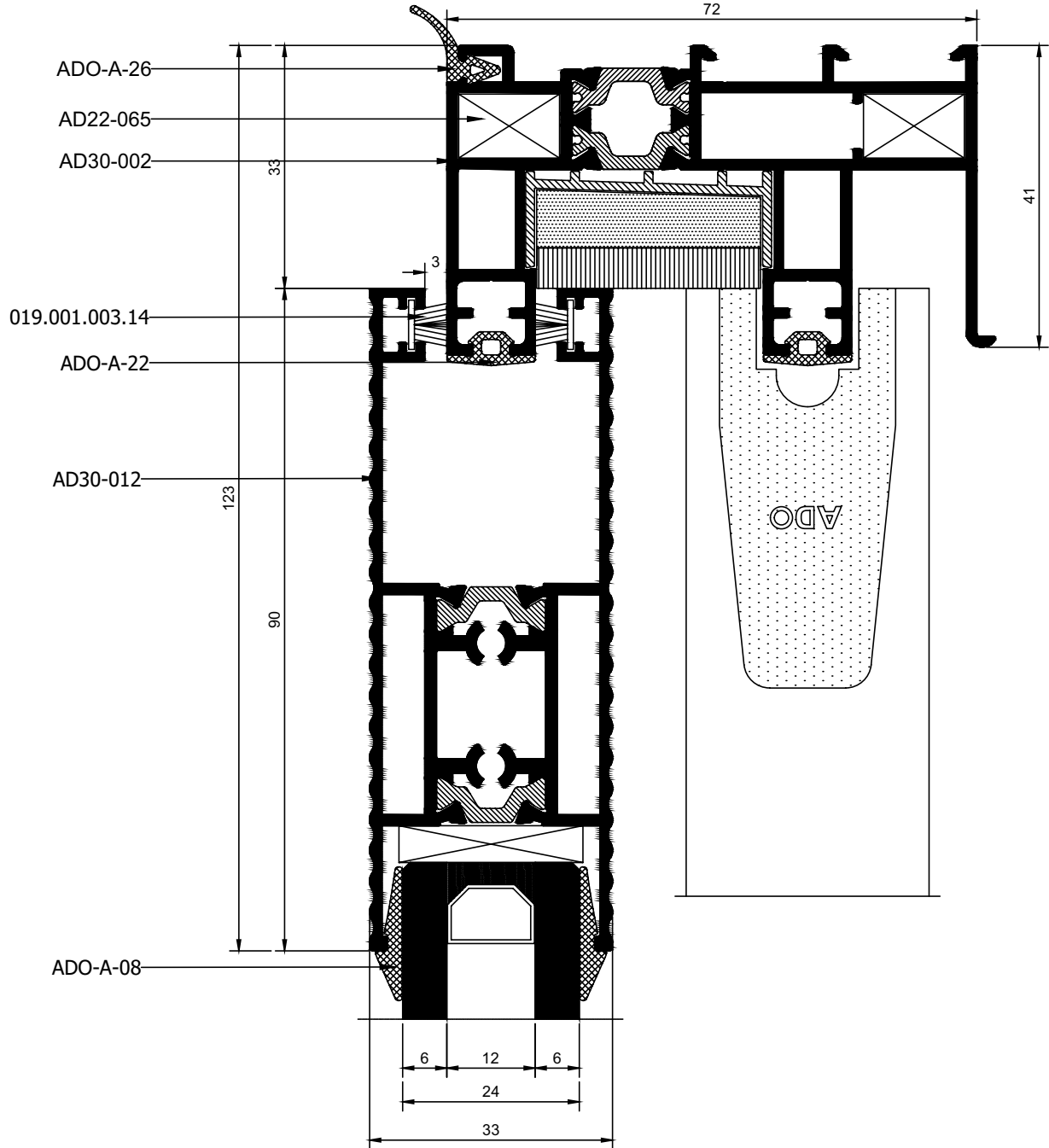
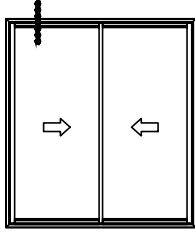
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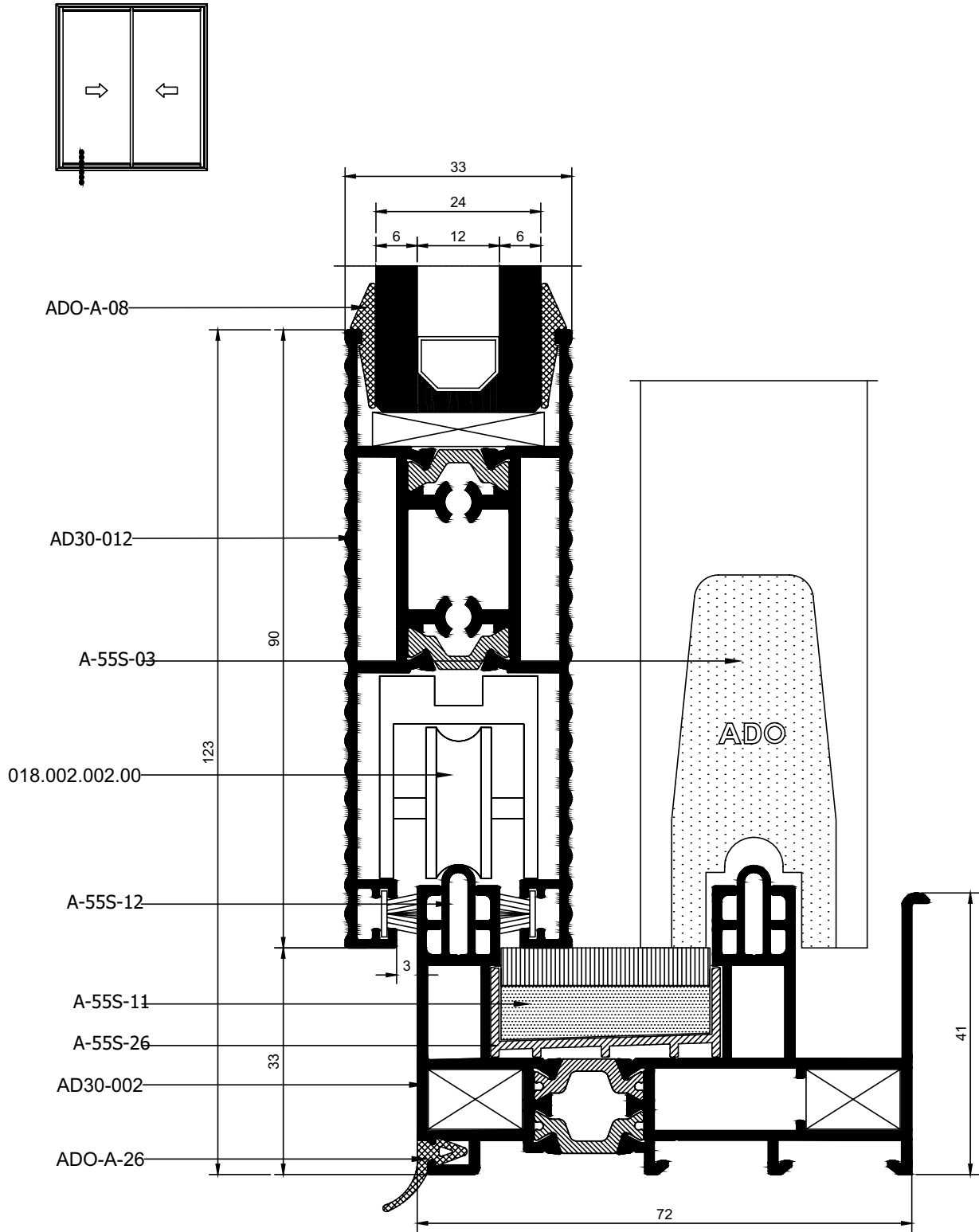
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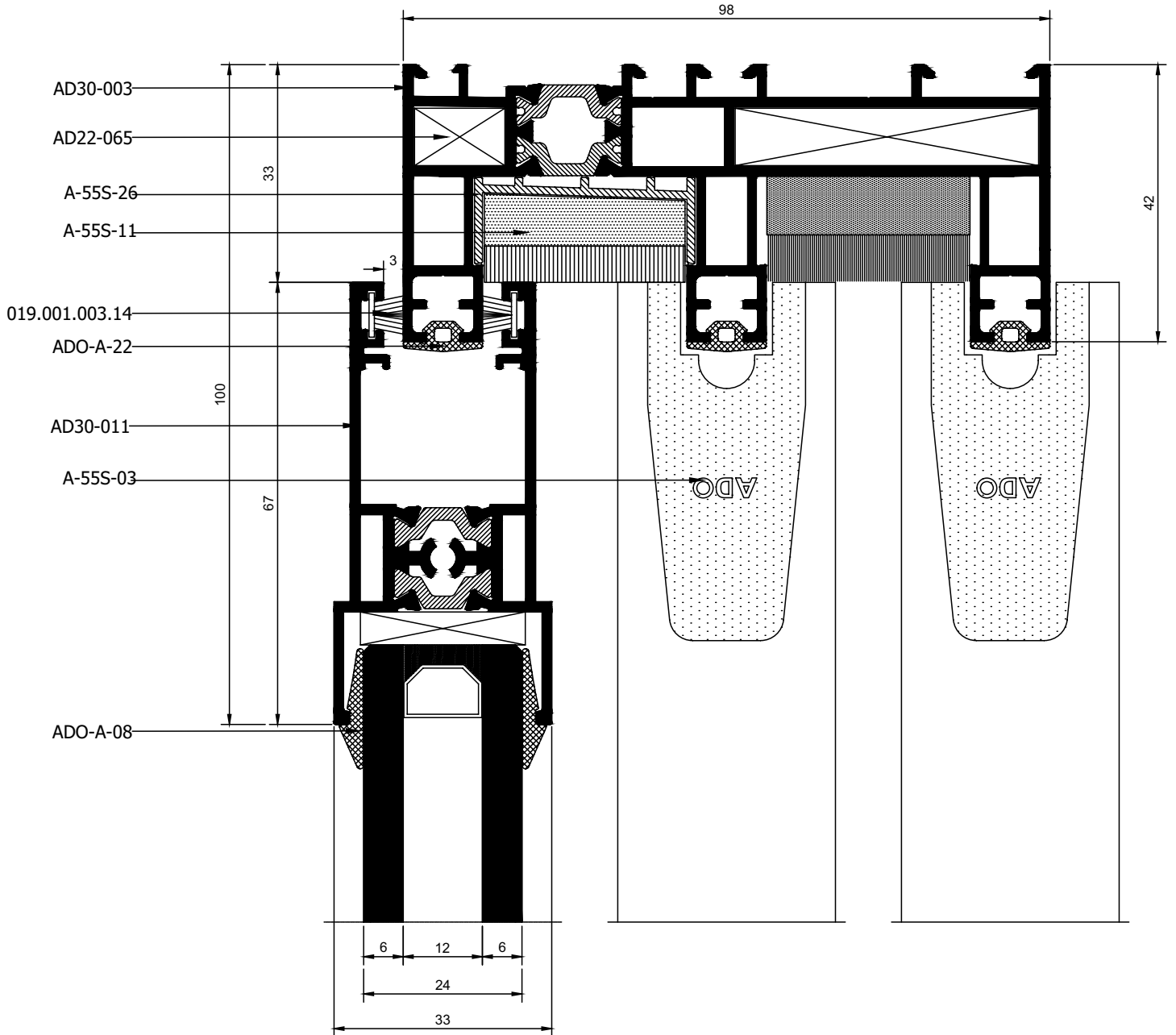
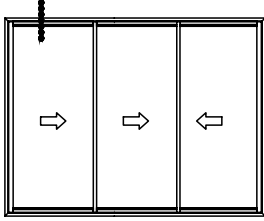
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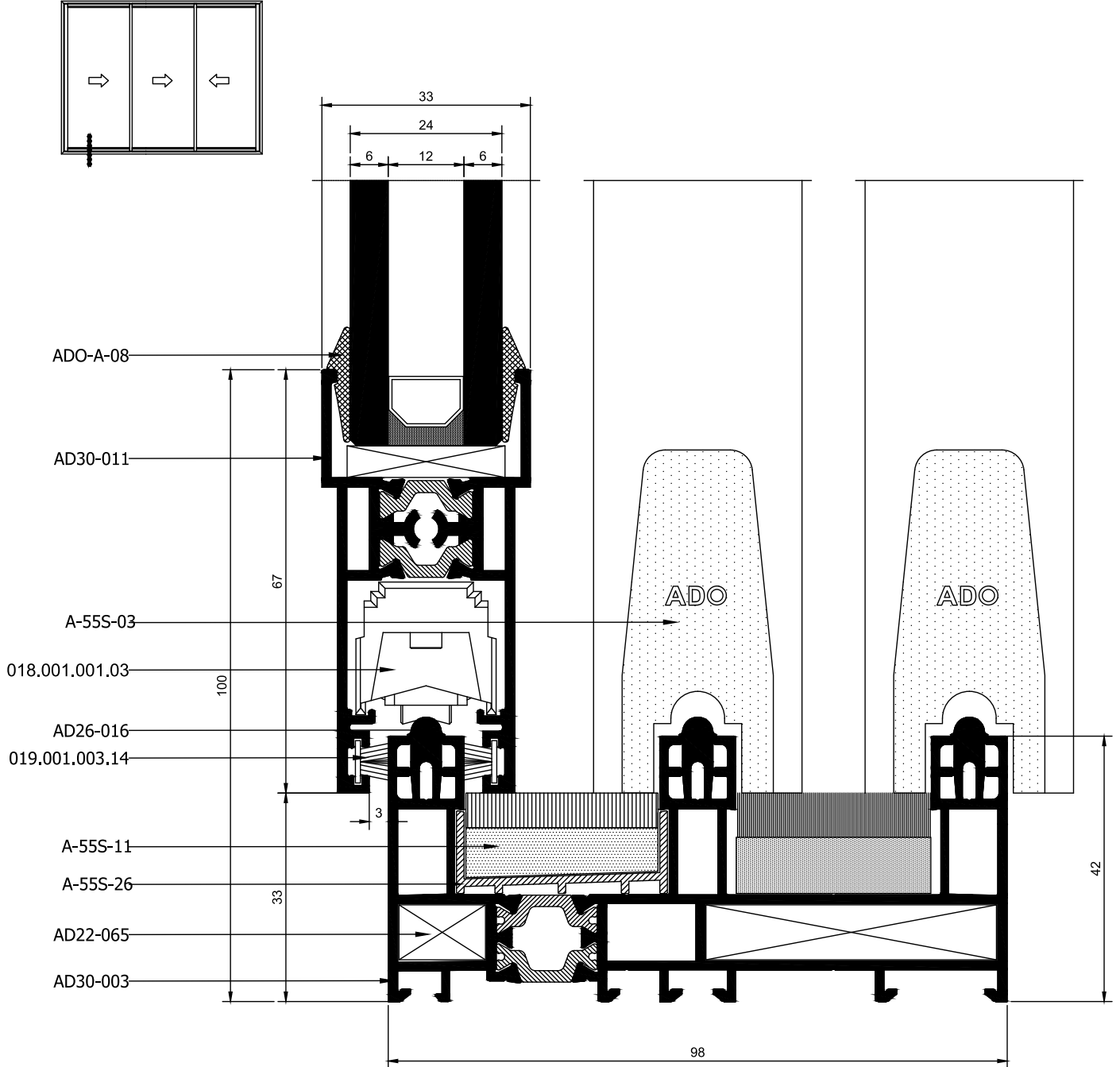
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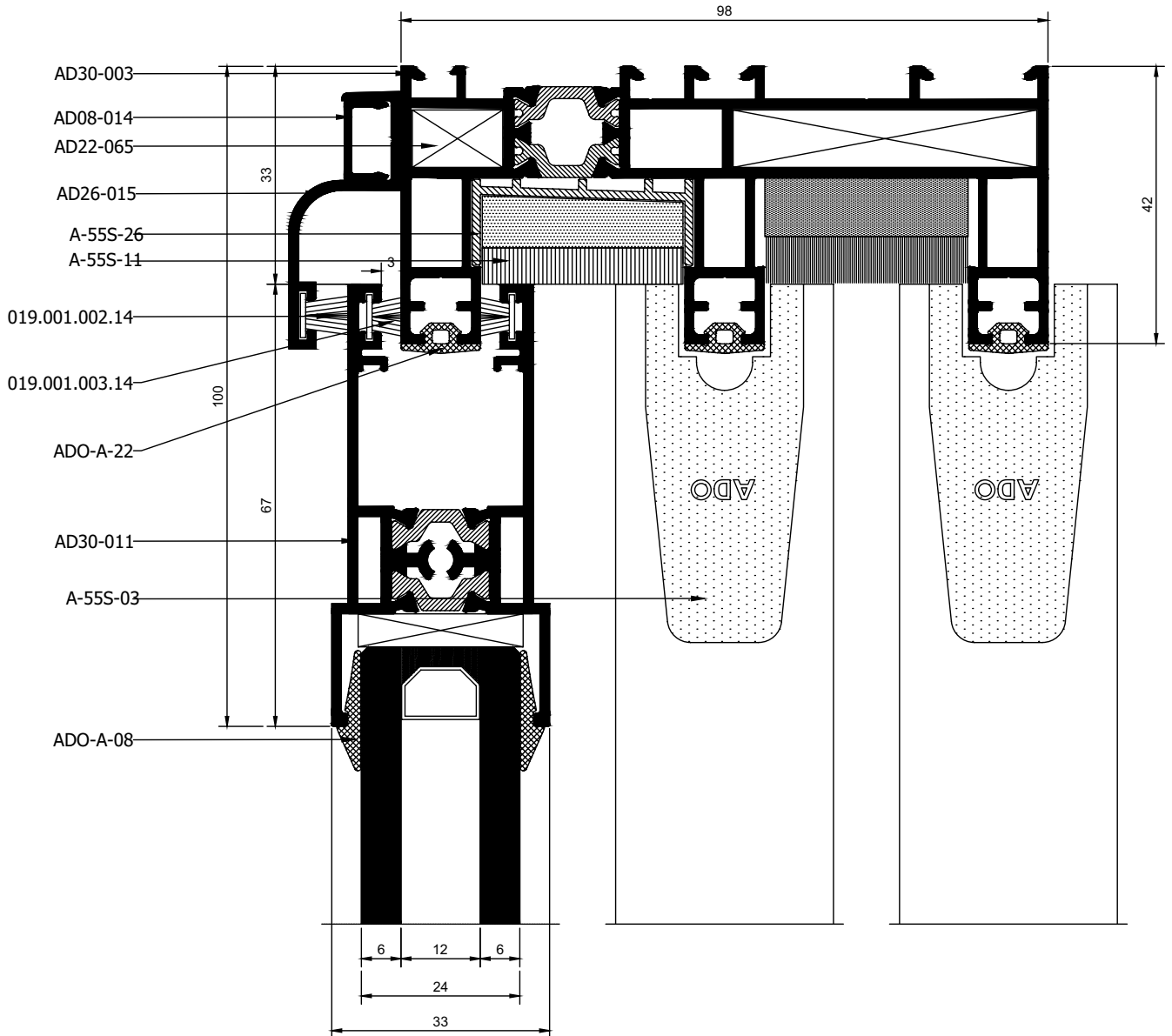
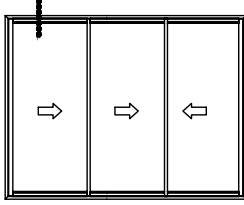
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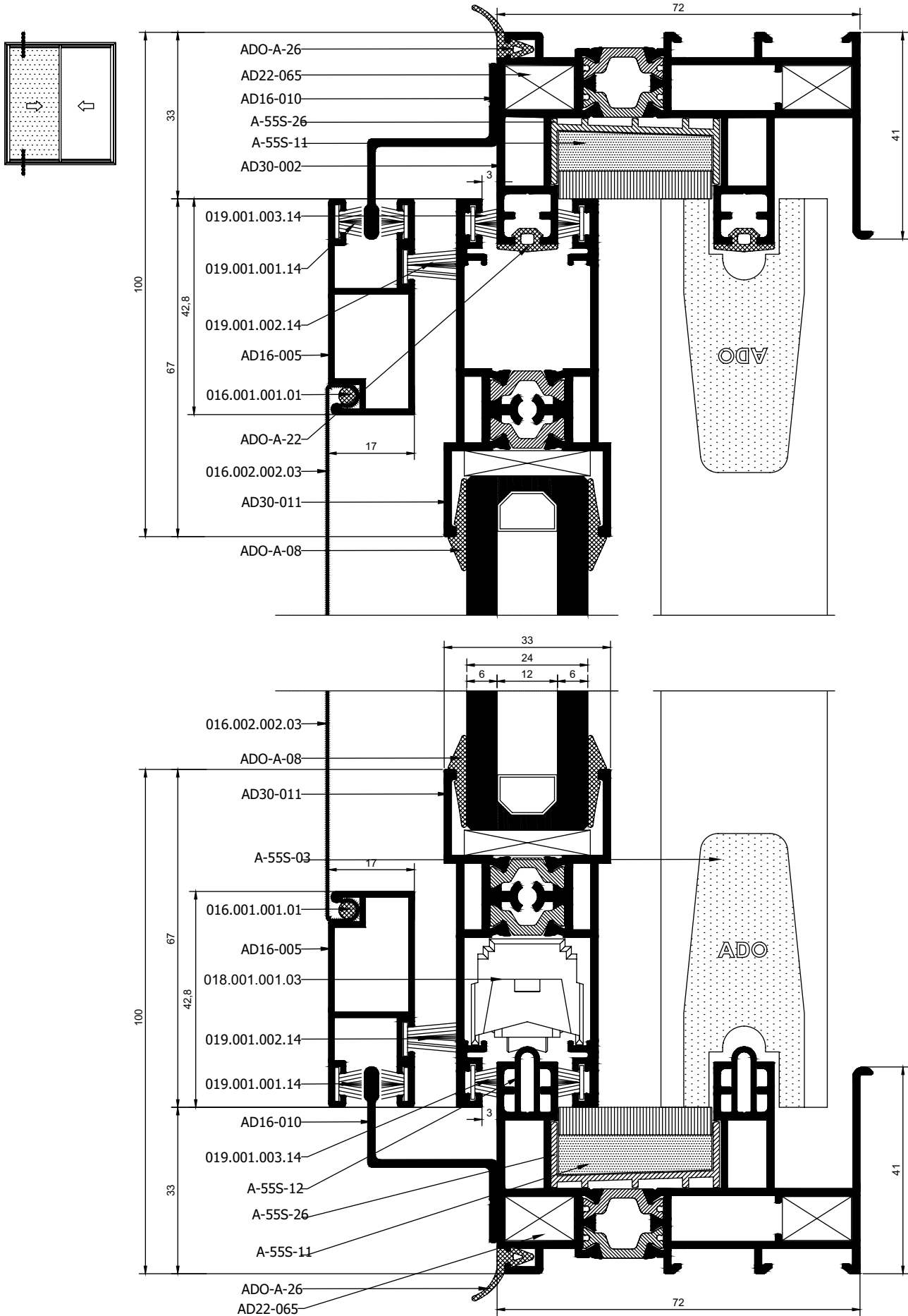
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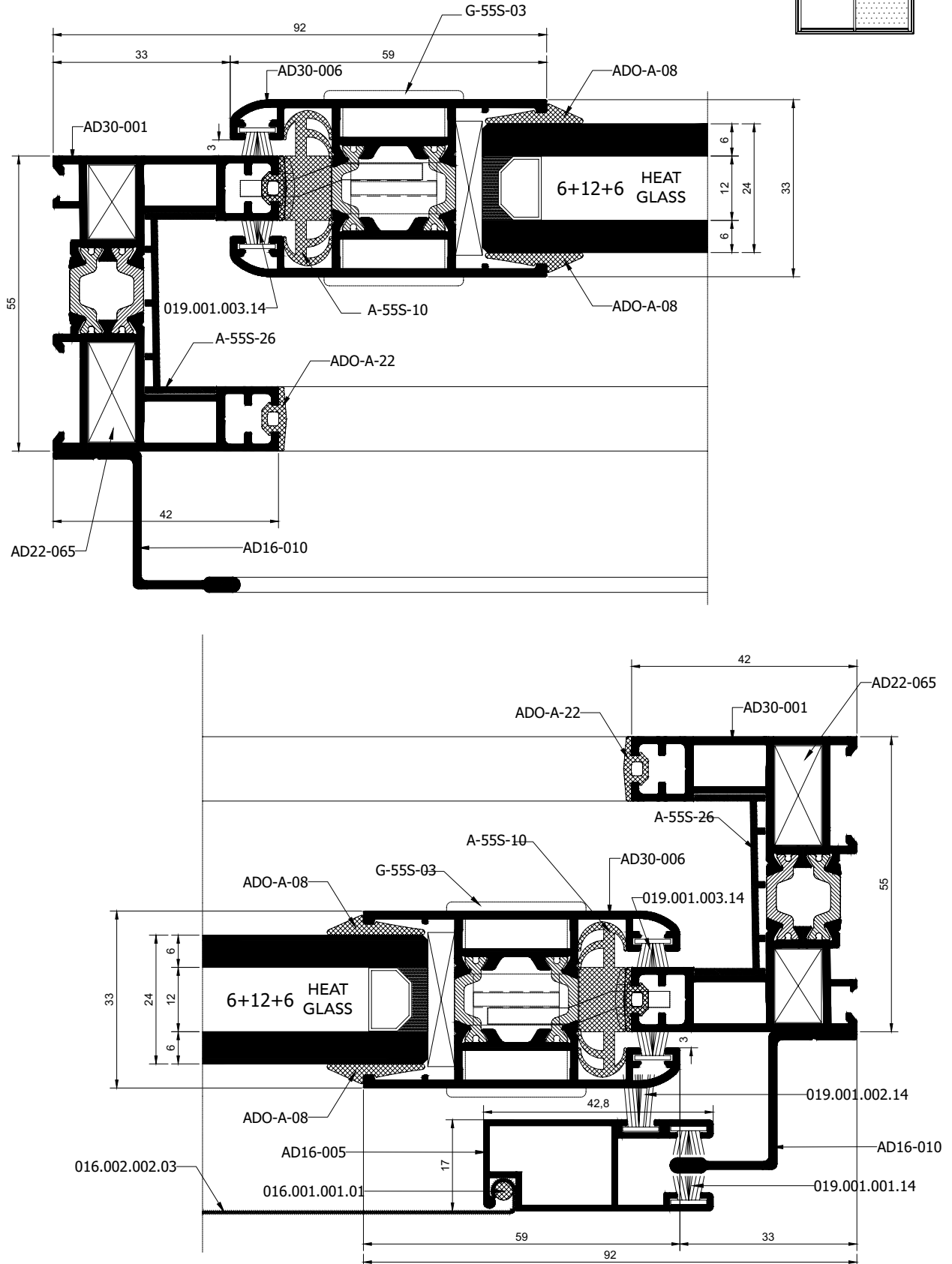
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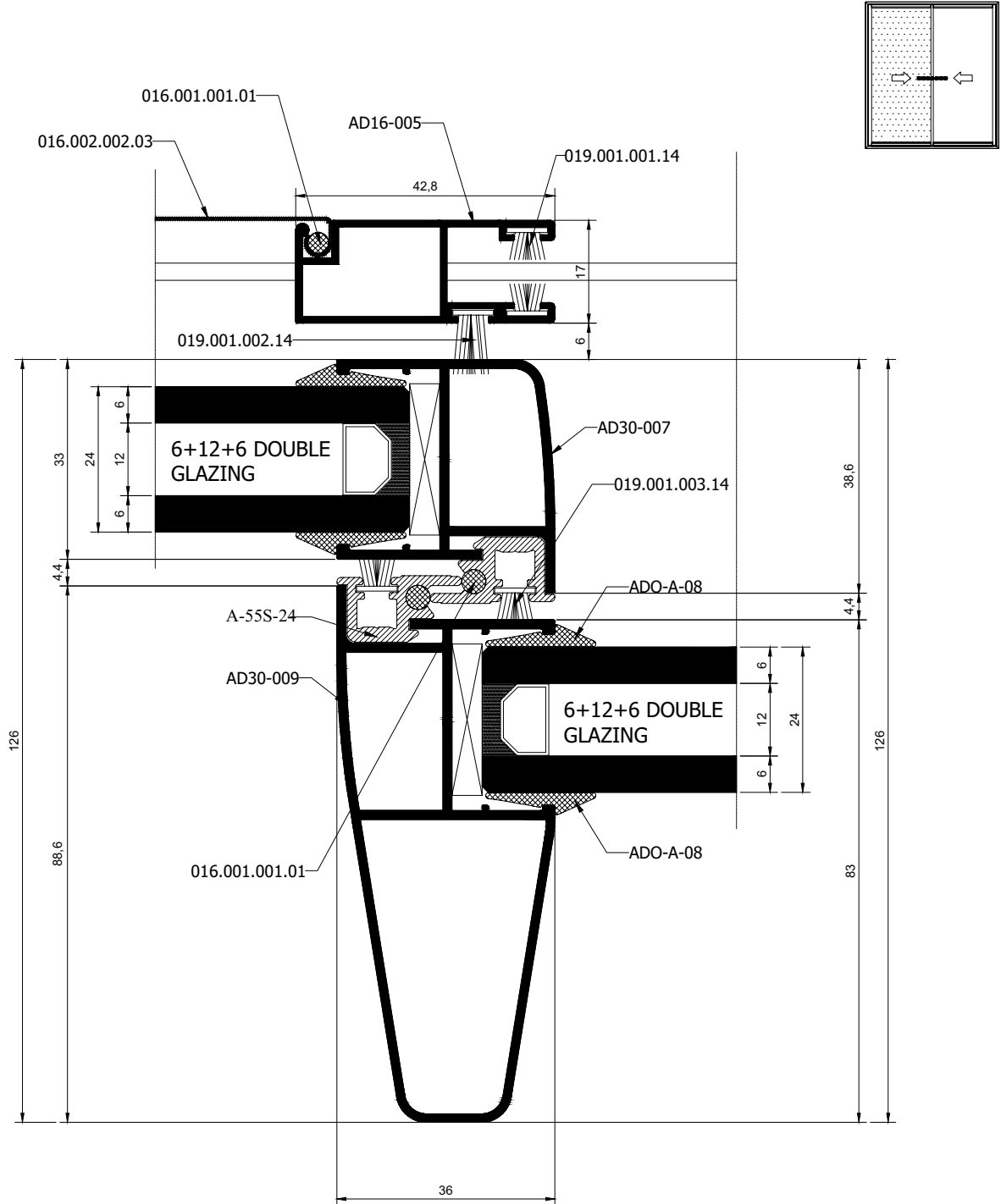
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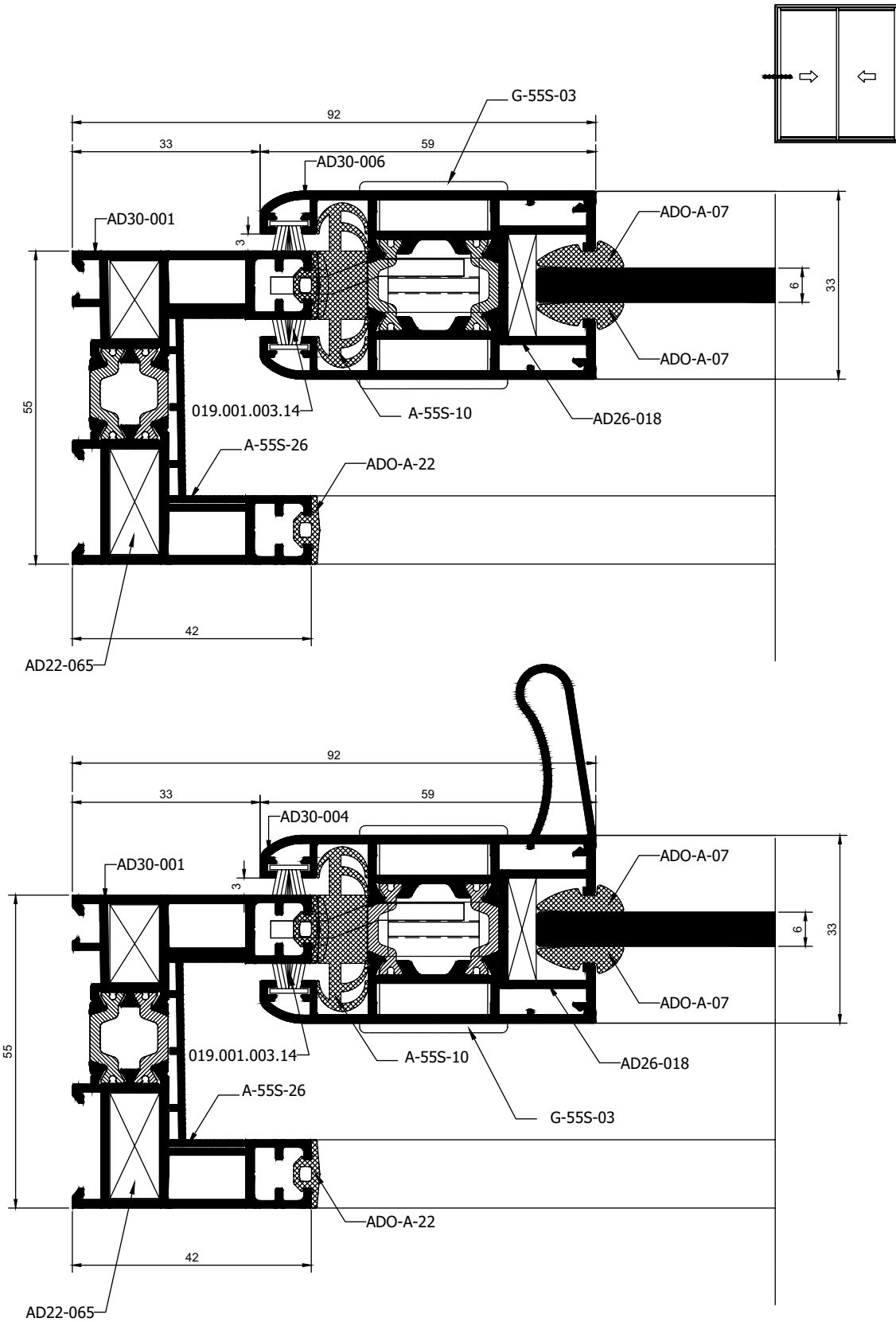
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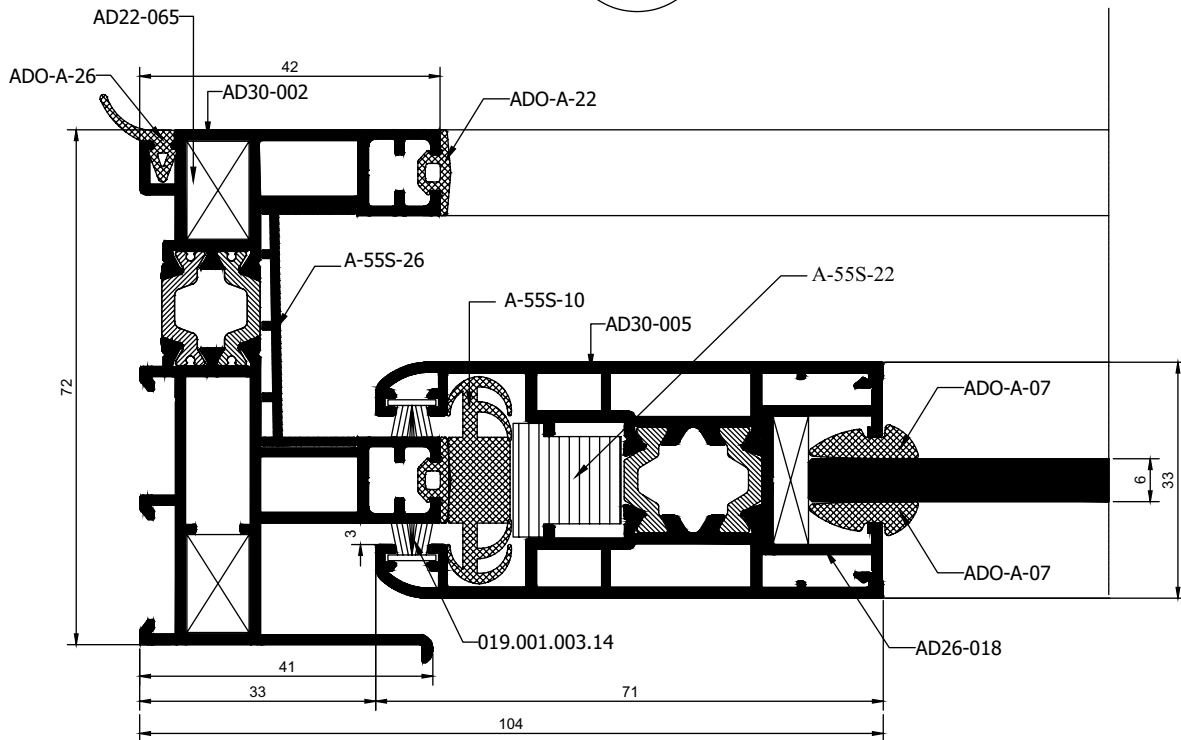
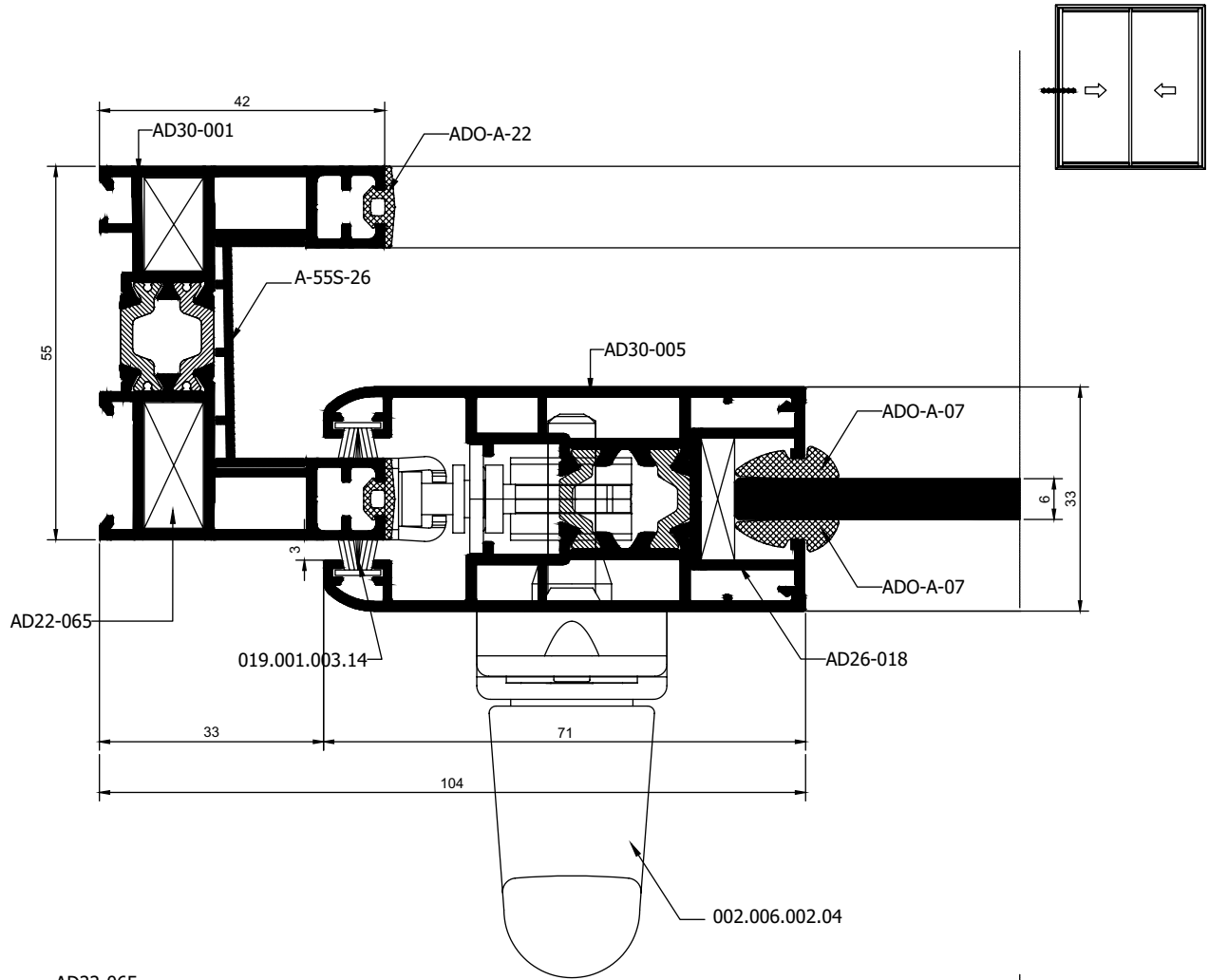
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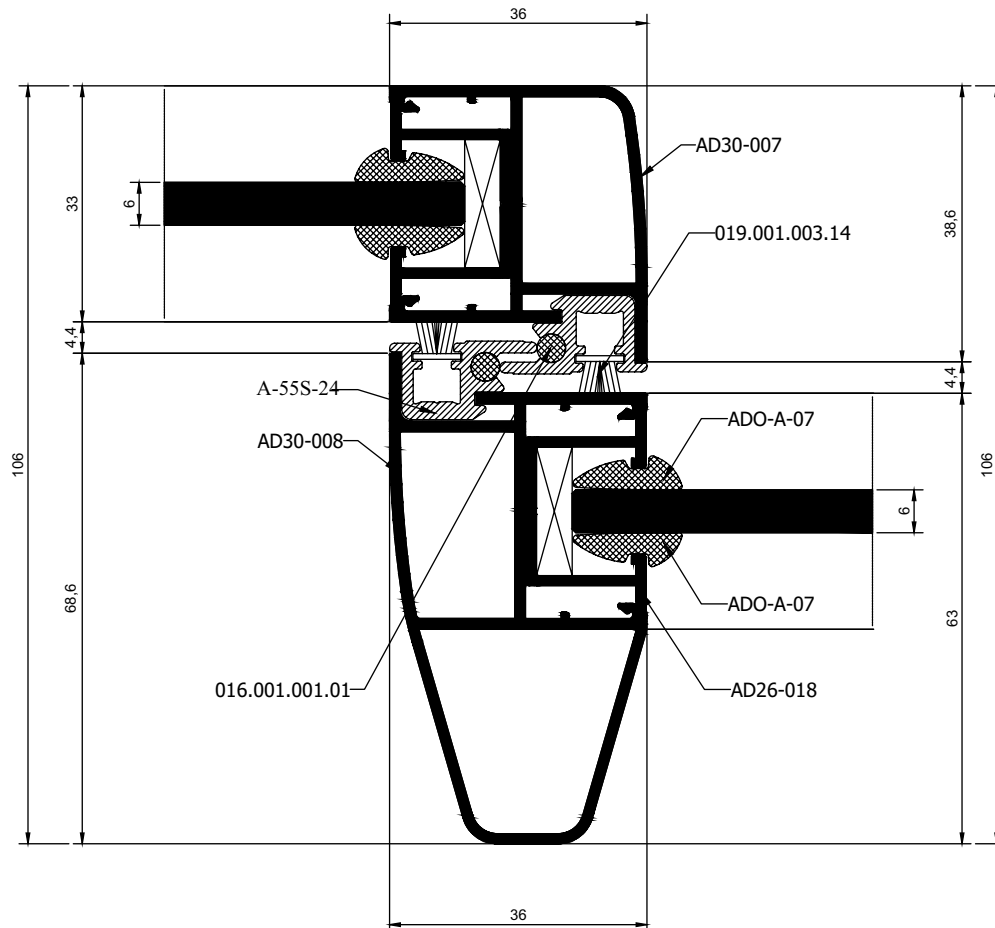
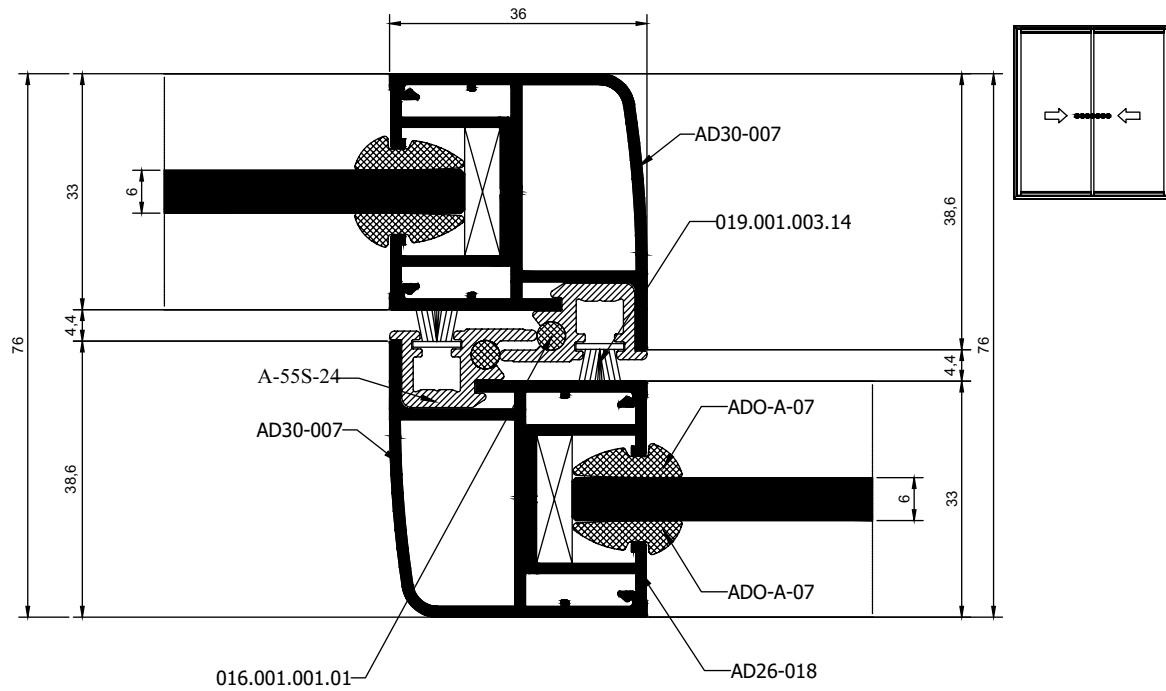
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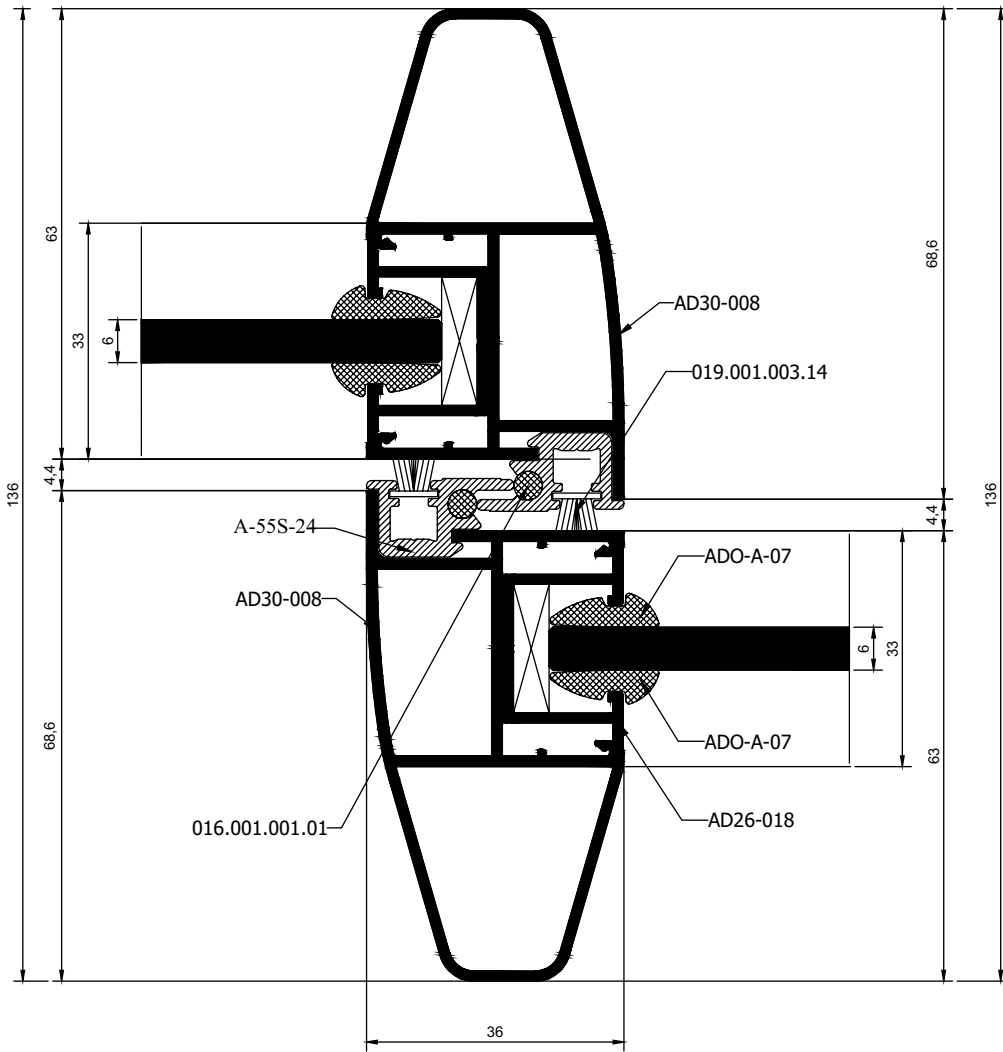
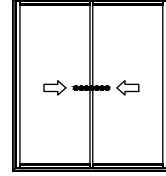
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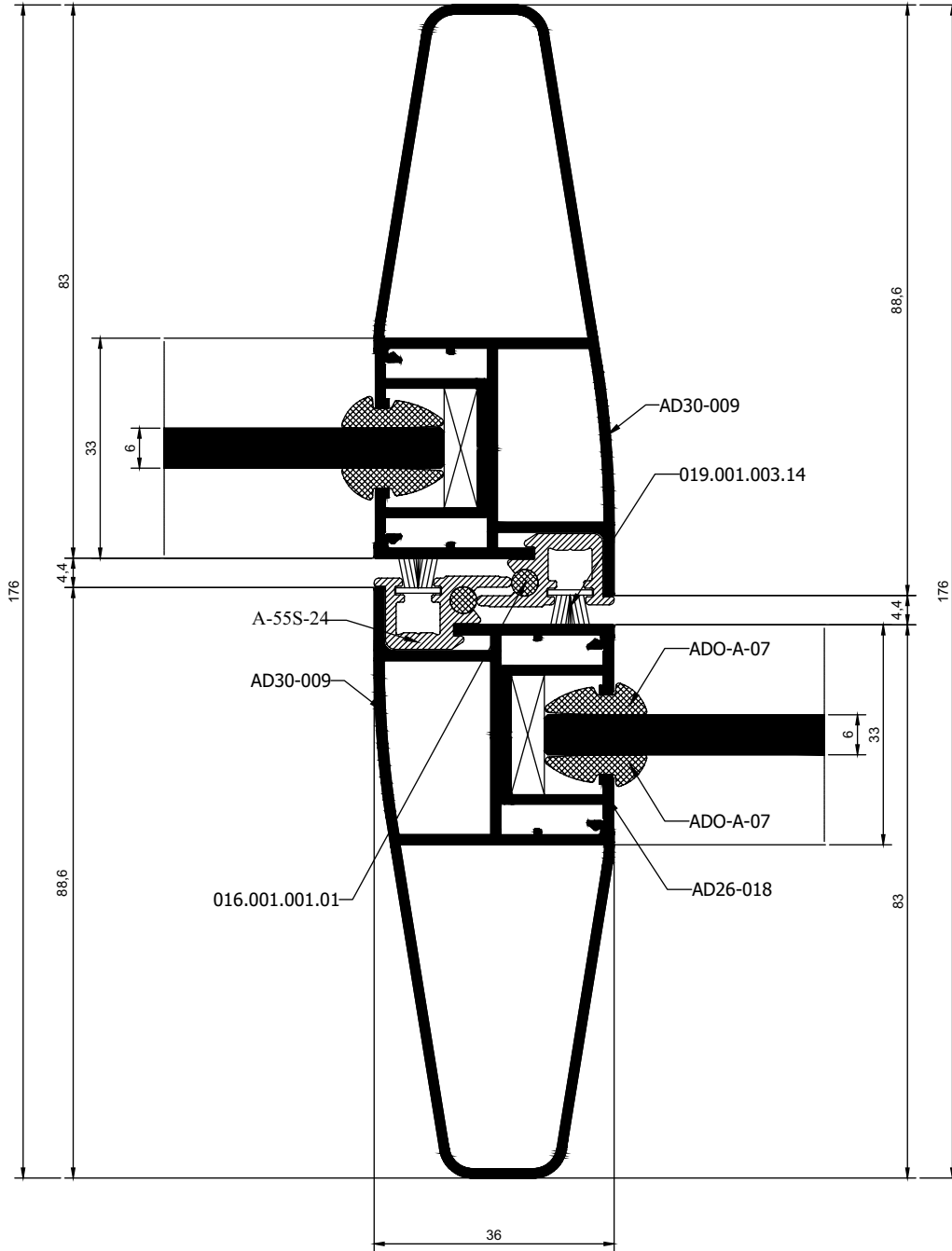
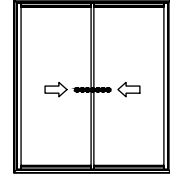
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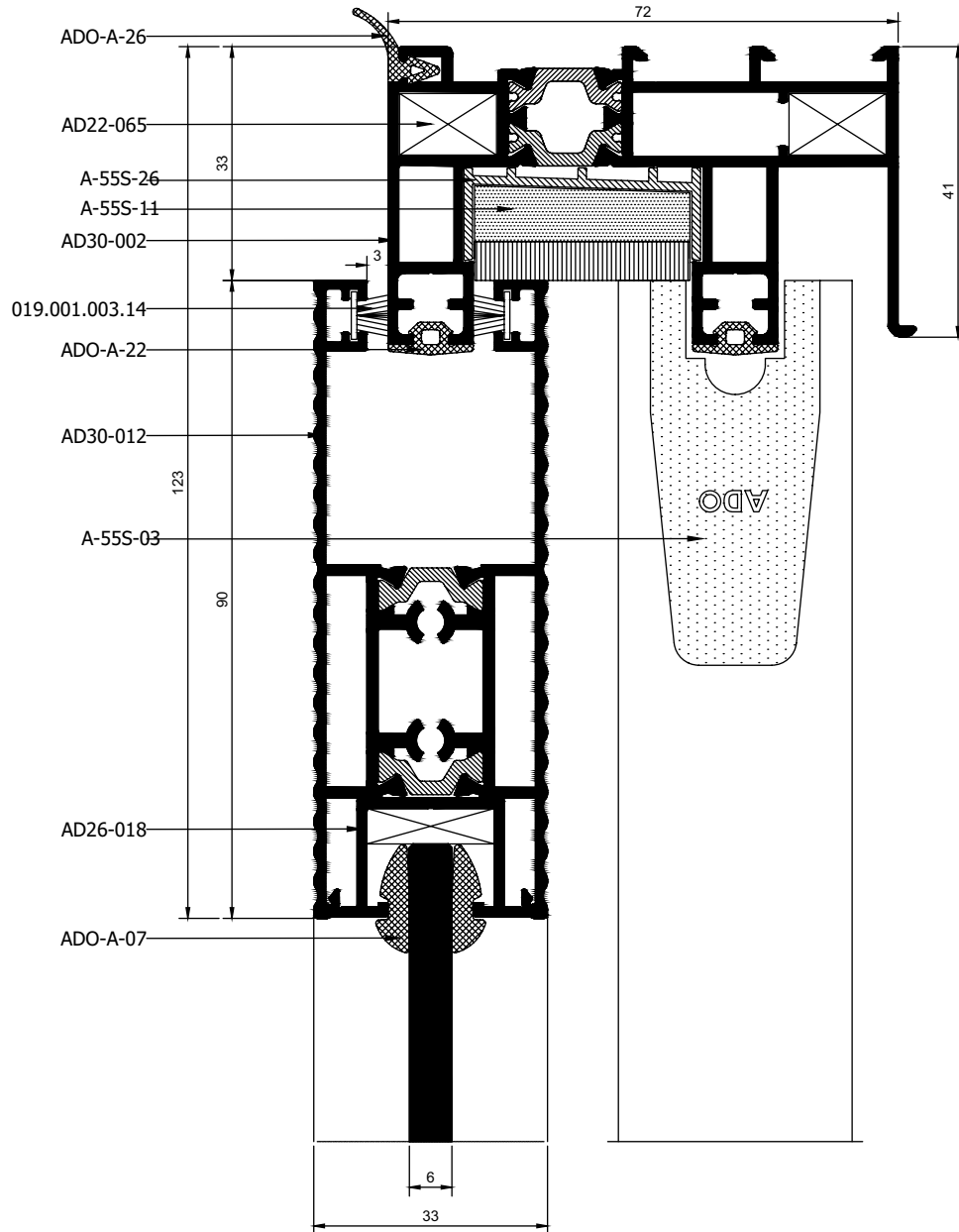
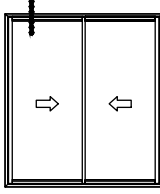
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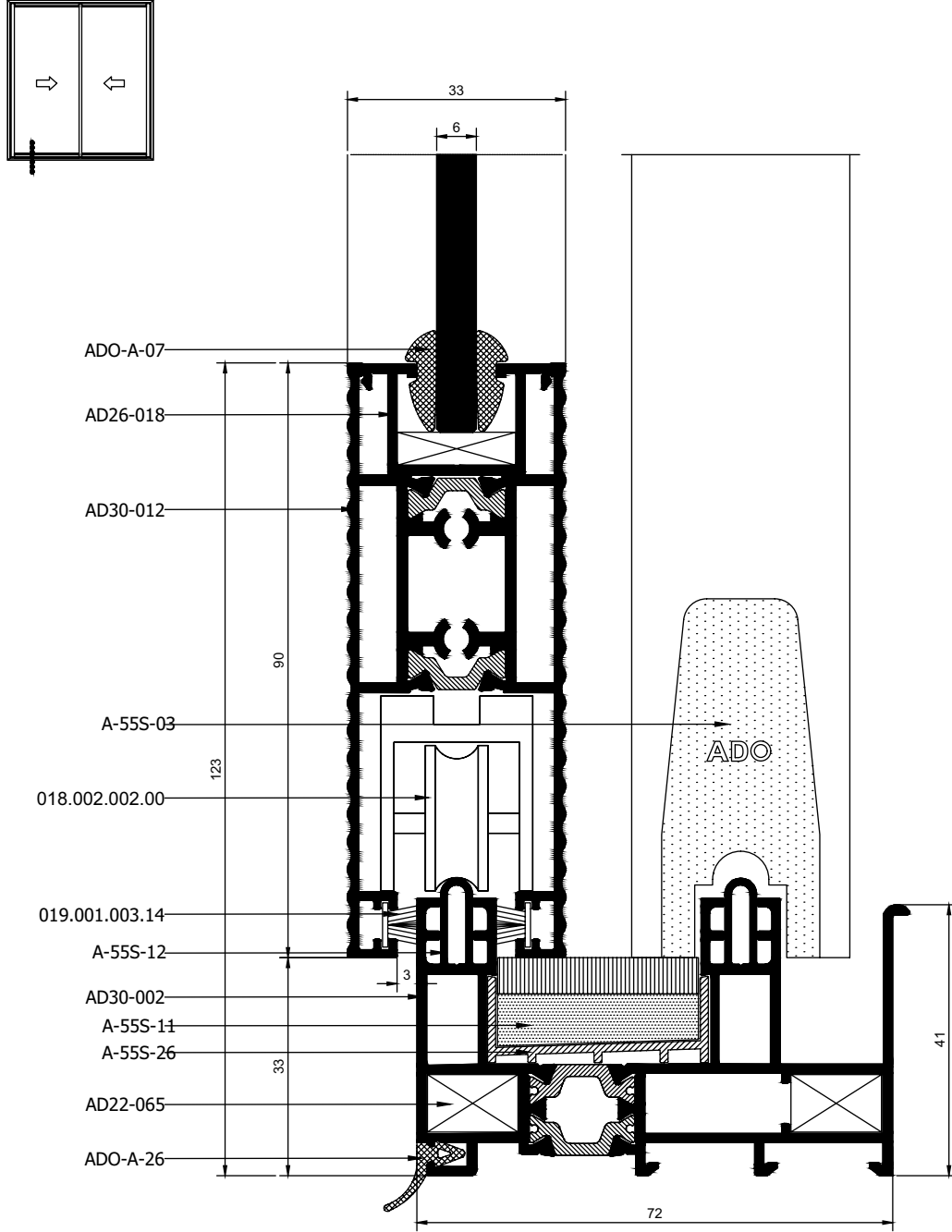
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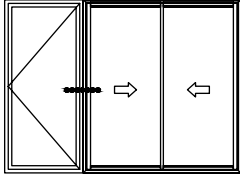
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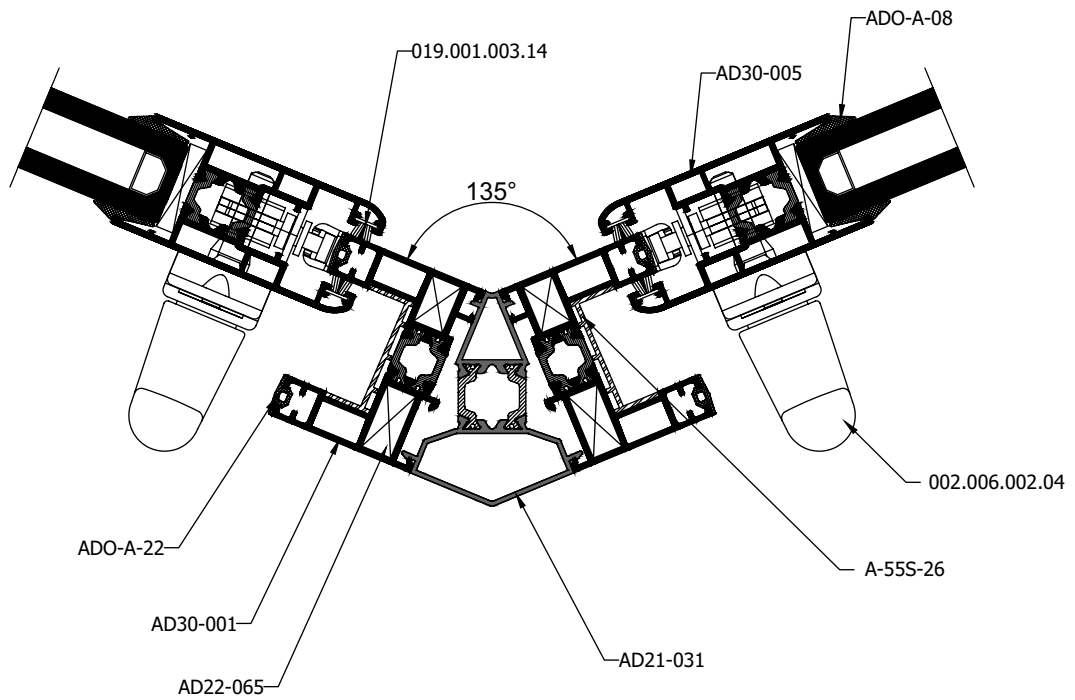
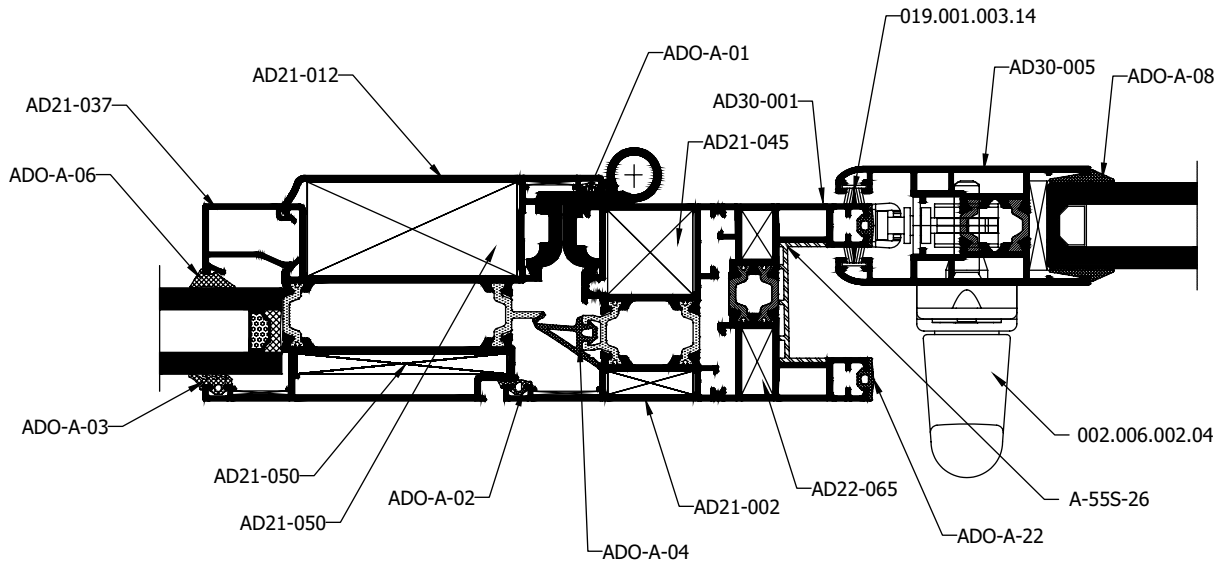
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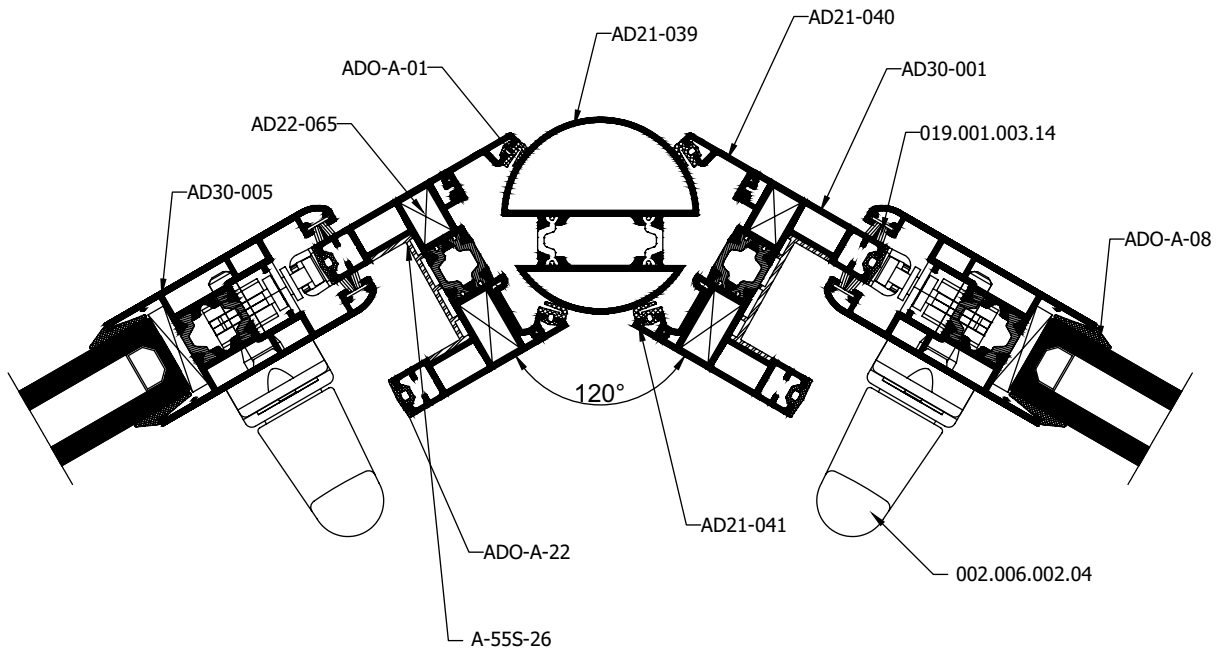
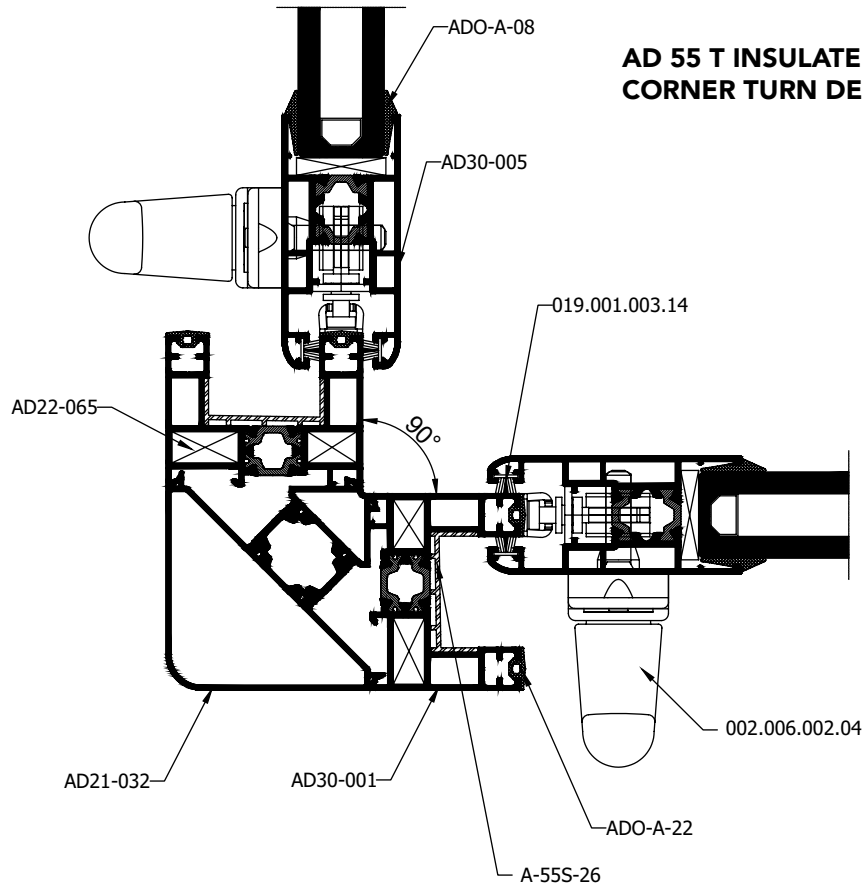
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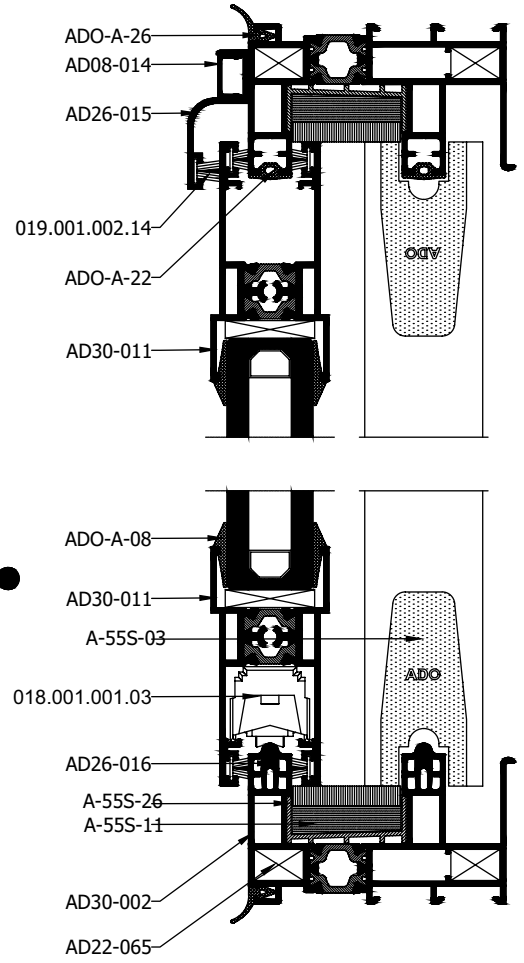
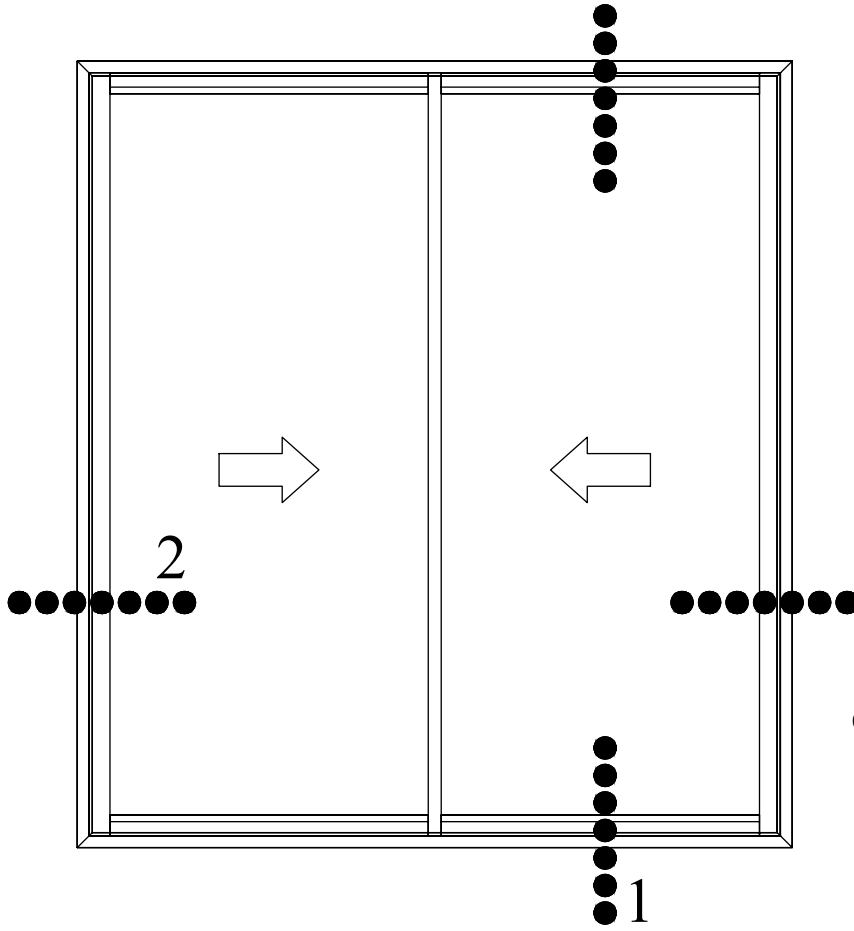
**AD 55 T INSULATED JOINERY SYSTEM AND
CORNER TURN DETAILS**



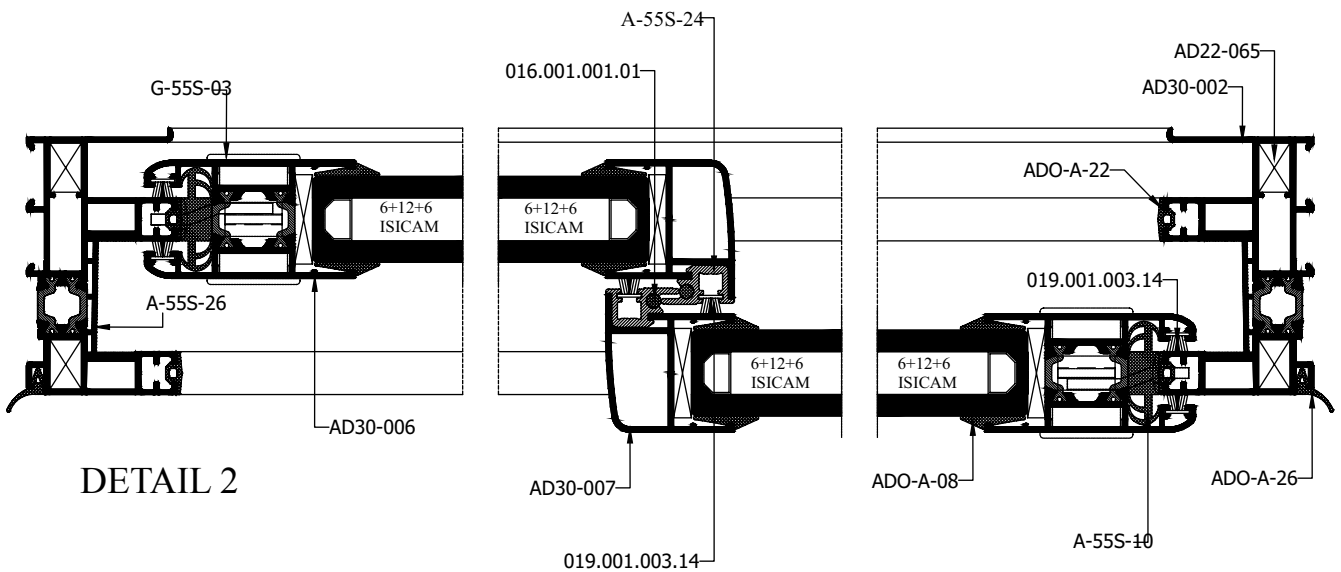
AD 55 ST INSULATED SLIDING JOINERY SYSTEM



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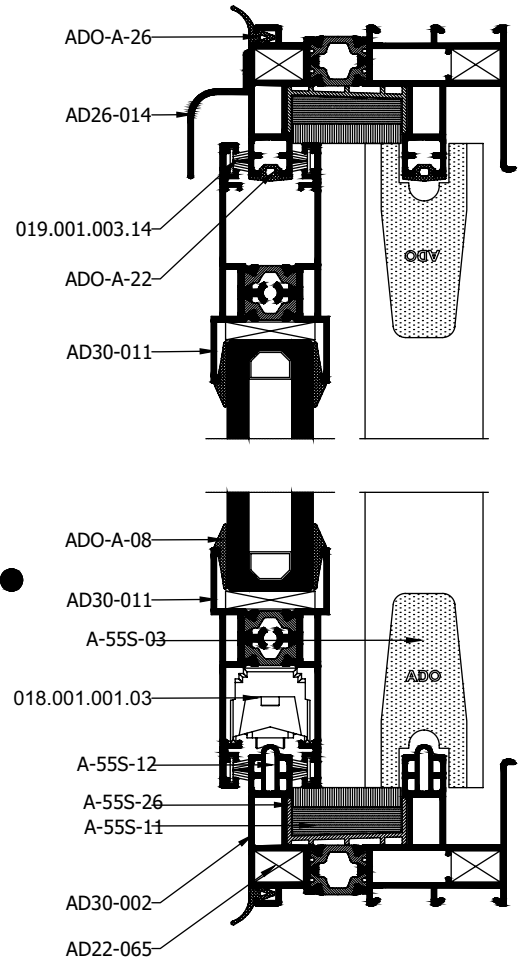
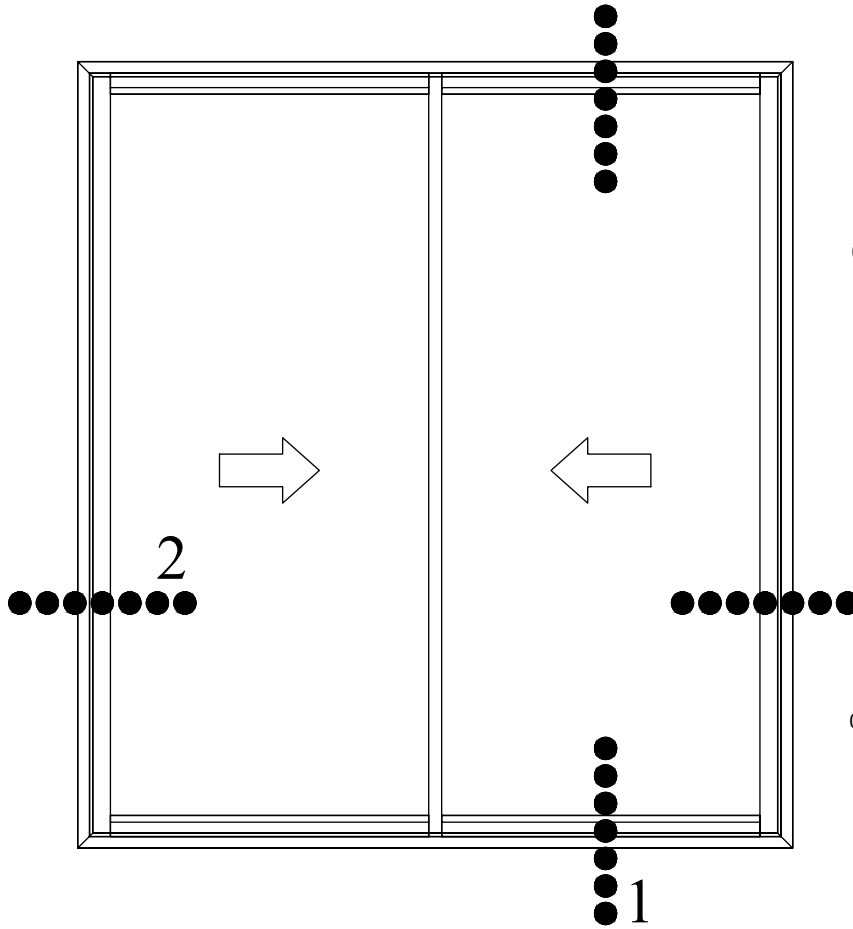


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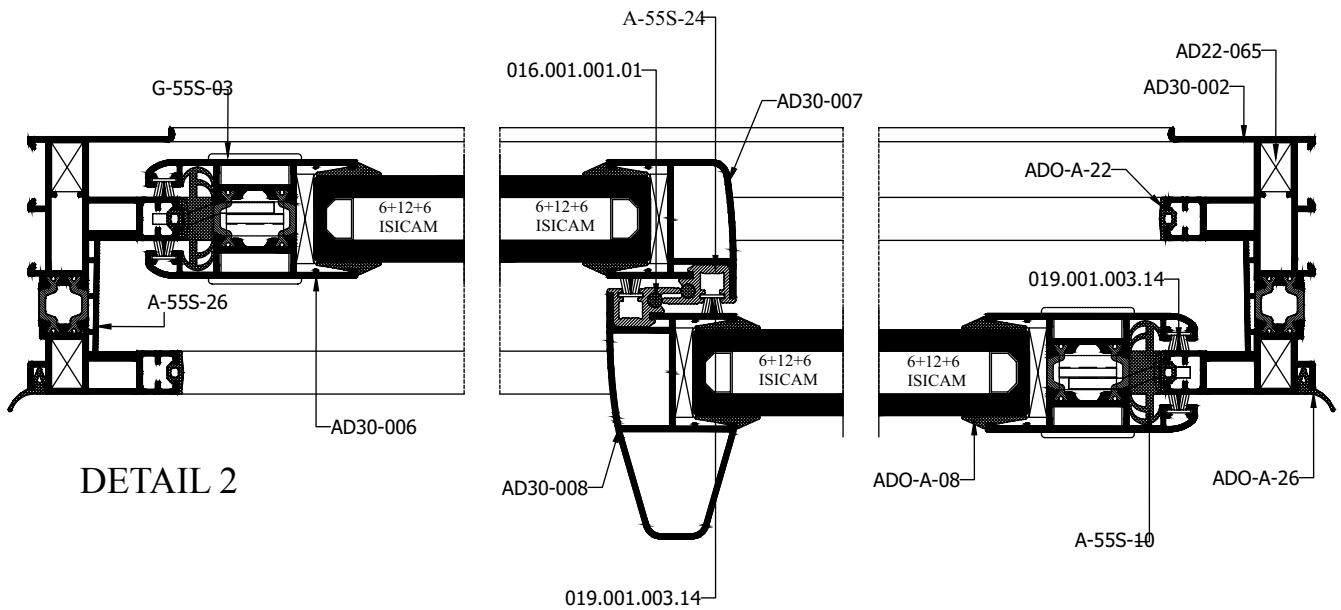


DETAIL 2

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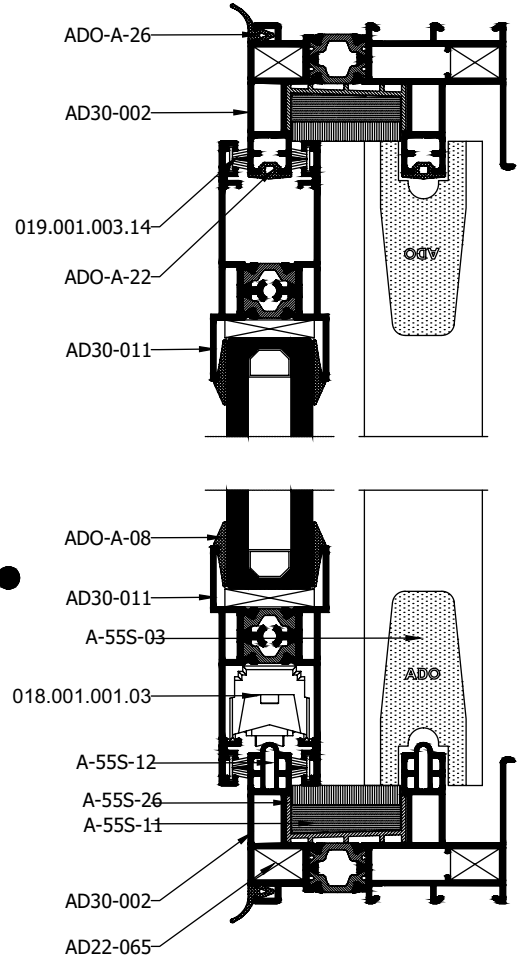
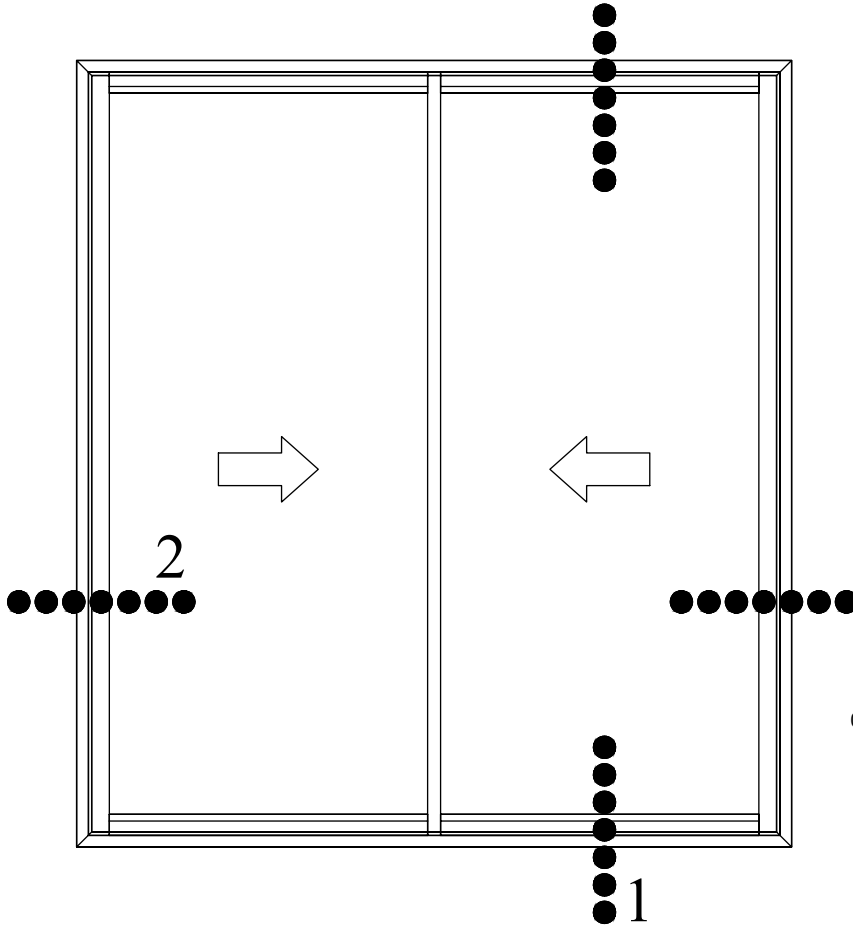


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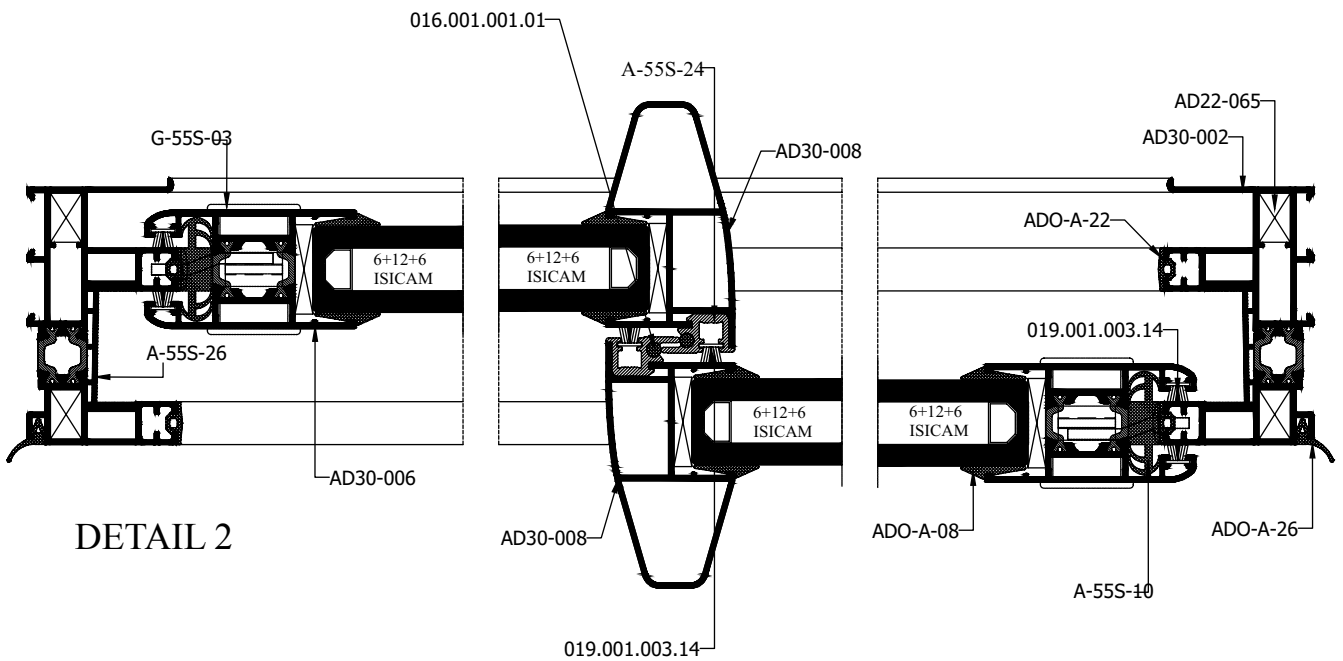


DETAIL 2

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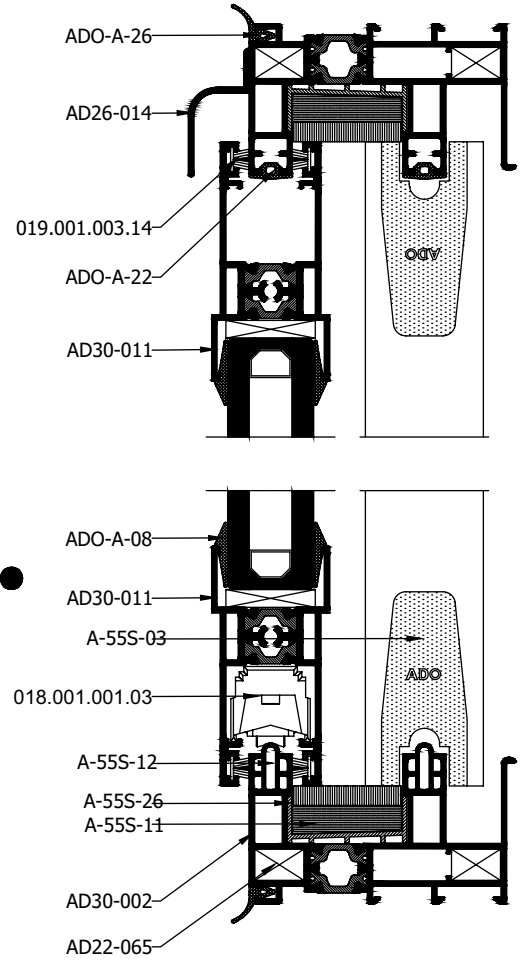
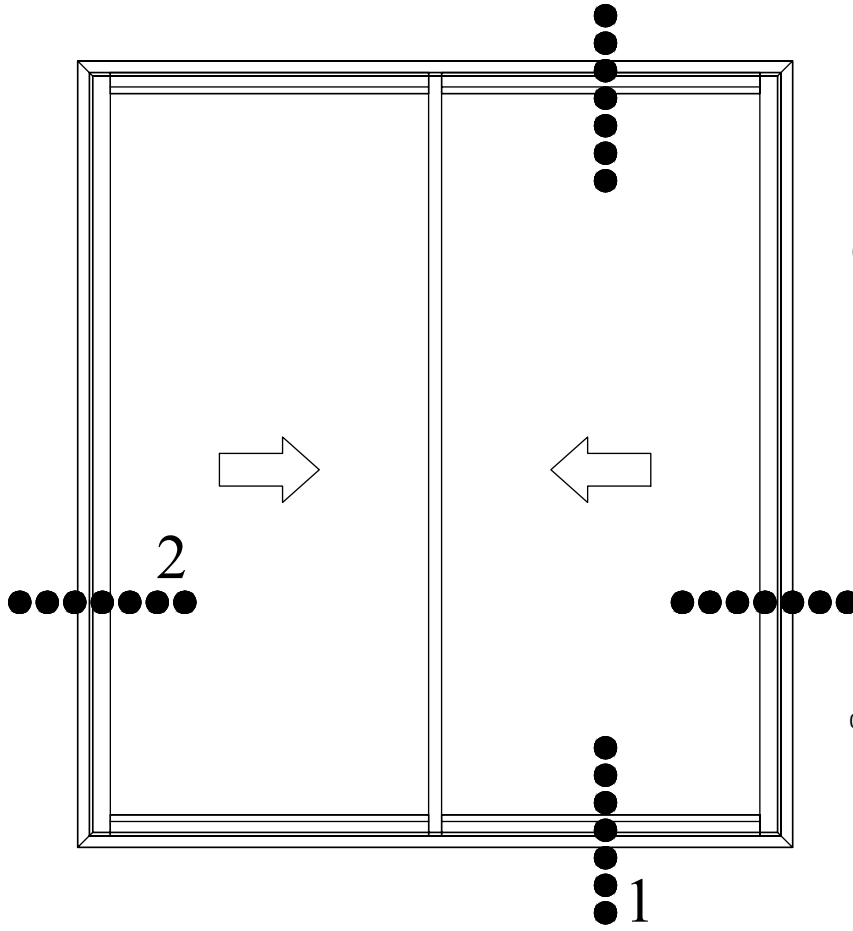


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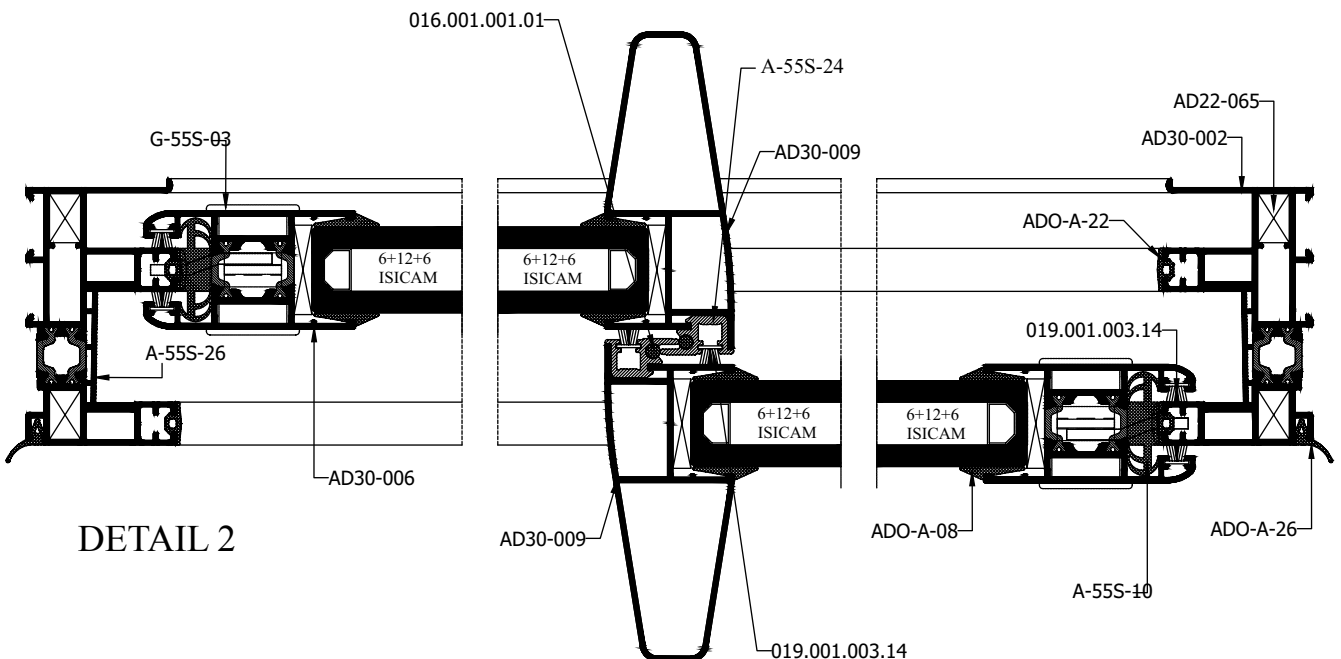


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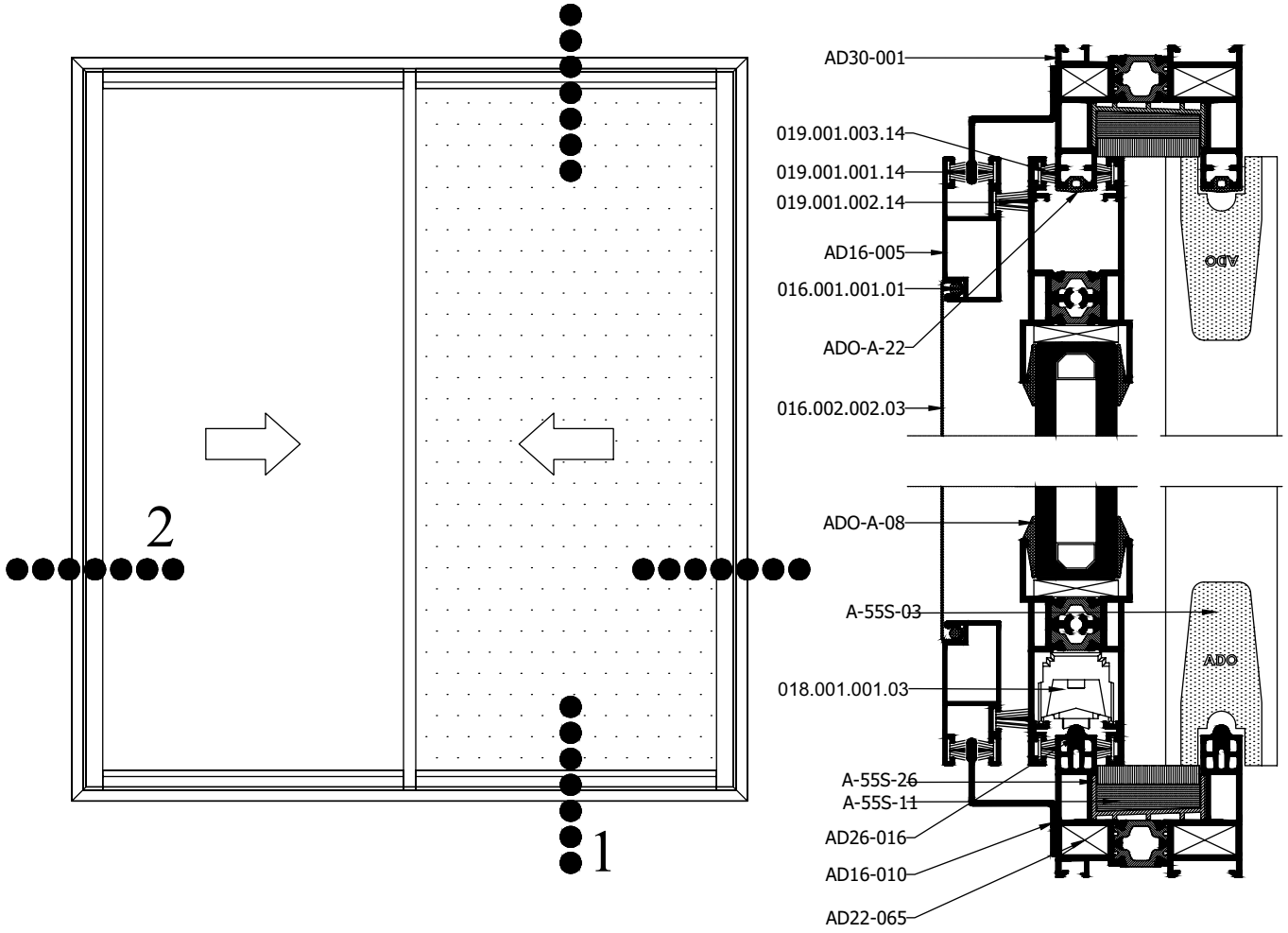


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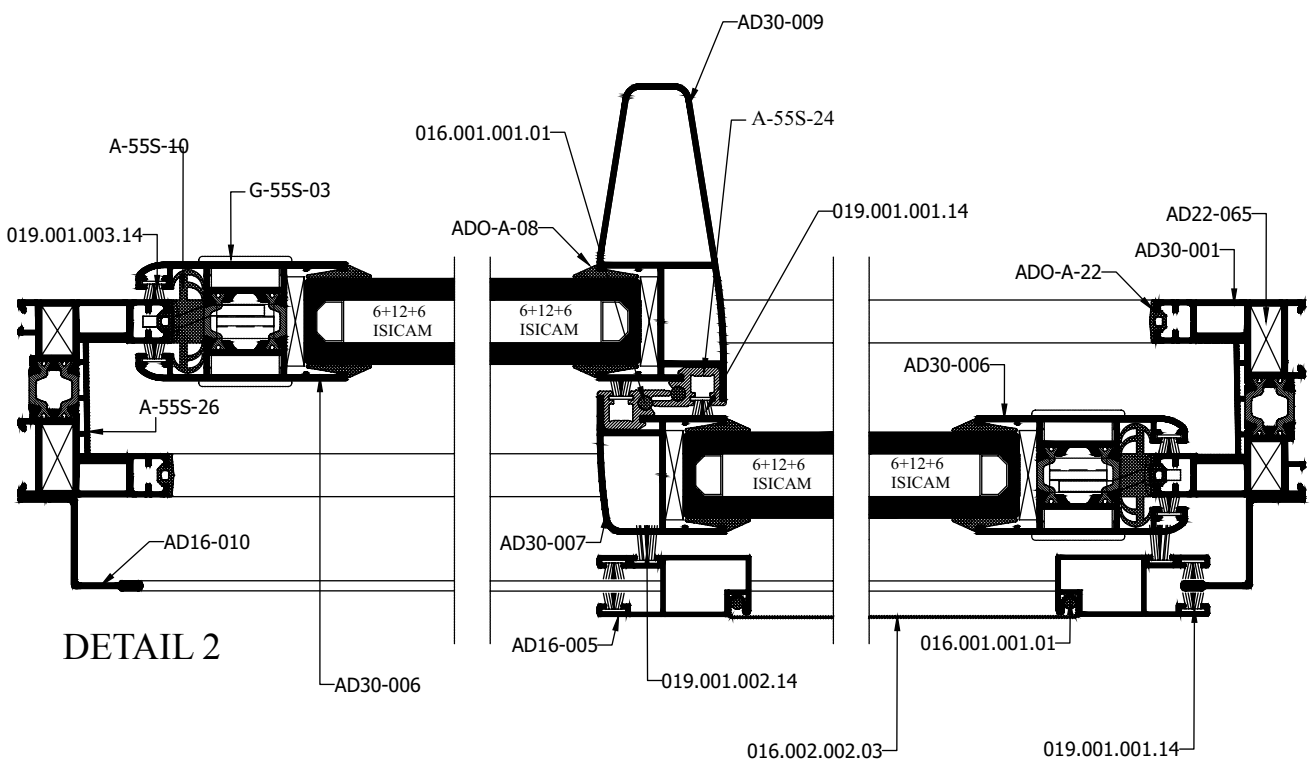


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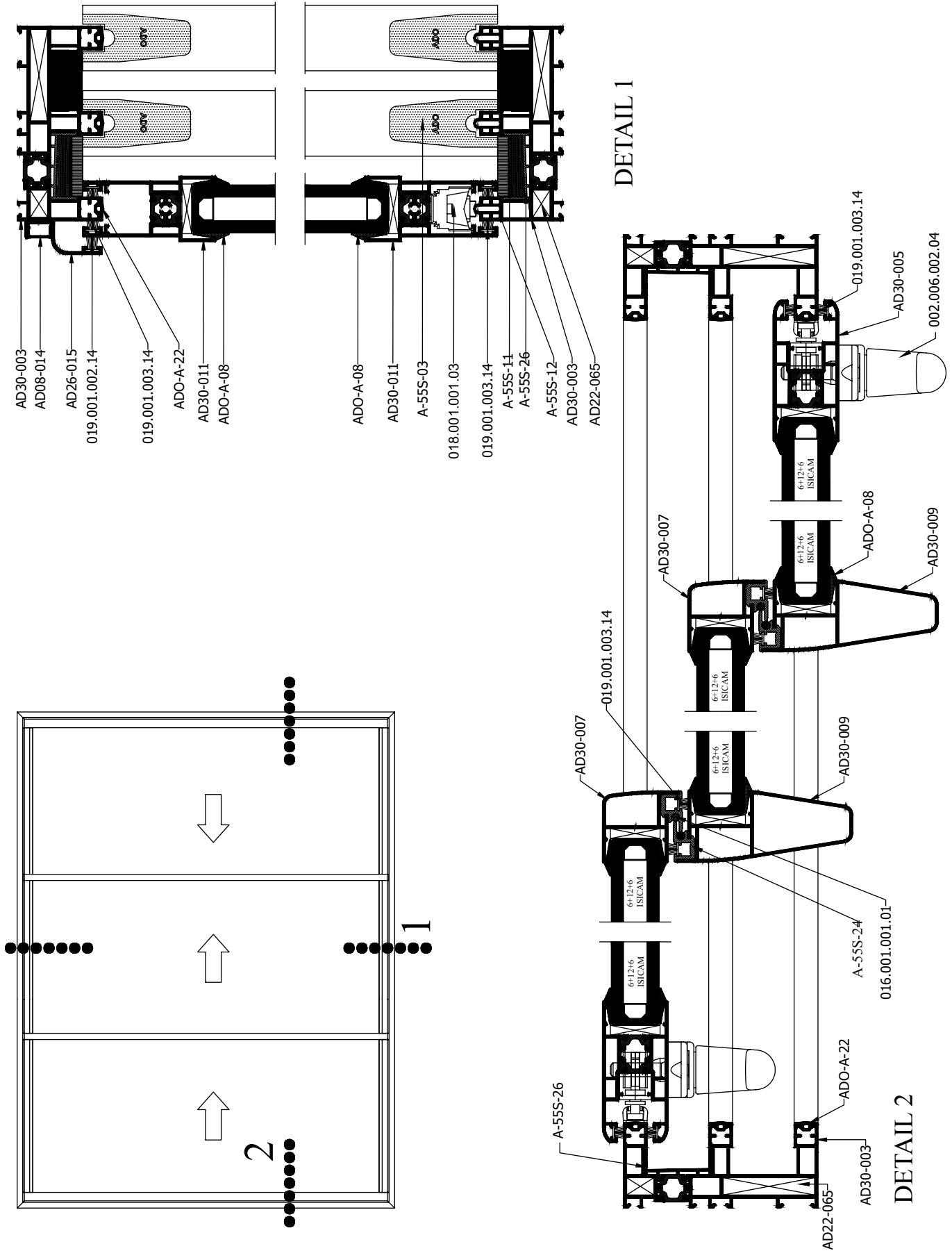


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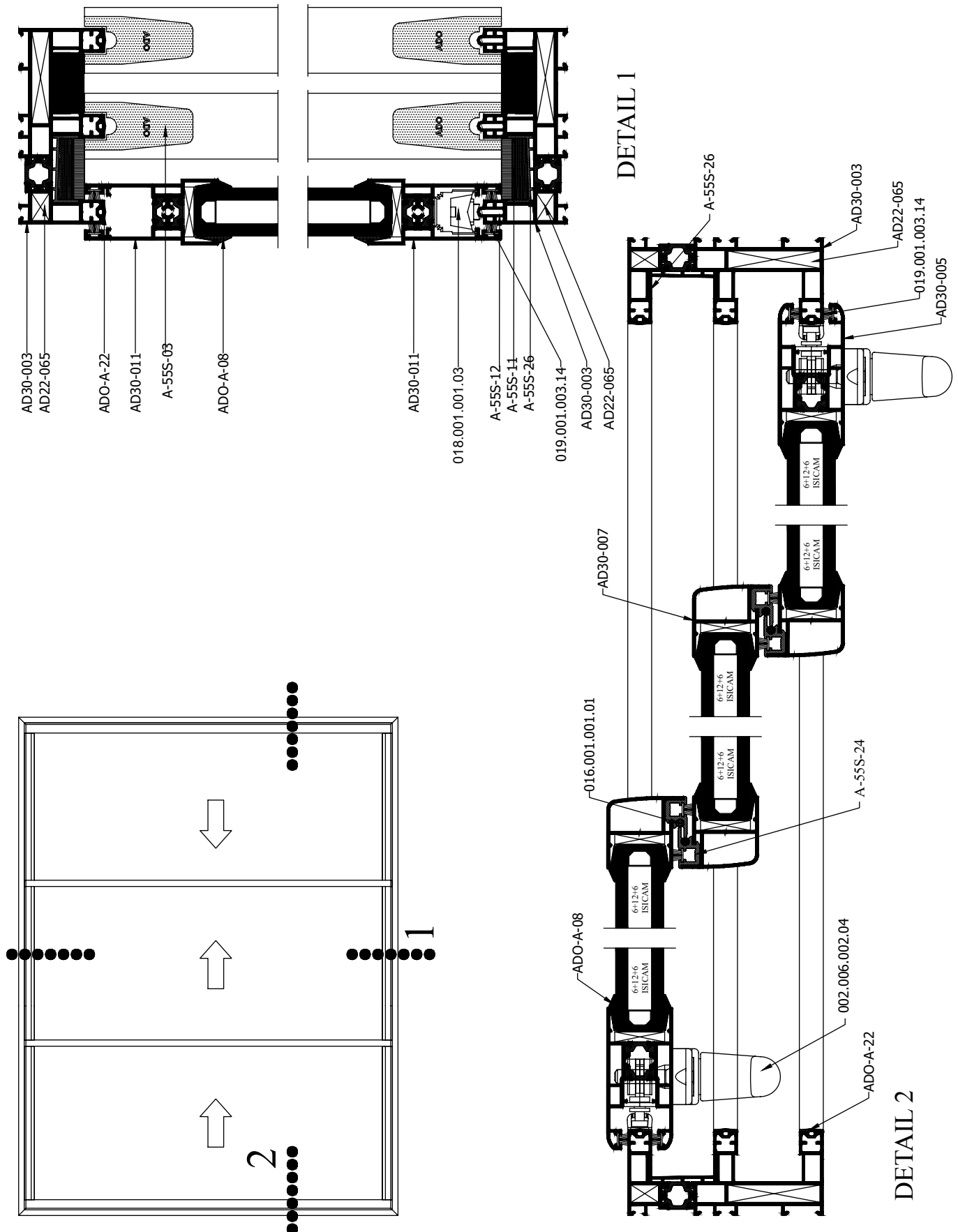


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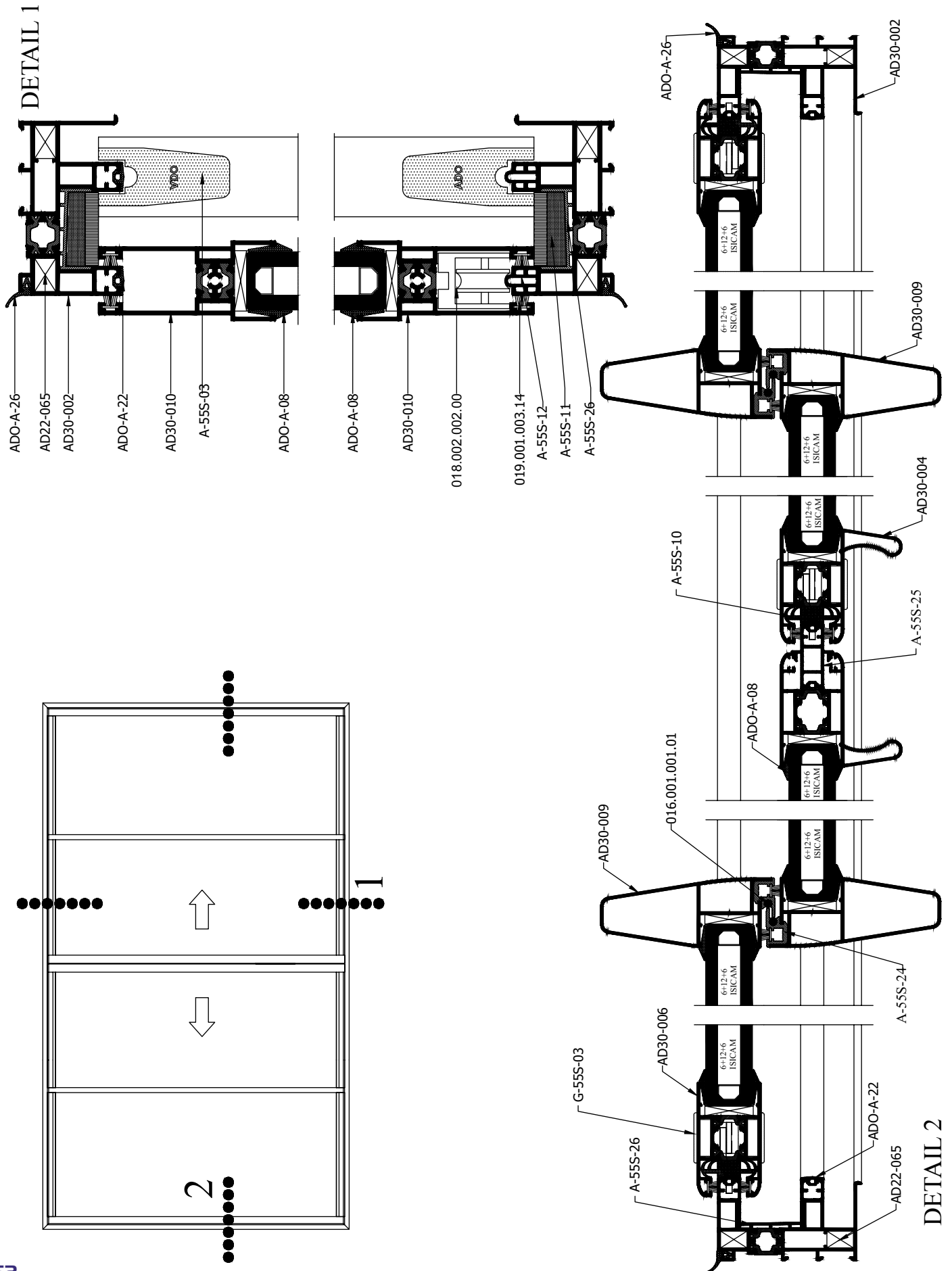
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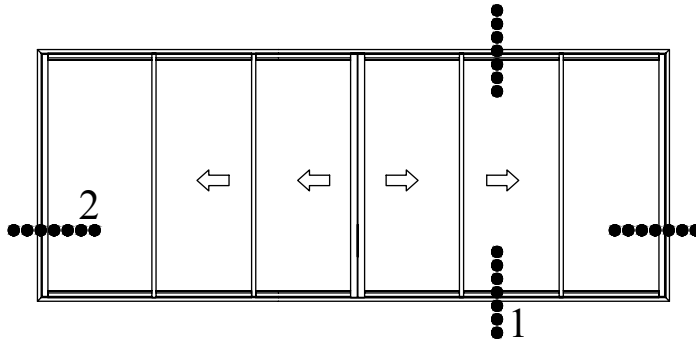
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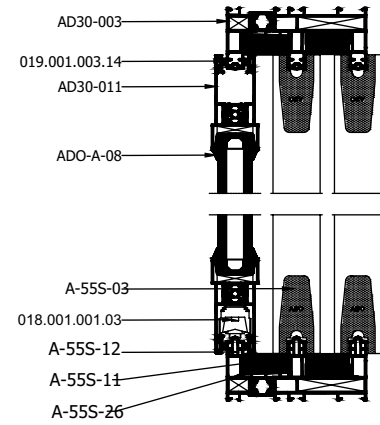
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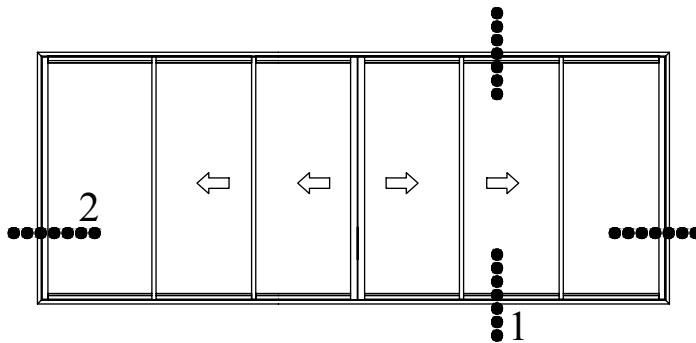
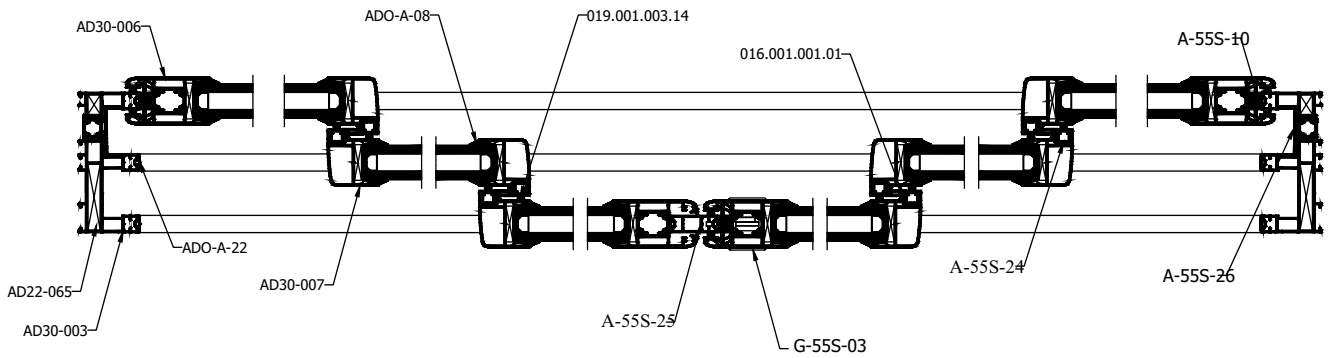
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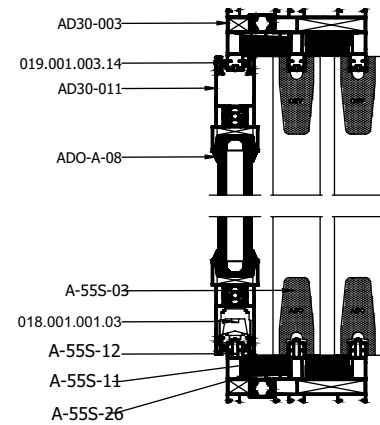
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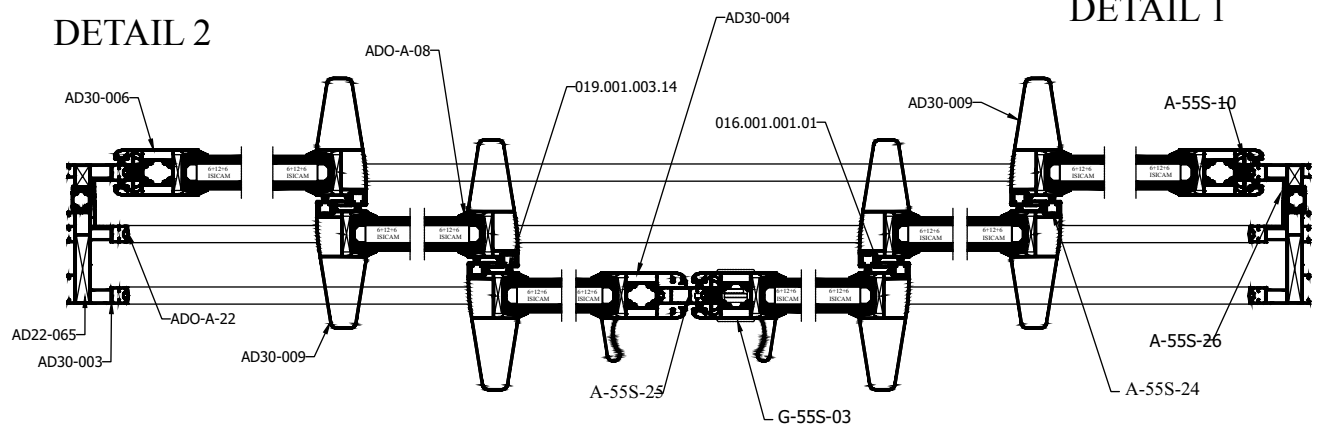
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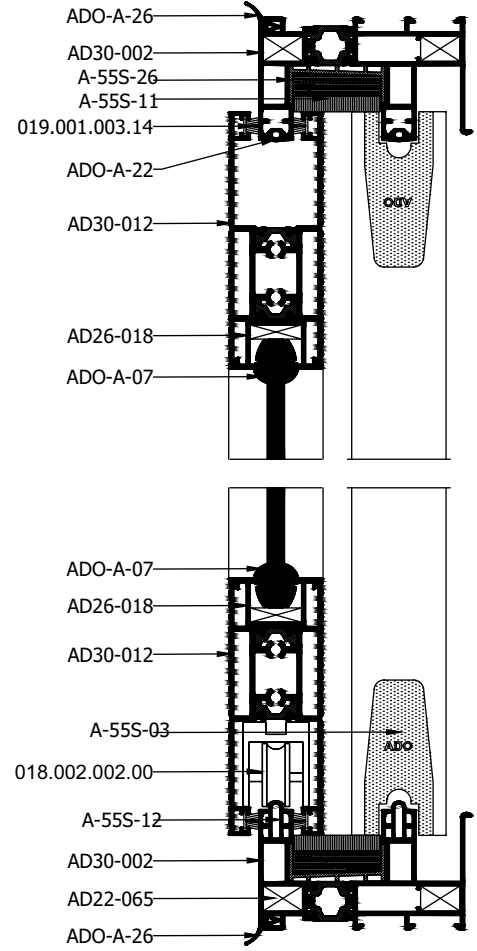
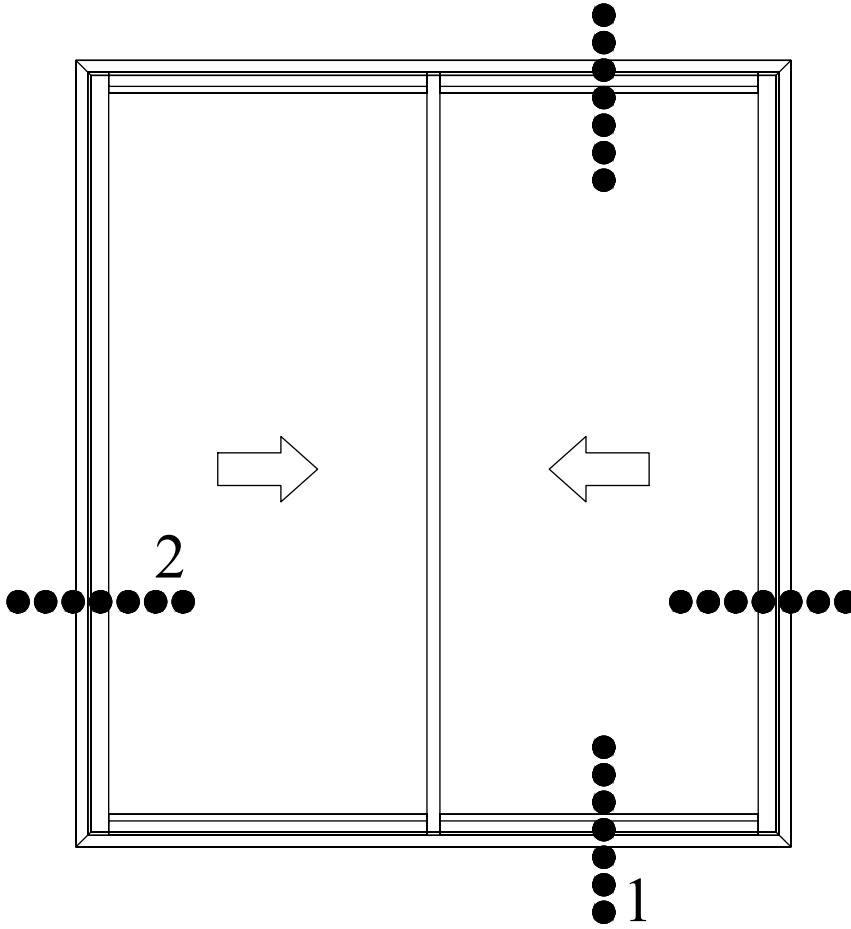
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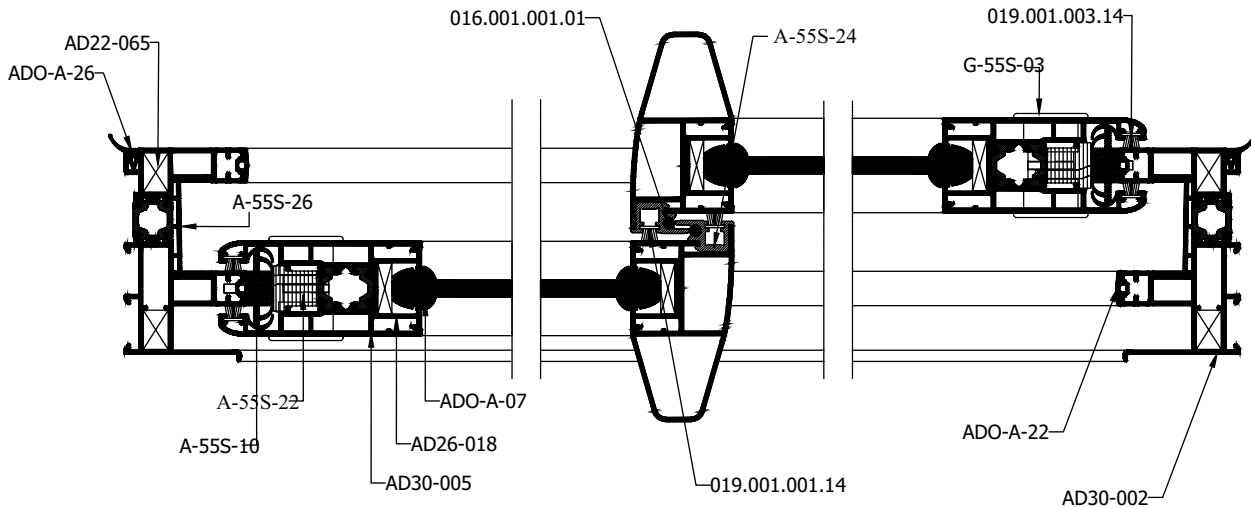
DETAIL 1



AD 55 ST INSULATED SLIDING JOINERY SYSTEM



DETAIL 1



DETAIL 2





ADO Alüminyum

www.adoaluminyum.com.tr

FACTORY

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