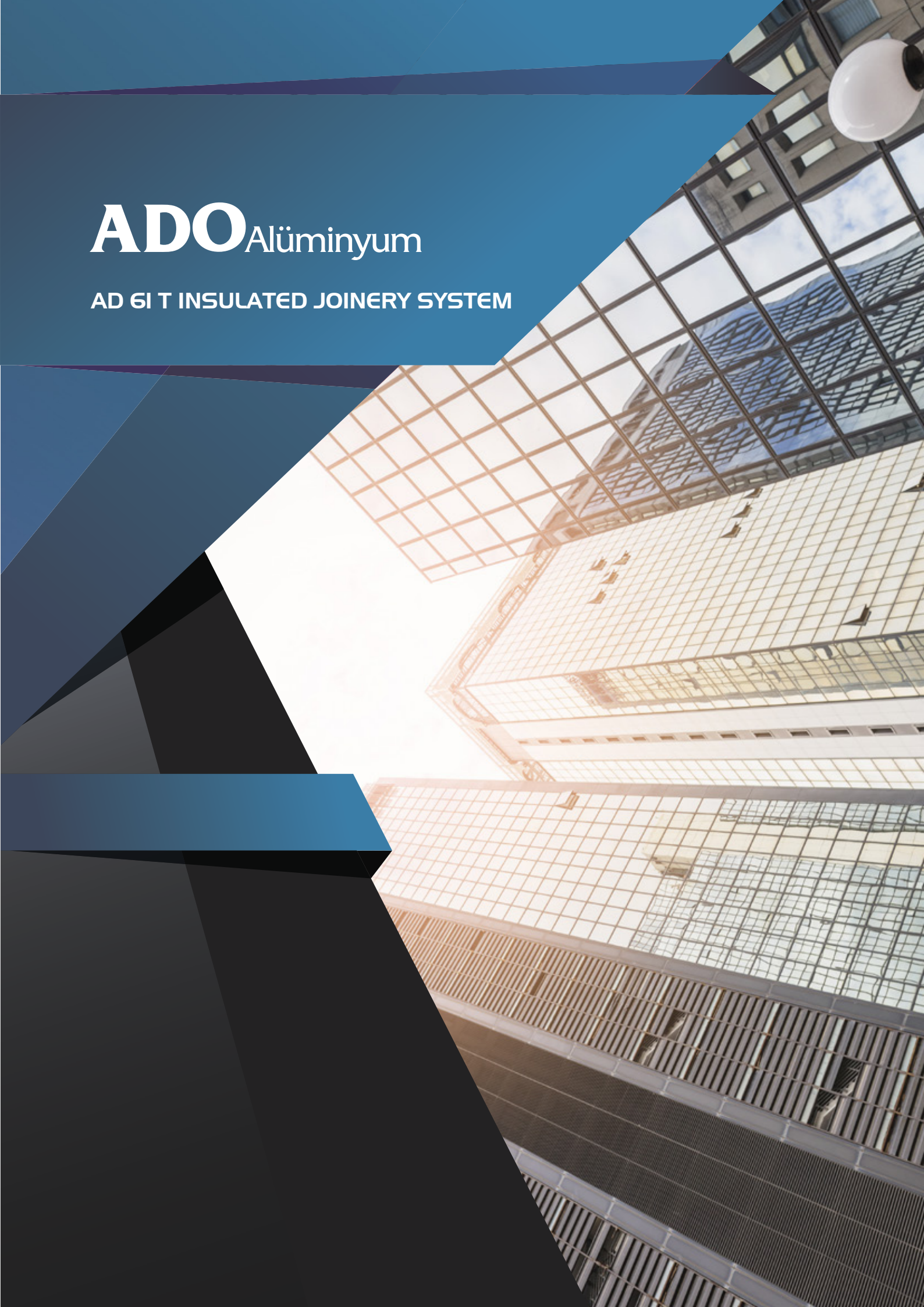


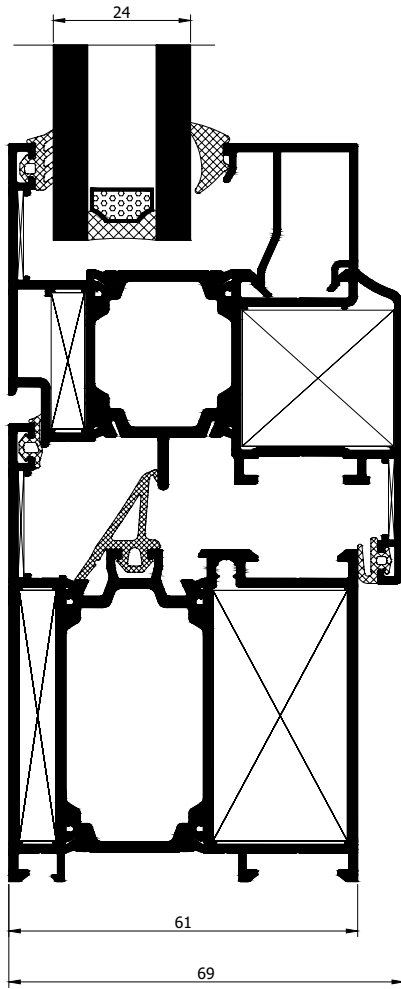
ADO Alüminyum

AD 61 T INSULATED JOINERY SYSTEM





AD 61 T INSULATED JOINERY SYSTEM PROFILES



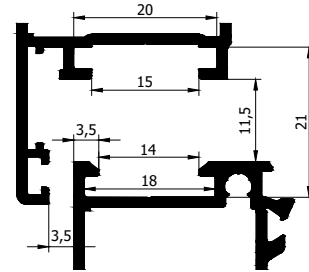
Aluminum profiles are produced from AIMgSi 0, 5 - F22 alloy and as per 12020 Standards.

Physical Properties:

1- Density	: 2,71 kg /dm ³
2- Modulus of Elasticity	: 69 kN /mm ²
3- Resistance	: 20i 33 n 1/2 .m
4- Melting Point	: 600 - 655 i
5-Coefficient of Expansion	: 20 - 100i C μ °C ⁺¹

Mechanical Properties:

1- Limit of Elasticity	: 190 MPa
2- Tensile stress	: 220 MPa
3- Hardness	: 67 Brinell
4- Elongation	: % 10



EURO KANAL TİP 1

SYSTEM DETAILS:

Profile Width: Frame 61 mm - Wing 69 mm

Thermal Barrier Measure : 24 mm

Thermal Transmittance value (Uf) : 2.002 W/m²K

Weatherstrip (Seal): All weatherstrips are Rubber EPDM.

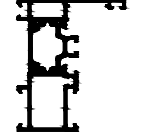
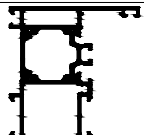
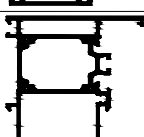
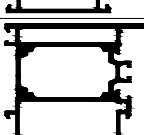
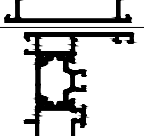
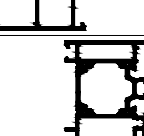
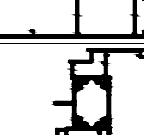
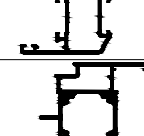
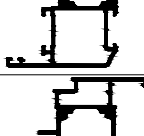
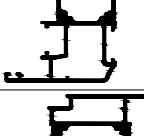
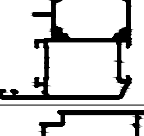
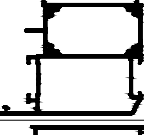
Feasible Window Types: Inward-opening Đ Double-opening Đ Double Wing-opening - Woswagen Window Đ window types and Inward-opening Door Đ Outward-opening Doors.

Usable Glass Thickness: It provides the opportunity of using any double glazing by adjusting with glazing bead in consistence with the EPDM weatherstrip thicknesses and measures from the thickness of 10mm single-glazing to the thickness of 40mm double-glazing.

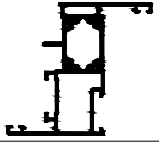
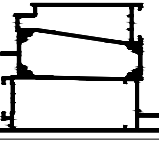
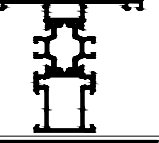
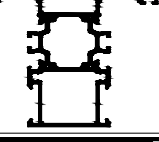
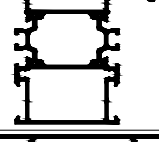
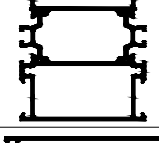
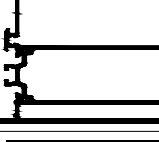
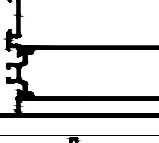
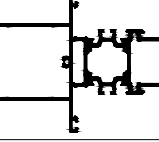
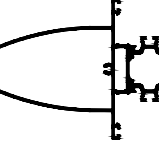
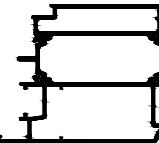
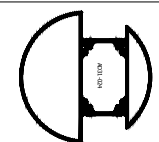
Water discharge: All profiles have water discharge system.

[Fittings: Profiles are pressed by using Press Angle block fittings and Claw L parts in order to ensure the corner joints. Central Sash Bars are connected by screwing from the outer frame and with blocks from the inner part.

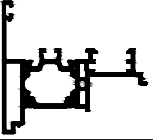
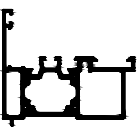
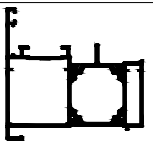
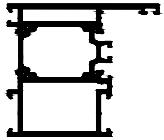
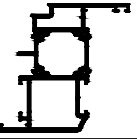
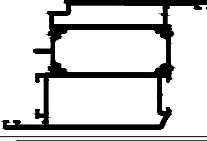
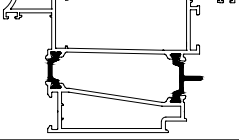
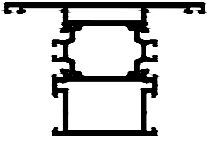
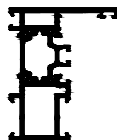
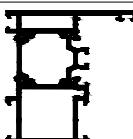
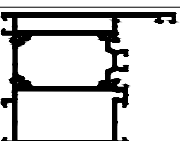

AD 61 T INSULATED JOINERY SYSTEM PROFILES

No:	Profile Shape	Profile Code	Profile Name	Profile Weight (Kg/m)		
1		AD31-001	FRAME PROFILE	1,193 Kg/m		
2		AD31-002	FRAME PROFILE	1,356 Kg/m		
3		AD31-003	FRAME PROFILE	1,518 Kg/m		
4		AD31-004	FRAME PROFILE	1,728 Kg/m		
5		AD31-005	SASH FRAME PROFILE	1,293 Kg/m		
6		AD31-006	SASH FRAME PROFILE	1,573 Kg/m		
7		AD31-007	WING PROFILE	1,309 Kg/m		
8		AD31-008	WING PROFILE	1,471 Kg/m		
9		AD31-009	PVC ACCESSORY COMPATIBLE WING PROFILE	1,491 Kg/m		
10		AD31-010	WING PROFILE	1,682 Kg/m		
11		AD31-011	WING PROFILE	1,850 Kg/m		
12		AD31-012	WING PROFILE	2,101 Kg/m		

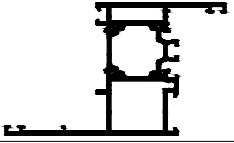
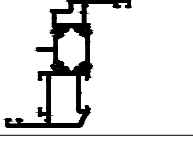
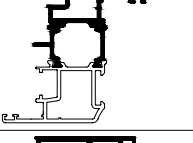
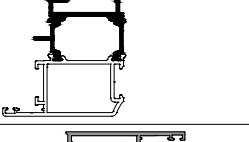
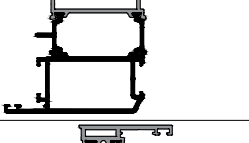
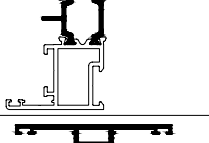
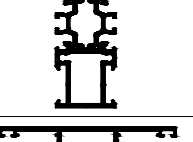
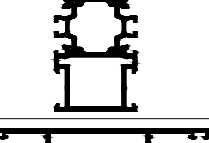
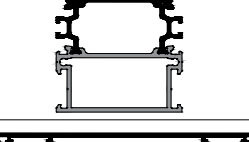

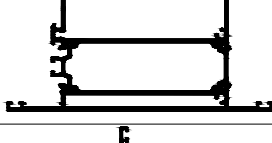
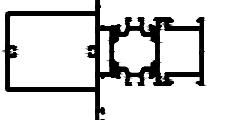
AD 61 T INSULATED JOINERY SYSTEM PROFILES

No:	Profile Shape	Profile Code	Profile Name	Profile Weight (Kg/m)		
13		AD31-013	WING PROFILE	1,251 Kg/m		
14		AD31-014	CONNECTED OUTWARD OPENING WING PROFILE	2,267 Kg/m		
15		AD31-015	CENTRAL SASH BAR PROFILE	1,345 Kg/m		
16		AD31-016	CENTRAL SASH BAR PROFILE	1,537 Kg/m		
17		AD31-017	CENTRAL SASH BAR PROFILE	1,671 Kg/m		
18		AD31-018	CENTRAL SASH BAR PROFILE	1,885 Kg/m		
19		AD31-019	CENTRAL SASH BAR PROFILE	2,441 Kg/m		
20		AD31-020	SILL PROFILE	2,562 Kg/m		
21		AD31-021	REINFORCED CENTRAL SASH BAR PROFILE	2,173 Kg/m		
22		AD31-022	REINFORCED CENTRAL SASH BAR PROFILE	2,339 Kg/m		
23		AD31-023	PVC ACCESSORY COMPATIBLE WING PROFILE	2,116 Kg/m		
24		AD31-024	CORNER PROFILE	1,076 Kg/m		

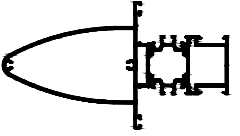
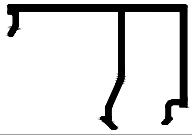
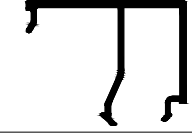
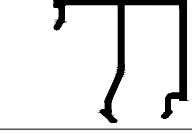
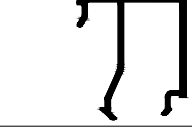
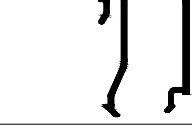
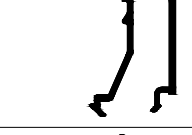
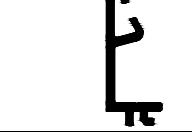
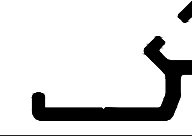
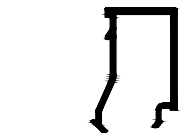

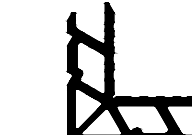
AD 61 T INSULATED JOINERY SYSTEM PROFILES

No:	Profile Shape	Profile Code	Profile Name	Profile Weight (Kg/m)		
25		AD31-025	CONNECTED WING CENTRAL ADAPTOR PROFILE	1,269 Kg/m		
26		AD31-026	CONNECTED OUTWARD OPENING WING FRAME ADAPTOR PROFILE	1,176 Kg/m		
27		AD31-027	PIVOT WINDOW ADAPTOR	1,351 Kg/m		
28		AD31-030	FRAME PROFILE (2 mm)	1,813 Kg/m		
29		AD31-031	WING PROFILE (2 mm)	1,746 Kg/m		
30		AD31-032	WING PROFILE (2 mm)	2,485 Kg/m		
31		AD31-033	CONNECTED OUTWARD OPENING WING PROFILE (2 mm)	2,708 Kg/m		
32		AD31-034	CENTRAL SASH BAR PROFILE (2 mm)	1,985 Kg/m		
33		AD31-035	FRAME PROFILE (2 mm)	1,387 Kg/m		
34		AD31-036	FRAME PROFILE (2 mm)	1,602 Kg/m		
35		AD31-037	FRAME PROFILE (2 mm)	2,024 Kg/m		
36		AD31-038	SASH FRAME PROFILE (2 mm)	1,517 Kg/m		

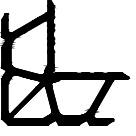


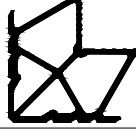








AD 61 T INSULATED JOINERY SYSTEM PROFILES

No:	Profile Shape	Profile Code	Profile Name	Profile Weight (Kg/m)		
37		AD31-039	SASH FRAME PROFILE (2 mm)	1,845 Kg/m		
38		AD31-040	WING PROFILE (2 mm)	1,537 Kg/m		
39		AD31-041	PVC ACCESSORY COMPATIBLE WING PROFILE (2 mm)	1,757 Kg/m		
40		AD31-042	WING PROFILE (2 mm)	1,957 Kg/m		
41		AD31-043	WING PROFILE (2 mm)	2,168 Kg/m		
42		AD31-044	WING PROFILE (2 mm)	1,459 Kg/m		
43		AD31-045	CENTRAL SASH BAR PROFILE (2 mm)	1,562 Kg/m		
44		AD31-046	CENTRAL SASH BAR PROFILE (2 mm)	1,774 Kg/m		
45		AD31-047	CENTRAL SASH BAR PROFILE (2 mm)	2,196 Kg/m		
46		AD31-048	CENTRAL SASH BAR PROFILE (2 mm)	2,831 Kg/m		
47		AD31-049	SILL PROFILE (2 mm)	2,954 Kg/m		
48		AD31-050	REINFORCED CENTRAL SASH BAR PROFILE (2 mm)	2,617 Kg/m		

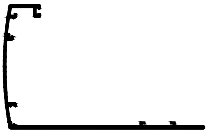
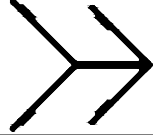
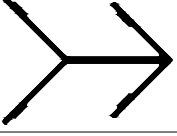
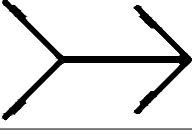
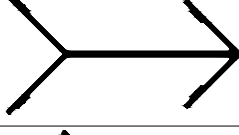
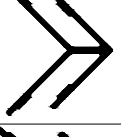
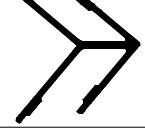

AD 61 T INSULATED JOINERY SYSTEM PROFILES

No:	Profile Shape	Profile Code	Profile Name	Profile Weight (Kg/m)		
49		AD31-051	REINFORCED CENTRAL SASH BAR PROFILE (2 mm)	2,836 Kg/m		
50		AD21-033	SINGLE-GLAZING GLAZING BEAD	0,350 Kg/m		
51		AD21-034	SINGLE-GLAZING GLAZING BEAD	0,335 Kg/m		
52		AD21-035	SINGLE-GLAZING GLAZING BEAD	0,312 Kg/m		
53		AD21-036	SINGLE-GLAZING GLAZING BEAD	0,295 Kg/m		
54		AD21-037	SINGLE-GLAZING GLAZING BEAD	0,278 Kg/m		
55		AD21-038	SINGLE-GLAZING GLAZING BEAD	0,247 Kg/m		
56		AD21-040	GLAZING BEAD	0,179 Kg/m		
57		AD21-041	GLAZING BEAD	0,140 Kg/m		
58		AD21-087	DOUBLE-GLAZING GLAZING BEAD	0,252 Kg/m		
59		AD21-044	ANGLE BLOCK	3,030 Kg/m		
60		AD21-045	ANGLE BLOCK	3,566 Kg/m		










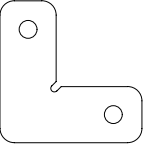
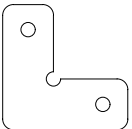
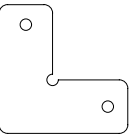
AD 61 T INSULATED JOINERY SYSTEM PROFILES

No:	Profile Shape	Profile Code	Profile Name	Profile Weight (Kg/m)		
61		AD21-046	ANGLE BLOCK	4,157 Kg/m		
62		AD21-047	ANGLE BLOCK	3,220 Kg/m		
63		AD21-048	ANGLE BLOCK	5,307 Kg/m		
64		AD21-050	ANGLE BLOCK	6,366 Kg/m		
65		AD21-042	CENTRAL SASH BAR CONNECTION PROFILE	0,327 Kg/m		
66		AD21-043	CENTRAL SASH BAR CONNECTION PROFILE	0,347 Kg/m		
67		AD21-074	CENTRAL SASH BAR CONNECTION PROFILE	0,507 Kg/m		
68		AD21-075	CENTRAL SASH BAR CONNECTION PROFILE	0,444 Kg/m		
69		AD21-076	CENTRAL SASH BAR CONNECTION PROFILE	0,423 Kg/m		
70		AD21-077	CENTRAL SASH BAR CONNECTION PROFILE (SETSCREW)	0,388 Kg/m		
71		AD21-080	HINGE PROFILE	0,575 Kg/m		
72		AD21-081	HINGE PROFILE	0,640 Kg/m		

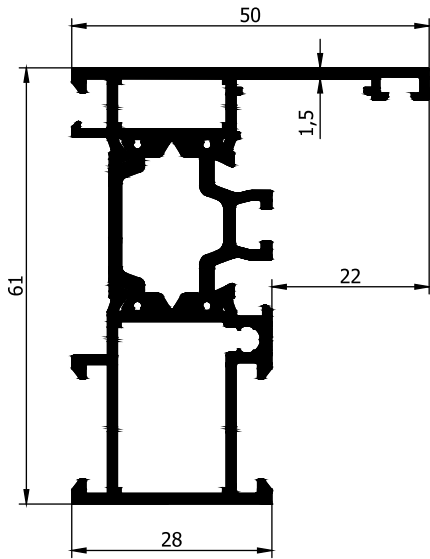
AD 61 T INSULATED JOINERY SYSTEM PROFILES

No:	Profile Shape	Profile Code	Profile Name	Profile Weight (Kg/m)		
73		AD16-029	SASH PROFILE	1,092 Kg/m		
74		AD20-048	SCREWED ANGLE CONNECTION PROFILE	1,079 Kg/m		
75		AD20-049	SCREWED ANGLE CONNECTION PROFILE	1,176 Kg/m		
76		AD20-050	SCREWED ANGLE CONNECTION PROFILE	1,271 Kg/m		
77		AD20-051	SCREWED ANGLE CONNECTION PROFILE	1,415 Kg/m		
78		AD20-052	SCREWED ANGLE CONNECTION PROFILE	0,984 Kg/m		
79		AD20-053	SCREWED ANGLE CONNECTION PROFILE	1,016 Kg/m		
80		AD20-038	ROD PROFILE	0,130 Kg/m		
81						
82						
83						
84						

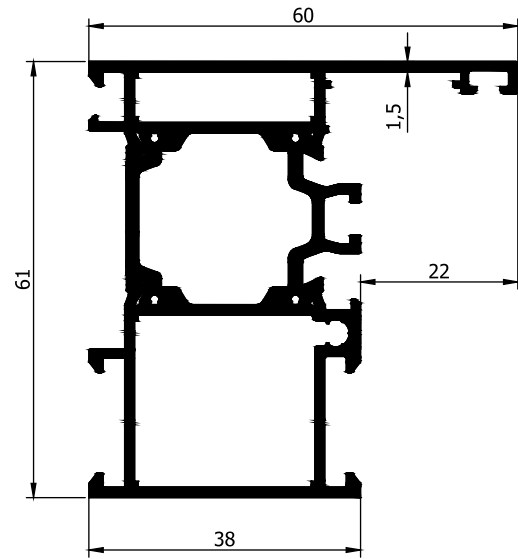
AD 61 T INSULATED JOINERY SYSTEM PROFILES

No:	Shape	Name	Code	Parcel Details			
				Mt	Kg		
1		EPDM Interior Connected Weatherstrip	ADO-A-01 020.004.001.03	375	12		
2		EPDM Exterior Connected Weatherstrip	ADO-A-02 020.005.001.03	571	12		
3		EPDM Exterior Connected Weatherstrip	ADO-A-03 020.001.001.03	267	12		
4		EPDM Central Weatherstrip	ADO-A-04 020.003.001.03	126	12		
5		EPDM Glazing Bead Weatherstrip	ADO-A-05 020.002.001.03	197	12		
6		EPDM Glazing Bead Weatherstrip	ADO-A-06 020.002.002.03	164	12		
7		EPDM Glazing Bead Weatherstrip	ADO-A-07 020.002.003.03	197	12		
8		EPDM Glazing Bead Weatherstrip	ADO-A-08 020.002.004.03	255	12		
9		EPDM Glazing Bead Weatherstrip	ADO-A-09 020.002.005.03	240	12		
10		SHEET ANGLE SQUARE 39,7x15,7	005.002.001.00				
11		SHEET ANGLE SQUARE 35x14,2	005.002.002.00				
12		SHEET ANGLE SQUARE 45x18,7	005.002.003.00				

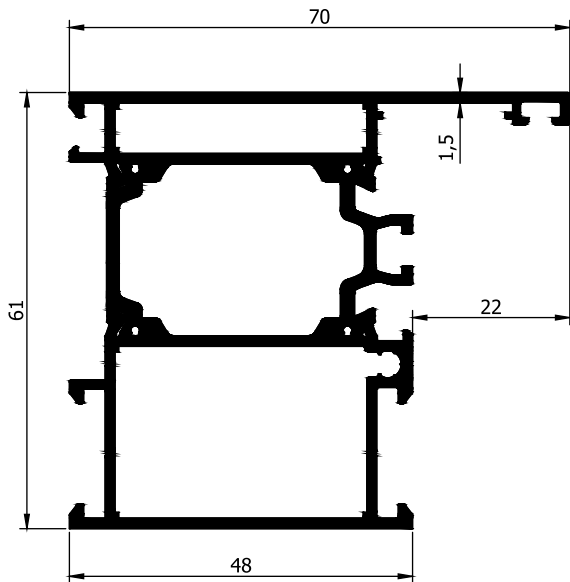
AD 61 T INSULATED JOINERY SYSTEM PROFILES



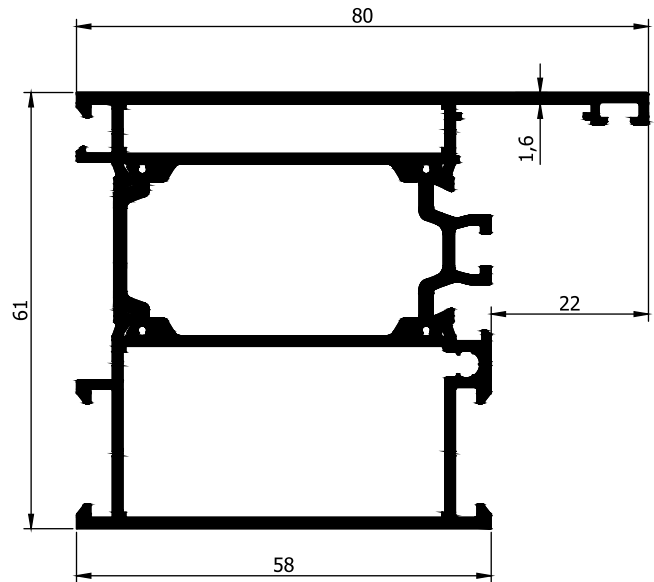
AD31-001
1,193 Kg/m



AD31-002
1,356 Kg/m



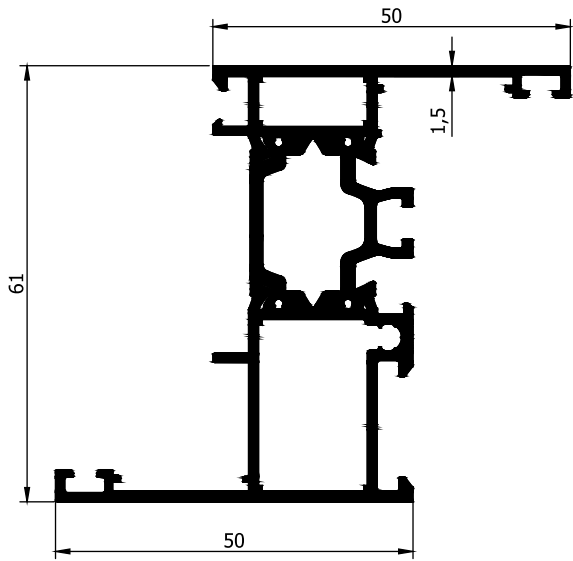
AD31-003
1,518 Kg/m



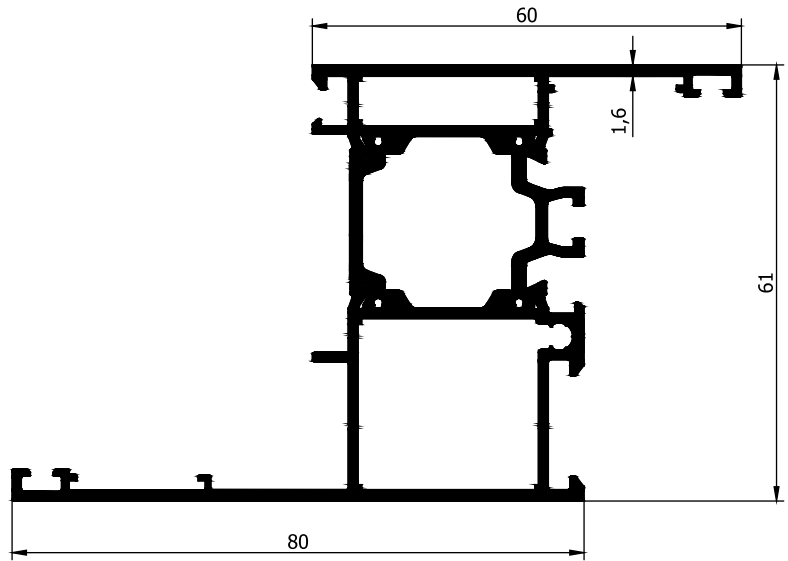
AD31-004
1,728 Kg/m

Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

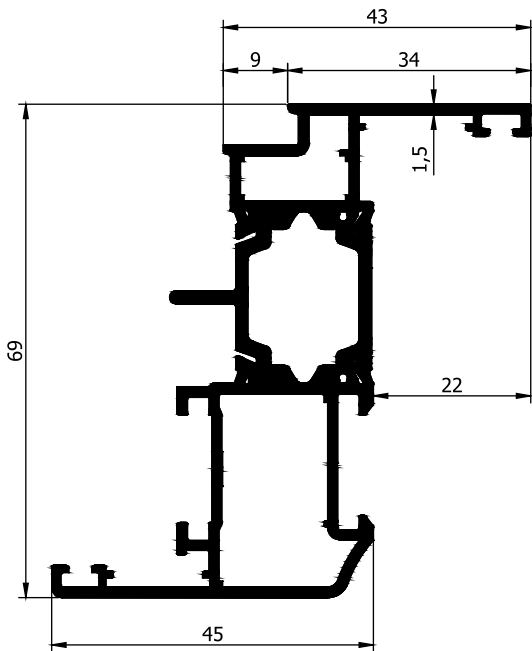
AD 61 T INSULATED JOINERY SYSTEM PROFILES



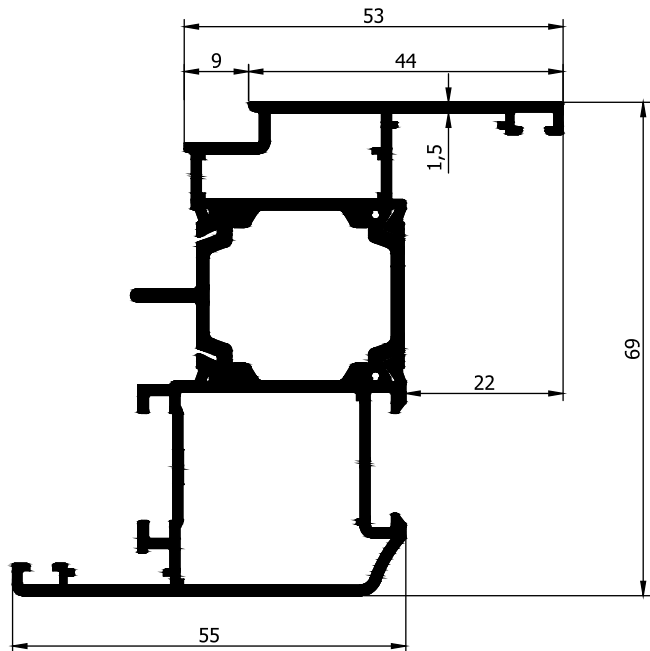
AD31-005
1,293 Kg/m



AD31-006
1,573 Kg/m



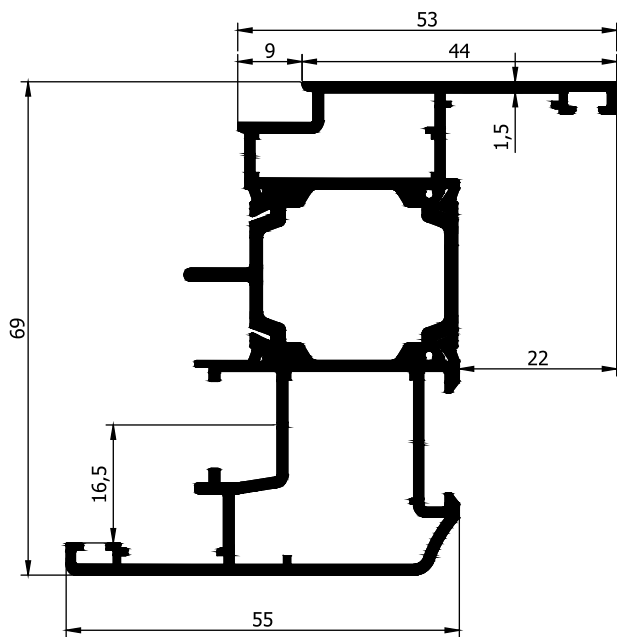
AD31-007
1,309 Kg/m



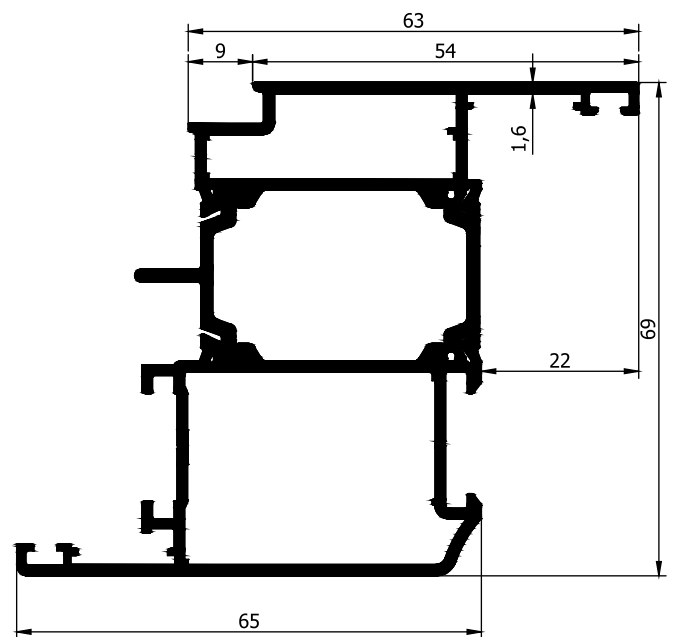
AD31-008
1,471 Kg/m

Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

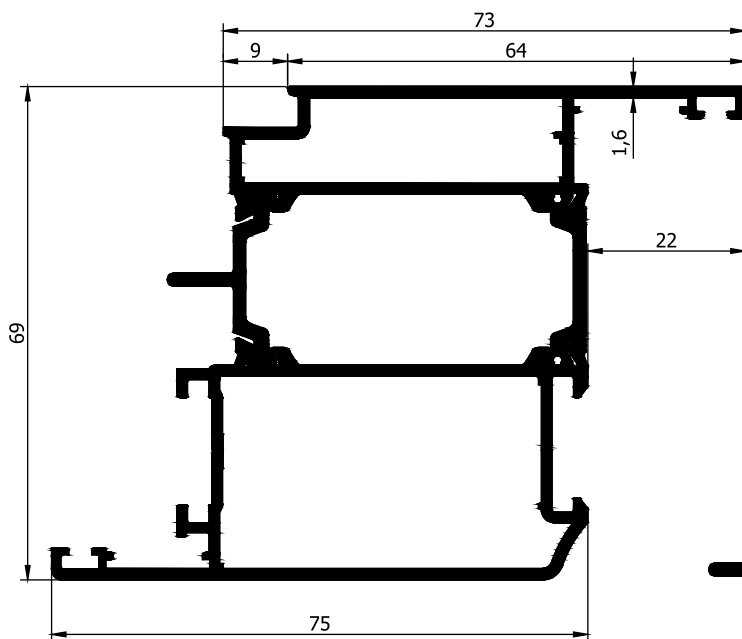
AD 61 T INSULATED JOINERY SYSTEM PROFILES



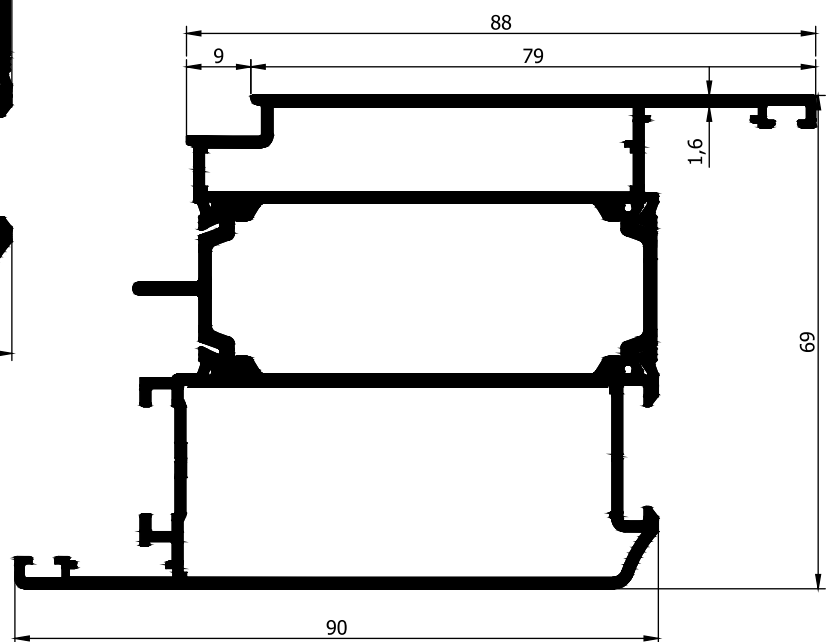
AD31-009
1,491 Kg/m



AD31-010
1,682 Kg/m

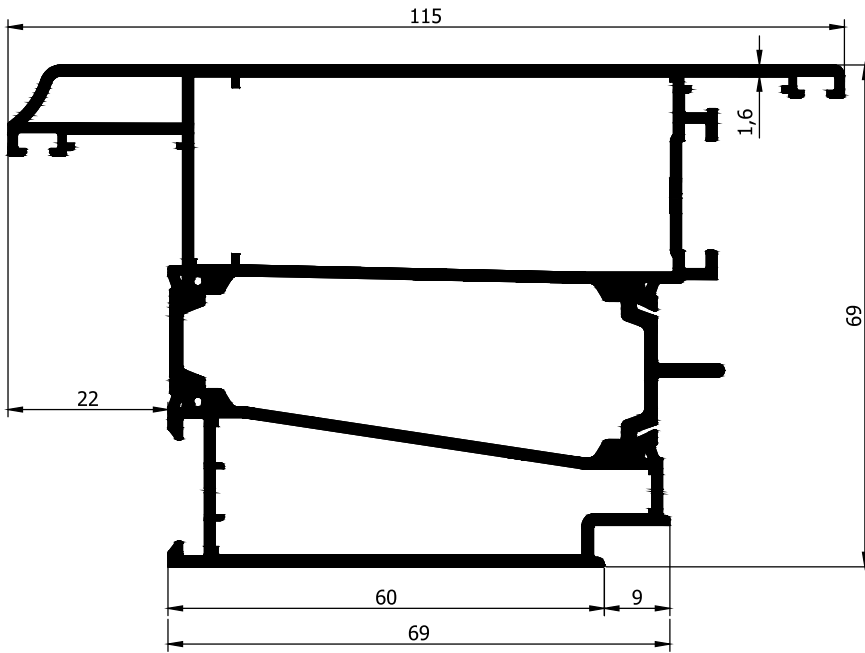


AD31-011
1,850 Kg/m

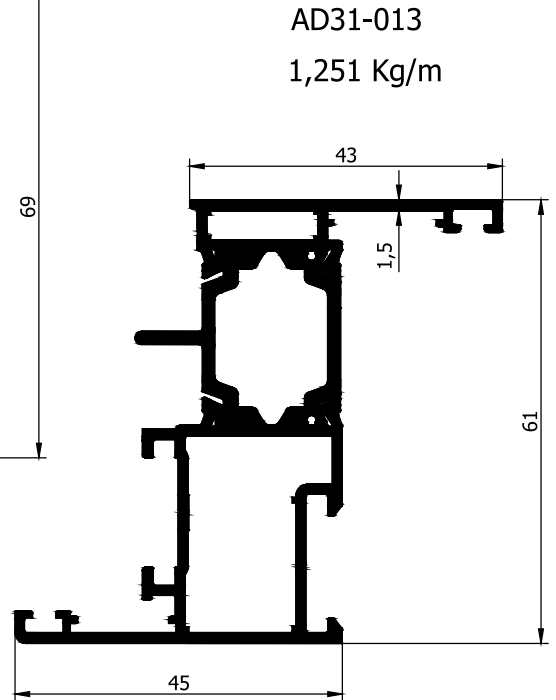


AD31-012
2,101 Kg/m

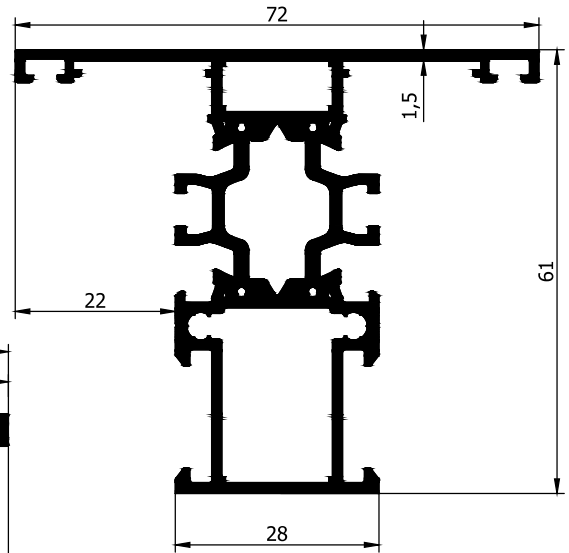
AD 61 T INSULATED JOINERY SYSTEM PROFILES



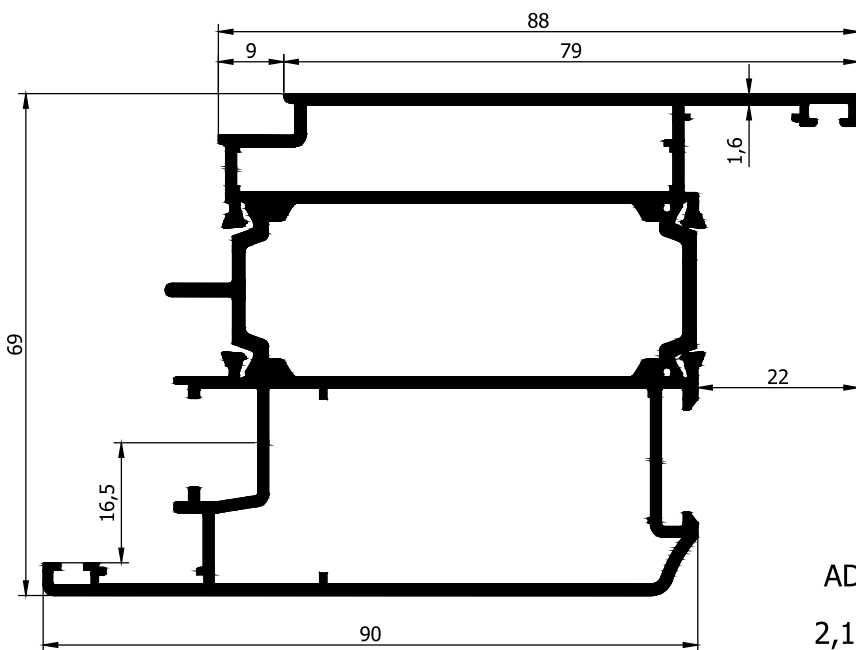
AD31-014
2,267 Kg/m



AD31-013
1,251 Kg/m



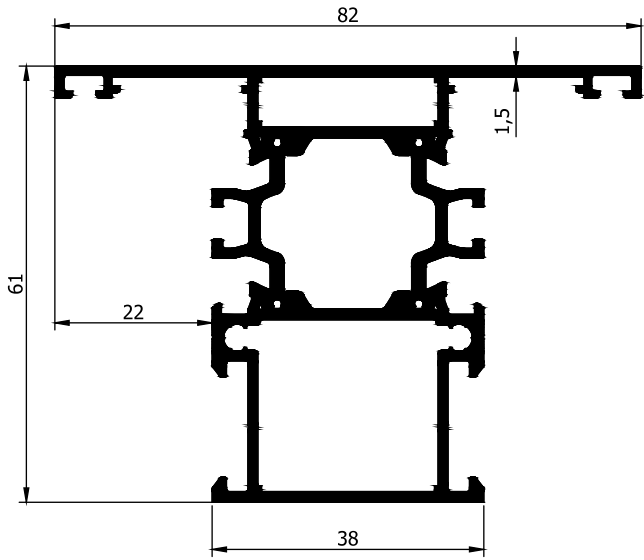
AD31-015
1,345 Kg/m



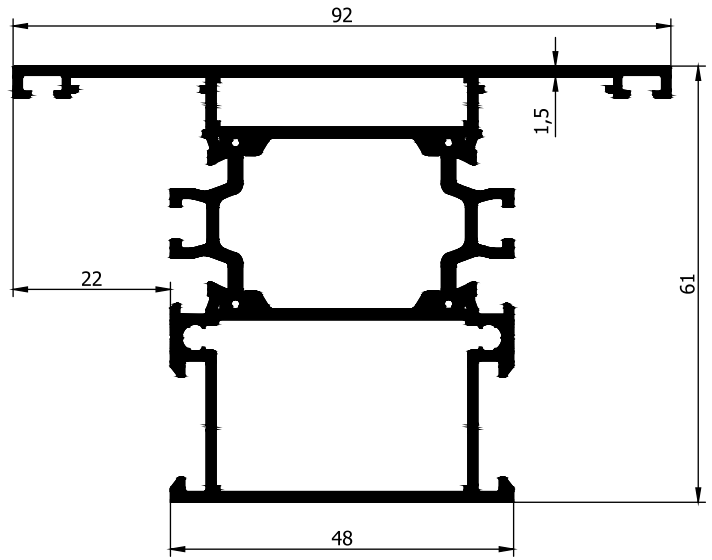
AD31-023
2,116 Kg/m

Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

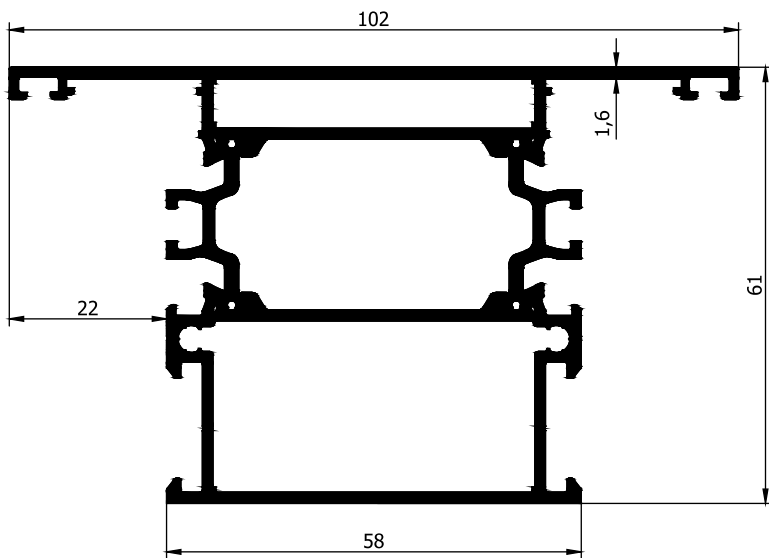
AD 61 T INSULATED JOINERY SYSTEM PROFILES



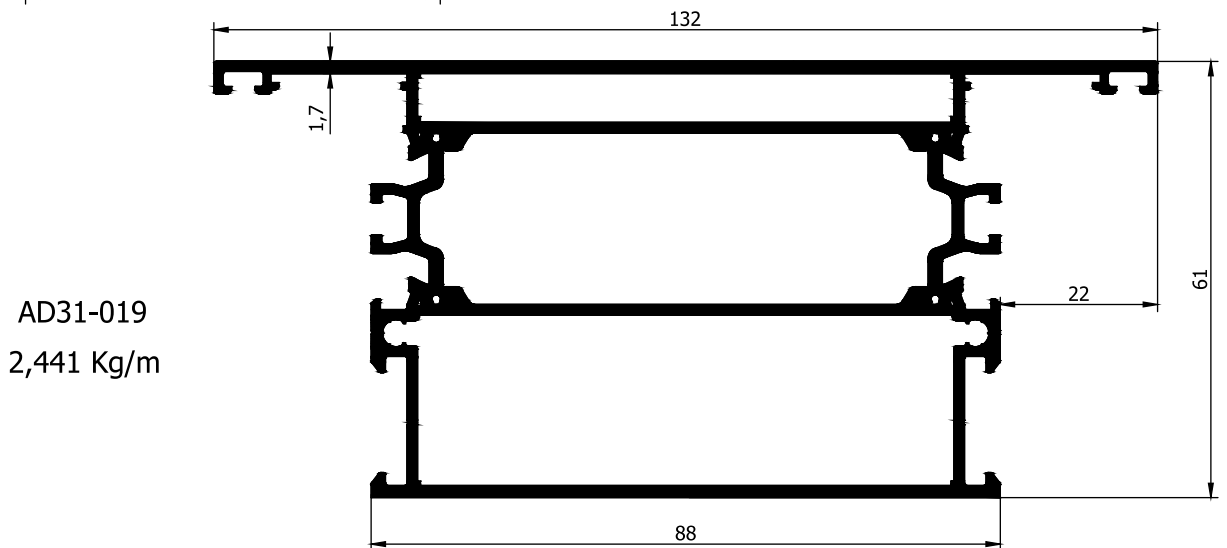
AD31-016
1,537 Kg/m



AD31-017
1,671 Kg/m



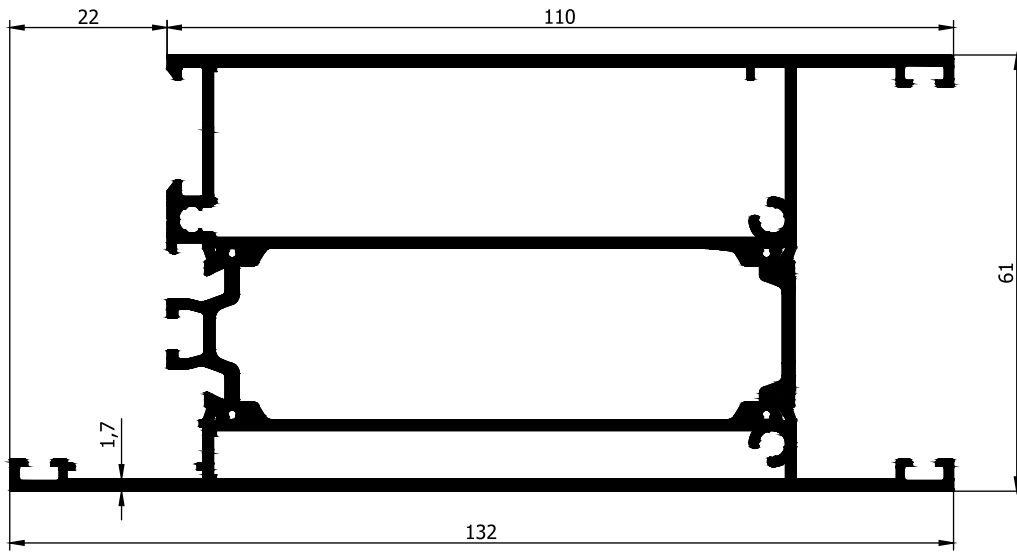
AD31-018
1,885 Kg/m



AD31-019
2,441 Kg/m

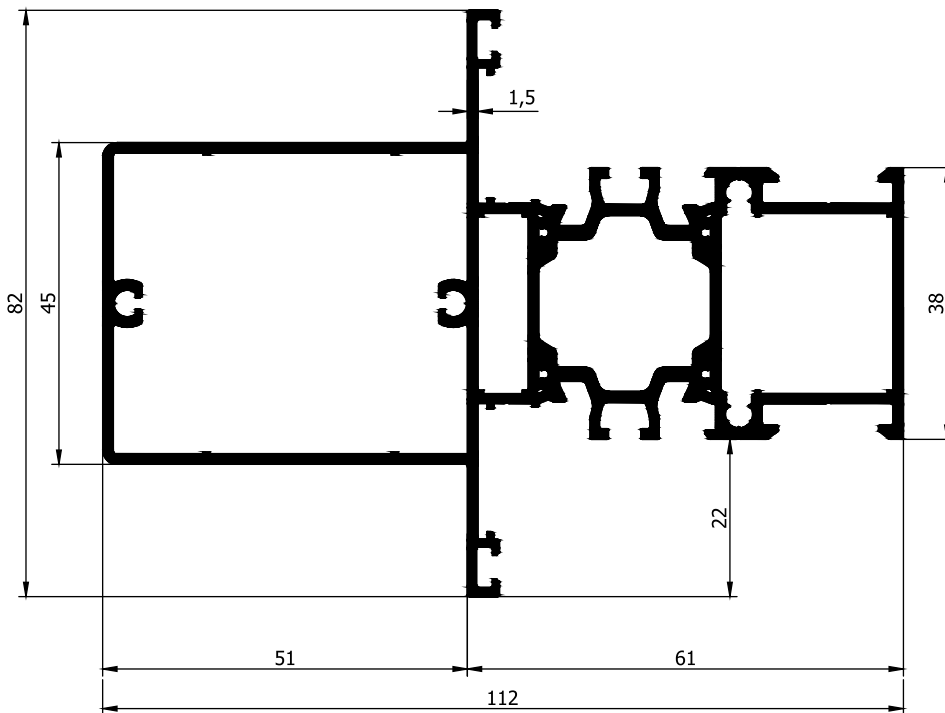
Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

AD 61 T INSULATED JOINERY SYSTEM PROFILES



AD31-020

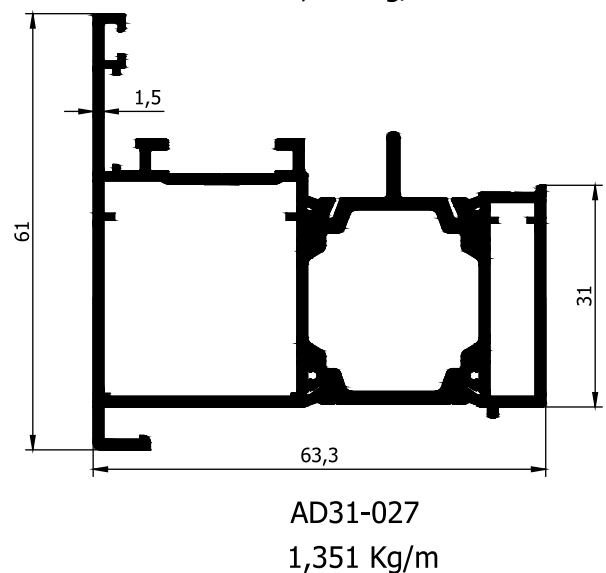
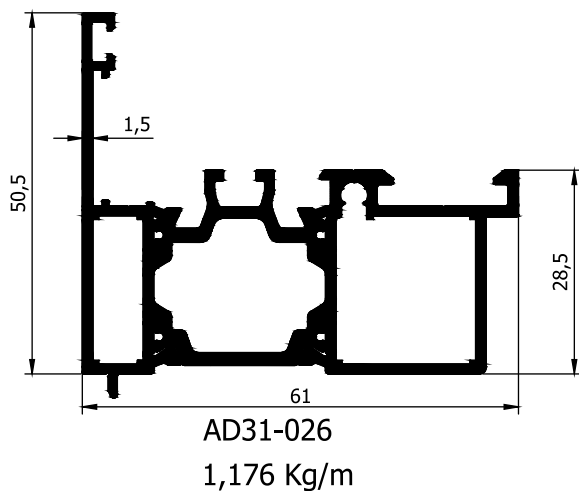
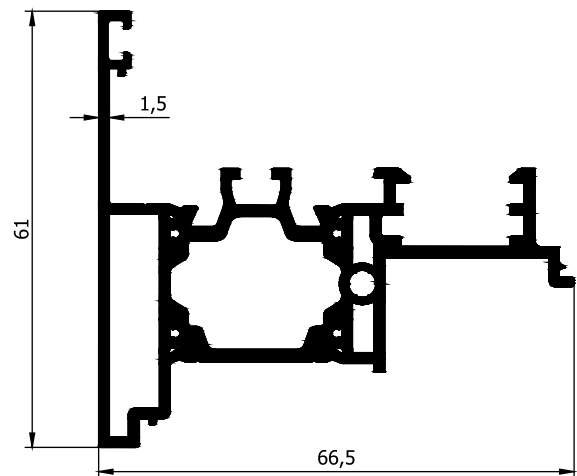
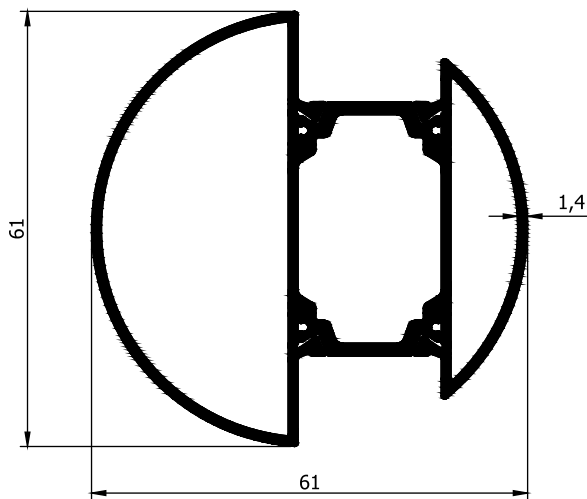
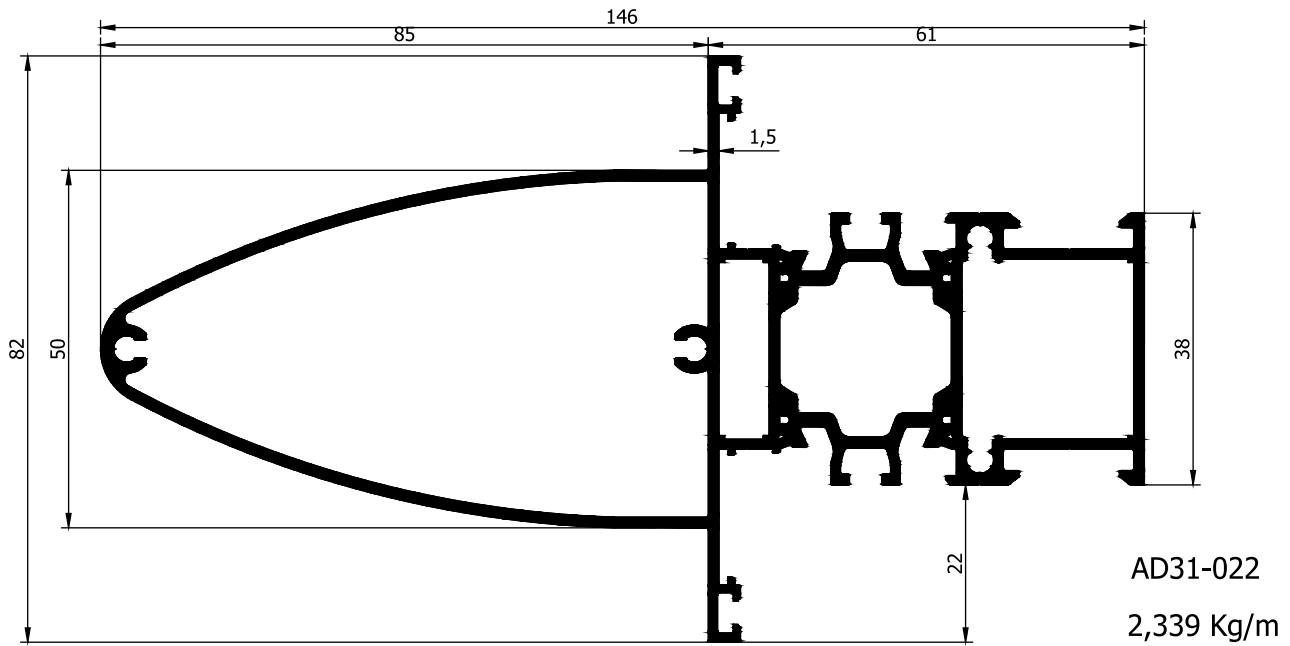
2,562 Kg/m



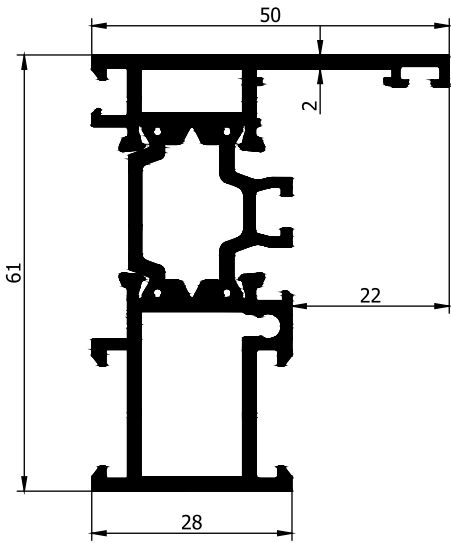
AD31-021

2,173 Kg/m

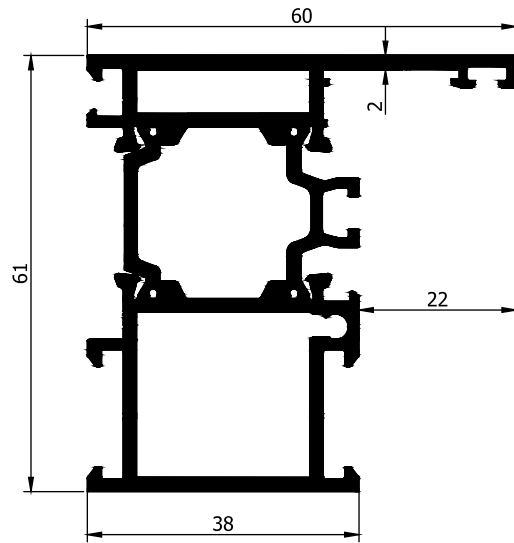
AD 61 T INSULATED JOINERY SYSTEM PROFILES



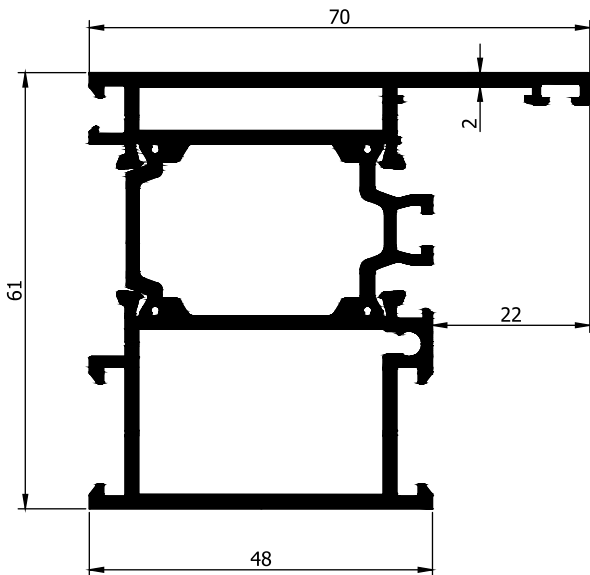
AD 61 T INSULATED JOINERY SYSTEM PROFILES 2mm



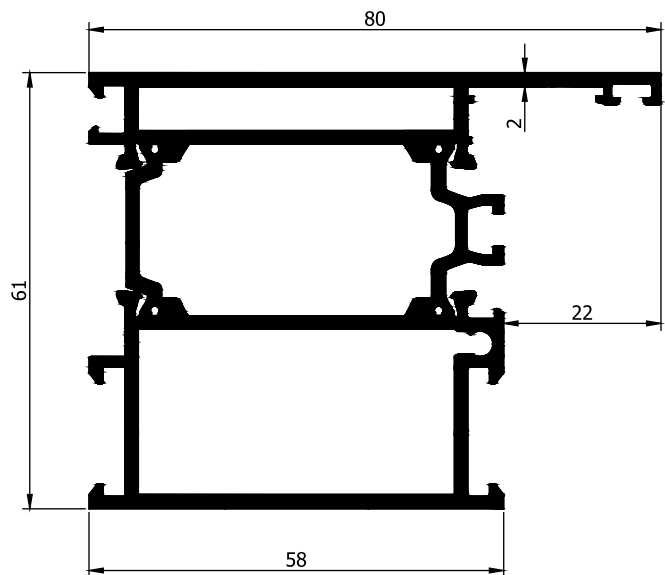
AD31-035
1,387 Kg/m



AD31-036
1,602 Kg/m



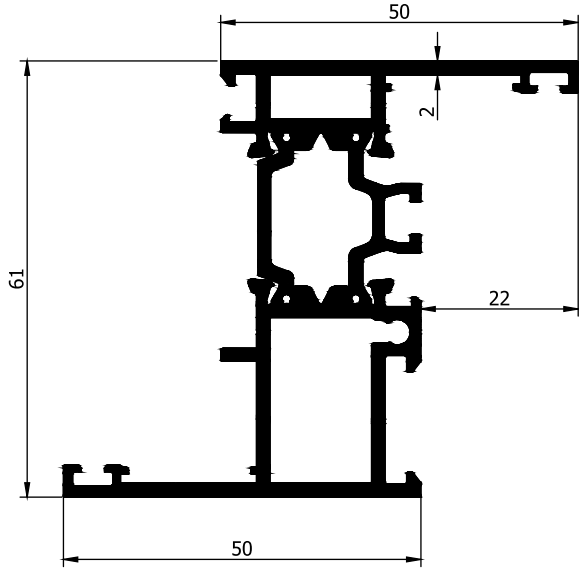
AD31-030
1,813 Kg/m



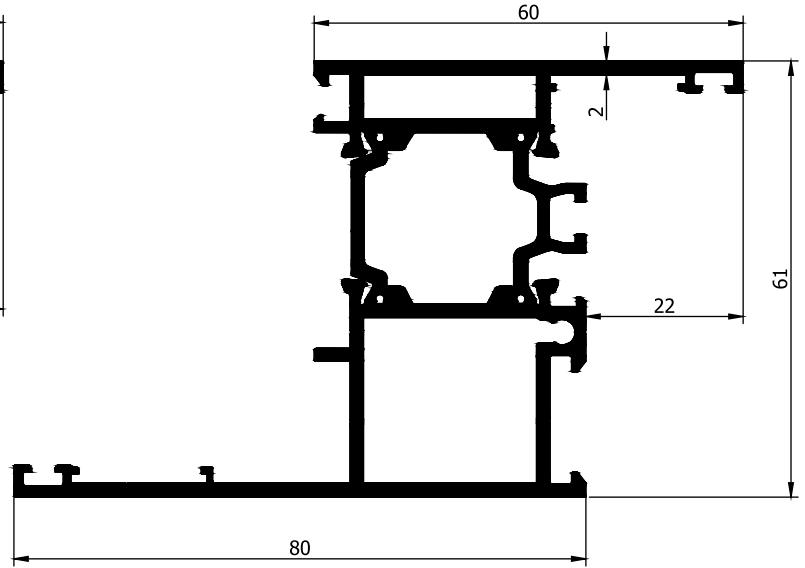
AD31-037
2,024 Kg/m

Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

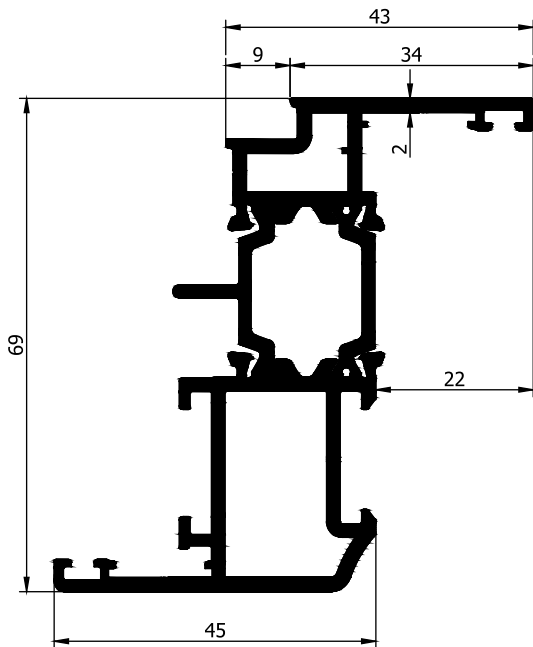
AD 61 T INSULATED JOINERY SYSTEM PROFILES 2mm



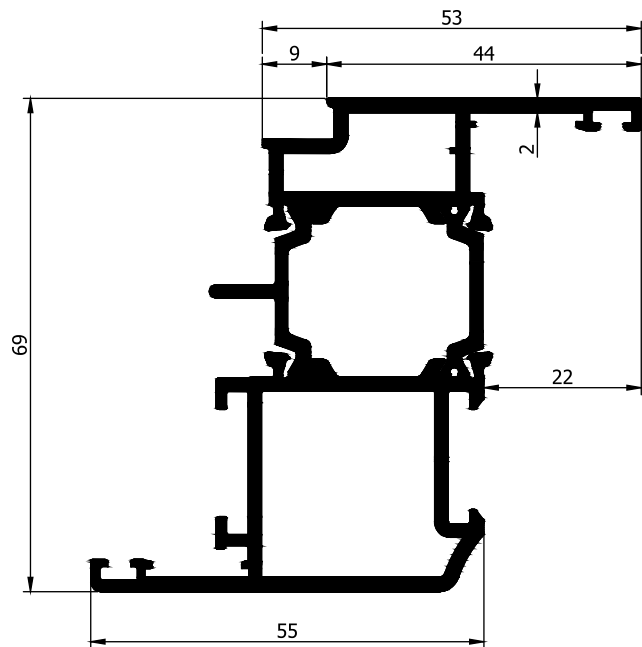
AD31-038
1,517 Kg/m



AD31-039
1,845 Kg/m



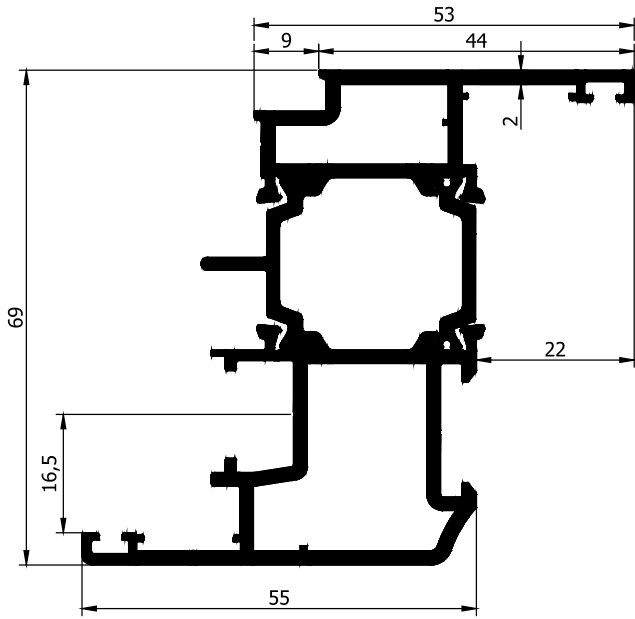
AD31-040
1,537 Kg/m



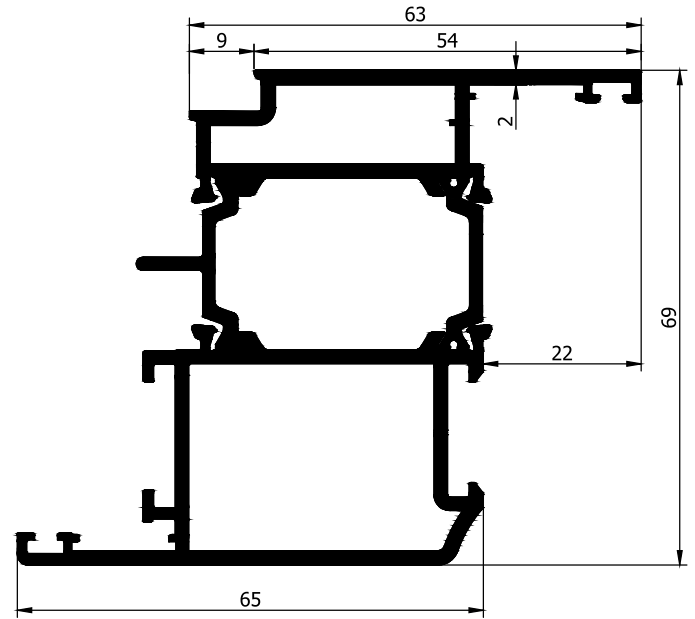
AD31-031
1,746 Kg/m

Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

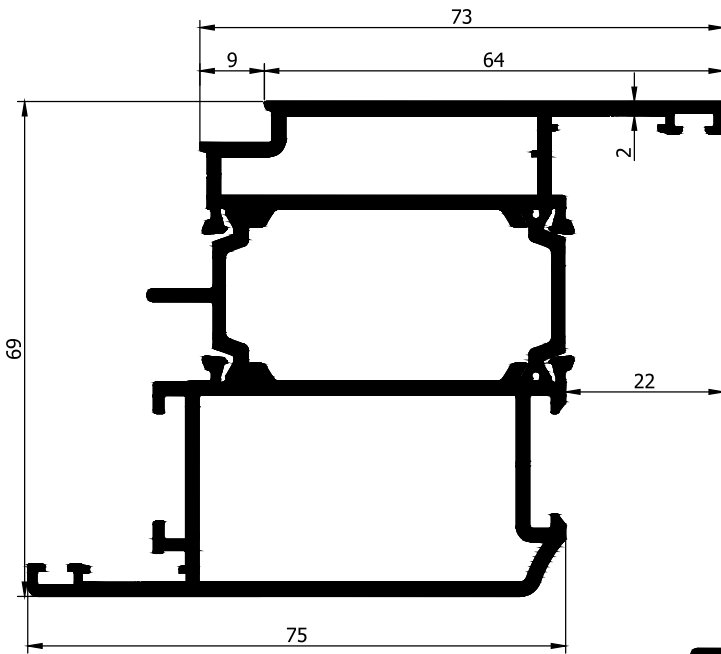
AD 61 T INSULATED JOINERY SYSTEM PROFILES 2mm



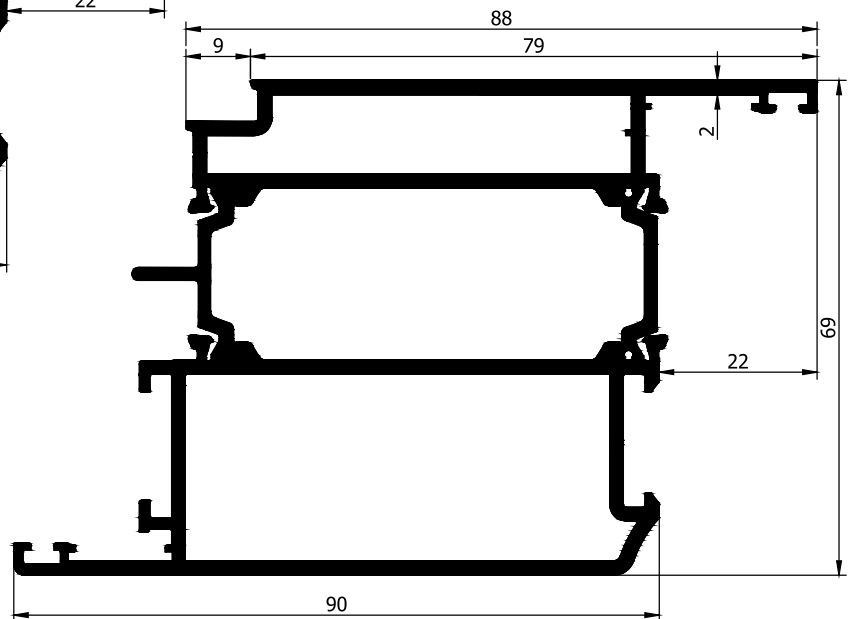
AD31-041
1,757 Kg/m



AD31-042
1,957 Kg/m



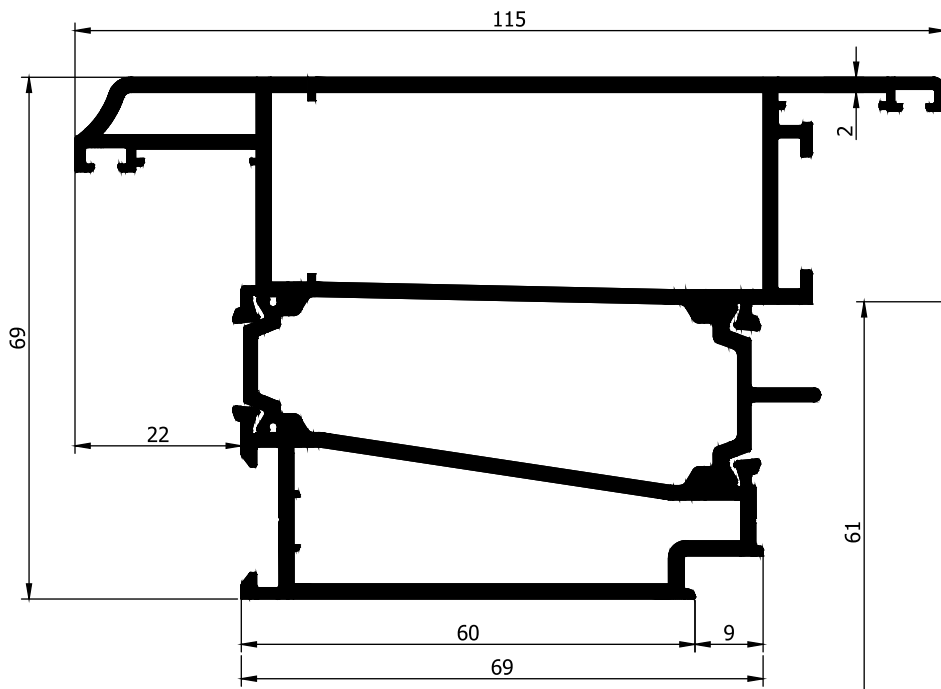
AD31-043
2,168 Kg/m



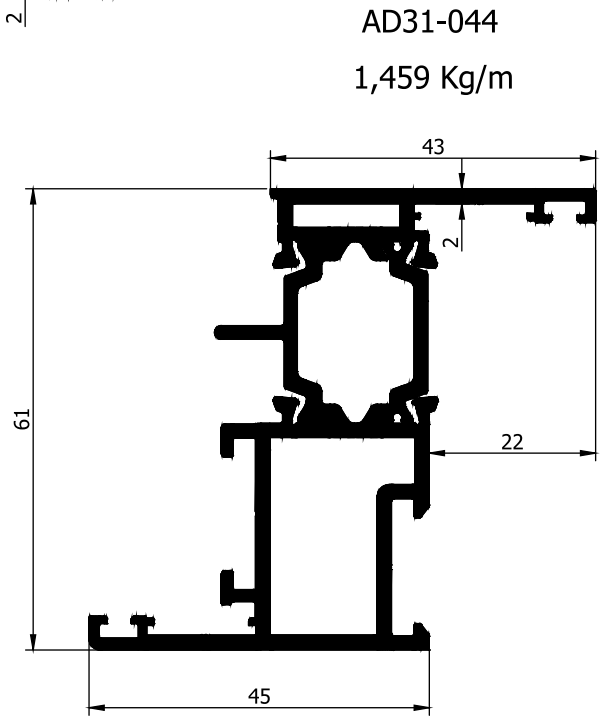
AD31-032
2,485 Kg/m

Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

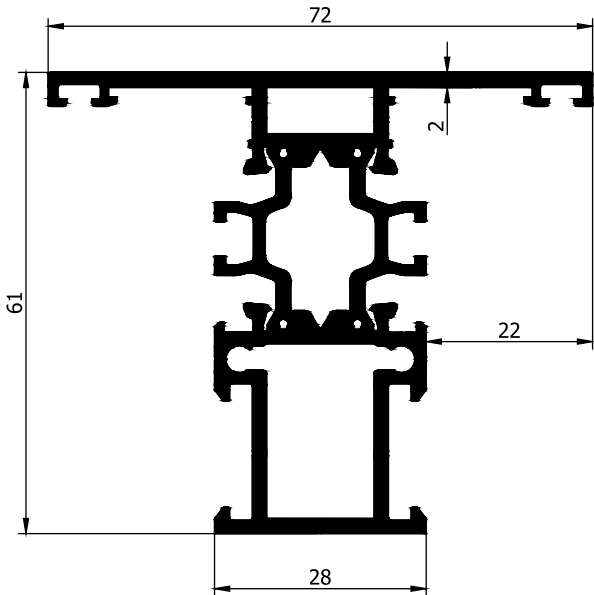
AD 61 T INSULATED JOINERY SYSTEM PROFILES 2mm



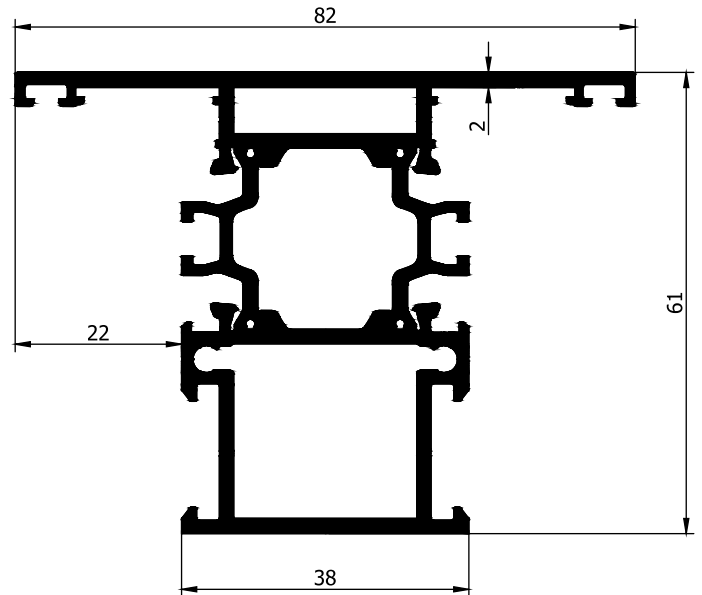
AD31-033
2,708 Kg/m



AD31-044
1,459 Kg/m



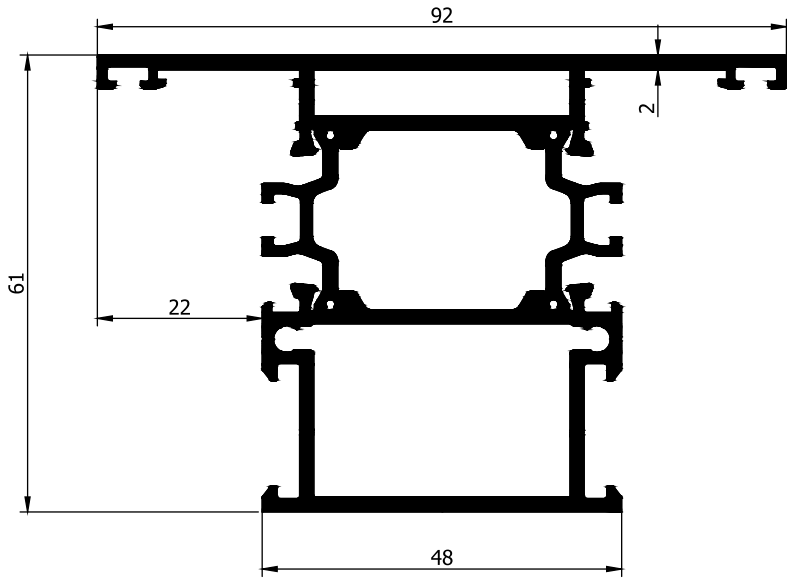
AD31-045
1,562 Kg/m



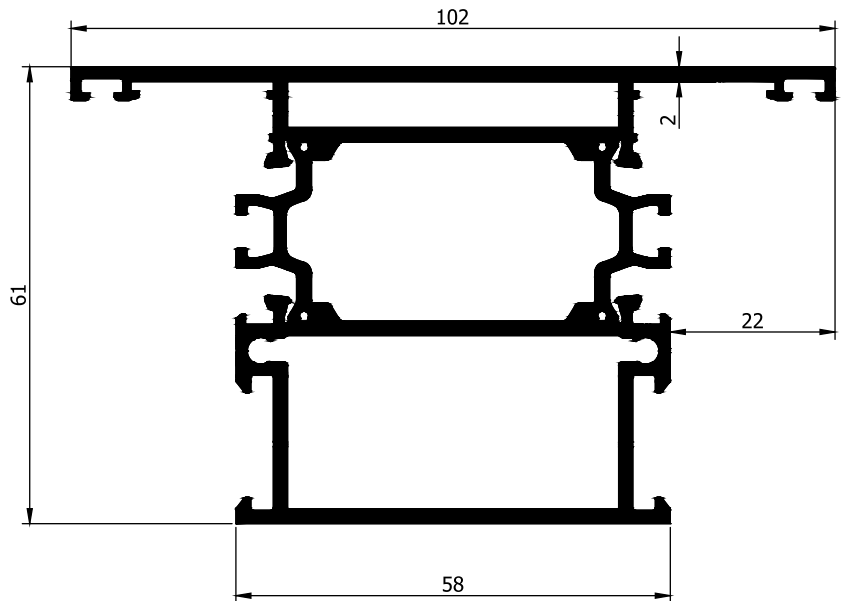
AD31-046
1,774 Kg/m

Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

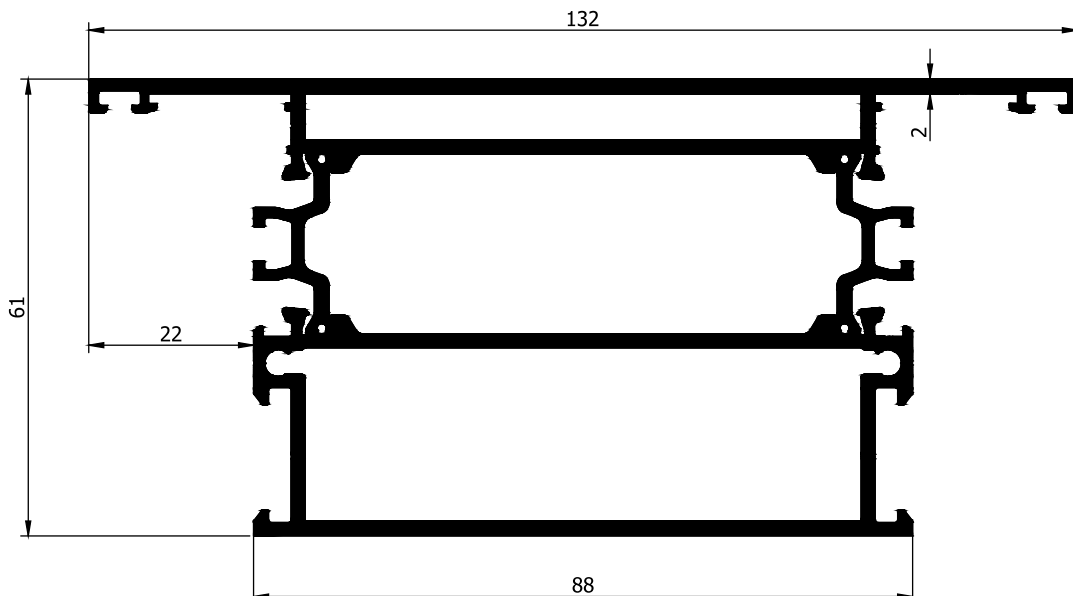
AD 61 T INSULATED JOINERY SYSTEM PROFILES 2mm



AD31-034
1,985 Kg/m



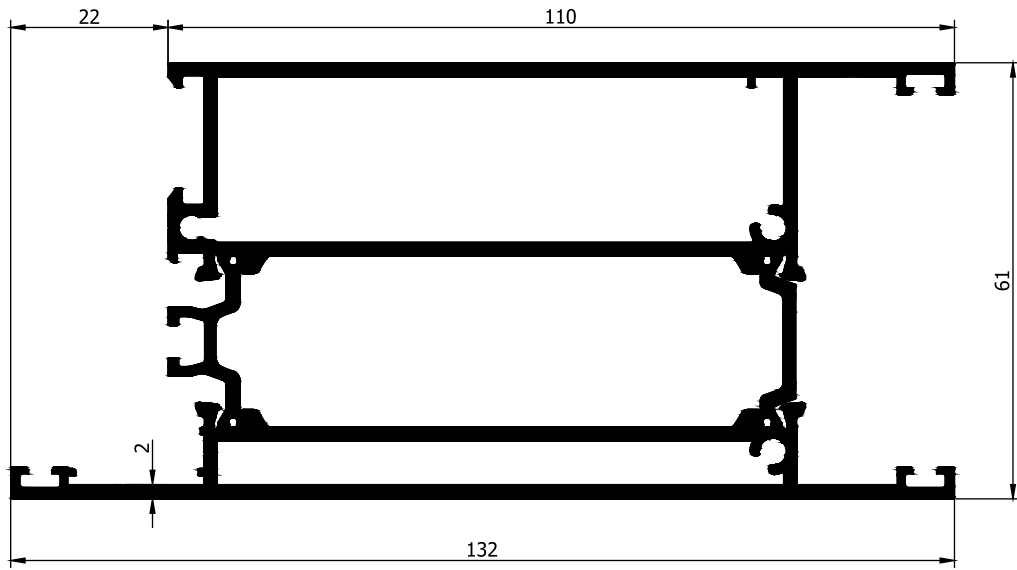
AD31-047
2,196 Kg/m



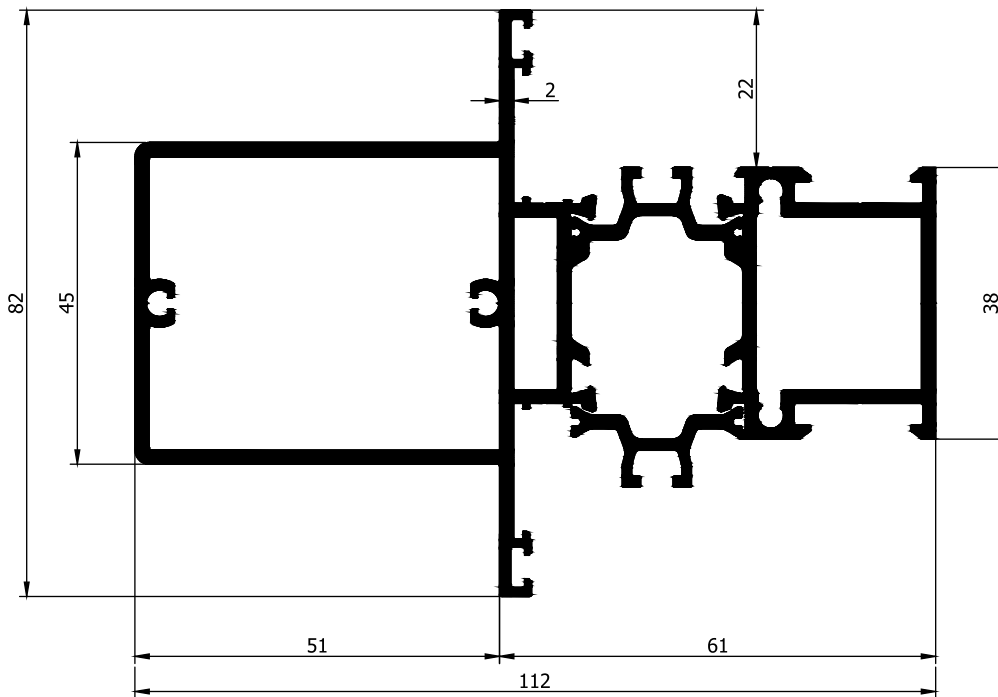
AD31-048
2,831 Kg/m

Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

AD 61 T INSULATED JOINERY SYSTEM PROFILES 2mm



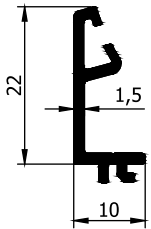
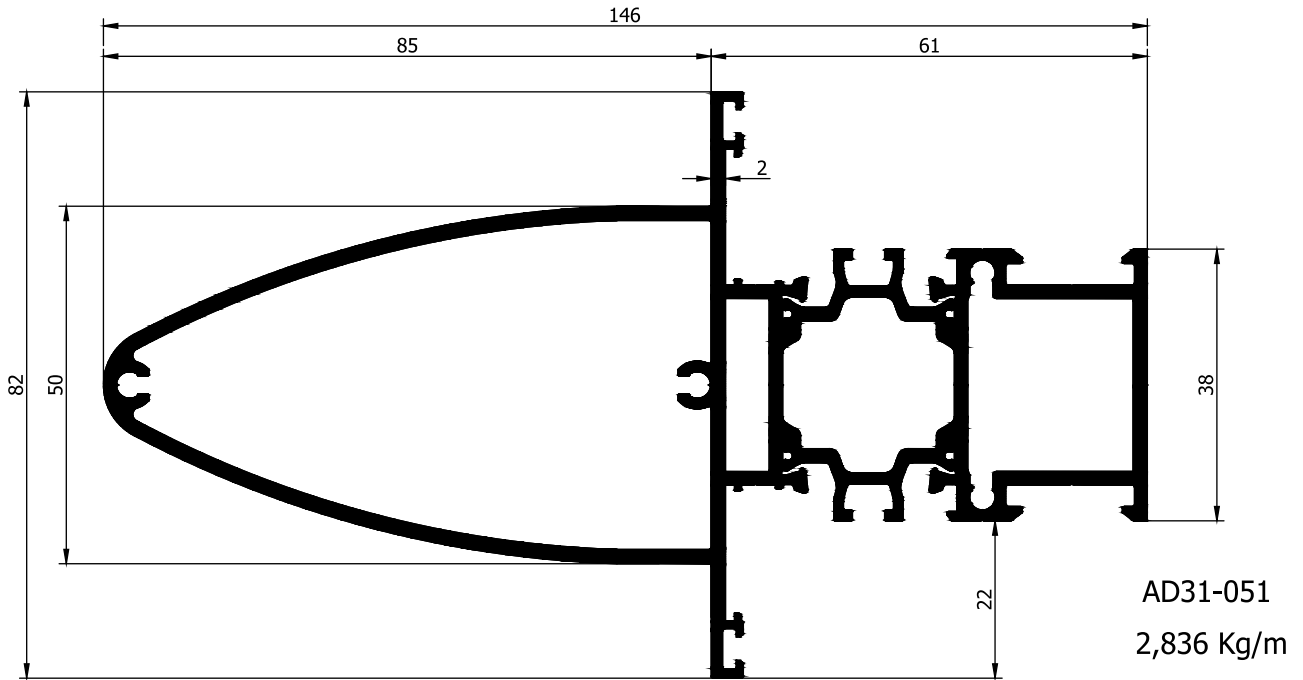
AD31-049
2,954 Kg/m



AD31-050
2,617 Kg/m

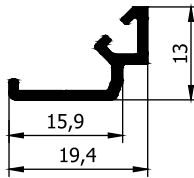
Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

AD 61 T INSULATED JOINERY SYSTEM PROFILES 2mm



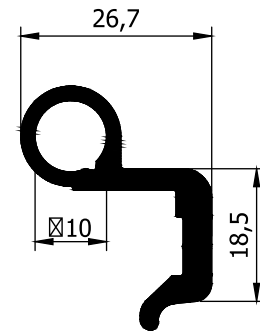
AD 21 - 040

0,179 Kg/m



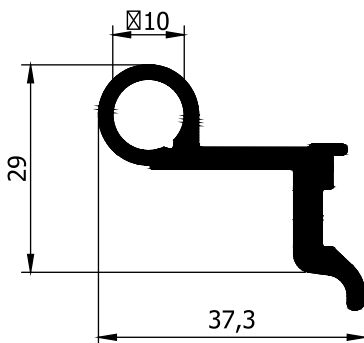
AD 21 - 041

0,140 Kg/m



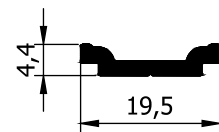
AD 21 - 080

0,575 Kg/m



AD 21 - 081

0,640 Kg/m

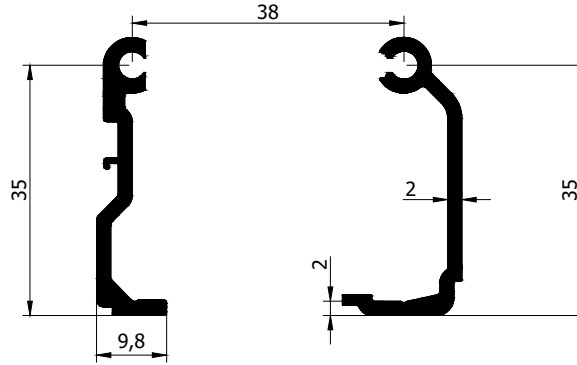


AD20-038

0,130 Kg/m

Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

AD 61 T INSULATED JOINERY SYSTEM PROFILES



CENTRAL SASH BAR
CONNECTION PROFILE

AD 21 - 042

0,327 Kg/m

CENTRAL SASH BAR
CONNECTION PROFILE

AD 21 - 043

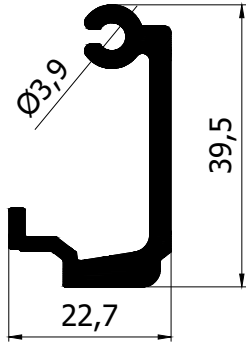
0,347 Kg/m

AD 21 - 042 ve AD 21 - 043 CUTTING MEASURES

Profile Used	Cutting Measure
AD 31 - 015	13,7 MM
AD 31 - 016	23,7 MM
AD 31 - 017	33,7 MM
AD 31 - 018	43,7 MM
AD 31 - 019	73,7 MM
AD 31 - 020	73,7 MM
AD 31 - 021	23,7 MM
AD 31 - 022	23,7 MM
AD 31 - 045	13,7 MM
AD 31 - 046	23,7 MM
AD 31 - 034	33,7 MM
AD 31 - 047	43,7 MM
AD 31 - 048	73,7 MM
AD 31 - 049	73,7 MM
AD 31 - 050	23,7 MM
AD 31 - 051	23,7 MM

Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

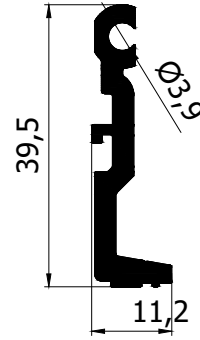
AD 61 T INSULATED JOINERY SYSTEM PROFILES



CENTRAL SASH BAR CONNECTION PROFILE

AD 21 - 074

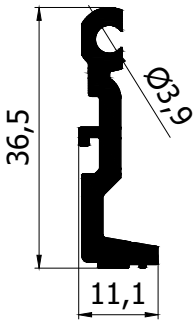
0,623 Kg/m



CENTRAL SASH BAR CONNECTION PROFILE

AD 21 - 075

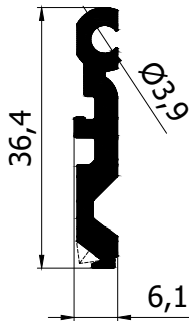
0,444 Kg/m



CENTRAL SASH BAR CONNECTION PROFILE

AD 21 - 076

0,420 Kg/m



CENTRAL SASH BAR CONNECTION PROFILE (SETSCREW)

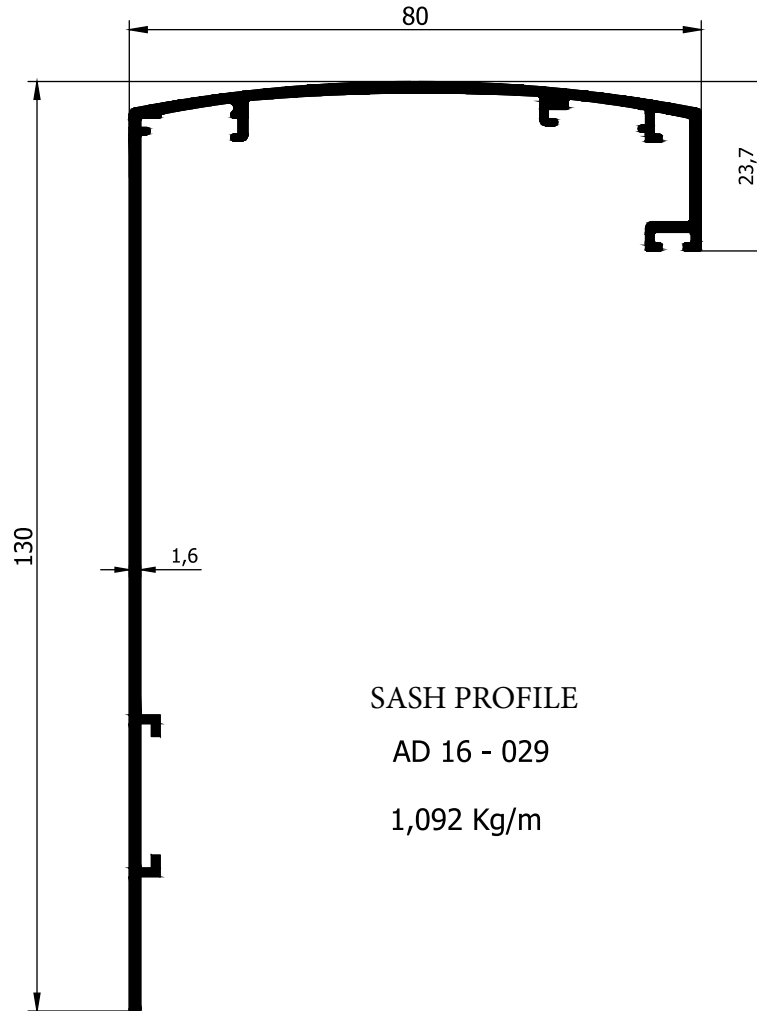
AD 21 - 077

0,388 Kg/m

AD21-074, AD21-075, AD21-076, AD21-077
CUTTING MEASURES OF PROFILES

Profile Used	Cutting Measure
AD 31 - 015	13,7 MM
AD 31 - 016	23,7 MM
AD 31 - 017	33,7 MM
AD 31 - 018	43,7 MM
AD 31 - 019	73,7 MM
AD 31 - 020	73,7 MM
AD 31 - 021	23,7 MM
AD 31 - 022	23,7 MM
AD 31 - 045	13,7 MM
AD 31 - 046	23,7 MM
AD 31 - 034	33,7 MM
AD 31 - 047	43,7 MM
AD 31 - 048	73,7 MM
AD 31 - 049	73,7 MM
AD 31 - 050	23,7 MM
AD 31 - 051	23,7 MM

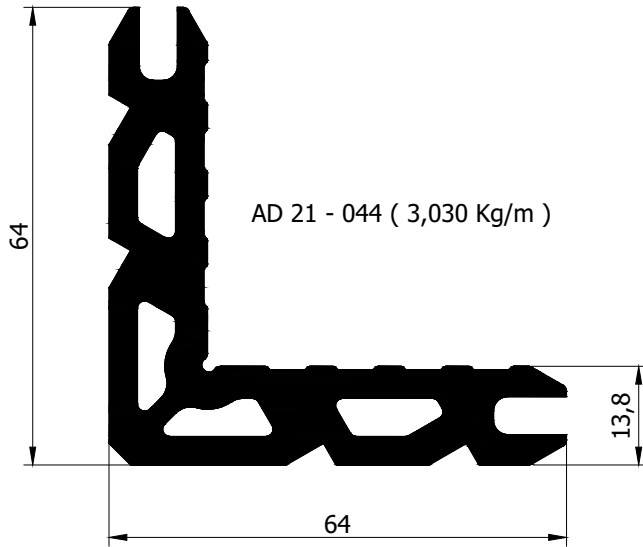
AD 61 T INSULATED JOINERY SYSTEM PROFILES



SASH PROFILE
AD 16 - 029
1,092 Kg/m

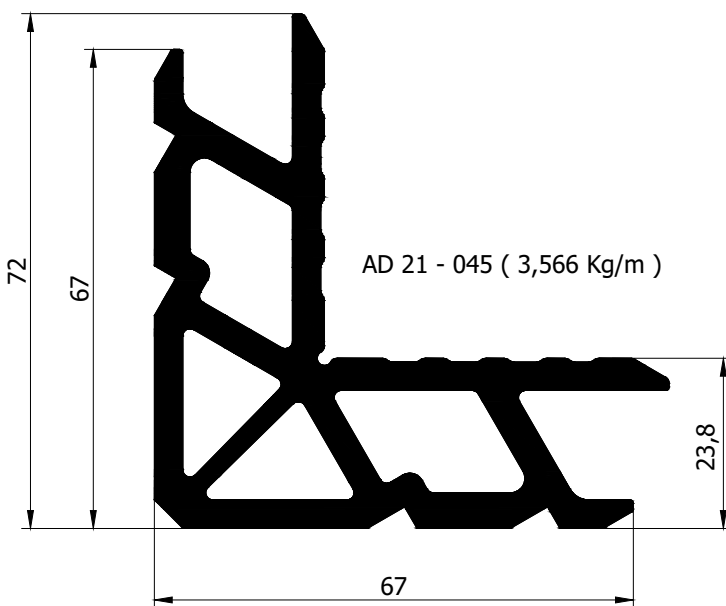
Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

AD 61 T INSULATED JOINERY SYSTEM PROFILES



AD 21 - 044 (3,030 Kg/m)

Profile Used	Exterior Section Cutting Measure	Interior Section Cutting Measure
AD 31 - 001 AD 31 - 005 AD 31 - 015	6,5 mm	23,5 mm
AD 31 - 007	5,9 mm	26,5 mm
AD 31 - 013	3,5 mm	26,5 mm
AD 31 - 035 AD 31 - 038 AD 31 - 045	5,7 mm	22,7 mm
AD 31 - 040	5 mm	25,7 mm
AD 31 - 044	2,7 mm	25,7 mm



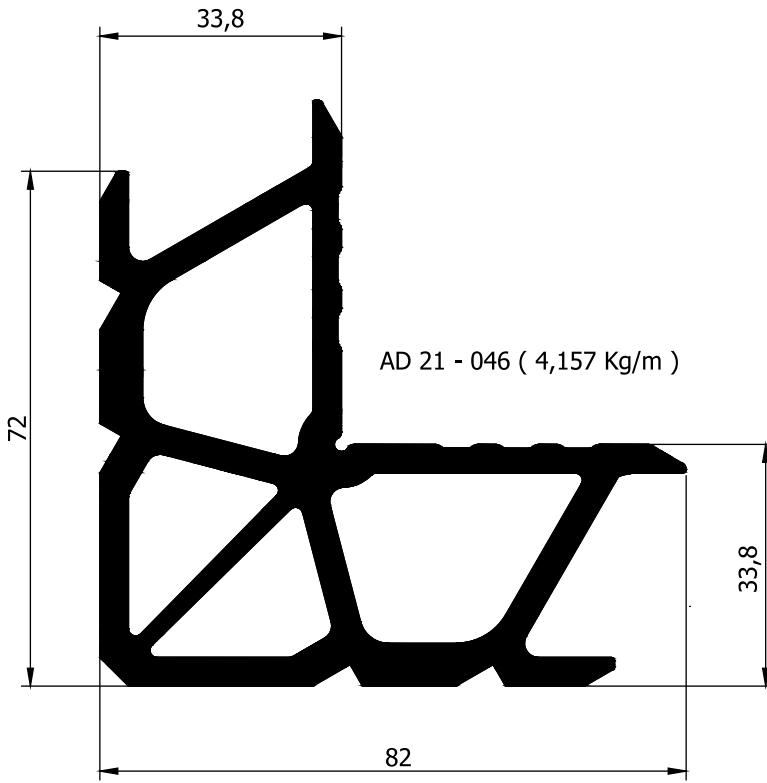
AD 21 - 045 (3,566 Kg/m)

Profile Used	Exterior Section Cutting Measure	Interior Section Cutting Measure
AD 31 - 002 AD 31 - 006 AD 31 - 016 AD 31 - 021 AD 31 - 022	6,5 mm	23,5 mm
AD 31 - 008 AD 31 - 009	5,8 mm 5,9 mm	26,5 mm DIFFERENT
AD 31 - 027		26,5 mm
AD 31 - 036 AD 31 - 039 AD 31 - 046 AD 31 - 050 AD 31 - 051	5,7 mm	22,7 mm
AD 31 - 031 AD 31 - 041	5 mm	25,7 mm DIFFERENT

Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

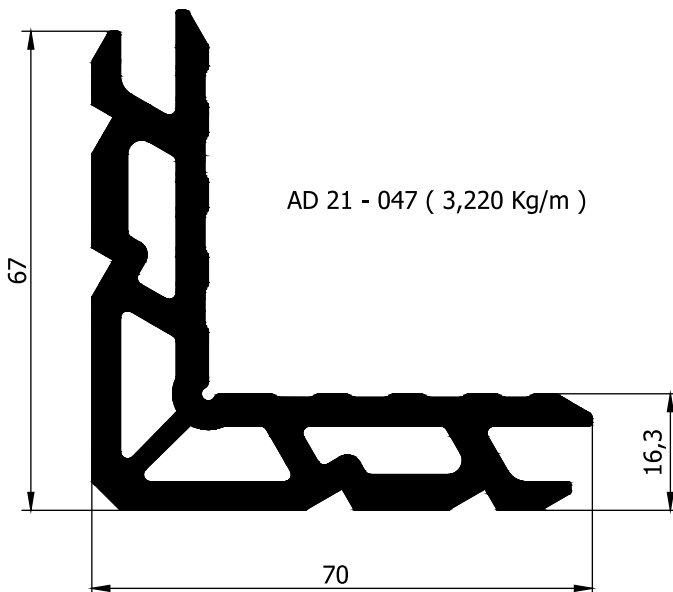
AD 61 T INSULATED JOINERY SYSTEM PROFILES

AD 21 - 046 (4,157 Kg/m)



Profile Used	Exterior Section Cutting Measure	Interior Section Cutting Measure
AD 31 - 003 AD 31 - 017	6,5 mm	23,5 mm
AD 31 - 010	5,8 mm	26,5 mm
AD 31 - 030 AD 31 - 034	5,7 mm	22,7 mm
AD 31 - 042	5 mm	25,7 mm

AD 21 - 047 (3,220 Kg/m)

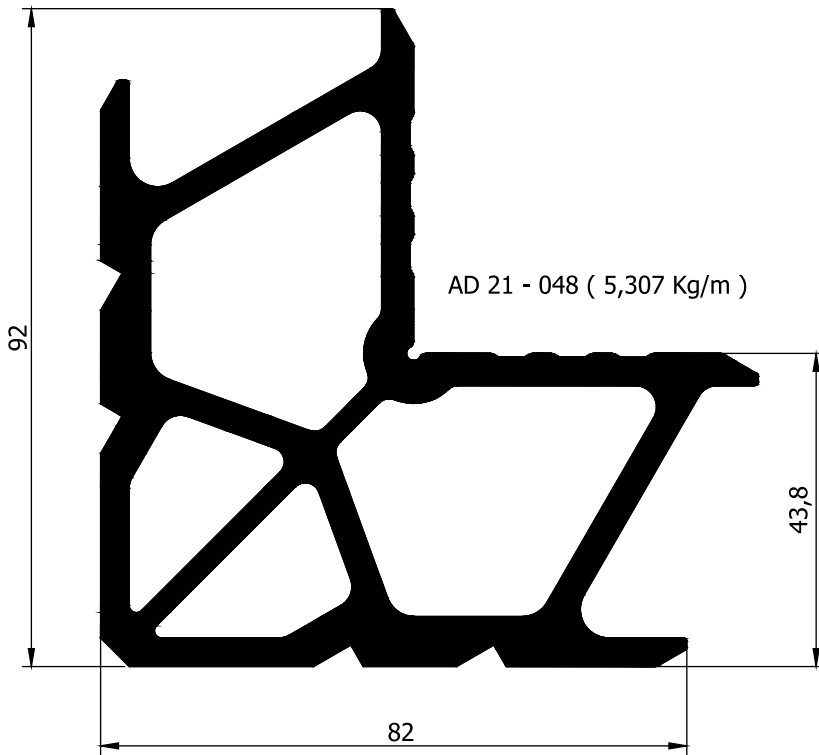


Profile Used	Cutting Measure
AD 31 - 009	26.5 mm
AD 31 - 041	25,7 mm

Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

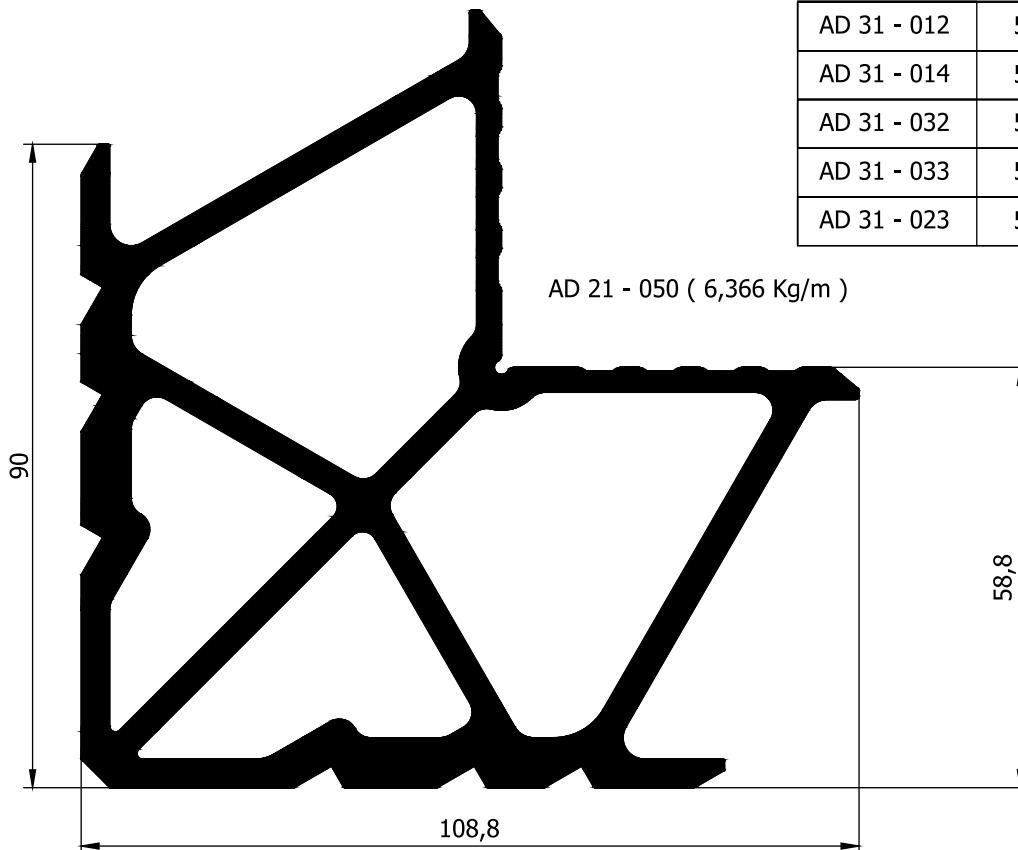
AD 61 T INSULATED JOINERY SYSTEM PROFILES

AD 21 - 048 (5,307 Kg/m)



Profile Used	Exterior Section Cutting Measure	Interior Section Cutting Measure
AD 31 - 004 AD 31 - 018	6,5 mm	23,5 mm
AD 31 - 011	5,8 mm	26,5 mm
AD 31 - 037 AD 31 - 047	5,7 mm	22,7 mm
AD 31 - 043	5 mm	25,7 mm
AD 31 - 023	DIFFERENT	26,5 mm

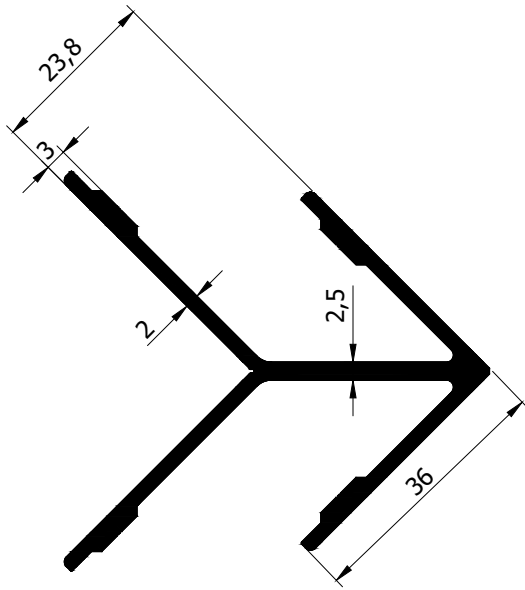
AD 21 - 050 (6,366 Kg/m)



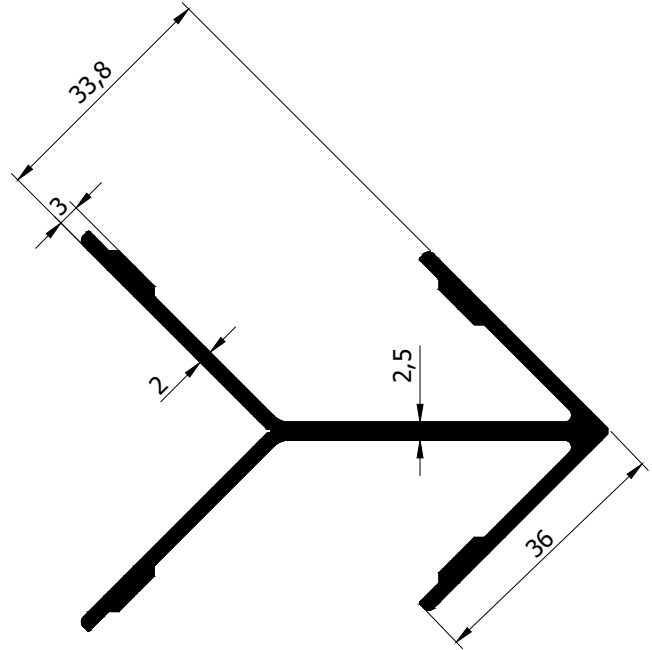
Profile Used	Exterior Section Cutting Measure	Interior Section Cutting Measure
AD 31 - 012	5,8 mm	26,5 mm
AD 31 - 014	5,8 mm	25,5 mm
AD 31 - 032	5 mm	25,7 mm
AD 31 - 033	5 mm	24,7 mm
AD 31 - 023	5,8 mm	DIFFERENT

Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

AD 61 T INSULATED JOINERY SYSTEM PROFILES



AD 20 - 048 (1,079 Kg/m)



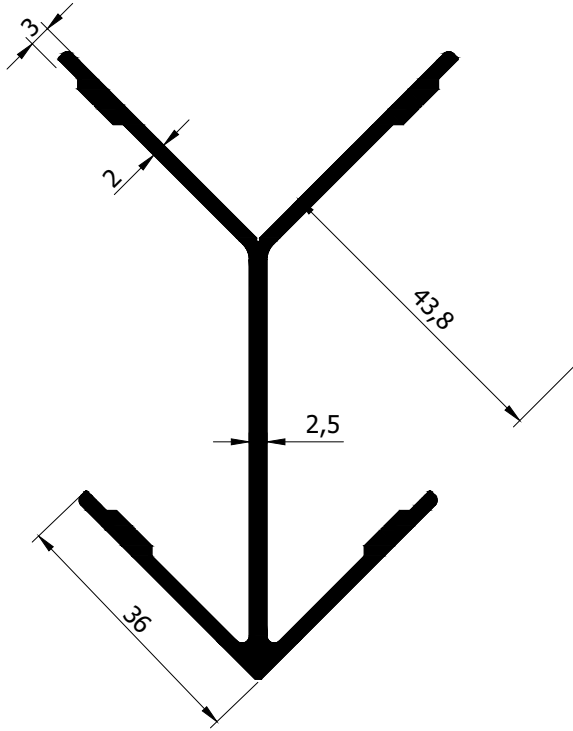
AD 20 - 049 (1,176 Kg/m)

Profile Used	Exterior Section Cutting Measure	Interior Section Cutting Measure
AD 31 - 002	6,5 mm	23,5 mm
AD 31 - 006		
AD 31 - 016		
AD 31 - 021		
AD 31 - 022		
AD 31 - 008	5,8 mm	26,5 mm
AD 31 - 009	5,9 mm	DIFFERENT
AD 31 - 027		26,5 mm
AD 31 - 036	5,7 mm	22,7 mm
AD 31 - 039		
AD 31 - 046		
AD 31 - 050		
AD 31 - 051		
AD 31 - 031	5 mm	25,7 mm
AD 31 - 041		DIFFERENT

Profile Used	Exterior Section Cutting Measure	Interior Section Cutting Measure
AD 31 - 003	6,5 mm	23,5 mm
AD 31 - 017		
AD 31 - 010	5,8 mm	26,5 mm
AD 31 - 030	5,7 mm	22,7 mm
AD 31 - 034		
AD 31 - 042	5 mm	25,7 mm

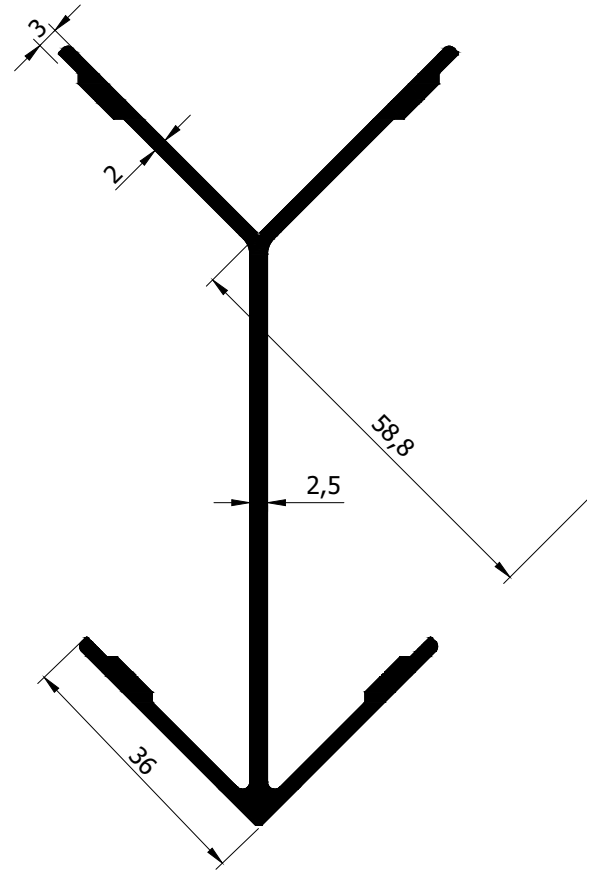
Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

AD 61 T INSULATED JOINERY SYSTEM PROFILES



AD 20 - 050 (1,271 Kg/m)

Profile Used	Exterior Section Cutting Measure	Exterior Section Cutting Measure
AD 31 - 004 AD 31 - 018	6,5 mm	23,5 mm
AD 31 - 011	5,8 mm	26,5 mm
AD 31 - 037 AD 31 - 047	5,7 mm	22,7 mm
AD 31 - 043	5 mm	25,7 mm
AD 31 - 023	DIFFERENT	26,5 mm

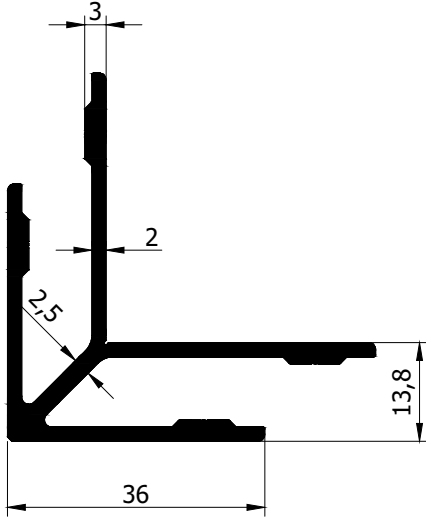


AD 20 - 051 (1,415 Kg/m)

Profile Used	Exterior Section Cutting Measure	Exterior Section Cutting Measure
AD 31 - 012	5,8 mm	26,5 mm
AD 31 - 014	5,8 mm	25,5 mm
AD 31 - 032	5 mm	25,7 mm
AD 31 - 033	5 mm	24,7 mm
AD 31 - 023	5,8 mm	DIFFERENT

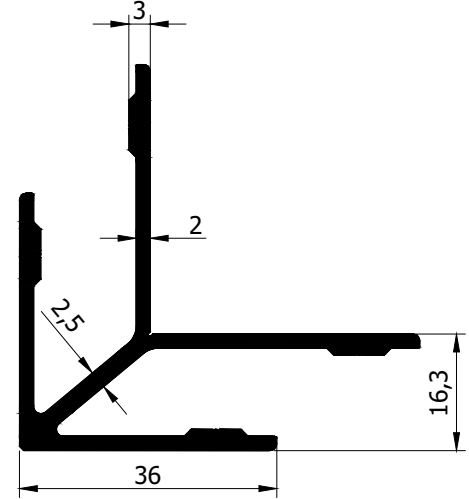
Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

AD 61 T INSULATED JOINERY SYSTEM PROFILES



AD 20 - 052 (0,984 Kg/m)

Profile Used	Exterior Section Cutting Measure	Interior Section Cutting Measure
AD 31 - 001 AD 31 - 005 AD 31 - 015	6,5 mm	23,5 mm
AD 31 - 007	5,9 mm	26,5 mm
AD 31 - 013	3,5 mm	26,5 mm
AD 31 - 035 AD 31 - 038 AD 31 - 045	5,7 mm	22,7 mm
AD 31 - 040	5 mm	25,7 mm
AD 31 - 044	2,7 mm	25,7 mm

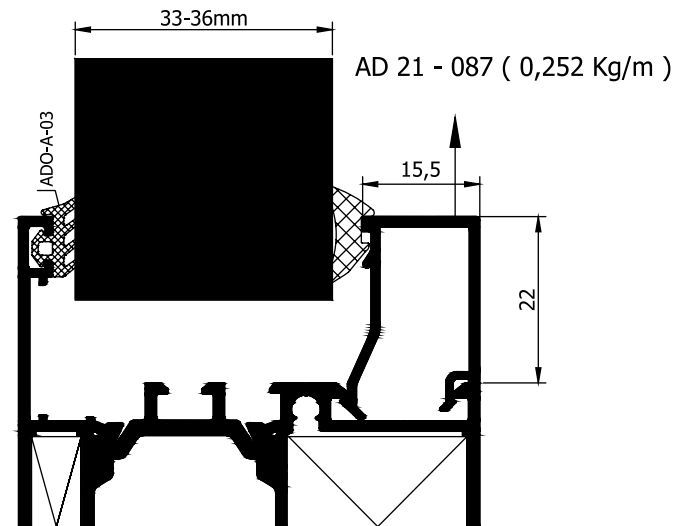
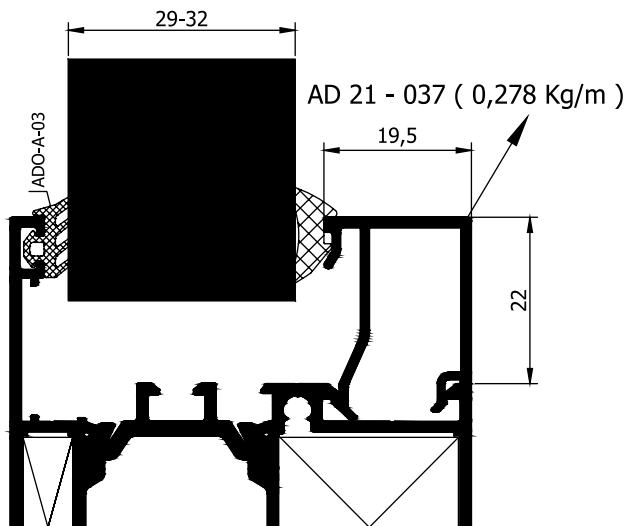
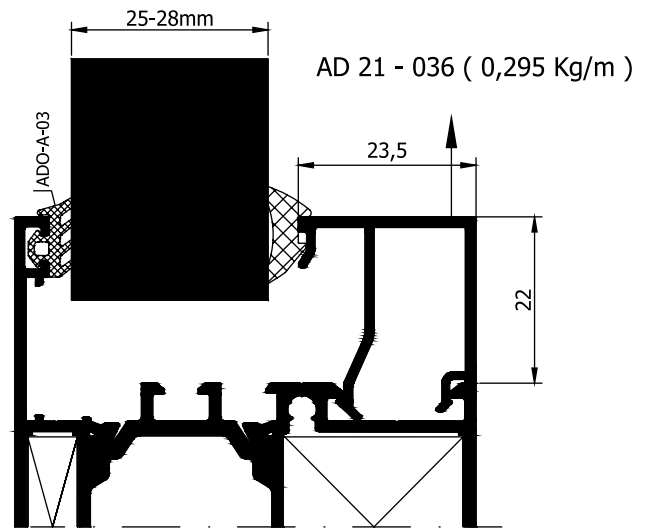
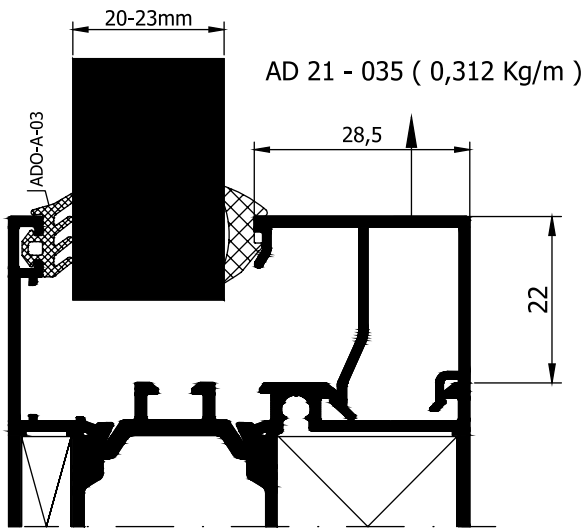
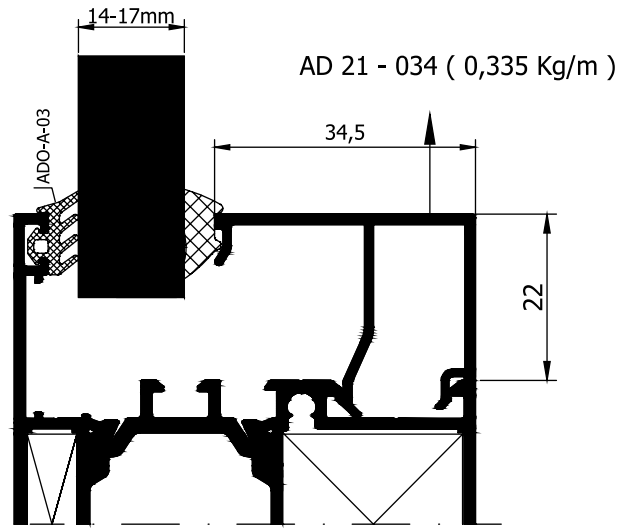
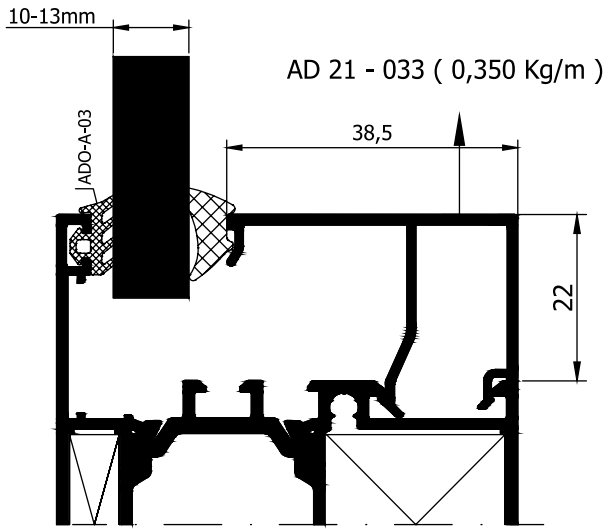


AD 20 - 053 (1,016 Kg/m)

Profile Used	Cutting Measure
AD 31 - 009	26.5 mm
AD 31 - 041	25,7 mm

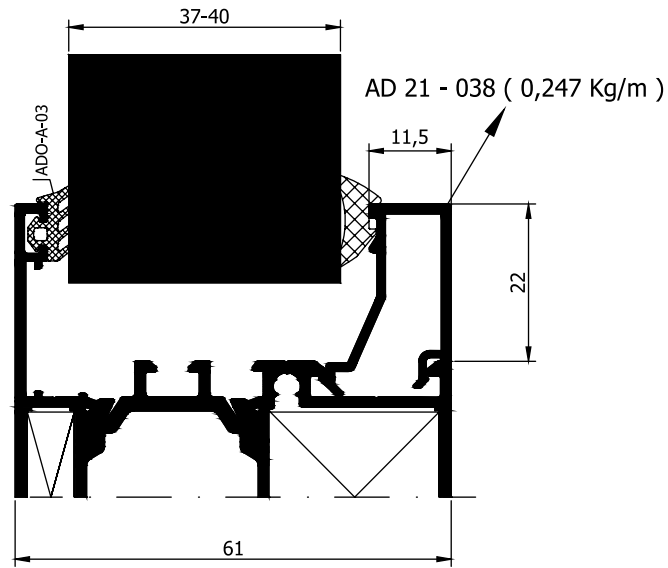
Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

AD 61 T INSULATED JOINERY SYSTEM PROFILES



























































Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

AD 61 T INSULATED JOINERY SYSTEM PROFILES



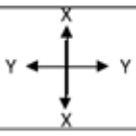
Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

AD 61 T INSULATED JOINERY SYSTEM PROFILES

GLAZING BEAD	EXTERIOR GLAZING WEATHERSTRIP (3 MM) ADO-A-03	INTERIOR GLAZING WEATHERSTRIP		INTERIOR GLAZING WEATHERSTRIP THICKNESS	GLASS-PANEL THICKNESS	GLAZING BEAD	EXTERIOR GLAZING WEATHERSTRIP (3 MM) ADO-A-03	INTERIOR GLAZING WEATHERSTRIP		INTERIOR GLAZING WEATHERSTRIP THICKNESS	GLASS-PANEL THICKNESS
AD 21 - 033 38.5 mm			ADO-A-05	5 MM	10 MM	AD 21 - 037 19.5 mm			ADO-A-05	5 MM	29 MM
AD 21 - 033 38.5 mm			ADO-A-06	4 MM	11 MM	AD 21 - 037 19.5 mm			ADO-A-06	4 MM	30 MM
AD 21 - 033 38.5 mm			ADO-A-07	3 MM	12 MM	AD 21 - 037 19.5 mm			ADO-A-07	3 MM	31 MM
AD 21 - 033 38.5 mm			ADO-A-08	2 MM	13 MM	AD 21 - 037 19.5 mm			ADO-A-08	2 MM	32 MM
AD 21 - 034 34.5 mm			ADO-A-05	5 MM	14 MM	AD 21 - 087 15.5 mm			ADO-A-05	5 MM	33 MM
AD 21 - 034 34.5 mm			ADO-A-06	4 MM	15 MM	AD 21 - 087 15.5 mm			ADO-A-06	4 MM	34 MM
AD 21 - 034 34.5 mm			ADO-A-07	3 MM	16 MM	AD 21 - 087 15.5 mm			ADO-A-07	3 MM	35 MM
AD 21 - 034 34.5 mm			ADO-A-08	2 MM	17 MM	AD 21 - 087 15.5 mm			ADO-A-08	2 MM	36 MM
AD 21 - 035 28.5 mm			ADO-A-05	5 MM	19-20 MM	AD 21 - 038 11.5 mm			ADO-A-05	5 MM	37 MM
AD 21 - 035 28.5 mm			ADO-A-06	4 MM	21 MM	AD 21 - 038 11.5 mm			ADO-A-06	4 MM	38 MM
AD 21 - 035 28.5 mm			ADO-A-07	3 MM	22 MM	AD 21 - 038 11.5 mm			ADO-A-07	3 MM	39 MM
AD 21 - 035 28.5 mm			ADO-A-08	2 MM	23 MM	AD 21 - 038 11.5 mm			ADO-A-08	2 MM	40 MM
AD 21 - 036 23.5 mm			ADO-A-05	5 MM	24-25 MM						
AD 21 - 036 23.5 mm			ADO-A-06	4 MM	26 MM						
AD 21 - 036 23.5 mm			ADO-A-07	3 MM	27 MM						
AD 21 - 036 23.5 mm			ADO-A-08	2 MM	28 MM						

Caution: Our profile weights in the table are theoretical and our weight at the time of delivery is valid.

AD 61 T INSULATED JOINERY SYSTEM PROFILES

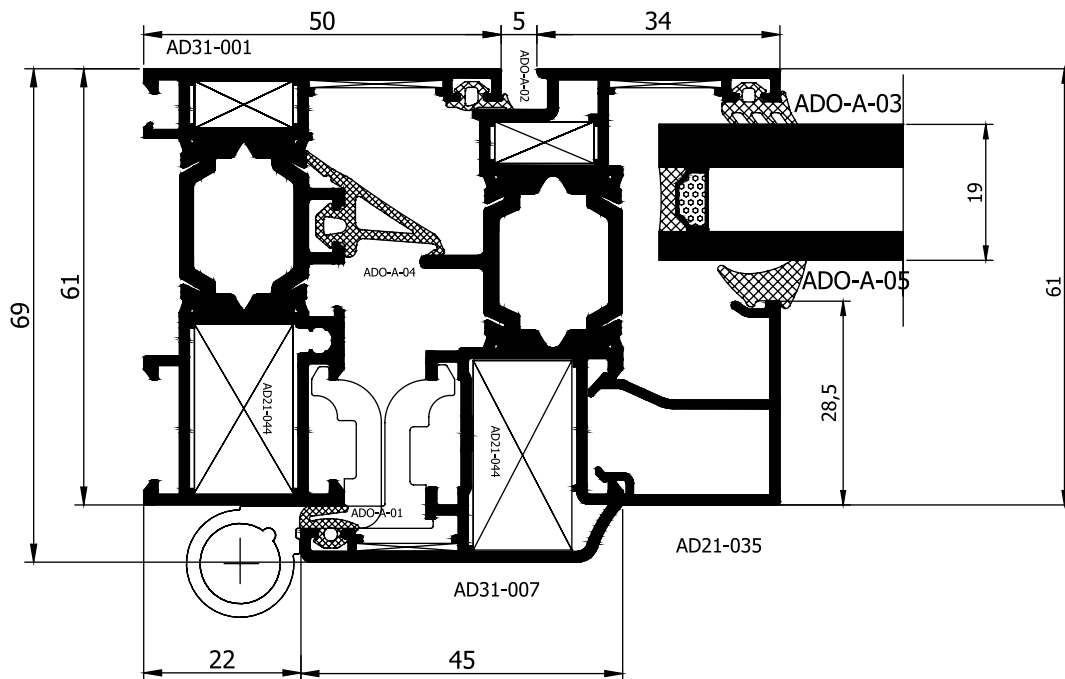
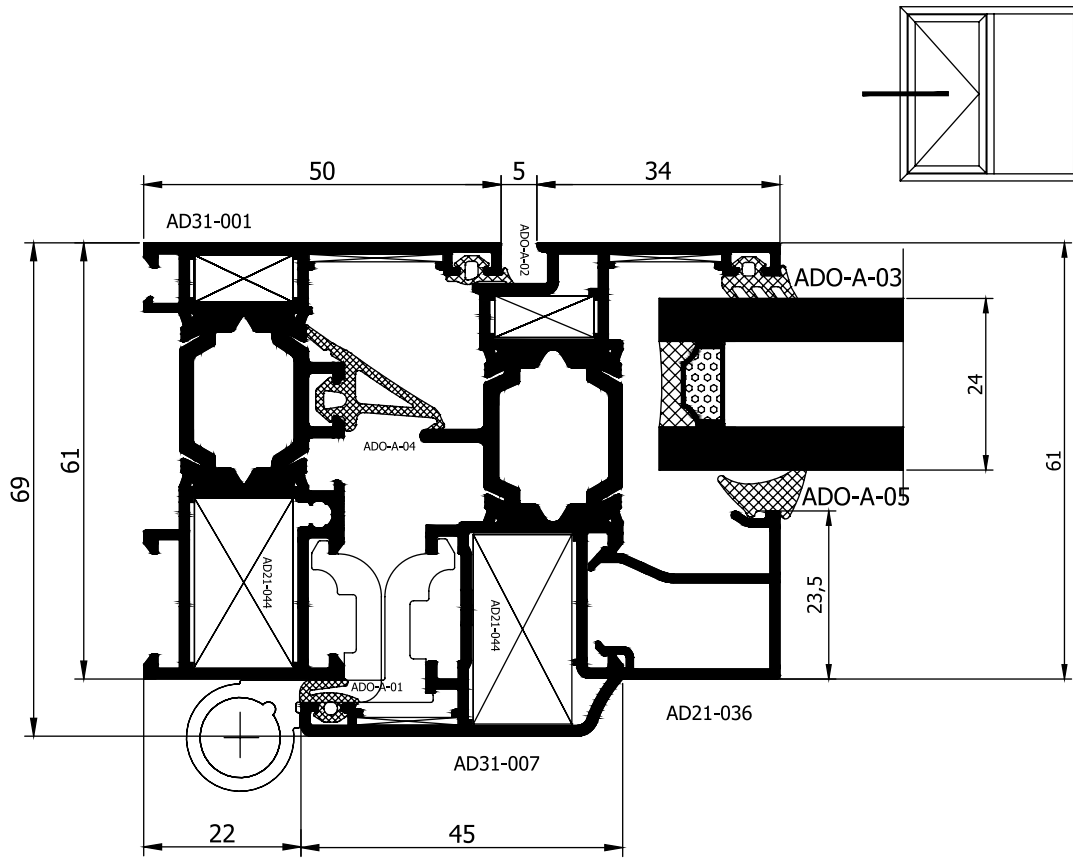
	800 mm	1000 mm	1200 mm	1400 mm	1600 mm	1800 mm	2000 mm	2200 mm	2400 mm	2600 mm	2800 mm	3000 mm	3500 mm
	AD31-015	11,53	13,50	15,00	16,13	16,98	17,63	18,13	18,52	18,83	19,09	19,29	19,46
AD31-016	12,75	15,04	16,83	18,20	19,25	20,07	20,70	21,20	21,60	21,92	22,18	22,40	22,81
AD31-017	13,89	16,50	18,58	20,21	21,47	22,46	23,23	23,85	24,35	24,75	25,08	25,36	25,87
AD31-018	15,38	18,41	20,90	22,89	24,46	25,70	26,69	27,48	28,12	28,65	29,08	29,44	30,12
AD31-019	18,76	22,72	26,16	29,05	31,42	33,35	34,93	36,22	37,28	38,16	38,90	39,52	40,69
AD31-021	50,71	58,58	65,43	71,18	75,92	79,78	82,94	85,53	87,66	89,43	90,91	92,15	94,50
AD31-022	91,77	103,93	114,95	124,52	132,63	139,42	145,08	149,79	153,72	157,02	159,81	162,17	166,69
AD31-034	15,66	18,86	21,51	23,65	25,35	26,70	27,78	28,66	29,36	29,94	30,42	30,82	31,58
AD31-045	12,92	15,36	17,27	18,74	19,87	20,75	21,44	21,98	22,41	22,77	23,06	23,30	23,74
AD31-046	14,35	17,18	19,47	21,27	22,68	23,80	24,67	25,37	25,94	26,40	26,78	27,10	27,69
AD31-047	16,88	20,42	23,42	25,88	27,87	29,48	30,77	31,82	32,68	33,39	33,98	34,47	35,40
AD31-048	20,17	24,57	28,52	31,91	34,77	37,14	39,10	40,73	42,09	43,22	44,18	44,98	46,52
AD31-050	58,84	68,21	76,70	84,08	90,33	95,56	99,92	103,56	106,60	109,14	111,29	113,12	116,60
AD31-051	106,99	121,21	134,62	146,69	157,23	166,29	174,01	180,57	186,13	190,86	194,90	198,35	205,05

PROFILE CODE	1st CONNECTION PROFILE CODE	2nd CONNECTION PROFILE CODE
AD31-001	AD21-074	AD21-075
AD31-002	AD21-074	AD21-075
AD31-003	AD21-074	AD21-075
AD31-004	AD21-074	AD21-075
AD31-005	AD21-074	AD21-075
AD31-006	AD21-074	AD21-075
AD31-007	AD21-074	AD21-076
AD31-008	AD21-074	AD21-076
AD31-009	AD21-074	AD21-076
AD31-010	AD21-074	AD21-076
AD31-011	AD21-074	AD21-076
AD31-012	AD21-074	AD21-076
AD31-013	AD21-074	AD21-076
AD31-014	AD21-074	AD21-076
AD31-015	AD21-074	AD21-075
AD31-016	AD21-074	AD21-075
AD31-017	AD21-074	AD21-075
AD31-018	AD21-074	AD21-075
AD31-019	AD21-074	AD21-075
AD31-020	AD21-074	AD21-075
AD31-021	AD21-074	AD21-075
AD31-022	AD21-074	AD21-075
AD31-023	AD21-074	AD21-076
AD31-030	AD21-074	AD21-075
AD31-031	AD21-074	AD21-076
AD31-032	AD21-074	AD21-076
AD31-033	AD21-074	AD21-076
AD31-034	AD21-074	AD21-075
AD31-035	AD21-074	AD21-075
AD31-036	AD21-074	AD21-075
AD31-037	AD21-074	AD21-075
AD31-038	AD21-074	AD21-075
AD31-039	AD21-074	AD21-075
AD31-040	AD21-074	AD21-076
AD31-041	AD21-074	AD21-076
AD31-042	AD21-074	AD21-076
AD31-043	AD21-074	AD21-076
AD31-044	AD21-074	AD21-076
AD31-045	AD21-074	AD21-075
AD31-046	AD21-074	AD21-075
AD31-047	AD21-074	AD21-075
AD31-048	AD21-074	AD21-075
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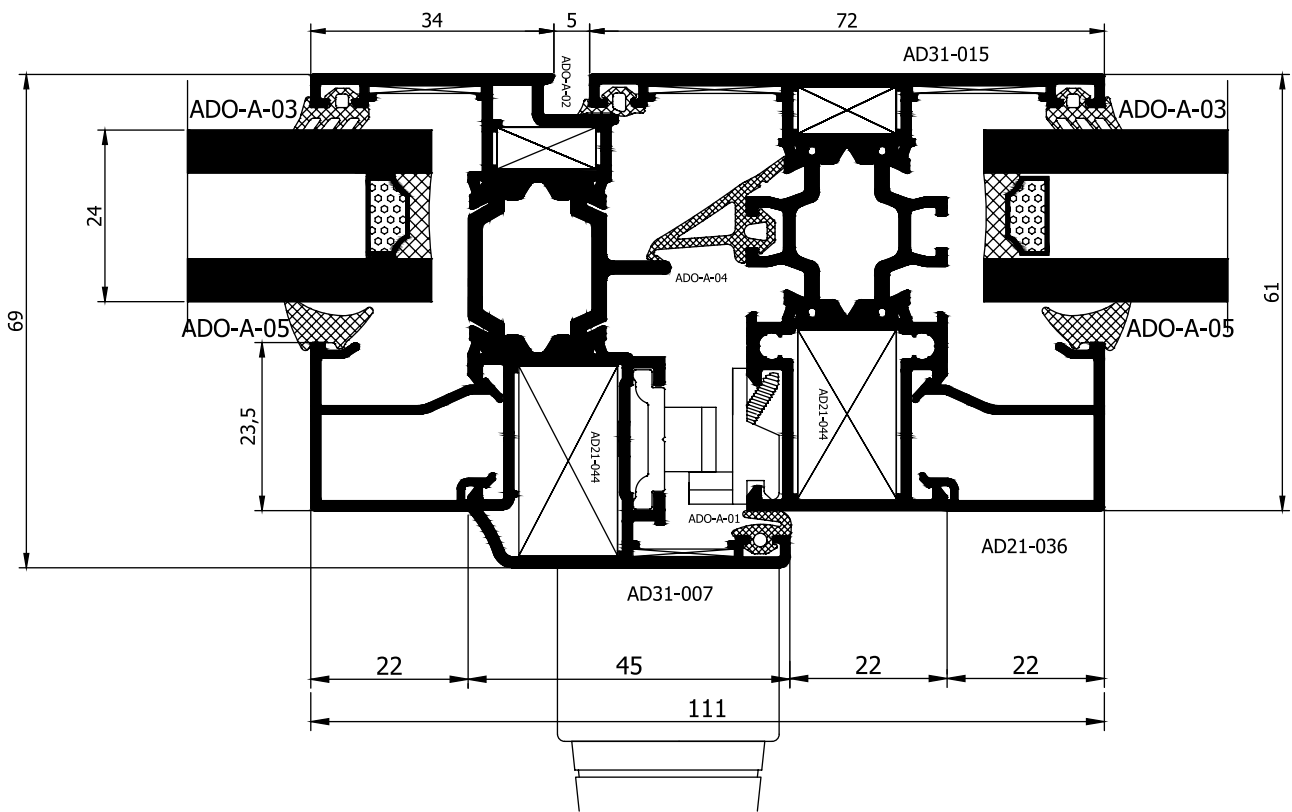
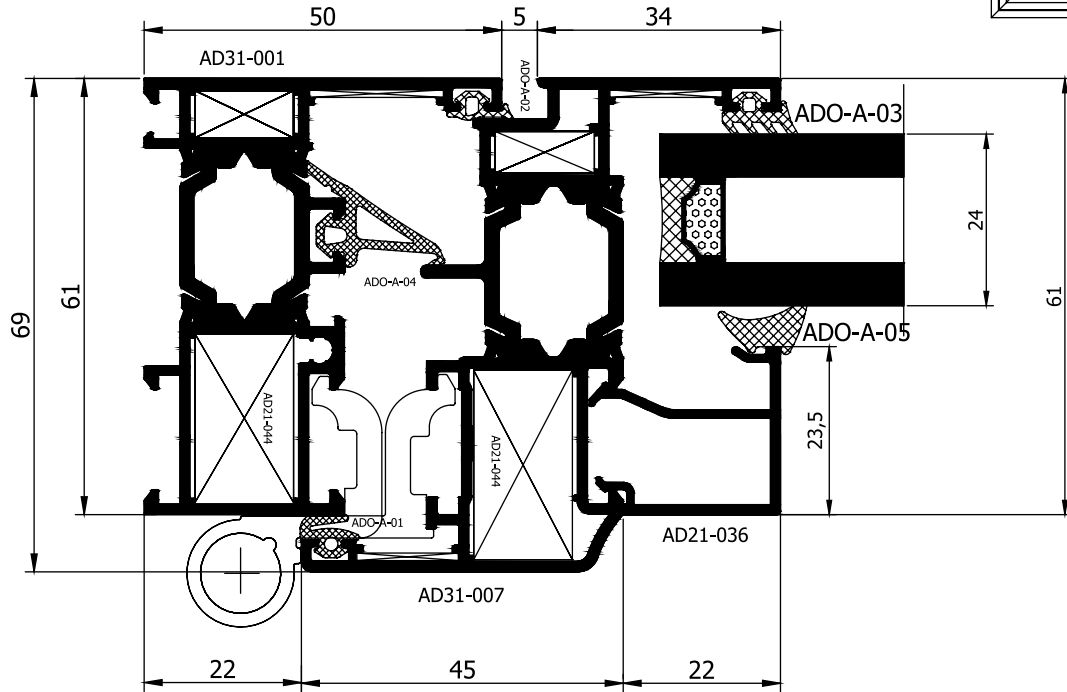
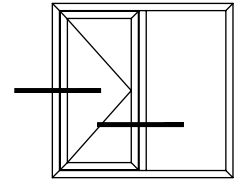
AD 61 T INSULATED JOINERY SYSTEM PROFILES

AD 61 T INSULATED SERIES				
PROFILE CODE	CORNER BEAD CODE	DESCRIPTION		QUANTITY
AD31-001	005.002.003.00	CORNER BEAD 45x18.7		1
AD31-002	005.002.003.00	CORNER BEAD 45x18.7		1
AD31-003	005.002.003.00	CORNER BEAD 45x18.7		1
AD31-004	005.002.003.00	CORNER BEAD 45x18.7		1
AD31-005	005.002.003.00	CORNER BEAD 45x18.7		2
AD31-006	005.002.003.00	CORNER BEAD 45x18.7		2
AD31-007	005.002.001.00	CORNER BEAD 39.7x15.7		1
	005.002.002.00	CORNER BEAD 35x14.2		1
AD31-008	005.002.001.00	CORNER BEAD 39.7x15.7		1
	005.002.002.00	CORNER BEAD 35x14.2		1
AD31-009	005.002.001.00	CORNER BEAD 39.7x15.7		1
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AD31-010	005.002.001.00	CORNER BEAD 39.7x15.7		1
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AD31-011	005.002.001.00	CORNER BEAD 39.7x15.7		1
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AD31-012	005.002.001.00	CORNER BEAD 39.7x15.7		1
	005.002.002.00	CORNER BEAD 35x14.2		1
AD31-013	005.002.001.00	CORNER BEAD 39.7x15.7		1
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AD31-014	005.002.001.00	CORNER BEAD 39.7x15.7		1
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AD31-015	005.002.003.00	CORNER BEAD 45x18.7		2
AD31-016	005.002.003.00	CORNER BEAD 45x18.7		2
AD31-017	005.002.003.00	CORNER BEAD 45x18.7		2
AD31-018	005.002.003.00	CORNER BEAD 45x18.7		2
AD31-019	005.002.003.00	CORNER BEAD 45x18.7		2
AD31-020	005.002.003.00	CORNER BEAD 45x18.7		1
AD31-021	005.002.003.00	CORNER BEAD 45x18.7		2
AD31-022	005.002.003.00	CORNER BEAD 45x18.7		2
AD31-023	005.002.001.00	CORNER BEAD 39.7x15.7		1
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AD31-026	005.002.003.00	CORNER BEAD 45x18.7		1
AD31-027	005.002.002.00	CORNER BEAD 35x14.2		1
AD31-030	005.002.003.00	CORNER BEAD 45x18.7		1
AD31-031	005.002.001.00	CORNER BEAD 39.7x15.7		1
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AD31-032	005.002.001.00	CORNER BEAD 39.7x15.7		1
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AD31-033	005.002.001.00	CORNER BEAD 39.7x15.7		1
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AD31-034	005.002.003.00	CORNER BEAD 45x18.7		2
AD31-035	005.002.003.00	CORNER BEAD 45x18.7		1
AD31-036	005.002.003.00	CORNER BEAD 45x18.7		1
AD31-037	005.002.003.00	CORNER BEAD 45x18.7		1
AD31-038	005.002.003.00	CORNER BEAD 45x18.7		2
AD31-039	005.002.003.00	CORNER BEAD 45x18.7		2
AD31-040	005.002.001.00	CORNER BEAD 39.7x15.7		1
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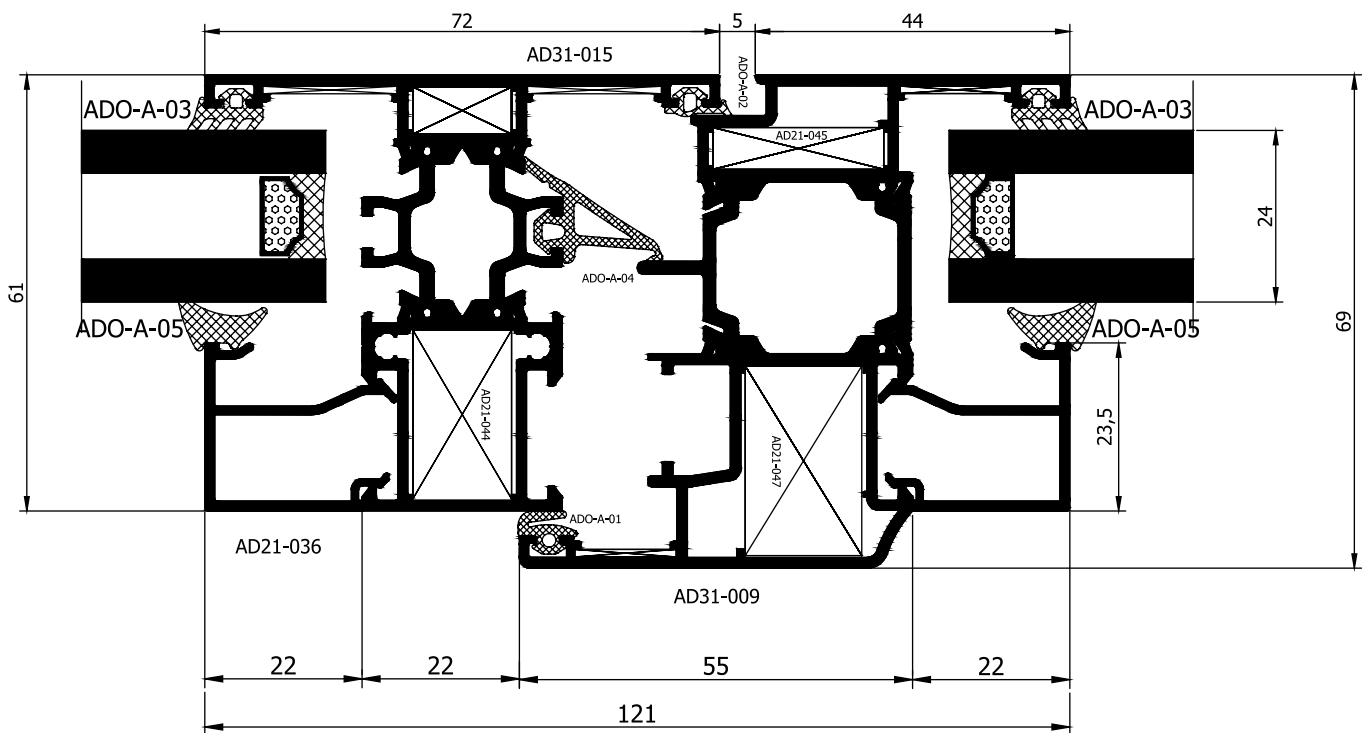
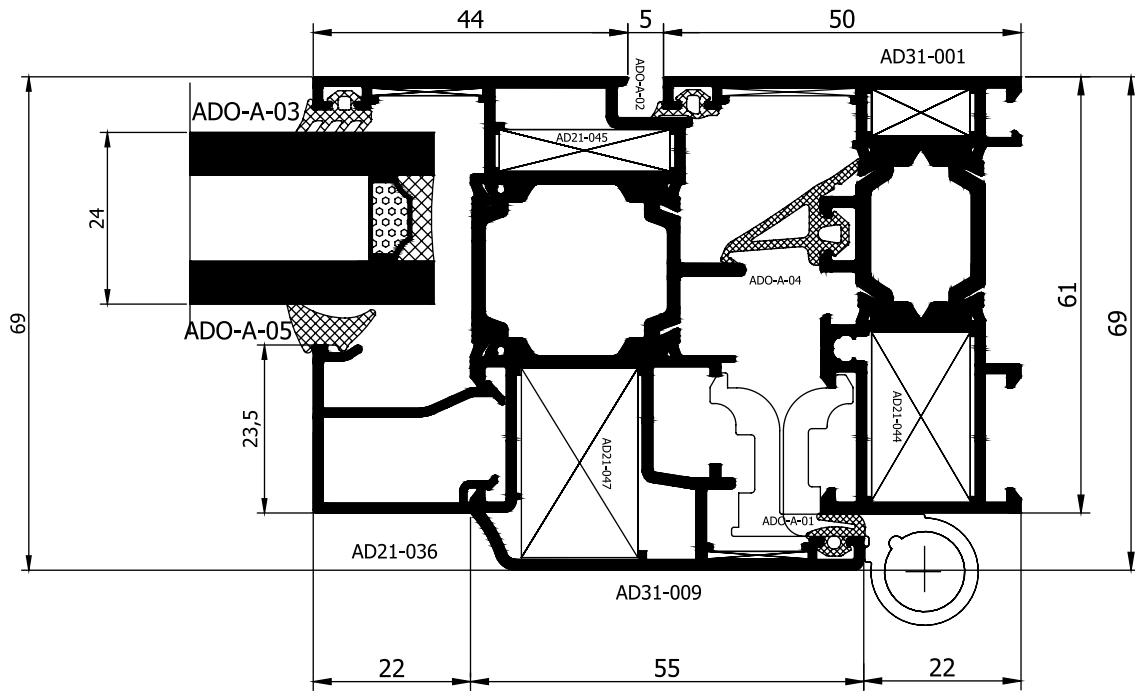
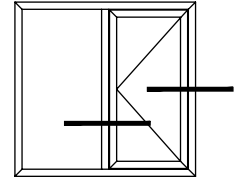
AD 61 T INSULATED JOINERY SYSTEM PROFILES



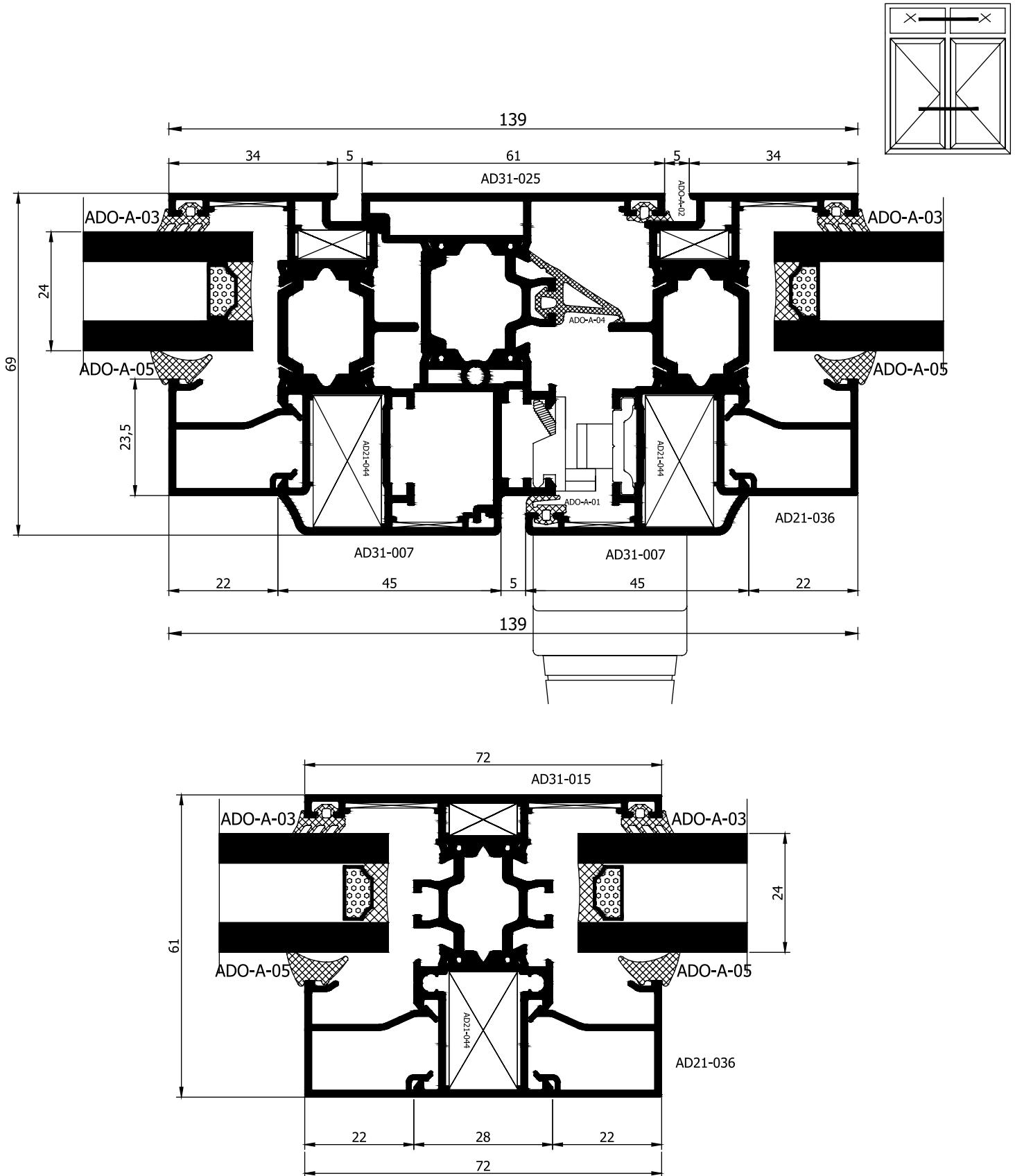
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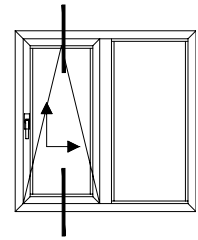
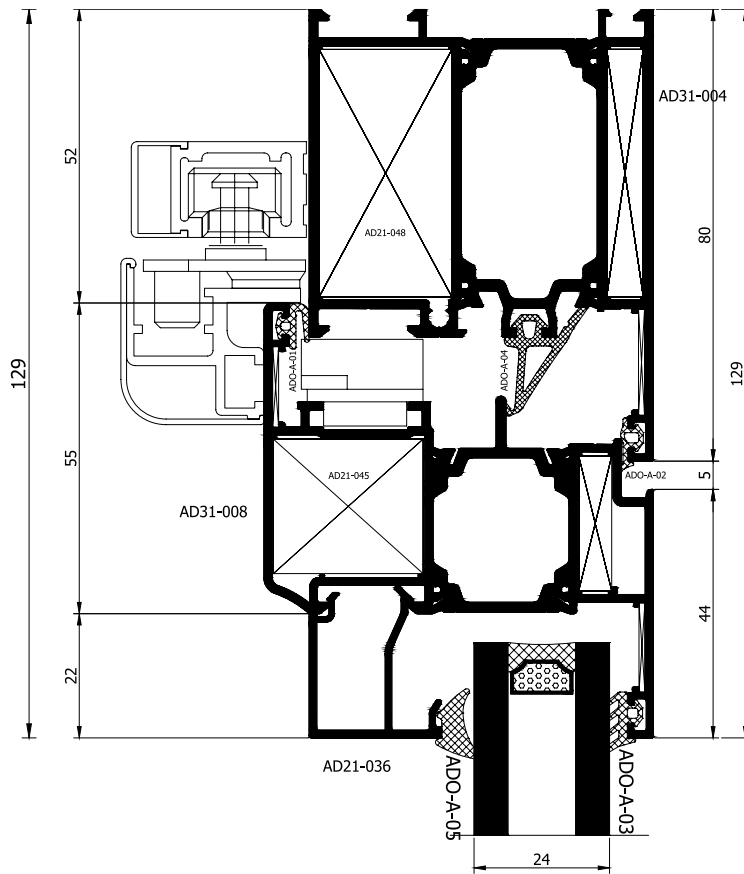
AD 61 T INSULATED JOINERY SYSTEM PROFILES



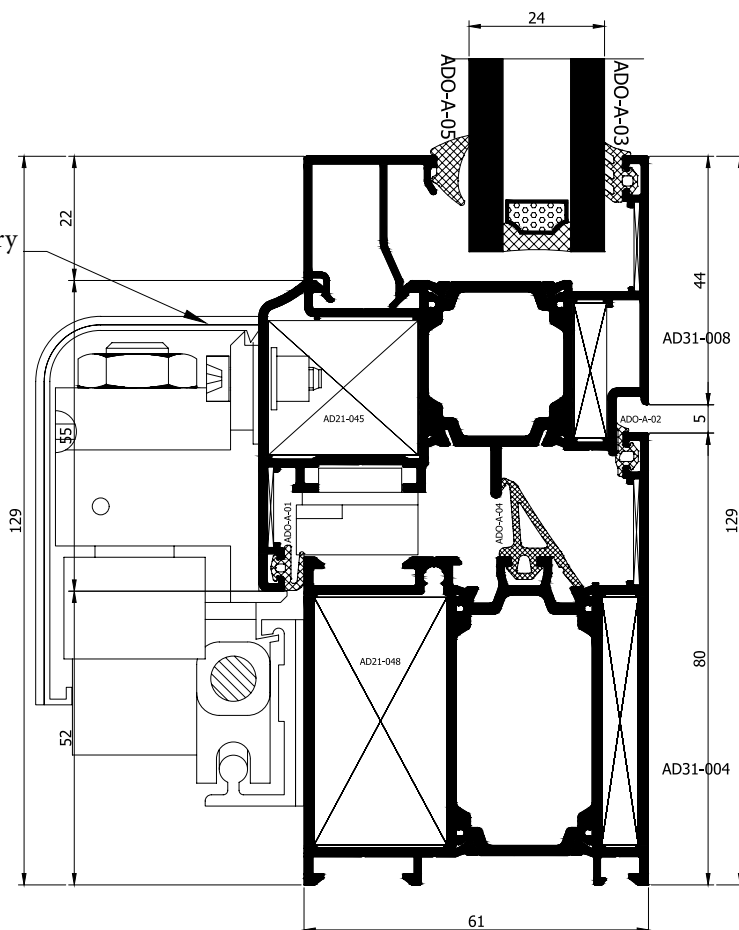
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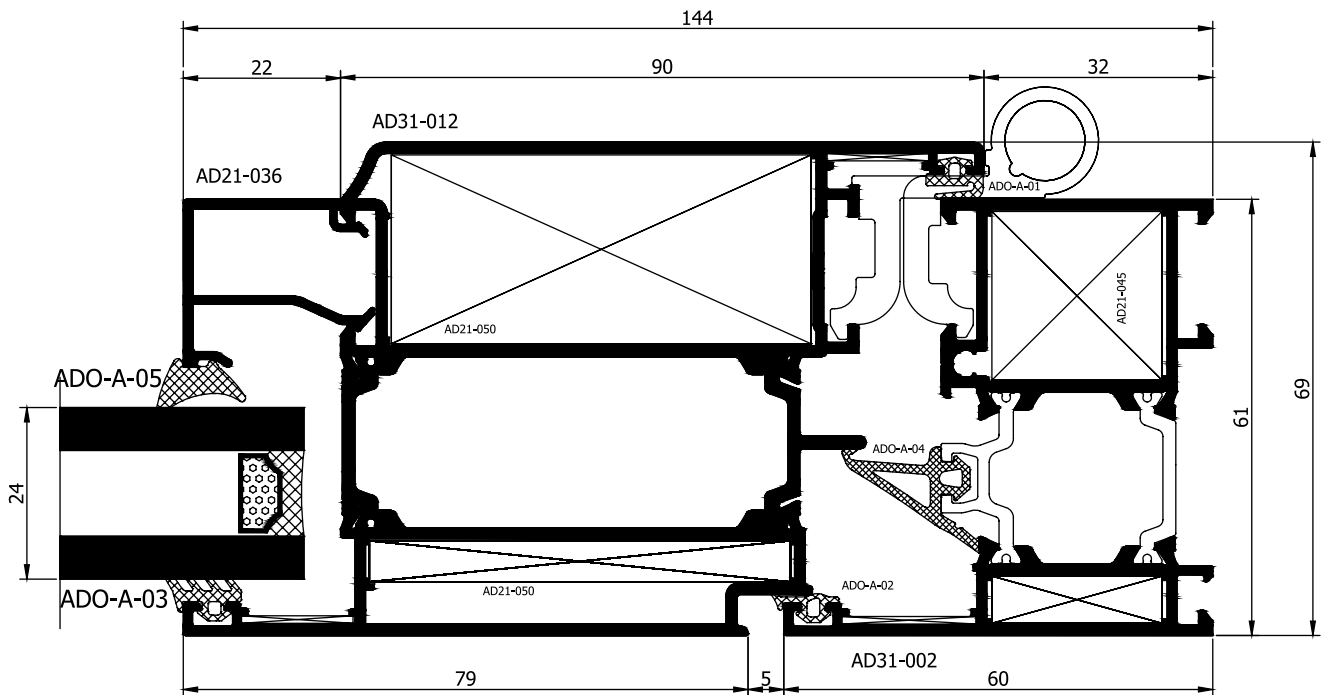
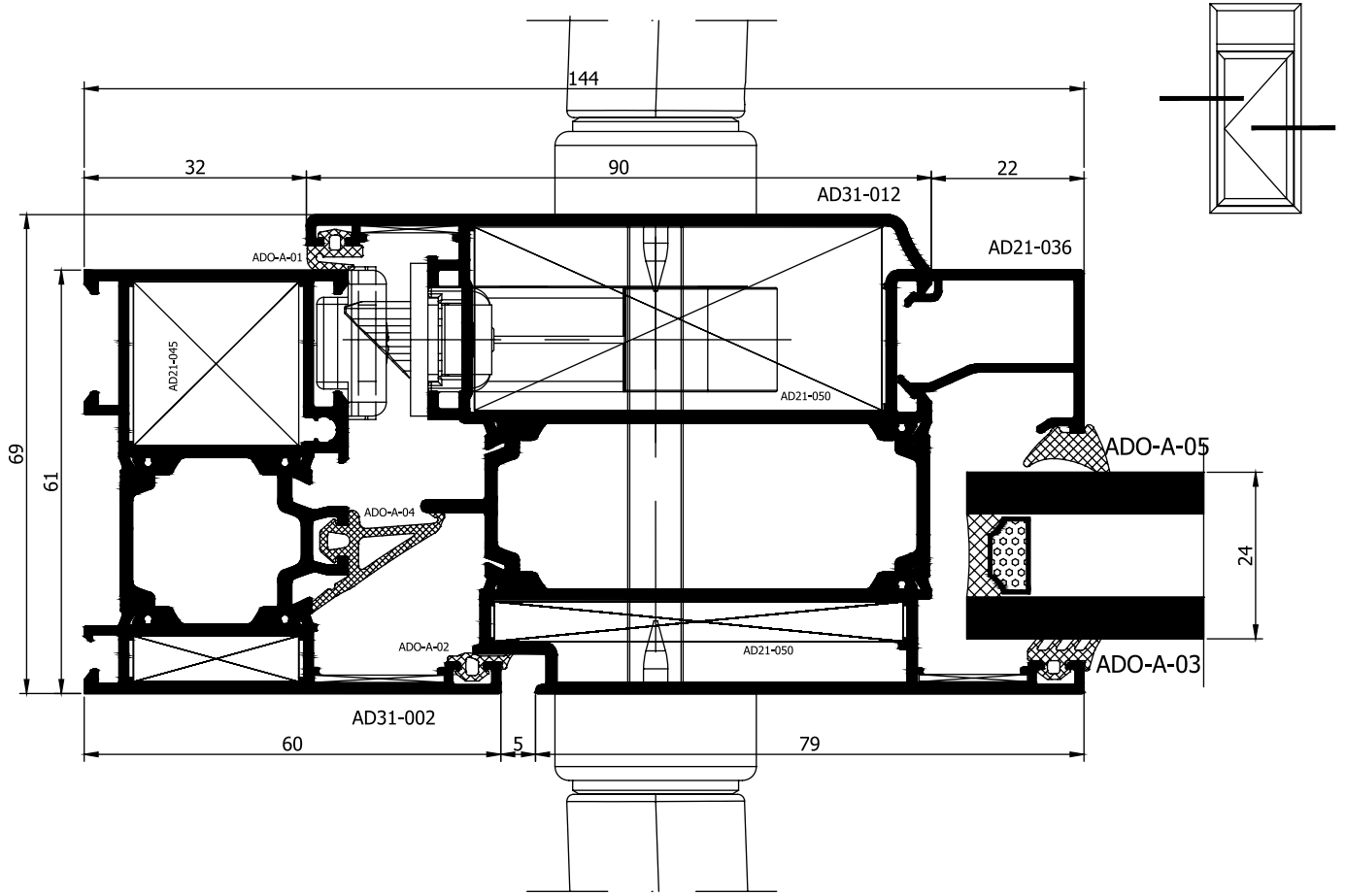
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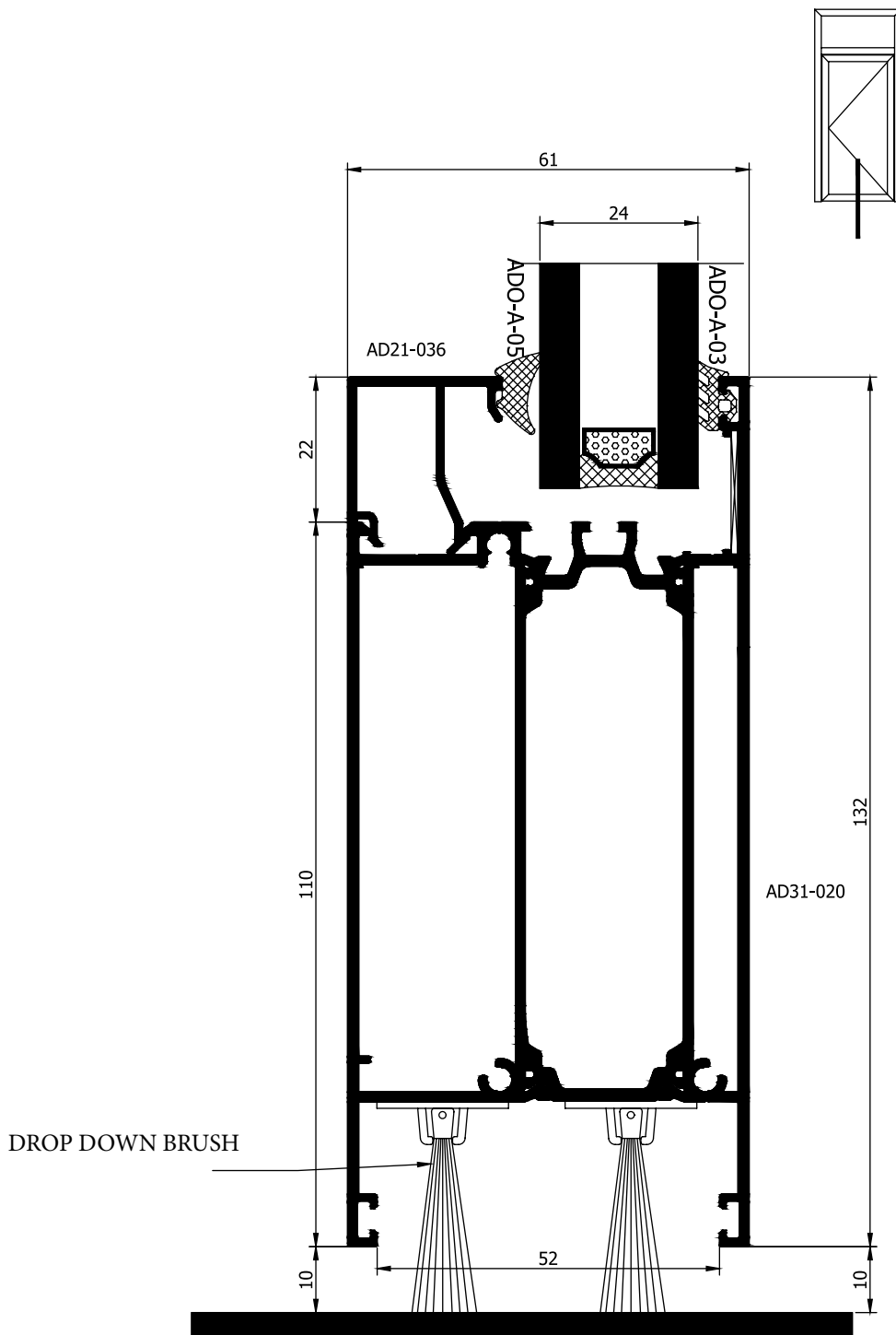
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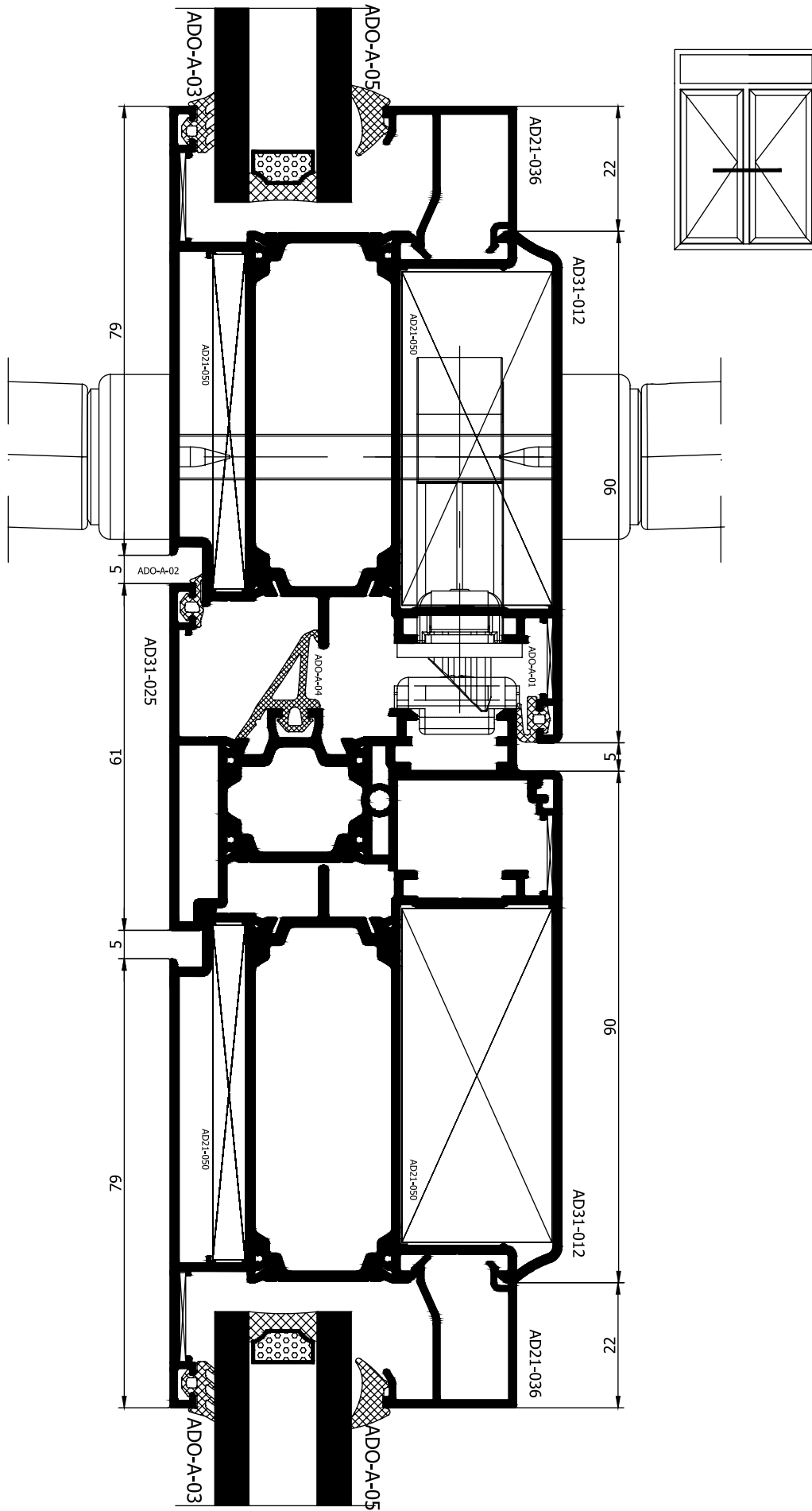
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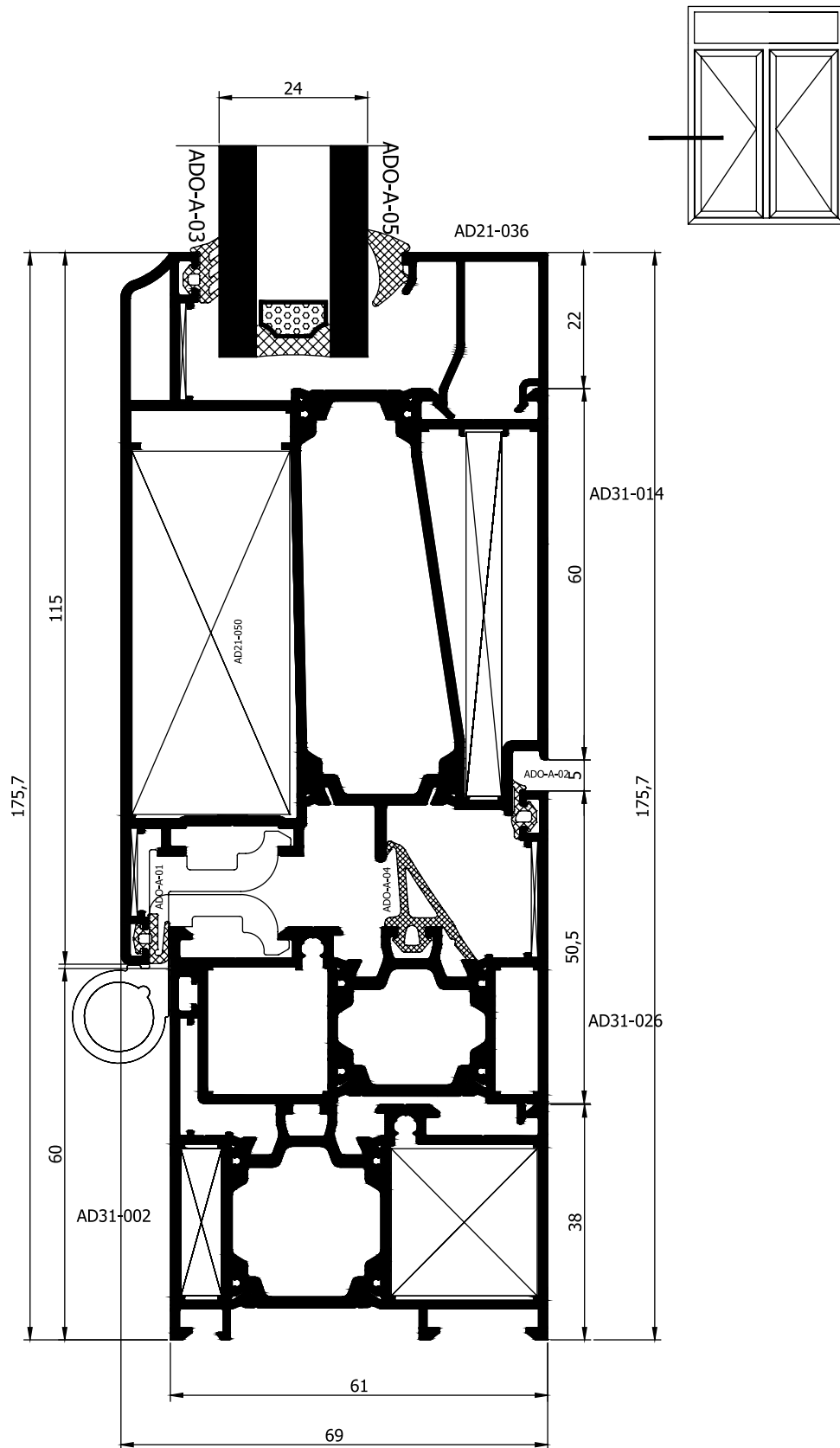
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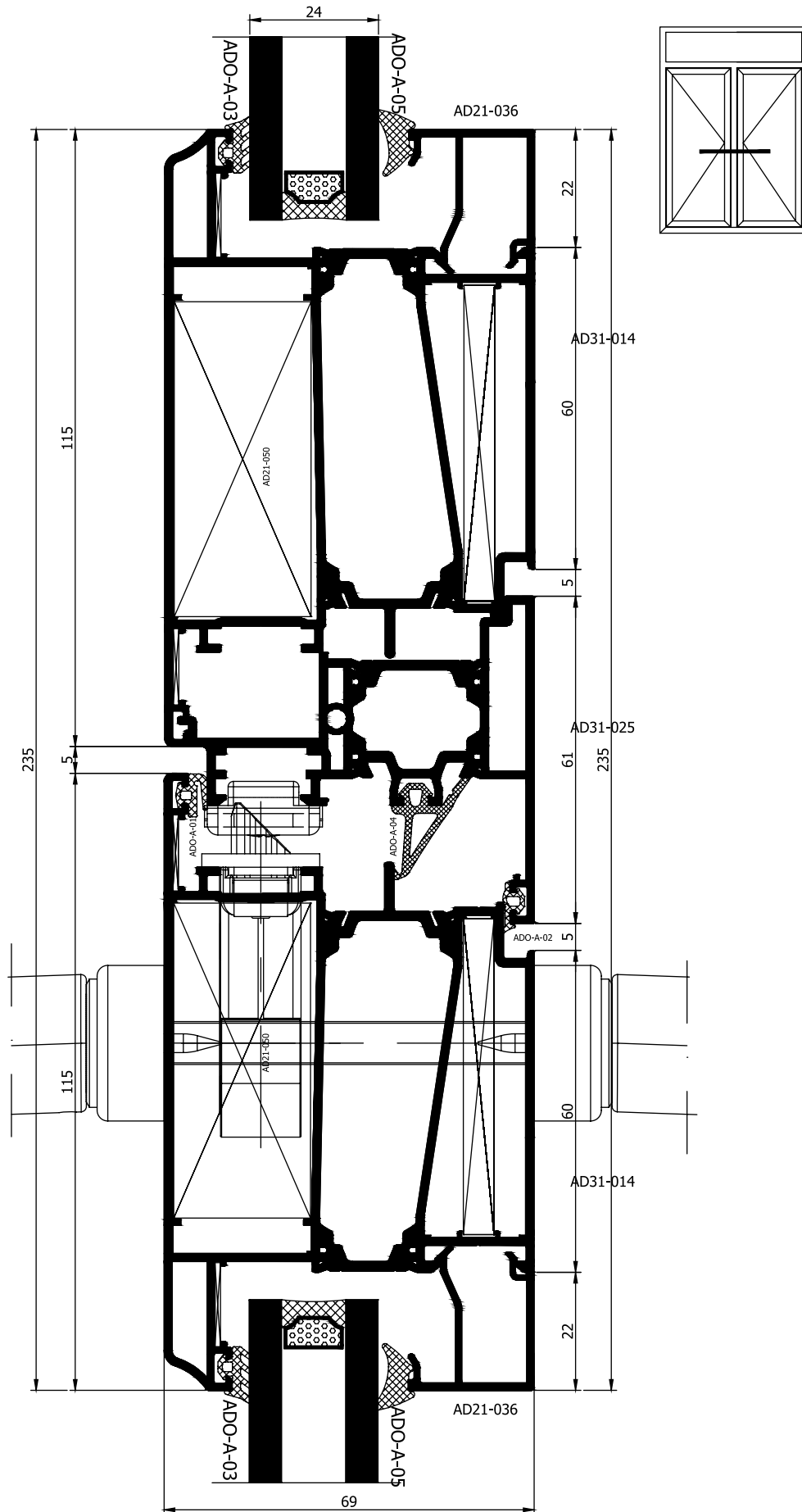
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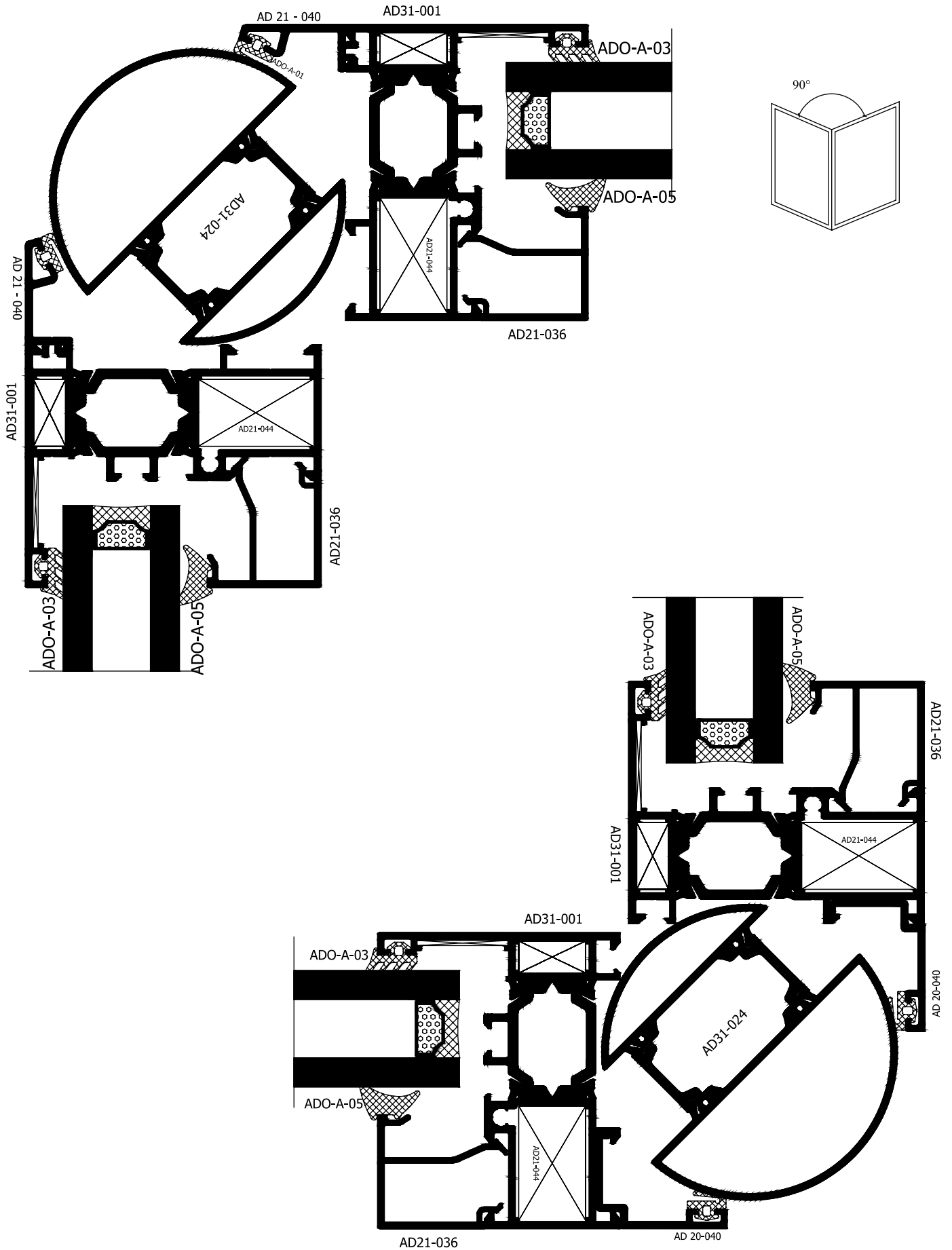
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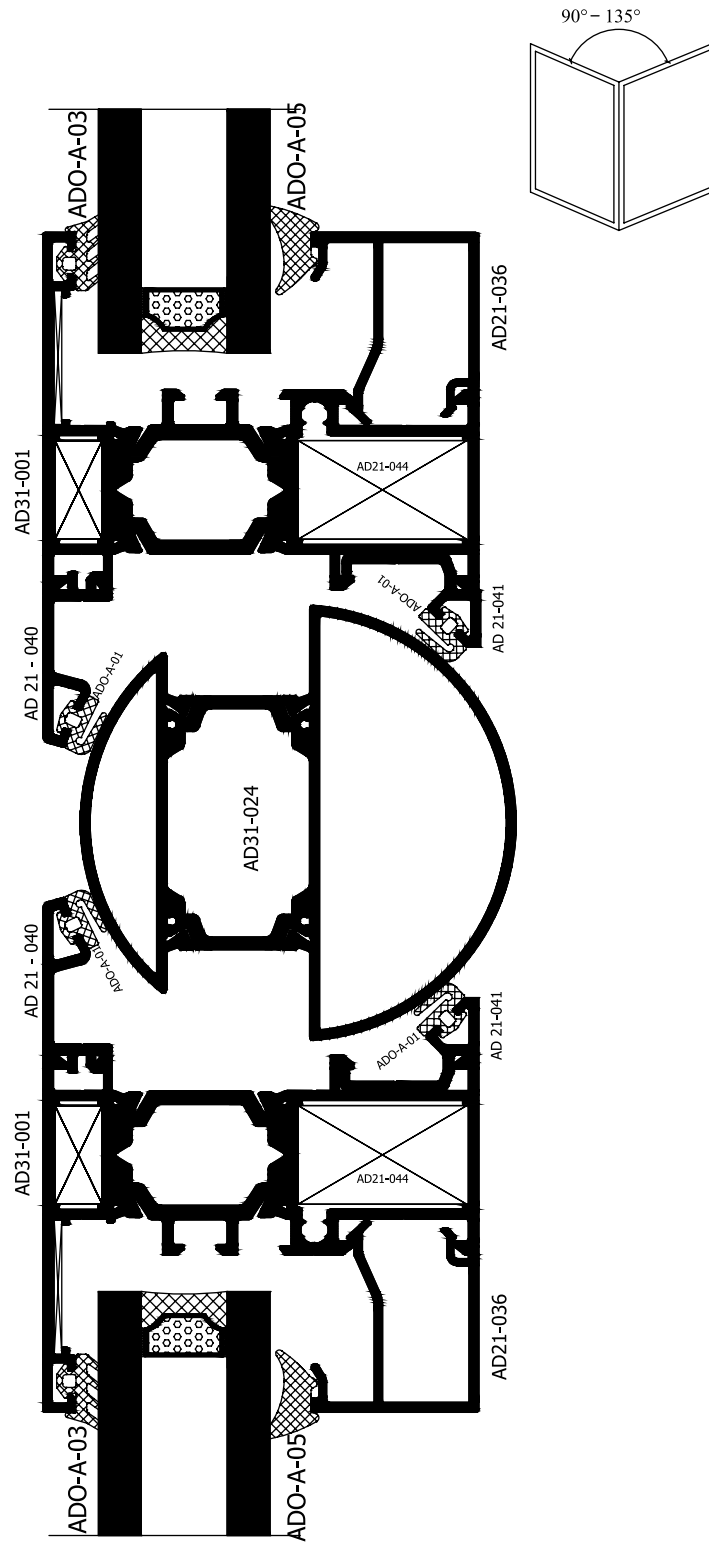
AD 61 T INSULATED JOINERY SYSTEM PROFILES



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